

NO. U1RC-999

ISSUED: APR.01,1991

REVISED: _____



**HOSHIZAKI
STACKABLE CRESCENT CUBER**

**MODEL KM-2000SWB3
KM-2000SRB3**

PARTS LIST

MATERIAL ABBREVIATIONS

PLASTIC

ABS	=	Acrylonitrile-butadien-styrene
AC	=	Polyacetal
EVA	=	Ethylene vinyl acetate
PA	=	Polyamide =Nylon
PC	=	Polycarbonate
PE	=	Polyethylene
PES	=	Polyester
PETP	=	Polyethylene terephthalate =Tetlon
PP	=	Polypropyleneoride
PTFE	=	Polystyrene
PTFE	=	Polytetrafluoroethylene =Teflon
PUR	=	Polyurethane
PVC	=	Polyvinyl chloride

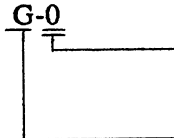
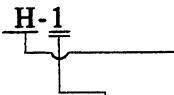
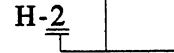
RUBBER

EPDM	=	EP rubber
NBR	=	Nitrile butadiene rubber
NR	=	Natural rubber
SI.R	=	Silicone rubber
SY.R	=	Synthetic rubber

STEEL

G.S	=	Galvanized steel
S.S	=	Stainless steel

AUXILIARY CODE

- Ex.1  The parts inchanged after the preceding year.
"G" is the seventh in alphabetical order. So, "G" shows "1987".
- Ex.2  "H" is the eighth in alphabetical order. So, "H" shows "1988".
- Ex.3  Every time the parts are changed in a year, this number increases.

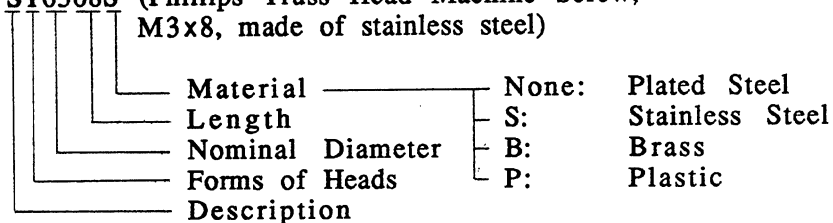
(Note) —=Parts was erased.
X=Parts wase erased.(INTERCHANGEABLE)
O=New parts for "X" in the same auxiliary code.

EASTENER ABBREVIATION LIST

ST	Phillips Truss Head Machine Screw
SP	Phillips Pan Head Machine Screw
SF	Phillips Flat Head Machine Screw
SS	Phillips Pan Head Machine Screw with Split Lock Washer
ST	Phillips Pan Head Machine Screw with Split Lock Washer and Flat Washer
T1	Phillips Truss Head Tapping Screw (Correspond to Type A)
T2	Phillips Truss Head Tapping Screw (Correspond to Type B)
T3	Phillips Truss Head Tapping Screw (Correspond to Type C)
FT	Phillips Truss Head Tapping Screw (Special)
BH	Hexagon Head Bolt
BC	Socket Head Cap Screw
BS	Hexagon Bolt with Split Washer
BW	Hexagon Bolt with Split Washer and Flat Washer
BF	Hexagon Flange Bolt
WL	Split Lock Washer
WT	External Tooth Washer
WF	Flat Washer
WS	Spring Washer
NH	Hexagon Nut
NF	Hexagon Flange Nut
NC	Hexagon Cap Nut
NS	Square Nut
NW	Wing Nut

Ex.

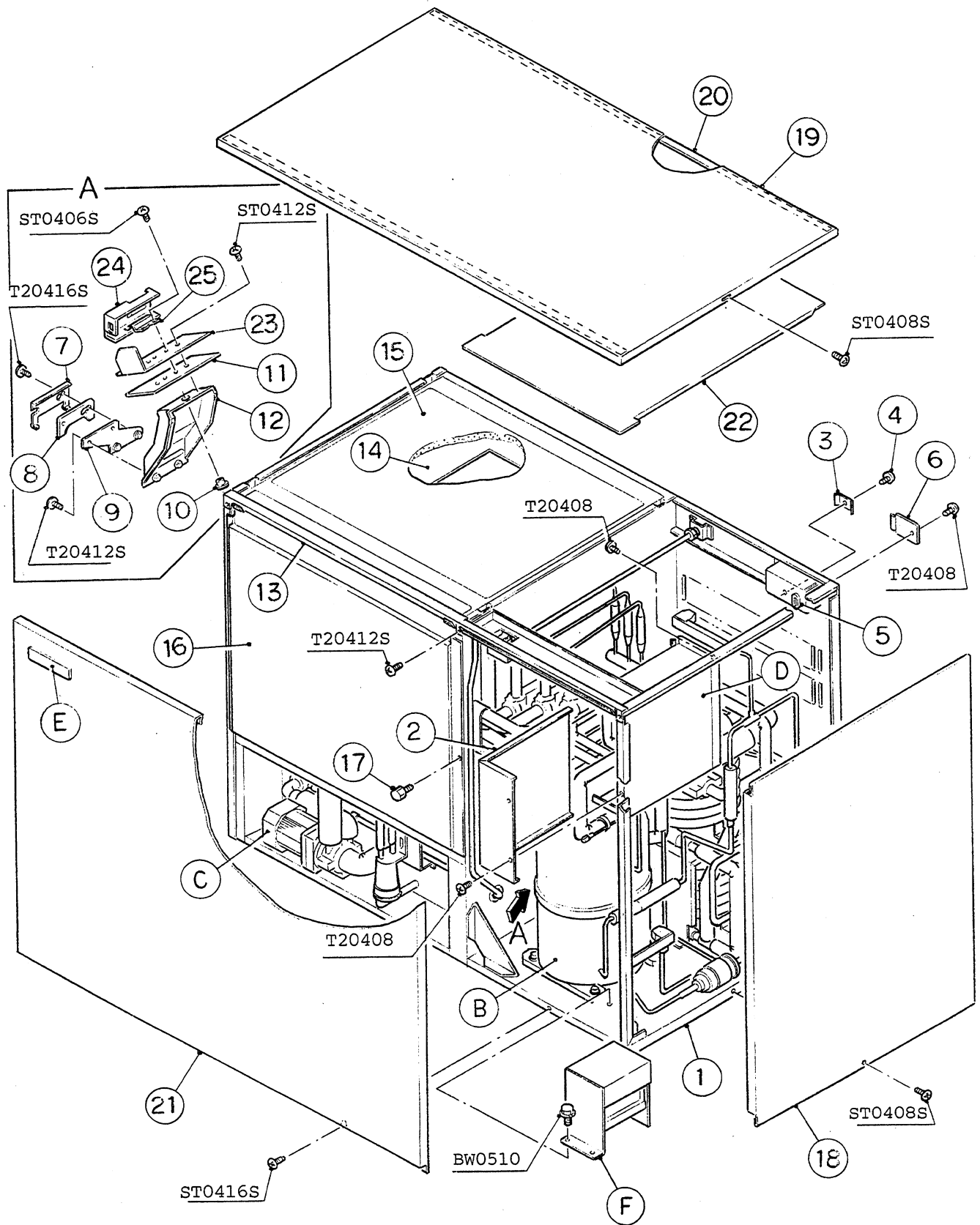
ST0308S (Phillips Truss Head Machine Screw,
M3x8, made of stainless steel)



