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Course Description



This seminar analyzes the characteristics of cork, bamboo, and hardwood. Design professionals will become more familiar with these materials as a flooring option in an effort to properly specify the material that will perform best in their client projects. Sustainability, indoor air quality, and maintenance for each material will be examined.



- Identify the major differences among cork, bamboo, hardwood as a flooring material
- Discuss the growth cycles, sustainability of cork, bamboo, hardwood
- Explain how cork, bamboo, hardwood as flooring material improves indoor air quality
- Describe the routine, long-term care, maintenance of cork, bamboo, hardwood flooring

Characteristics of Wood



Characteristics of Wood



- Organic material
- Responds to environment
- Changes over time
- Proper expectations important to performance



Benefits of Wood





- Adds stability to structure
- Excellent insulation
- Durable
- Long-lasting
- Hypoallergenic
- Beautiful
- Timeless

Hardwood Characteristics



Hardwood Properties



- Heartwood vs. sapwood
- Annual growth rings
- Wood grain, texture



Hardwood Cross Section



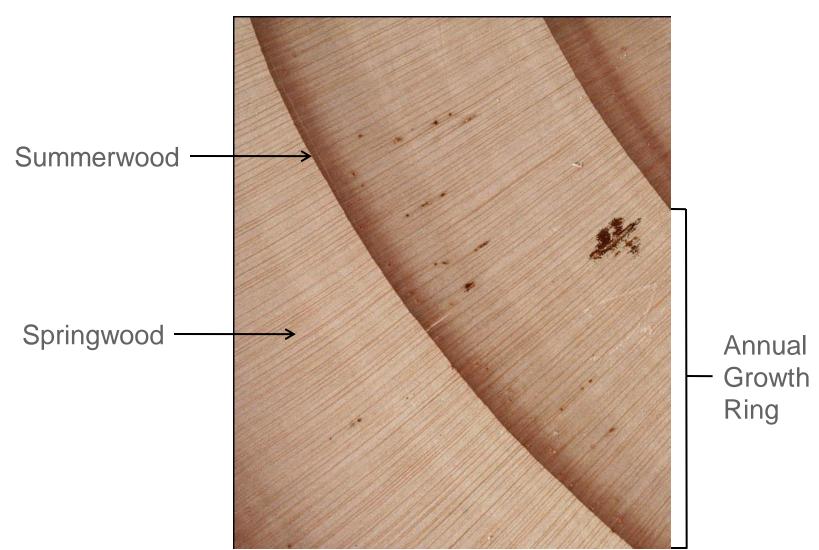




Hardwood Growth Rings







Hardwood Grain & Texture







Straight Grain



Spiral Grain



Curly Grain

Saw Cuts



Wood Flooring Cuts



- Plainsawn
- Quartersawn
- Riftsawn
- Livesawn



Plainsawn

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- Traditional choice
- 2"-3" boards
- Red oak most common
- Homes built early to mid 1900s



Plainsawn



- Series of parallel cuts
- Remaining cuts perpendicular to first set
- Produces wider boards than rift, quartered
- Board length varies













- Board face has "cathedral" grain
- Contains flat-grain, some vertical-grain
- Contains more variation within, among boards than other cuts
- End grain growth rings between 0-45°



- Vibrant flecks
- Tight, wavy grain
- Flecks caused by medullary rays
- Medullary rays are trees' life veins
 - Transport sap from pith to outer parts of tree
 - Perpendicular to growth rings
 - Parallel to board surface
 - Pronounced in white oak



