

SoftPro Water Systems

Iron Master Installation and setup guide

Check all packages and make sure all items are present prior to installing.

1. Make sure the riser tube is in the tank, place a piece of tape or a plug over the opening of the riser tube. Place funnel on tank and add the gravel bedding first followed by all the Katalox media you received. Make sure to remove plug or tape from the riser tube prior to screwing the control valve onto the tank.
2. Upper resin basket which will be about a 3-inch-long white cone with slits in it, make sure to twist it to the right locking it in place in the middle of the bottom of the control valve prior to putting the valve on the tank.
3. Plumb the 1-inch Air check right behind the inlet side of the bypass valve.



- You will need a 3-4-inch-long piece of 3/8" plastic rigid tube (not supplied) which you will connect to the brine line port nut and ferrules, then press the white John guest fitting pictured below onto the hose.



Items you will need for installation:

UV Resistant Drain tubing ½ ID aka 5/8” OD, by it by the foot at hardware store.

Hose clamp to secure the drainline to the drain barb on the control valve

Plumbing material pipe, and fittings. Please note that we do have 18” quick connect hoses to make installation easier that are offered to you when you are making your purchase online, hoses can only be purchased at the listed price at the time of order but are available separately at a later date if you would like them please contact us for a quote.

3-4-inch-long piece of 3/8” plastic rigid tube

Programming your Iron Master

Watch our easy step by step programming video here:

<https://qualitywatertreatment.com/pages/how-to-install-a-water-softener-iron-filter-acid-filter-well-water-systems-carbon-filter-ozone-system>

If you have questions please contact us by email sales@qualitywatertreatment.com or use our live chat on our website www.qualitywatertreatment.com or call toll free 866-278-4130 M-F from 9 am to 7 pm CST or use our live chat or send email anytime.