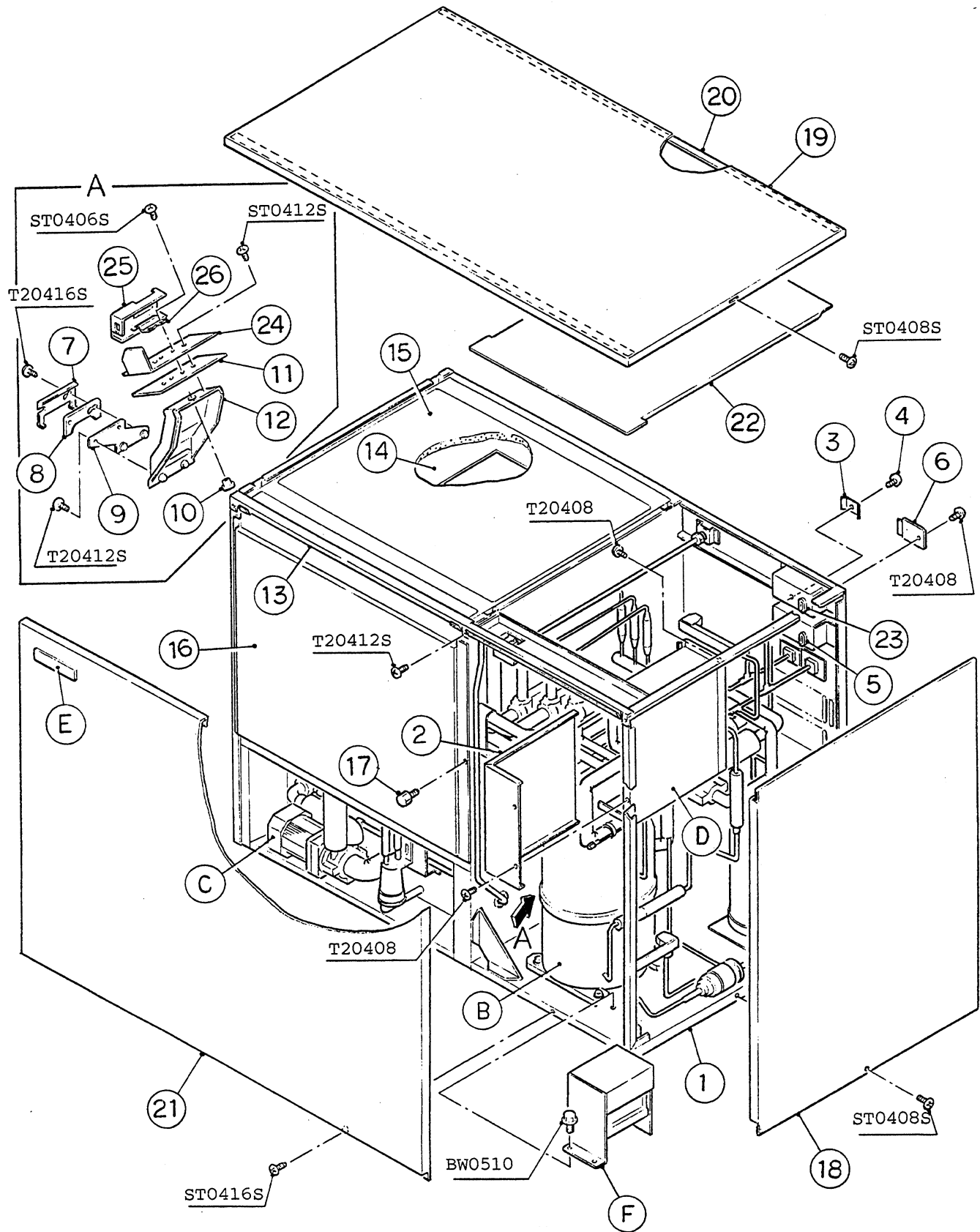
(Note) Second character is numerical except the list.

Ex. S1, S2, B3 etc.

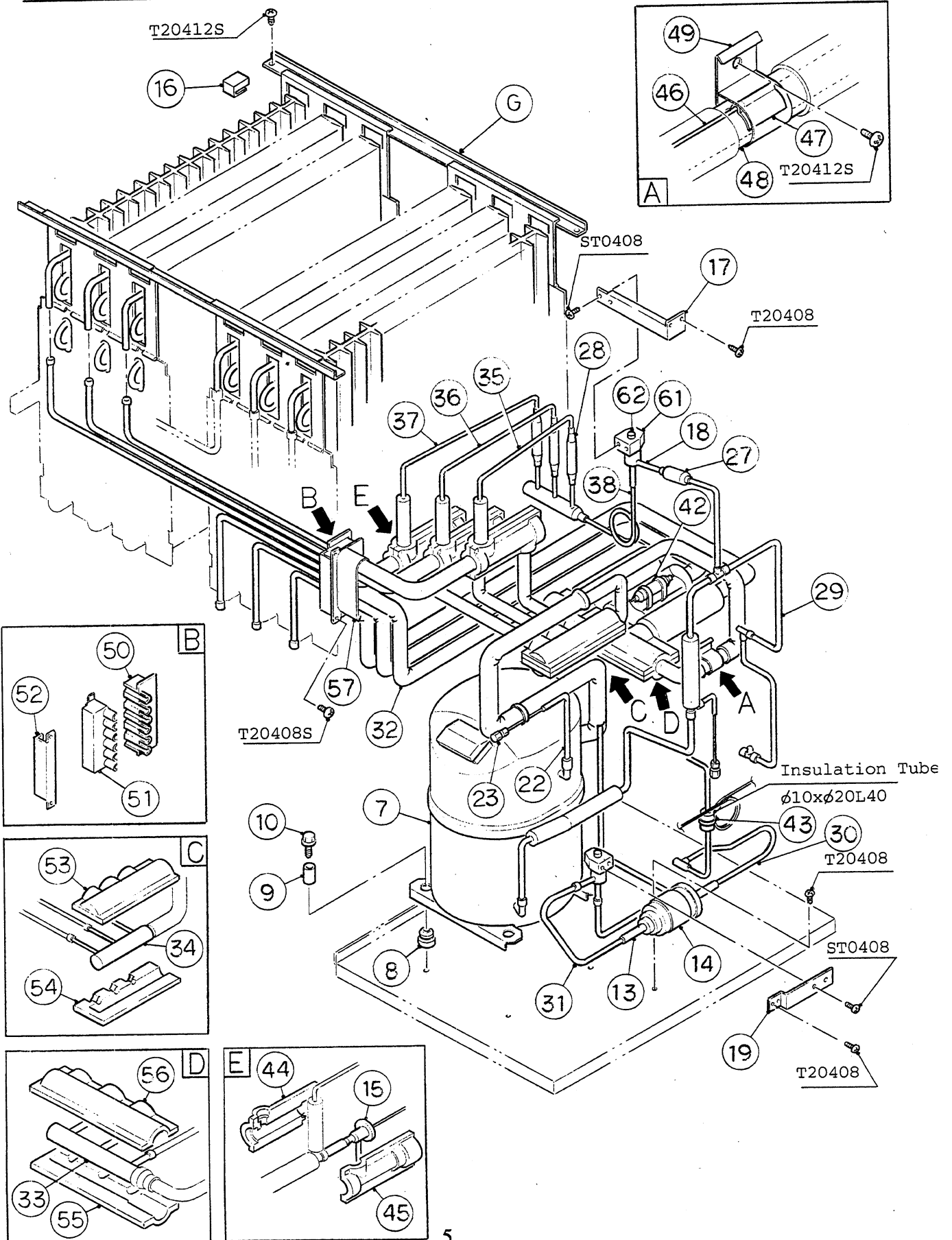
And abbreviations and names are shown under the illustration.