Medullary Rays

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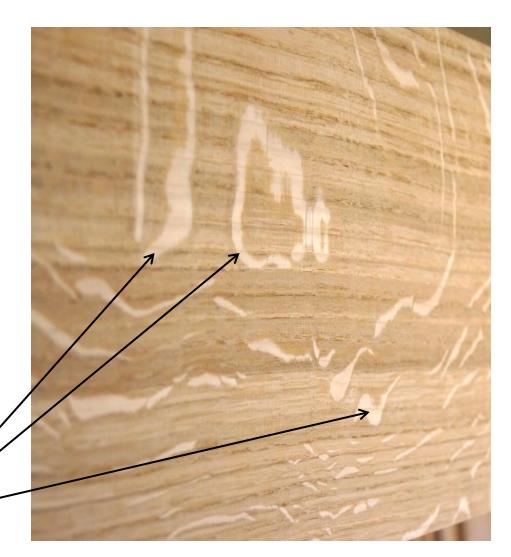
- Medullary rays perpendicular to growth rings
- Annual growth rings appear as circles
- Medullary rays appear as vertical white lines from roots to leaves

Growth Ring - Medullary Ray -

Medullary Rays

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- Several cuts possible
- Quartersawn annual rings grow perpendicular to surface, medullary rays grow parallel to surface
- Medullary rays create fleck effect
- Pronounced in white oak



Medullary Rays



- Quarter the log
- Remaining cuts perpendicular to growth rings
- Produces narrow boards
- Vertical grain
- More waste











- Board face has fleck pattern
- Contains tight, wavy grain
- End grain annual growth rings 45-90° to surface





- Similar to quartersawn
- Accentuated, vertical grain
- Minimal fleck
- Saw angle adjusted for fewer cuts parallel to medullary rays
- Produces more waste





- Quarter the log
- Remaining cuts from center face, work out
- Boards 30-60° to growth rings
- Comes from smaller part of wedge, produces more waste
- Hard to produce only wide-width rift













- Board face has vertical grain
- Contains minimal fleck
- End grain annual growth rings 30-60° to surface



Livesawn



 Combination of plainsawn, quartersawn, riftsawn



Livesawn

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- First cut straight through log's center
- Remaining cuts parallel to first
- Yields extremely wide boards
- Produces very little waste









- Board face growth rings work from parallel in center to perpendicular at edges
- End grain annual growth rings 0-90° to surface



- Allows more fleck effect
- Wider planks show more knots holes, natural characteristics
- Saw blade marks show
- Rustic look increasingly popular



Livesawn



- Wider boards
- Random widths
- More fleck
- More knot holes, character marks
- Saw blade marks
- Natural beauty shows through



Performance

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- Wood is hygroscopic
- Absorbs, loses moisture depending on environment
- Swells = moisture gain
- Shrinks = moisture loss
- Direction of movement based on growth rings







