



# *Deluxe* GUILLOTINE

## MODEL

No. 196.90 – 6”

No. 196.91 – 12”

## OPERATING INSTRUCTIONS

Unpack the Guillotine. **Be certain to remove all components from packing material before discarding it.**

Place Guillotine on heavy duty workbench and bolt guillotine to bench.  
(Use as large bolts as guillotine and bench will permit.)

Remove the material clamping bar from in front of the cutting blades. This is easily accomplished by removing the screws and springs on the bar and lifting the bar straight up from the post.

Install the flat material work table on the front of the guillotine. This will require (5) counter sunk metric screws with Allen heads, provided. Note: Shims may be required in order to make plate flush with the base of the cutter. **DO NOT** over tighten the screws

Re-install material clamping bar.

Install the length cutting bar guide on the back or rear of the guillotine with the screws provided.

Install the stop on to the bar. **Please note:** that the length cutting bar is microns larger on the end. This will require the installer to exert a small amount of pressure to push the stop bar on to the length cutting bar. This oversized end is intentional in order to prevent the stop bar from sliding off accidentally. Please note that if the spring loaded stop bar moves too easy, the small spring located on the bottom side of the bar, which gives it tension, may be reversed. This feature is used when cutting repeated sizes without having to measure each time.

Installation is now complete and the guillotine is now ready for use.

For the Model No 196.90 6” only the handle and the length cutting bar guide need to be attached

**Work SAFELY**, keep machine and work area clean. The unit must be securely bolted when in use. Always wear safety glasses.

The material clamping bar is another of the special feature available on this unit. There is no need for C clamps or any other clamping devises. Simply adjust the bar to the thickness of the material by opening or closing the gap of the bar with the two spring loaded screws at both end of the bar. When the proper gap is achieved, move the locking handle on the right of the unit up to lock material in place for cutting. **DO NOT** over tighten.

### **Please note:**

**Maximum capacity 1.6mm (14ga) mild steel or 2.5mm (10ga) mild copper**

**NEVER Cut stainless steel, heat-treated or hardened metals.**



Unlike other cutters of this type, the Pepetools unit is uniquely designed to be operated from standing on the side and not on the front side of the guillotine. This has been designed in this manner simply with the thought of the safety for the operator. Once all measurements have been made, slide the material into the cutting surface. Lock in place with the locking bar and pull cutting blade handle down. Please note that if the cut is narrow, 1/2" or less, the narrow piece may have a very slight twist. This is due to the scissor action of the cutting blades are designed to cut 10,000 times before sharpening may be required.

## The Exclusive Features

- The blades are designed to cut 10,000 times before re-sharpening.
- Left hand guide conveniently self-squares to the work plate.
- Clamping bar firmly grips the material to prevent any of it from being cut by sliding or moving.
- Material length cutting bar with stop allows
- A 3/4" is added to the cutting blade to insure a full sheet of 12" may be cut.
- The cutting table has scribed lines on the right and left sides to avoid cutting outside the capacity of the blade.



**Model 196.91**  
**12"**



**Model 196.90**  
**6"**