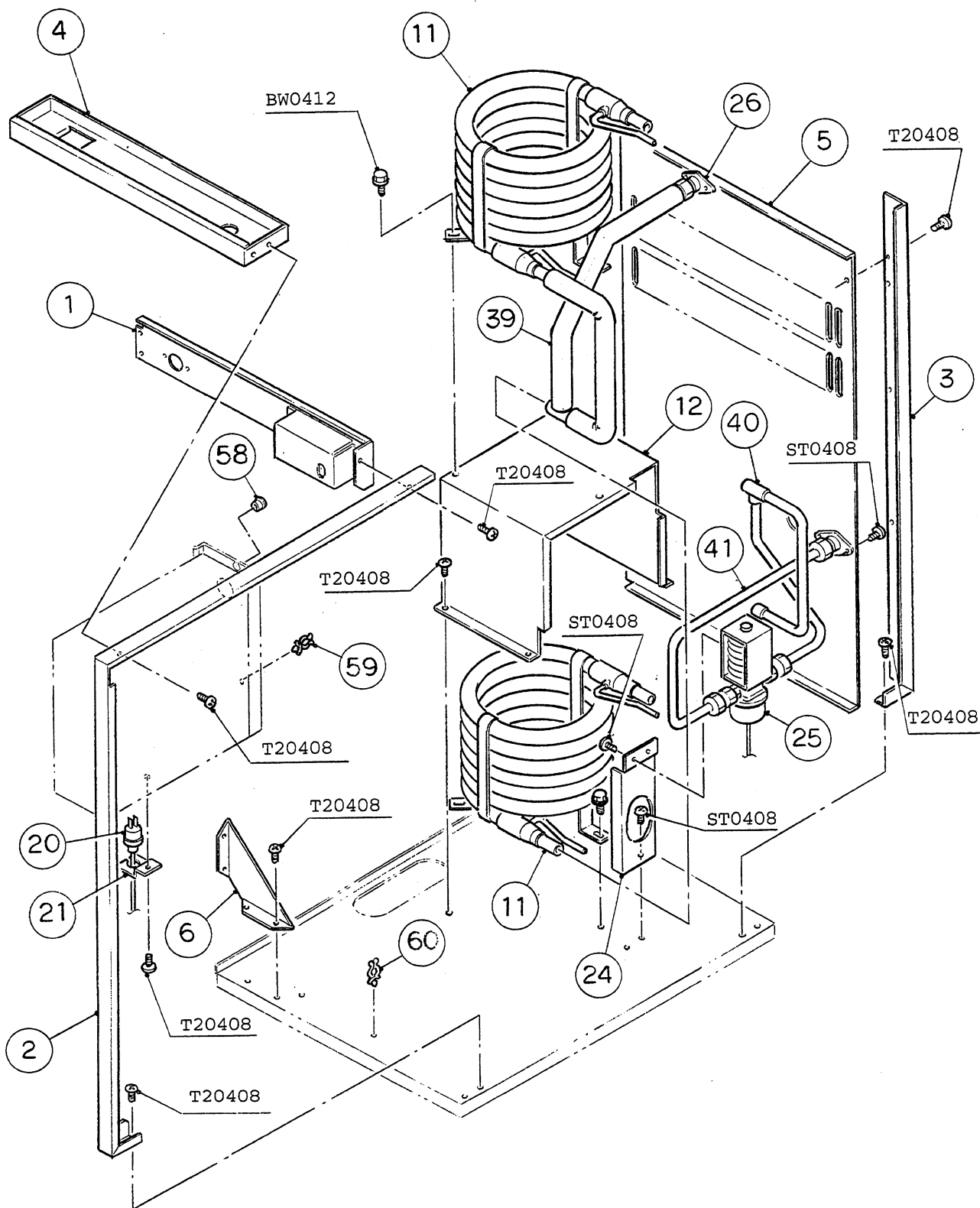


MODEL: KM-2000SWB3 TITLE: A. ICE CUBER ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				A-1			
B	REFRIGERATION CIRCUIT	-	105120A01	1			
C	WATER CIRCUIT	-	105122A01	1			
D	CONT. BOX ASSY	-	214936A01	1			
E	LABEL LOCATION	-	215387A01	1			
F	TRANSFORMER BOX ASSY	-	325233A01	1			
1	EVAP. CASE	-	105105G01	1			
2	CONT. BOX COVER	G.S	322616G01	1			
3	SQUARE WASHER	COPPER	433537-02	1			
4	SCREW - GROUNDING	BRASS	433304-02	1			
5	BUSHING	SR-34-2	420472-05	1			
6	JUNCTION BOX COVER	G.S	433410-01	1			
7	BULB HOLDER (A)	S.S	433707-01	1			
8	BULB HOLDER (B)	ABS	436549-01	1			
9	BULB HOLDER (C)	ABS	325845G01	1			
10	BUSHING	EPDM	425307-01	1			
11	SPACER	ABS	439727-01	1			
12	BULB HOLDER (D)	ABS	215644G01	1			
13	FRONT PANEL - BRACKET	S.S	323903-01	1			
14	SPACER	ABS	324321-01	1			
15	TOP INSULATION	ABS, PE	324216G01	1			
16	FRONT INSULATION	ABS, PE	326041G01	1			
17	THUMBSCREW	ABS, S.S	415949G01	1			
18	SIDE PANEL (R)	S.S	215381G01	1			
19	TOP PANEL (A)	(324217A01)	213669-01	1			
20	GASKET	(324217A01)	427014-03	2			
21	FRONT PANEL	S.S	325848G01	1			
22	BARRIER	G.S	325920-01	1			
23	BULB HOLDER (E)	G.S	439725-01	1			
24	BULB HOLDER (F)	G.S	326253-01	1			
25	BULB HOLDER (G)	G.S	439726-01	1			



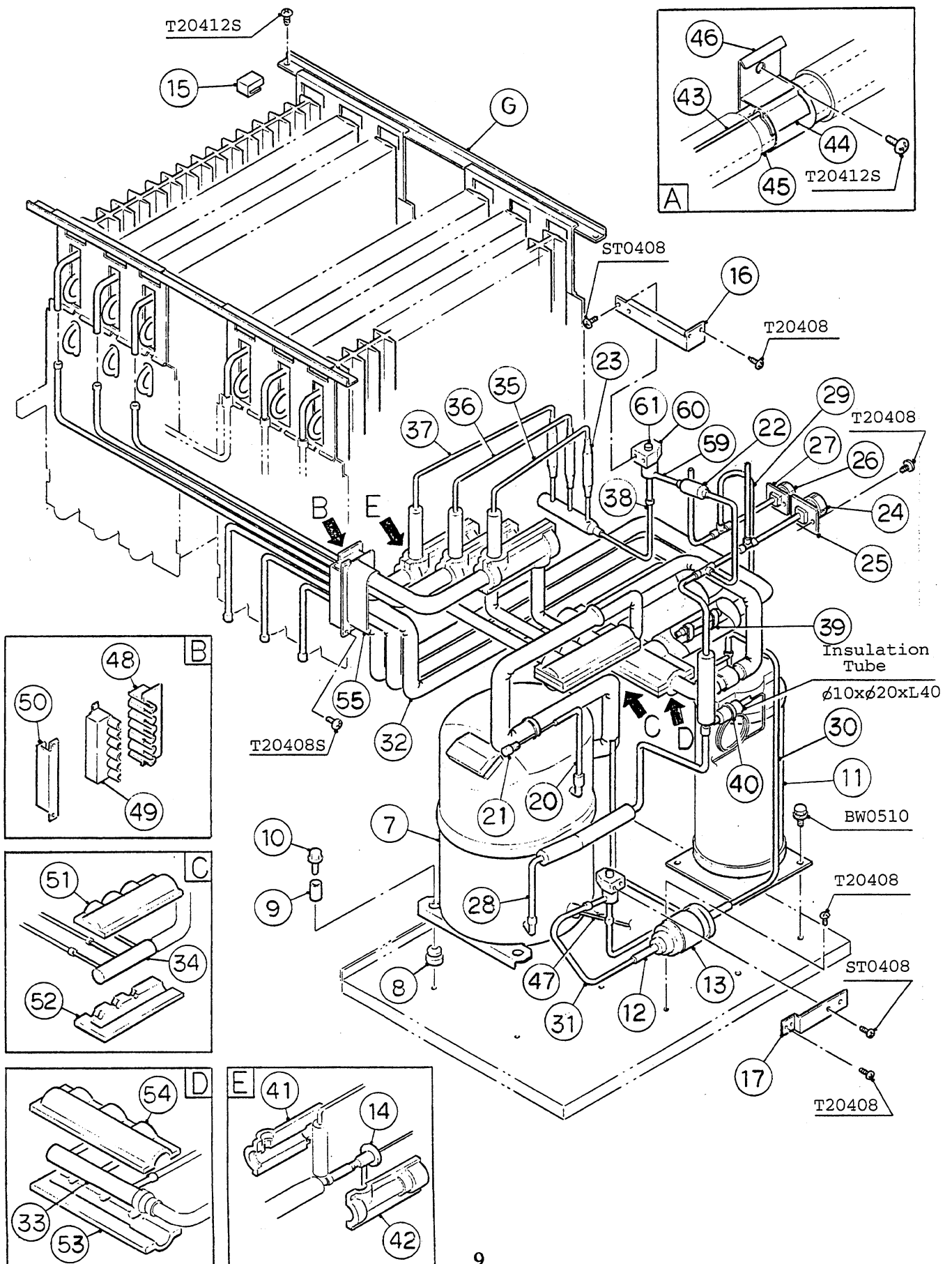
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INDEX NO.	DISCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				A-1			
B	REFRIGERATION CIRCUIT	-	105121A01	1			
C	WATER CIRCUIT	-	105122A01	1			
D	CONT. BOX ASSY	-	214936A01	1			
E	LABEL LOCATION	-	215388A01	1			
F	TRANSFORMER BOX ASSY	-	325233A01	1			
1	EVAP. CASE	-	105105G02	1			
2	CONT. BOX COVER	G.S	322616G01	1			
3	SQUARE WASHER	COPPER	433537-02	2			
4	SCREW - GROUNDING	BRASS	433304-02	2			
5	BUSHING	SR-1093-15	420470-03	1			
6	JUNCTION BOX COVER	G.S	433410-01	2			
7	BULB HOLDER (A)	S.S	433707-01	1			
8	BULB HOLDER (B)	ABS	436549-01	1			
9	BULB HOLDER (C)	ABS	325845G01	1			
10	BUSHING	EPDM	425307-01	1			
11	SPACER	ABS	439727-01	1			
12	BULB HOLDER (D)	ABS	215644G01	1			
13	FRONT PANEL - BRACKET	S.S	323903-01	1			
14	SPACER	ABS	324321-01	1			
15	TOP INSULATION	ABS, PE	324216G01	1			
16	FRONT INSULATION	ABS, PE	326041G01	1			
17	THUMBSCREW	ABS, S.S	415949G01	1			
18	SIDE PANEL (R)	S.S	215381G01	1			
19	TOP PANEL (A)	(324217A01)	213669-01	1			
20	GASKET	(324217A01)	427014-03	2			
21	FRONT PANEL	S.S	325848G01	1			
22	BARRIER	G.S	325920-01	1			
23	BUSHING	SR-34-2	420472-05	1			
24	FRONT PANEL	S.S	325848G01	1			
25	BULB HOLDER (F)	G.S	326253-01	1			
26	BULB HOLDER (G)	G.S	439726-01	1			

