

Kendon Stand-Up™ **TRAILERS & LIFTS**

Kendon Industries, LLC. 2990 E. Miraloma Ave, Anaheim, CA 92806

Optional Center Rail

Instructions

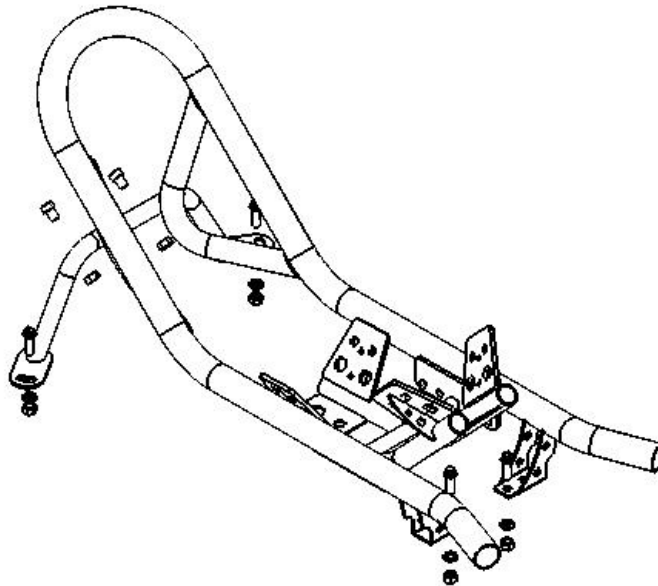
FITS ALL DUAL TRAILER MODELS 2003 TO PRESENT ALSO FOR FLAT BED APPLICATIONS

TOOLS REQUIRED: ALLEN WRENCH SET, 3/8" WRENCH, 1/2" WRENCH, 3/8" DRILL BIT AND HAND DRILL

PARTS LIST: CENTER RAIL FRONT SUPPORT, CENTER RAIL ASSEMBLY, (INCLUDES WHEEL CHOCK)

(4) 5/16"-18X1.0 HEX FLANGE BOLTS. (4) 5/16" USS WASHER. (4) 5/16" NYLOK NUT.

(2) 3/8"-16X3/4 ALLEN BOLT. (2) 3/8"-16 NYLOK NUT



DUAL TRAILER INSTALLATION

REMOVE (4) 5/16"-18X5/8 BUTTON HEAD ALLEN FROM THE DIAMOND PLATE; TWO UP FRONT CLOSE TO THE NECK OF THE TRAILER AND TWO BELOW THE FRONT CENTER TIEDOWN HOOK.

USING THE DRILL TEMPLATE ALIGN THE OUTSIDE HOLES IN THE TEMPLATE WITH THE HOLES IN THE DIAMOND PLATE, (USE THE 3/8" BOLTS TO HELP ALIGN THE TEMPLATE) NEAR THE CENTER FRONT TIEDOWN HOOK AND MARK THE HOLES TO BE DRILLED.

USING A 3/8" DIA. DRILL BIT, DRILL THE (2) HOLES. YOU WILL BE DRILLING THROUGH THE ALUMINUM AND THE HOLES SHOULD COME THROUGH THE CENTER OF THE SLOTTED STEEL BRACKETS.

ATTACH CENTER RAIL FRONT SUPPORT USING (2) 3/8"-16X3/4 ALLEN HEAD BOLTS AND (2) 3/8-16 NYLOK NUTS, FINGER TIGHTEN.

POSITION THE CENTER RAIL ASSEMBLY ON THE TRAILER AND INSERT THE 5/16"-18X1 FLANGE BOLTS THROUGH THE BRACKETS AND THROUGH THE HOLES IN THE ALUMINUM. *NOTE: YOU MAY NEED TO SLIGHTLY SQUEEZE OR STRETCH APART THE BACK FLARED ENDS OF THE CENTER RAIL TO PROPERLY LINE UP THE HOLES DUE TO THE BEND TOLERANCE.*

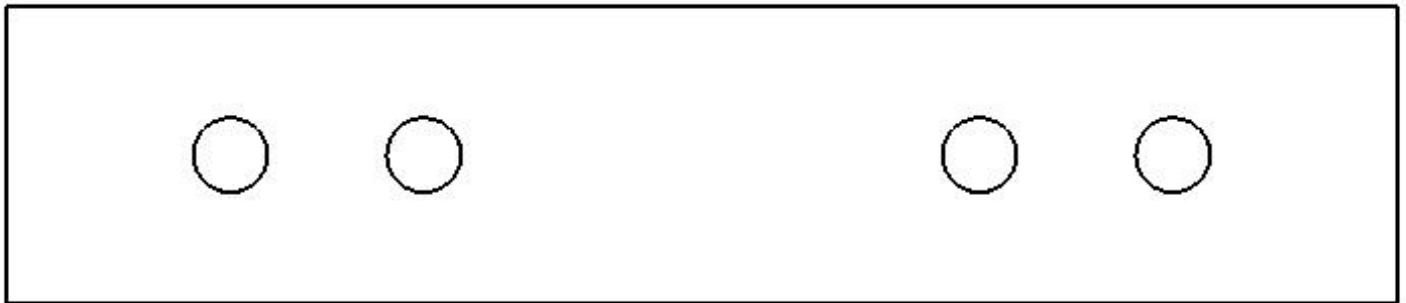
SCREW THE 3/8" SAE FLAT WASHERS AND 5/16"-18 NYLOK NUTS TO THE FLANGE BOLTS ON THE BACK SIDE AND FINGER TIGHTEN.

CHECK THE CENTER RAIL ASSEMBLY TO ENSURE IT'S STRAIGHT AND TIGHTEN ALL HARDWARE.

FOR FLATBED APPLICATIONS ALIGN CENTER RAIL TO ENSURE IT'S STRAIGHT AND MARK THE HOLES TO DRILL THROUGH THE ATTACHMENT BRACKETS.

HARDWARE NOT INCLUDED FOR THIS INSTALLATION.

For any questions, please call Kendon Stand-Up™ Trailers and Lifts ph. 714-630-7144, 800-847-8618
www.kendonusa.com



DRILL TEMPLATE