Plainsawn



- Quartersawn
- Riftsawn

- Expands, contracts through width
- Less dimensionally stable

- Expands, contracts through thickness
- More dimensionally stable

- Expands, contracts through thickness
- More dimensionally stable

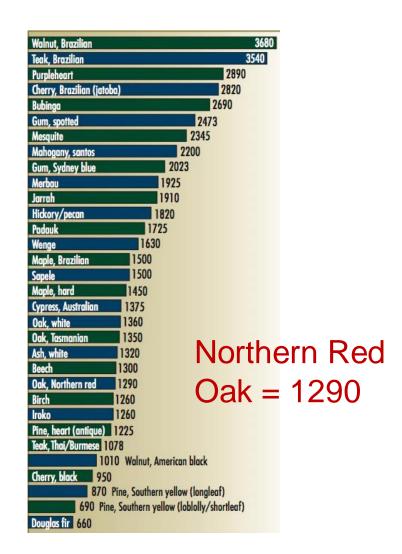
Janka Ratings



Janka Ratings

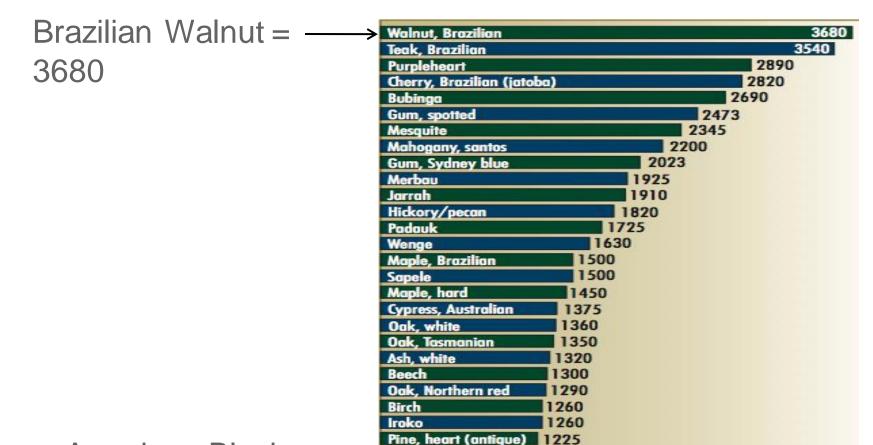
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- Force required to embed a .444-inch steel ball to half its diameter in a piece of solid wood
- Rates all solid wood species
- Northern red oak used as base value due to its prominence in the flooring industry



Janka Ratings





American Black Walnut = 1010

Teak, Thai/Burmese 1078

1010 Walnut, American black

Cherry, black 950

870 Pine, Southern yellow (longleaf)

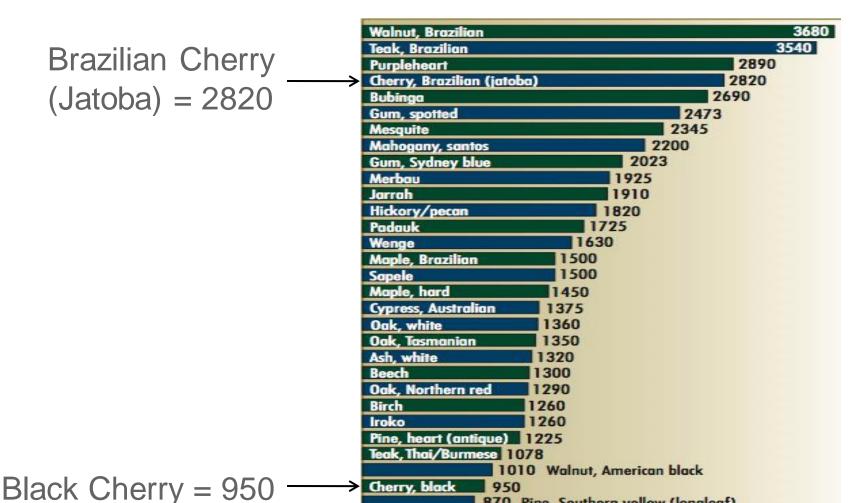
690 Pine, Southern yellow (loblolly/shortleaf)

Douglas fir 660

Janka Ratings



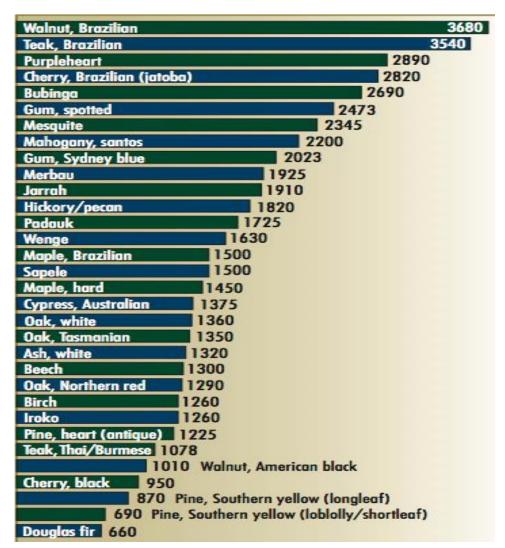
870 Pine, Southern yellow (longleaf)
690 Pine, Southern yellow (loblolly/shortleaf)



Douglas fir 660

Janka Ratings

- Hardwood Rating
 - Do not apply to engineered flooring
 - Do not apply to cork
 - Do not apply to bamboo