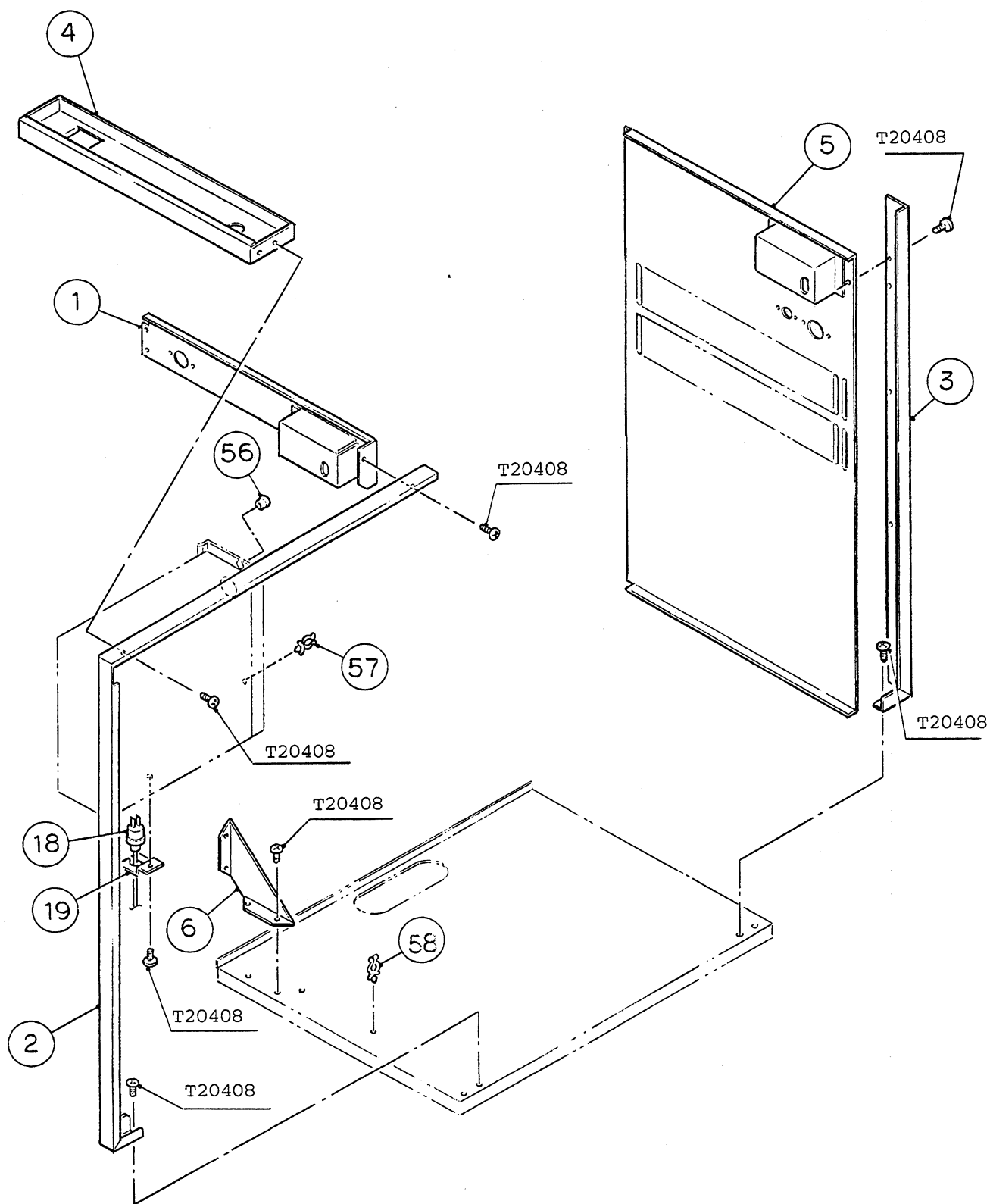




MODEL: KM-2000SWB3 TITLE: B. REFRIGERATION CIRCUIT								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				A-1				
G	EVAPORATOR	-	105103A01	1				
1	REAR FRAME	G.S	439285G02	1				
2	SIDE FRAME (A)	G.S	215375G01	1				
3	SIDE FRAME (B)	G.S	215376G01	1				
4	FRONT FRAME	G.S	325857G01	1				
5	REAR PANEL	G.S	215377G01	1				
6	BRACE	G.S	325858-01	1				
7	COMPRESSOR	M50A273DBDA	438505-02	1				
8	GROMMET	-	434922-01	4				
9	SPACER	-	434921-01	4				
10	BOLT	8x45	437889-01	4				
11	CONDENSER - WATER-COOLED	-	215074-01	2				
12	COND. BASE	-	325033-01	1				
13	DRIER	DM2-Y903H DU-1	439676-01	1				
14	DRIER BRACKET	G.S	438211-01	1				
15	EXP. VALVE	HFE-10RHD-4	439304-01	3				
16	FRAME SEAL	EPDM	323925-01	4				
17	HOT GAS VALVE BRACKET	G.S	436600-01	1				
18	VALVE BODY	70	440352-01	2				
19	LINE VALVE BRACKET	G.S	438213-01	1				
20	PRESSURE SWITCH	ACB-2UB02	433441-01	1				
21	PRESSURE SWITCH BRACKET	G.S	434938-01	1				
22	COPPER TUBE - ACCESS VALVE	COPPER	439761-01	1				
23	ACCESS VALVE	TCJ-2F15-HD	417366-01	2				
24	WATER REGULATOR BRACKET	G.S	434953-01	1				
25	WATER REGULATOR	WV-5HD-1	438216-01	1				
26	FITTING	BRONZE	322710-01	2				
27	STRAINER	-	430365-02	1				
28	CHECK VALVE	YCV5-2	425342-01	3				
29	COPPER TUBE (A) - HIGH SIDE	COPPER	215671G01	1				
30	COPPER TUBE (B) - HIGH SIDE	COPPER	325051G01	1				

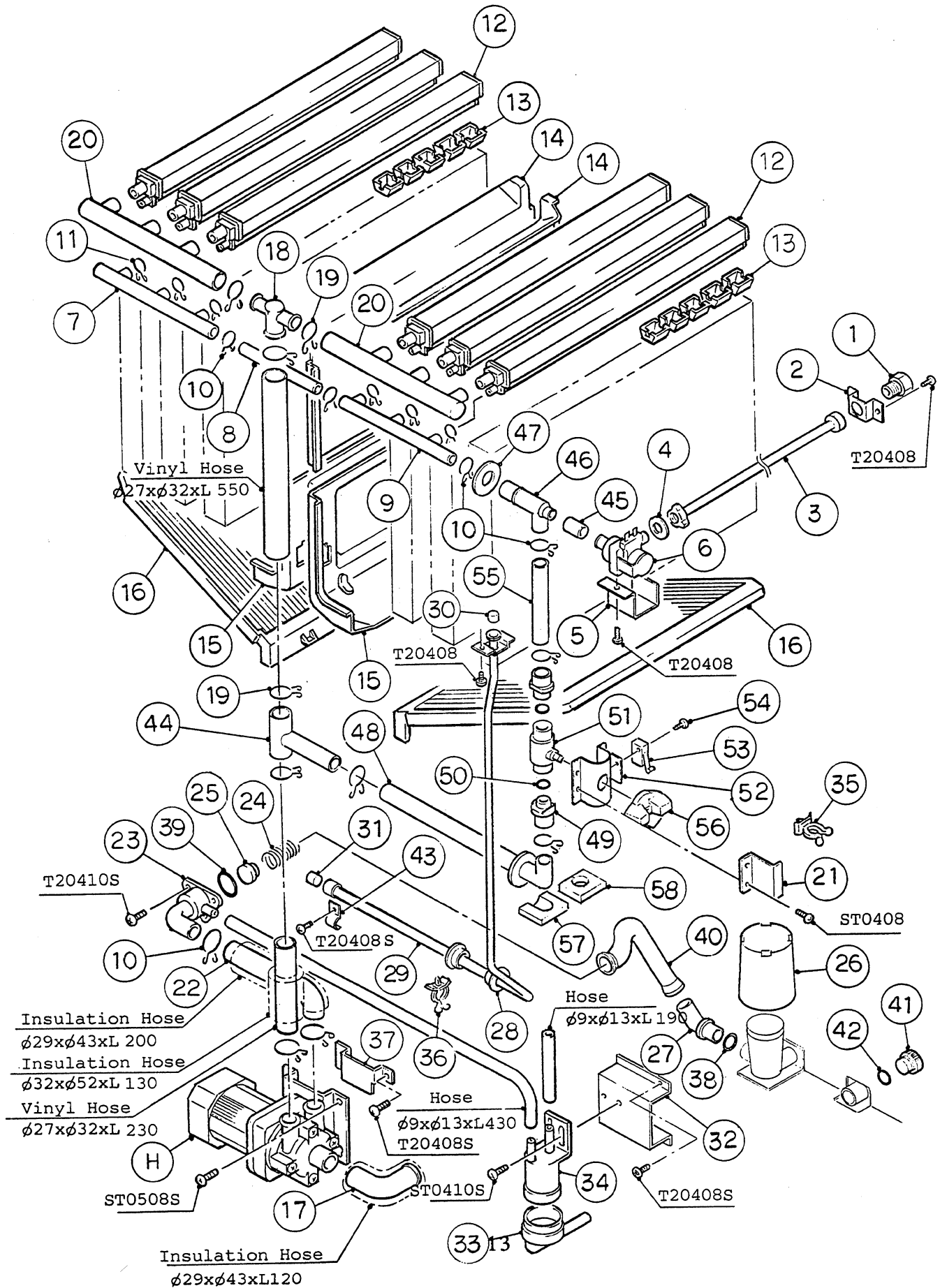
MODEL: KM-2000SWB3 TITLE: B. REFRIGERATION CIRCUIT							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				A-1			
31	COPPER TUBE (D) - HIGH SIDE	COPPER	326123-01	1			
32	HEAT EXCHANGER	-	105203G01	1			
33	HEADER (L)	-	439065-01	1			
34	HEADER (S)	-	439064-01	2			
35	COPPER TUBE (A) - LOW SIDE	COPPER	326312G01	1			
36	COPPER TUBE (B) - LOW SIDE	COPPER	326313G01	1			
37	COPPER TUBE (C) - LOW SIDE	COPPER	326314G01	1			
38	COPPER TUBE - HOT GAS	COPPER	439728G01	1			
39	COPPER TUBE (A)	COPPER	216068G01	1			
40	COPPER TUBE (B)	COPPER	216069G01	1			
41	COPPER TUBE (C)	COPPER	326860G01	1			
42	CLAMP	D11-S	435254-04	6			
43	CABLE TIE	CV-200	7920-0010	2			
44	EXP. VALVE COVER (A)	PE FOAM	324214-01	3			
45	EXP. VALVE COVER (B)	PE FOAM	324214-02	3			
46	THERMISTOR	-	429006-03	1			
47	HOLDER - THERMISTOR	COPPER	438247-01	1			
48	INSULATION - THERMISTOR	PE FOAM	427441-01	1			
49	STRAP - THERMISTOR	S.S	4A0035-01	1			
50	RUBBER INSULATION (A)	EPDM	325864-01	1			
51	RUBBER INSULATION (B)	EPDM	325865-01	1			
52	INSULATION HOLDER	PE FOAM	325863-01	1			
53	HEADER COVER (A1)	PE FOAM	325861-01	1			
54	HEADER COVER (A2)	PE FOAM	325861-02	1			
55	HEADER COVER (B1)	PE FOAM	325862-01	1			
56	HEADER COVER (B2)	PE FOAM	325862-02	1			
57	INSULATION	PE FOAM	436671-02	1			
58	BUSHING	OCB-500	428394-02	1			
59	CLAMP	NO. 248	427902-04	2			
60	CLAMP	NO.249	427902-03	5			
61	COIL - VALVE	ABS-25-1-HD-2	440353-01	2			
62	BOLT	4x6	440353F01	2			





