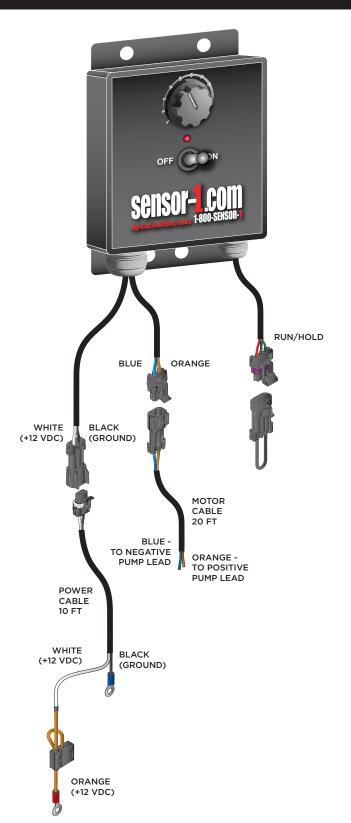


25 AMP Manual Controller



Operation - Led Indicator

- LED stays on, if switch is on and controller is operating normally.
- LED flashes steadily when in HOLD.
- If there is a problem with the wiring or motor, the LED will flash to indicate the system status. (See table below.)

LED STATUS INDICATOR CODES	
Light on Steady	Unit is turned on and operating normally
Steady Flashing	Unit in HOLD. Check RUN/HOLD jumper or Remote Switch for correct operation.
1 Flash/Pause	Open circuit fault detected. Check motor connections for open circuit.
2 Flashes/Pause	Output short circuit fault detected. Check motor wiring.
3 Flashes/Pause	Over-current fault connection. Check Total Load.
NOTE: Cycle power with the ON/OFF switch to clear fault code	

If a system problem requires a call to Sensor-1, please note the number of flashes to help with troubleshooting.

Sensor-1 can be reached at 785-937-4466

IMPORTANT!

Do NOT connect the output leads to the battery or power supply. Resulting damage to controller will NOT be covered under warranty.