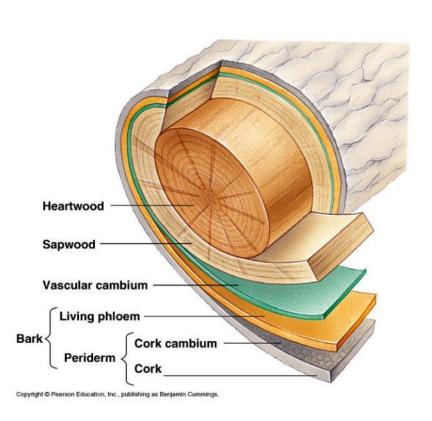


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Cork Characteristics







- Cork oak tree
- Hardwoods cut down for wood
- Cork is not wood
- Cork is bark

Cork Cross Section





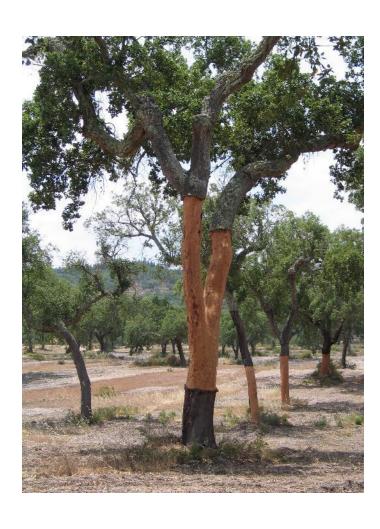


- Bark removed in large patches
- Wood beneath unharmed
- Tree continues to grow
- Can live 200+ years
- First harvest at 25 years
 - Harvest every 9 years















Benefits of Cork

- Unchanged by processing
- Fire resistant
- Provides sound insulation
- Extremely durable
- Resists water damage, mold
- Repels bugs, dust mites
- Excellent insulation material
- Cushioned surface



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Bamboo Characteristics



Bamboo Plants

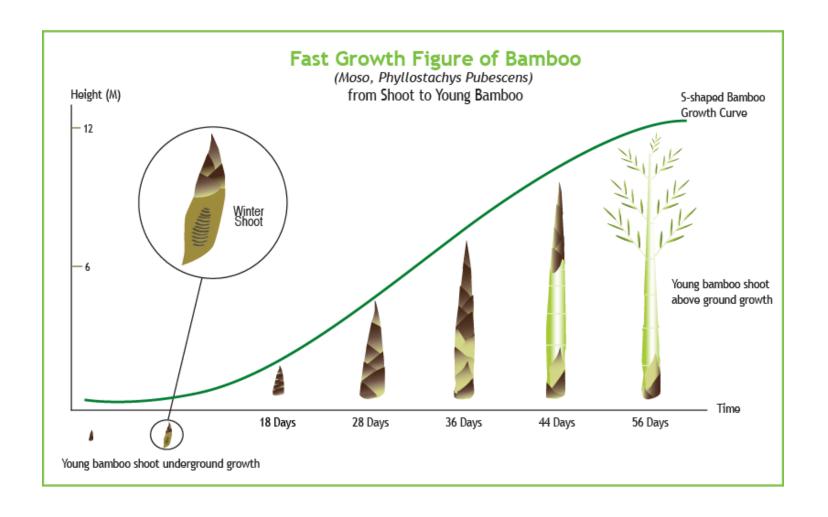




- Ancient building material
- Classified as wood, but grass
- Extremely fast growing
 - Can grow 3' per day
- Harvested in ≤10 years
- Regrows without replanting
- Highly sustainable resource
- Embraced by environmentalists