MODEL: KM-2000SRB3 TITLE: B. REFRIGERATION CIRCUIT							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
G	EVAPORATOR	-	105103A01	1			
1	REAR FRAME	G.S	439285G02	1			
2	SIDE FRAME (A)	G.S	215375G01	1			
3	SIDE FRAME (B)	G.S	215376G01	1			
4	FRONT FRAME	G.S	325857G01	1			
5	REAR PANEL	G.S	215378G01	1			
6	BRACE	G.S	325858-01	1			
7	COMPRESSOR	M50A273DBDA	438505-01	1			
8	GROMMET	-	434922-01	4			
9	SPACER	-	434921-01	4			
10	BOLT	8x45	437889-01	4			
11	RECEIVER	RR MN WP450	438209-01	1			
12	DRIER	DM2-Y903H DU-1	439676-01	1			
13	DRIER BRACKET	G.S	438211-01	1			
14	EXP. VALVE	HFE-10RHD-4	439304-01	3			
15	FRAME SEAL	EPDM	323925-01	4			
16	HOT GAS VALVE BRACKET	G.S	436600-01	1			
17	LINE VALVE BRACKET	G.S	438213-01	1			
18	PRESSURE SWITCH	ACB-2UB04	433441-05	1			
19	PRESSURE SWITCH BRACKET	G.S	434938-01	1			
20	COPPER TUBE - ACCESS VALVE	COPPER	439761-01	1			
21	ACCESS VALVE	TCJ-2F15-HD	417366-01	1			
22	STRAINER	-	430365-02	1			
23	CHECK VALVE	YCV5-2	425342-01	3			
24	COUPLING	-	434136G01	1			
25	TUBE HOLDER (L)	G.S	438245-01	1			
26	COUPLING	-	433751G01	1			
27	TUBE HOLDER (S)	G.S	438246-01	1			
28	COPPER TUBE (A) - HIGH SIDE	COPPER	215670G01	1			
29	COPPER TUBE (B) - HIGH SIDE	COPPER	326311G01	1			
30	COPPER TUBE (C) - HIGH SIDE	COPPER	325047-01	1			

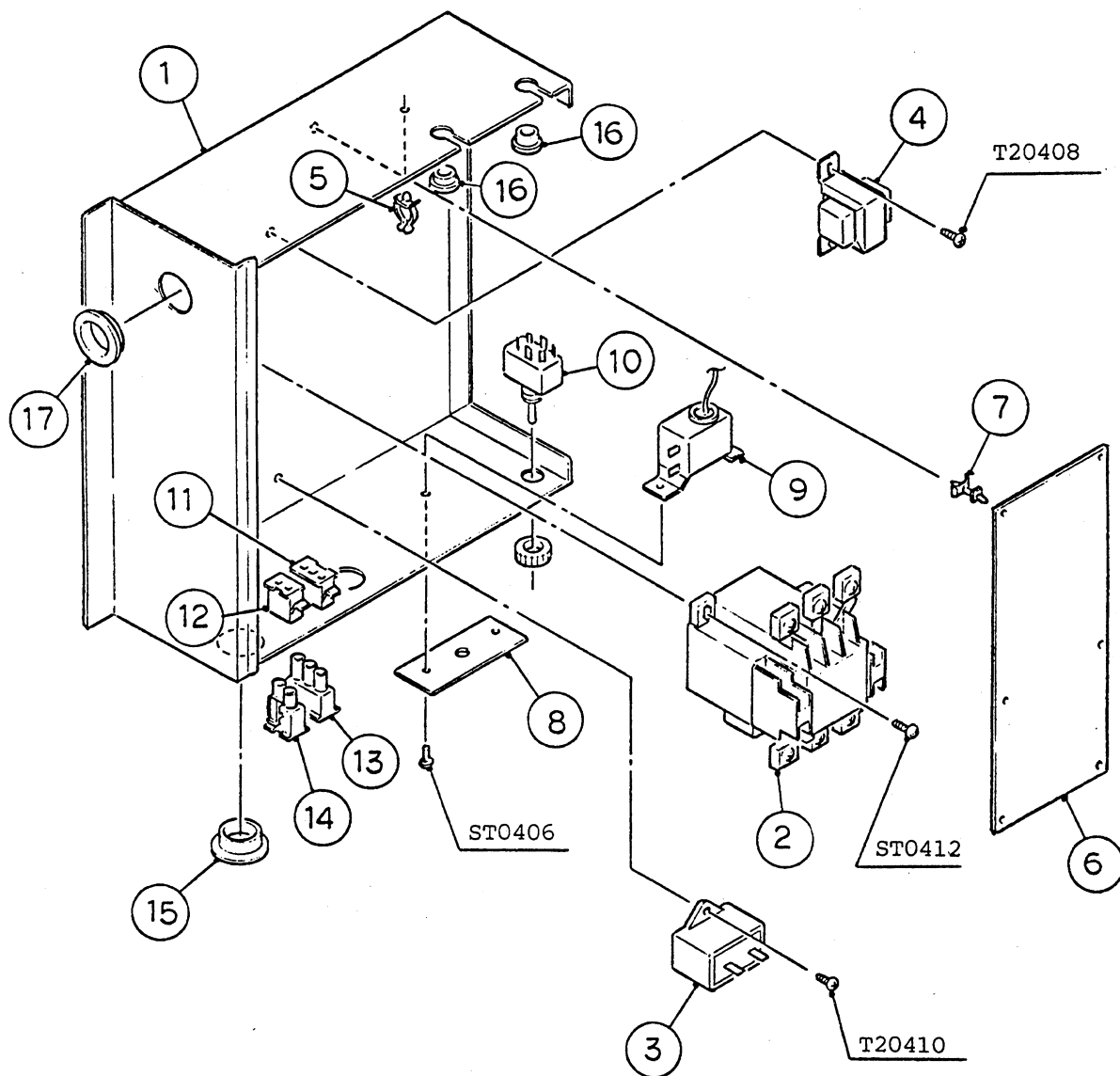
MODEL: KM-2000SRB3 TITLE: B. REFRIGERATION CIRCUIT							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				A-1			
31	COPPER TUBE (D) - HIGH SIDE	COPPER	326123-01	1			
32	HEAT EXCHANGER	-	105203G01	1			
33	HEADER (L)	-	439065-01	1			
34	HEADER (S)	-	439064-01	2			
35	COPPER TUBE (A) - HIGH SIDE	COPPER	326315G01	1			
36	COPPER TUBE (B) - HIGH SIDE	COPPER	326316G01	1			
37	COPPER TUBE (C) - HIGH SIDE	COPPER	326317G01	1			
38	COPPER TUBE - HOT GAS	COPPER	439729-01	1			
39	CLAMP	D11-S	435254-04	6			
40	CABLE TIE	CV-200	7920-0010	2			
41	EXP. VALVE COVER (A)	PE FOAM	324214-01	3			
42	EXP. VALVE COVER (B)	PE FOAM	324214-02	3			
43	THERMISTOR	-	429006-03	1			
44	HOLDER - THERMISTOR	COPPER	438247-01	1			
45	INSULATION - THERMISTOR	PE FOAM	427441-01	1			
46	STRAP - THERMISTOR	S.S	4A0035-01	1			
47	CRANKCASE HEATER	T.I.8HT5-505	438208-01	1			
48	RUBBER INSULATION (A)	EPDM	325864-01	1			
49	RUBBER INSULATION (B)	EPDM	325865-01	1			
50	INSULATION HOLDER	PE FOAM	325863-01	1			
51	HEADER COVER (A1)	PE FOAM	325861-01	1			
52	HEADER COVER (A2)	PE FOAM	325861-02	1			
53	HEADER COVER (B1)	PE FOAM	325862-01	1			
54	HEADER COVER (B2)	PE FOAM	325862-02	1			
55	INSULATION	PE FOAM	436671-02	1			
56	BUSHING	OCB-500	428394-02	1			
57	CLAMP	NO. 248	427902-04	2			
58	CLAMP	NO.249	427902-03	5			
59	VALVE BODY	70	440352-01	2			
60	COIL - VALVE	ABS-25-1-HD-2	440353-01	2			
61	BOLT	4x6	440353F01	2			



