

**Item Number** \_\_\_\_\_

RAM-VB-161R & RAM-VB-161R-SW1

# RAM No-Drill™ Seat Bases

RAM Mounting Systems

## Vehicle base for the FORD FLEX (2009-2015)

### SPECIFICATIONS

#### Placement

Passenger side, in front, where seat frame meets floor board.

#### Drilling Required

None - uses existing seat bolts

#### Seat Configuration

Bucket

#### Construction/Finish

Steel/Black Powdercoat

#### Pole or Pedestal

Ordered Separately

#### Dimensions

A = 18.375", B = 2.75", C = 5.5"  
Hole Centers = 16.5"

#### Weight

6.9 lbs.

### Features

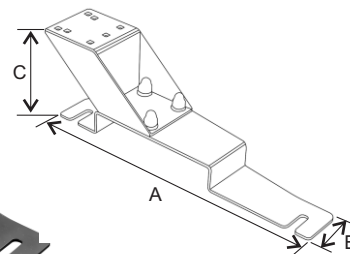
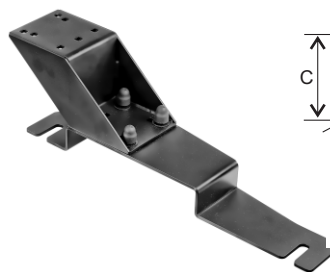
Installs in with no drilling required  
Won't interfere with levers or factory-installed console

### Misc.

Lifetime warranty



Laptop Vehicle System:  
RAM-VB-161R-SW1



Vehicle Base:  
RAM-VB-161R-SW1

#### RAM Mounting Systems

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RMR-INS-VB-143

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**RAM No-Drill™ Seat Bases**

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**Vehicle base for the  
FORD FLEX (2009-2015)****INSTALLATION INSTRUCTIONS**

For some models, it will be necessary to remove the plastic trim over the seat leg bolts. For the 2011 Ford Flex. The longer bolts supplied in this kit will allow the base to clear the under seat air duct. Once trim is removed, store it for reinstallation should the no drill base be later removed.

Note that if you are going to use the supplied riser, pass the carriage bolts up through the base and use a small piece of tape on the round heads to hold them in place during installation. Once the base is in place, align the holes in the riser with the bolts and pass it down over them. Finish securing the riser in place with the supplied washers, nuts, and finish with the rubber nut caps.

1. Using a 13MM socket, remove the seat leg bolts that hold the seat frame legs to the floor board.
2. Place the stand offs supplied over the holes in the seat frame legs.
3. Place the No-Drill™ base on top of the stand offs.
4. Pass the supplied longer bolts through the flat washers, through the No-Drill™ base, and through the stand off.
5. Start threading the bolt by hand. Once the bolt has been threaded into the floor pan several turns, finish securing the base into the vehicle with the socket wrench. Fully tighten. After a week of use, check seat leg bolts and re-tighten if necessary.

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