Bamboo Performance



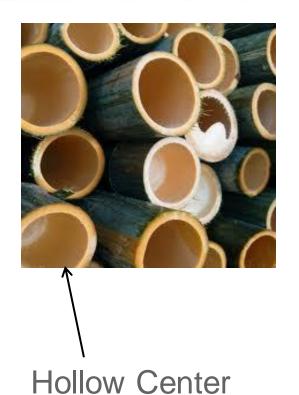
- Not wood
- Will not perform like wood

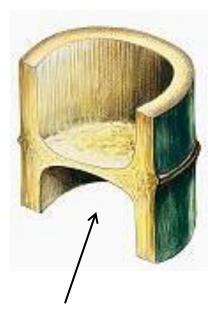


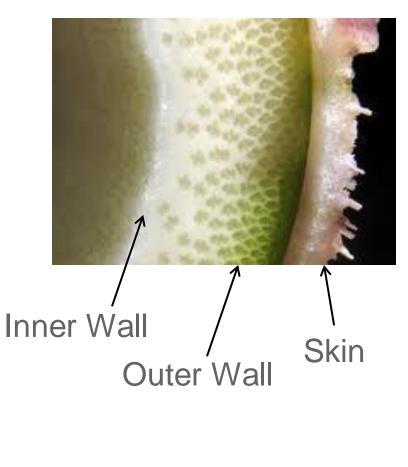
Bamboo Structure







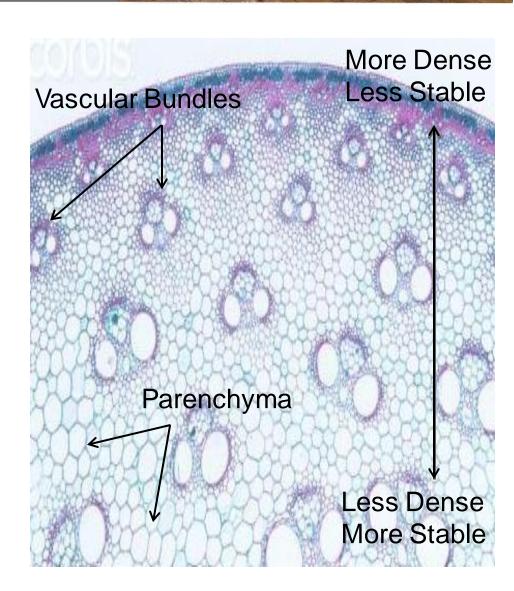




Vertical Cross Section

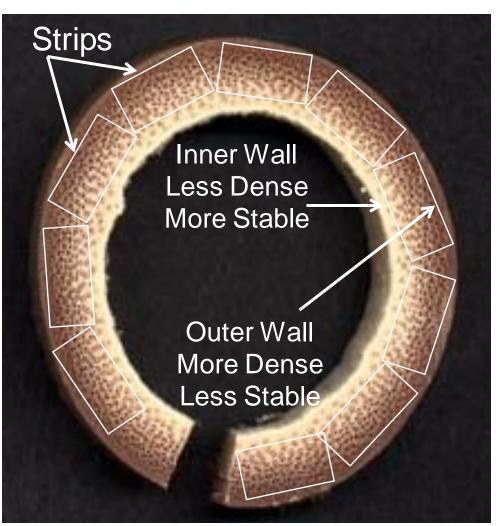
Bamboo Structure

- Lignens provide strength, density
- Lignens in vascular bundles
- Bundles more dense at outer wall
- Very different from wood, which is distributed more evenly
- Produces no growth rings