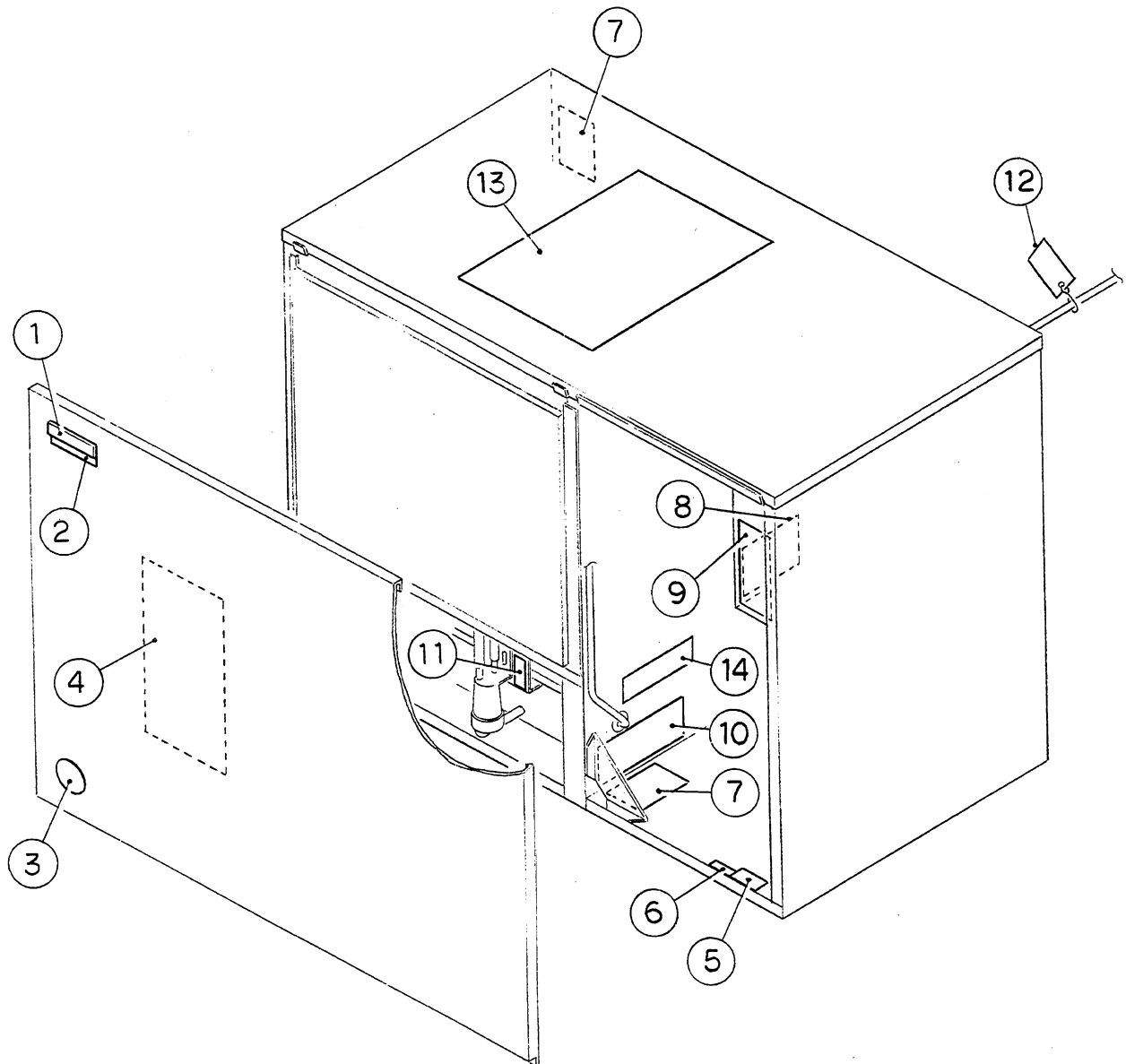
MODEL: KM-2000SWB3, SRB3 TITLE: C. WATER CIRCUIT							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				A-1			
H	PUMP MOTOR ASSY	(S-0730)	215692A01	1			
1	FITTING - INLET	BRASS	436552-01	1			
2	FITTING HOLDER - INLET	G.S	436550-01	1			
3	WATER SUPPLY PIPE	COPPER	436670G02	1			
4	RUBBER GASKET	NBR	413854-01	2			
5	WATER VALVE BRACKET	G.S	321443-01	1			
6	WATER VALVE	J248-106	3U0136-01	1			
7	DISTRIBUTOR HOSE (A)	EPDM	325738-01	1			
8	JOINT PIPE	ABS	439297-01	1			
9	DISTRIBUTOR HOSE (B)	EPDM	325738-02	1			
10	HOSE CLAMP	S.S, 25MM	427443-03	9			
11	HOSE CLAMP	S.S, 13.5MM	427443-07	6			
12	SPRAY TUBE	ABS	437049G02	6			
13	SPRAY GUIDE (A)	PE	208586-01	18			
14	SEPARATOR (A)	ABS	215046-01	2			
15	SEPARATOR (B)	ABS	213623G01	2			
16	CUBE GUIDE	ABS	214243-01	2			
17	HOSE (A)	EPDM	435091-01	1			
18	DISTRIBUTOR (A)	ABS	439266-01	1			
19	HOSE CLAMP	S.S, 32MM	427443-09	6			
20	DISTRIBUTOR HOSE (C)	EPDM	325739-01	2			
21	HANDLE BRACKET	G.S	439929-01	1			
22	HOSE (B)	EPDM	325867-01	1			
23	VALVE HOUSING - DRAIN	ABS	323613-01	1			
24	SPRING	S.S	322685-01	1			
25	VALVE SEAT	EPDM	433705-01	1			
26	OVERFLOW CAP	PE	325866-01	1			
27	JOINT - OVERFLOW	ABS	323923-02	1			
28	BUSHING	SR-1093-15	420470-03	2			
29	CONDUIT	COPPER	325870G01	1			
30	BUSHING	SB-625-8	420470-01	1			

