Product Data Sheet

Citrus Thin



Product	Citrus Thin (Orange Terpenes Flavour Fragrance Grade distilled in Australia)
Size	1L
Description	Citrus Thin is pure d-limonene, which is derived from citrus peels and is 100% natural and eco-friendly. An excellent alternative to petrochemical solvents such as turpentine. Ideal to use with Gilly's Pure Tung Oil for water repellent timber treatment.
Used For	Thinner, cleaner, solvent, fragrance, paint stripper, a component in coatings.
Surface Preparation for use with Gilly's Pure Tung Oil	Ensure the surface is clean and dry before application. Gilly's Citrus Thin or a turpentine can be used for a vigorous clean. For a lighter clean, you can use an all purpose cleaner. If there is any oil, wax, grease, dirt or similar residue on the surface, it may affect the tung oils ability to cure - so a thorough clean is important.
How to Apply with Gilly's Pure Tung Oil	Mix with Gilly's Pure Tung Oil at a ratio of 50/50. Rub or brush mixture into the timber. Lighter coats are better. Let it sit for 5 minutes. Wipe on more oil to areas that become dull, as the oil soaks in. Wipe off the excess oil, then lightly sand back whilst still damp. Use 320 grit or finer. Apply 3 coats, repeating the same procedure. Best to wait 24 hours between coats. Apply more coats if desired or necessary. Hang out any rags or soak in water.
Dry Time for use with Gilly's Pure Tung Oil	24 hours to dry between coats. As this is tung oil based, it can take 4 weeks to completely cure. Light usage is however perfectly fine within this time.
Maintenance	For general maintenance and wear, you can assess as you see fit. We would recommend reapplying a light 1-2 coats every 6 months to keep your timber looking fresh
Clean Up	Soapy water for hands, brushes and cloths.

Safety	Flammable Liquid and Vapour. Keep away from sparks and open flames. No smoking. IF ON SKIN (or hair): Rinse skin thoroughly with very soapy water after handling. Use in a well ventilated area. Wear a protective mask, if in enclosed space. Gloves are recommended Hang out rags to dry, or soak in water. Don't leave scrunched up. May contain traces of bee pollen & soy Contact Gilly's for SDS
Ingredients	d-Limonene (Terpene Hydrocarbons) (CAS 5989-27-5): approximately 95% (90 – 96%)
Image	CitrusThin Pure D-limonene - part Styper - covering - c

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