Bamboo Flooring

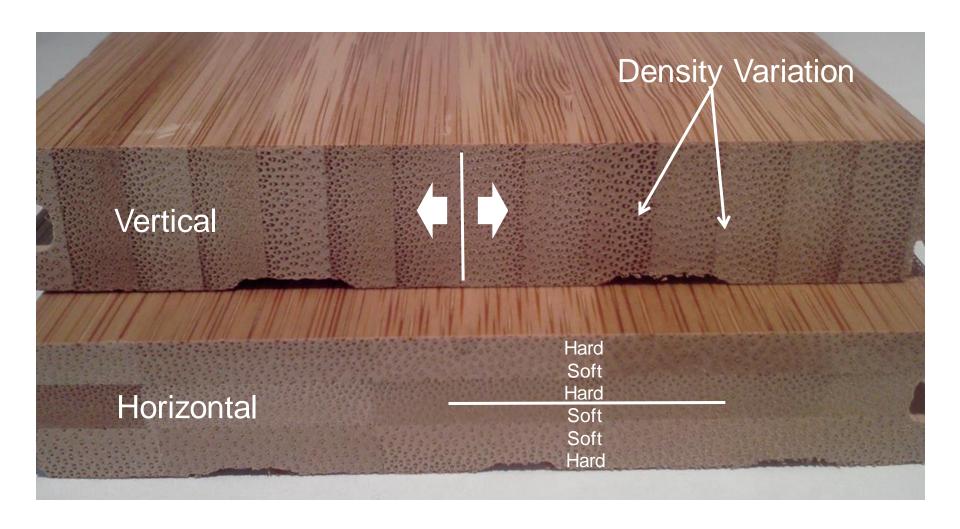
- Strips cut from stalks
- Dimensional instability
- Inner wall more stable than outer wall
 - One side expands, contracts more than other
 - Outer wall can shrink 50% more than inner wall
- Creates challenge as flooring material



Bamboo Flooring



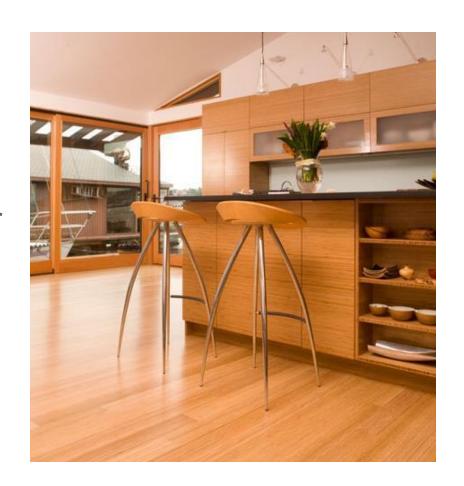




Benefits of Bamboo



- Rapidly renewable
- High levels of carbon sequestration
- Plant regenerates
- Grows without fertilizer or pesticides
- Little production waste



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Growth Cycles



Growth Cycles





Species	Life Cycle	Per Year	Lifetime	Origin
Hardwood (Red Oak)	40-60 Years	1'- 2'	> 60'	North America
Cork	200 Years	2' – 3'	> 60'	Europe
Bamboo (Moso Bamboo)	7-10 Years	15'	40'	Asia

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Sustainability



Hardwood Sustainability



- USDA Forest Service
 - 1.6 trees planted per tree harvested
 - Standing volume more than double since 1950s
 - Responsible forest management
- 40-60 years to mature
- National Association of Home Builders
 - Wood floors last 100+ years
- Inventory not needed for 40-60 years
- Rapidly renewable for life cycle



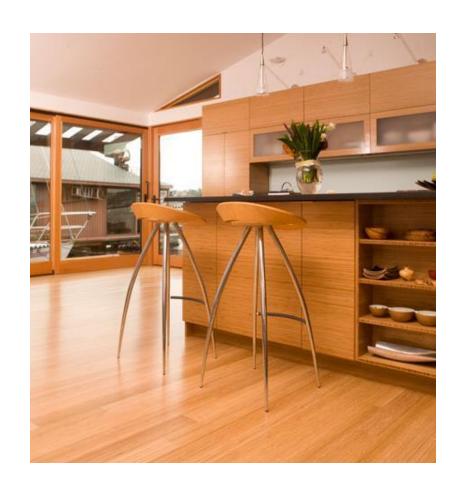
Cork Sustainability

- Responsibly managed forests
- Renewable, recyclable
- Only bark is harvested
- Tree remains intact
- Live 200+ years
- 25 years = first harvest
- 9 years = each harvest
- Bark is regenerated
- Wood not damaged