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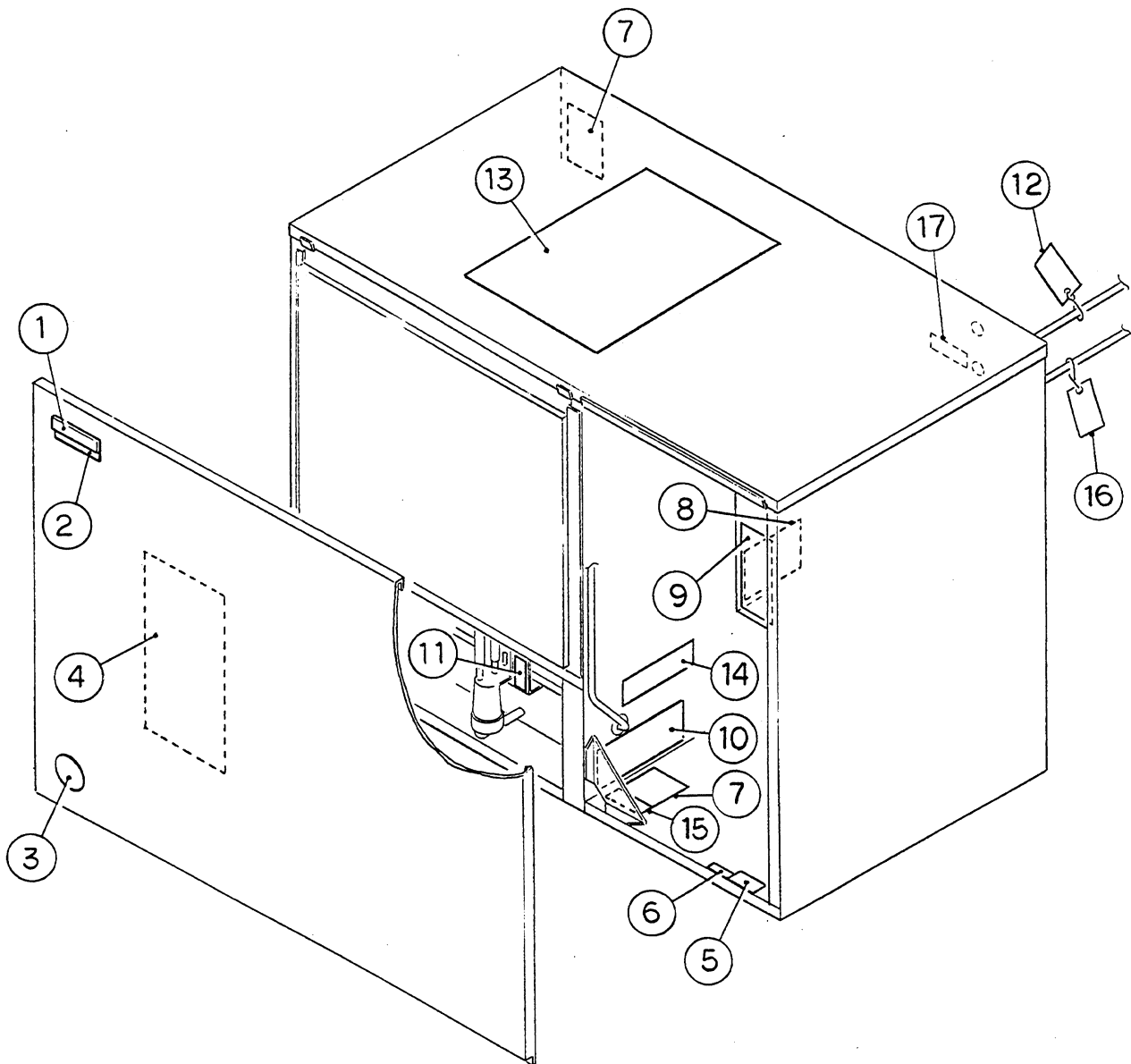
MODEL: KM-2000SWB3, SRB3 TITLE: C. WATER CIRCUIT							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				A-1			
31	BUSHING	OCB-500	428394-02	1			
32	FLOAT SW. BRACKET	S.S	325846-01	1			
33	CONNECTOR - FLOAT SWITCH	EPDM	426799-04	1			
34	FLOAT SWITCH	FS-0893B-1	433535-02	1			
35	CLAMP	NO. 248	427902-04	6			
36	CLAMP	NO.4253	427902-05	1			
37	BARRIER	S.S	436913-01	1			
38	"O" RING	1AP18	7611-P018	1			
39	"O" RING	1AG35	7611-G035	1			
40	DRAIN HOSE	EPDM	325869-01	1			
41	DRAIN	PA	309246-01	1			
42	"O" RING	1AP15	7611-P015	1			
43	"C" CLAMP	CCO-12	7910C1200	1			
44	DISTRIBUTOR (C)	ABS	439238-01	1			
45	JOINT HOSE	EPDM	439296-01	1			
46	DISTRIBUTOR (B)	ABS	439239-01	1			
47	FLANGE	EPDM	439267-02	1			
48	BYPASS HOSE	EPDM	439237-02	1			
49	MALE ADAPTOR	ABS	325826-01	2			
50	"O" RING	1AP20	7611-P020	2			
51	BALL VALVE	-	439293-01	1			
52	VALVE HOLDER	G.S	325825-01	1			
53	MICRO SWITCH	AH-8064	436386-01	1			
54	TAPPING SCREW	3x14	431415-02	2			
55	JOINT HOSE	EPDM	439309-01	1			
56	HANDLE	PP	215383-01	1			
57	CORNER INSULATION (A)	PE	439376-01	1			
58	CORNER INSULATION (B)	PE	439392-01	1			



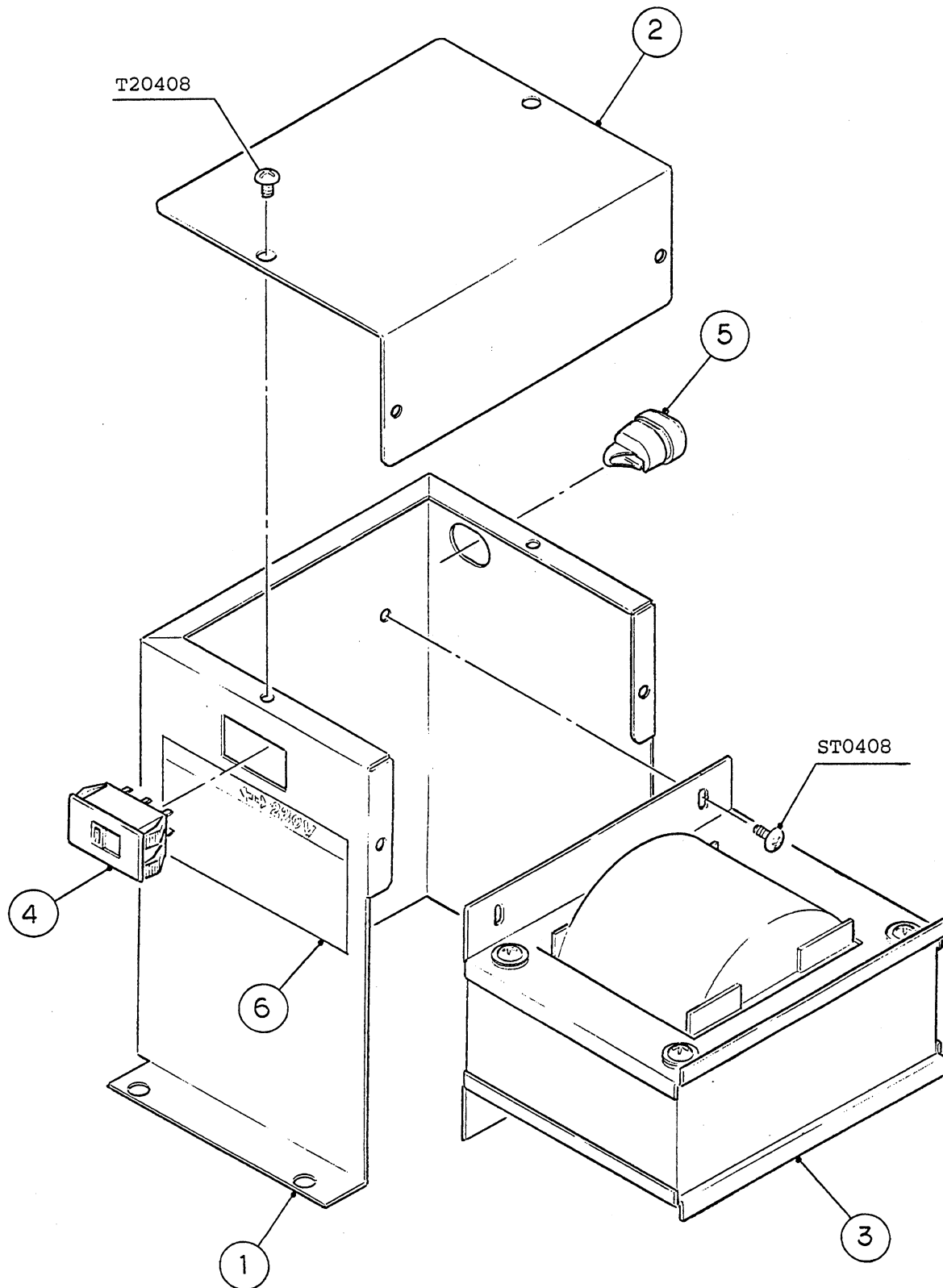
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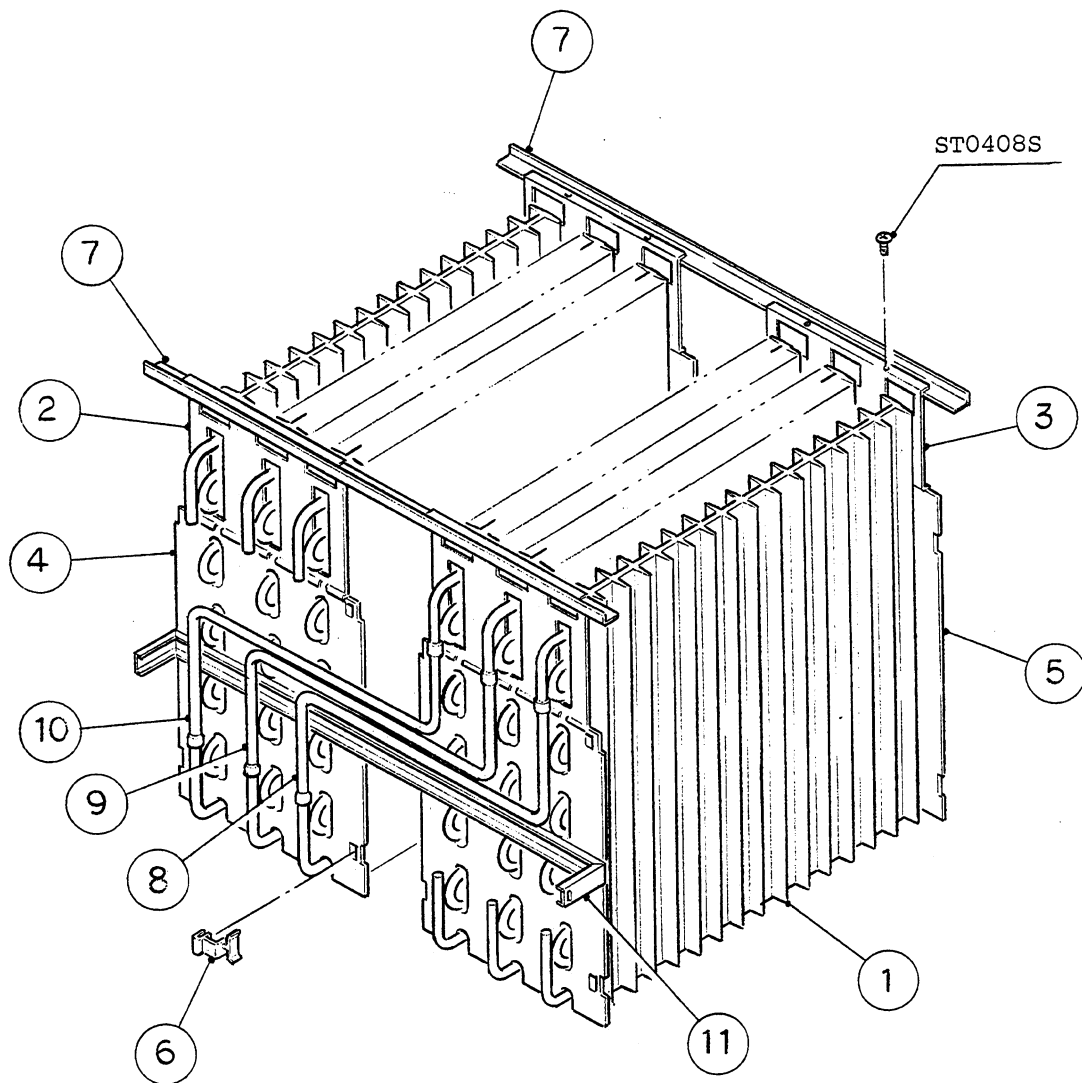
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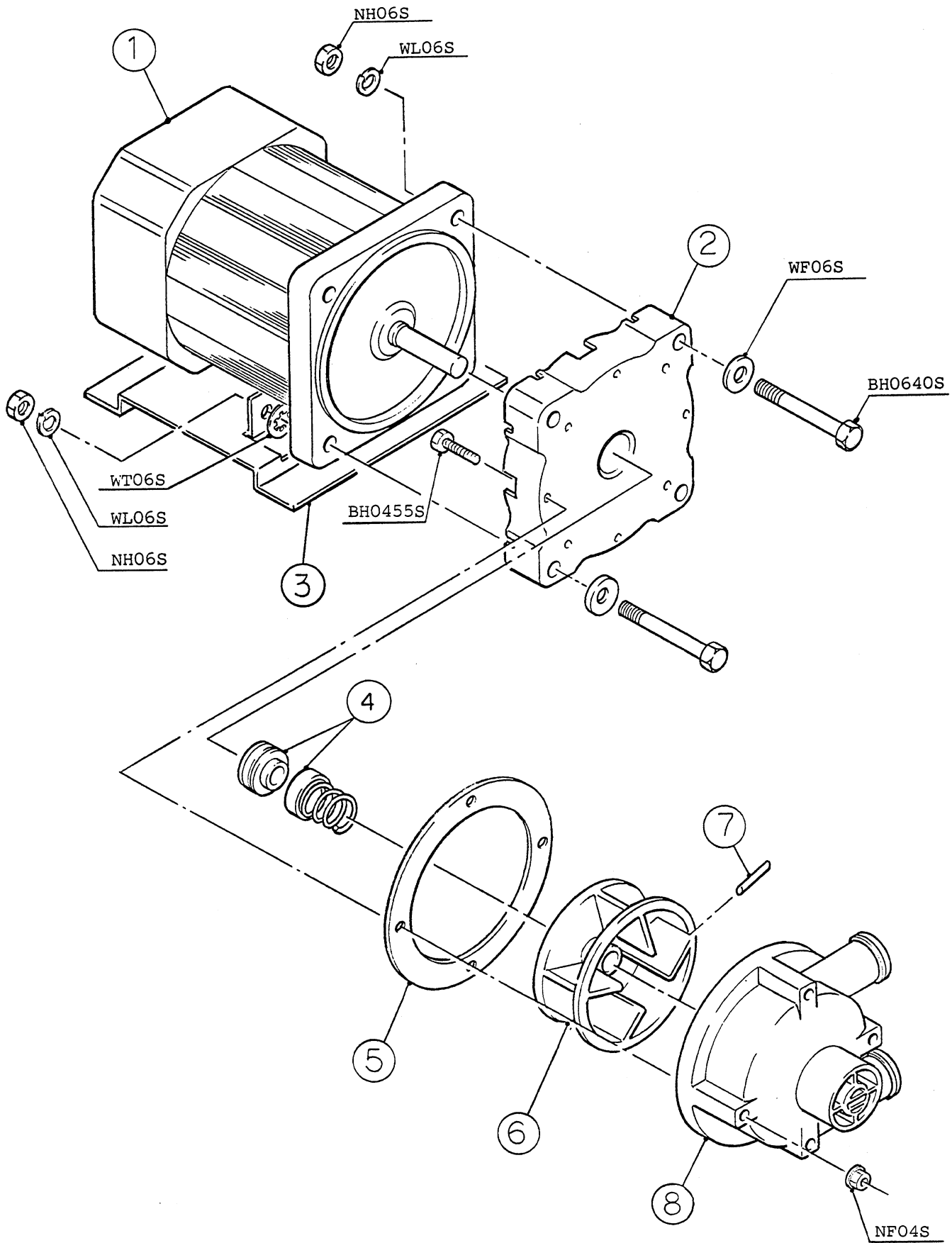
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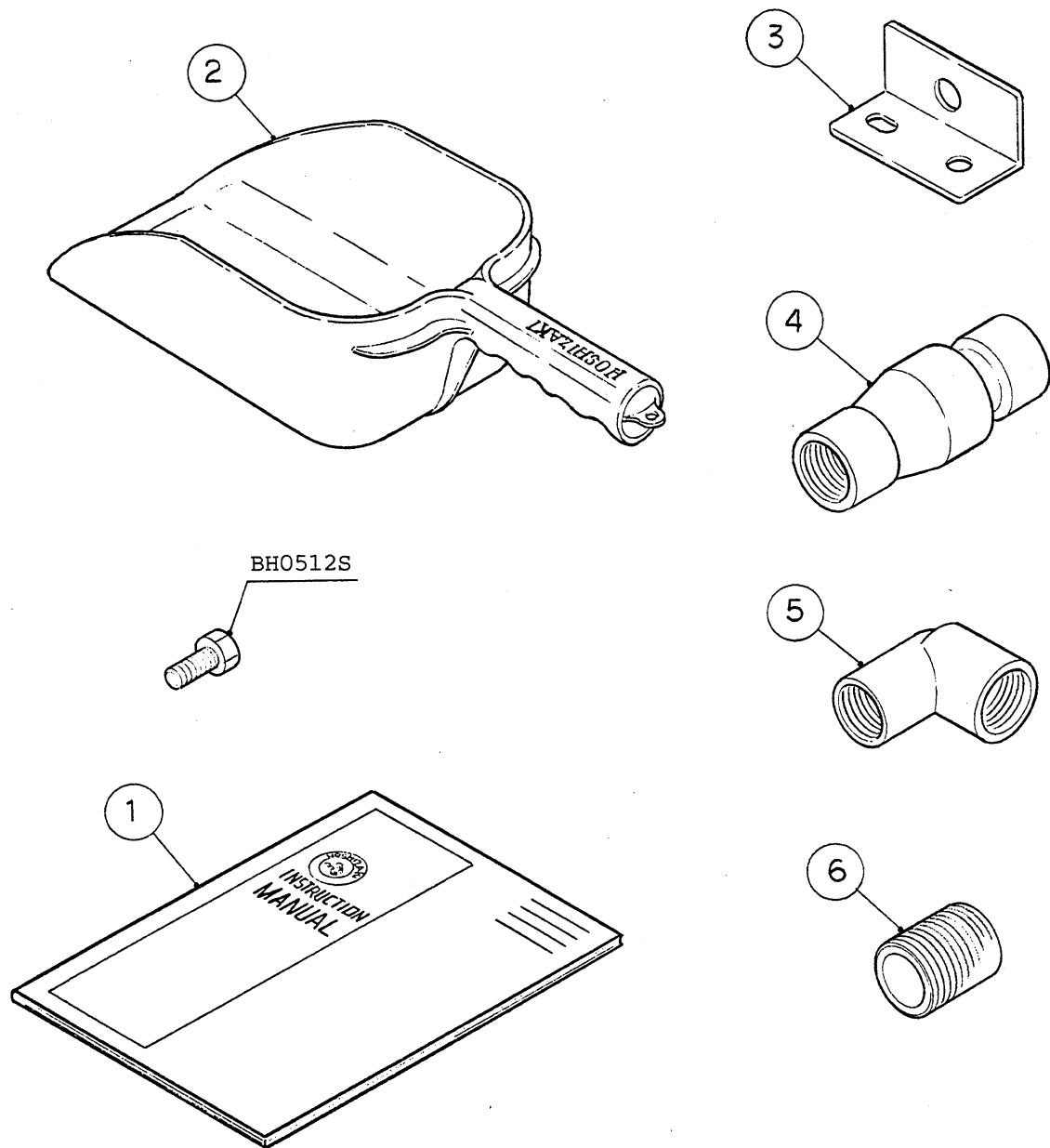
[illegible]



[illegible]



[illegible]



[illegible]

STACKABLE CRESCENT CUBER

MODEL

KM-2000SWB3/SRB3

PARTS LIST

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