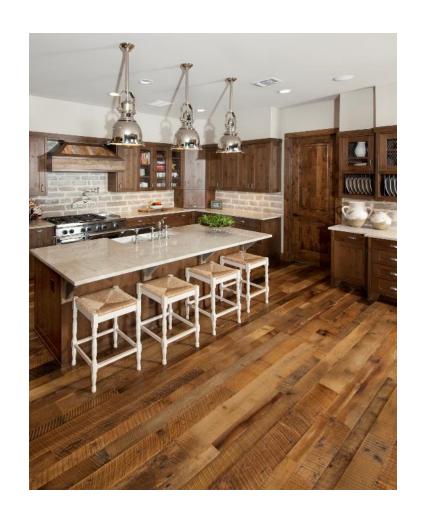
Bamboo Sustainability

- Matures every 7-10 years
- Extensive root system
- Regrows without replanting
- Habitat not disturbed by harvest
- Requires no fertilizer, pesticides



Environmental Impacts

- Renewable flooring material
- Sustainably managed forests in North America
- Low environmental impact
 - Factory: forest naturally regenerates raw material
 - Sun: renewable energy source
- Carbon neutral
 - Produce oxygen during growth
 - Store carbon during service life
- Less water, energy used manufacturing
- End of service = fuel, recycled
- Last 100+ years
 - Less replacement, raw material





- Improves indoor air quality
- US EPA
 - Wood doesn't harbor allergens, microorganisms
 - Doesn't collect dust, animal dander, outdoor pollutants, etc.
- Low VOC colorants, finishes
- US formaldehyde laws
- Research your supplier

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Maintenance



Routine Maintenance



- Sweep, dust mop
- Vacuum with beater bar off to remove dirt, grit between floor boards
- Avoid water, steam mops which can damage finish, wood



- Place breathable throwrugs at entrances
- Put felt pads on furniture in contact with floor
- Avoid walking on floor with sport cleats, high heels in disrepair





- Elephant = 50-100 PSI
- 125-pound woman in high heels = 2,000 PSI
- An exposed high heel nail head = 8,000 PSI







- Clean spills immediately with damp cloth
- Allowing liquids to sit damages finish, wood

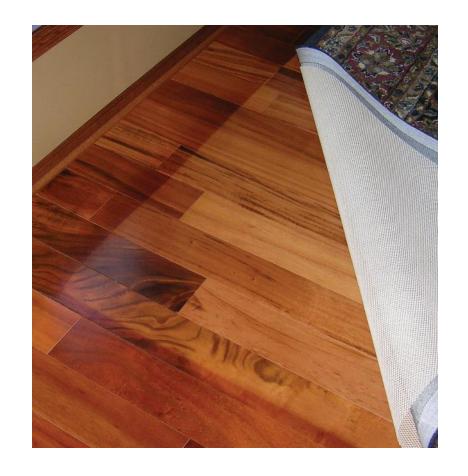




- Clean pet stains immediately
- Urine stains floor when left untreated
- Repair often requires board replacement
- Damage may reach subfloor, requiring replacement



- Sunlight affects wood floors like skin
- Oxidation, UV exposure
- Periodically move furniture, rugs to minimize exposure



- Never use household dust cleaners on wood floors
- Use manufacturer recommended cleaner for floor's
- If unsure, wood flooring professional can identify



Long-Term Maintenance



- Maintenance coat
 - Restores luster
 - Repairs small surface finish scratches
 - Lightly abrade surface finish
 - Apply new finish
 - · Similar to repainting furniture
- Sand & refinish
 - Repair large scratches, dents
 - Repair exposed wood
 - Sand off finish, some wood
 - 1/32" wood removed
 - Apply new finish





- Hardwood, cork, bamboo classified as wood flooring
- Hardwood requires harvesting entire tree
- Cork requires harvesting bark only
- Bamboo is not wood; it is a grass
- Hardwood, cork, bamboo are sustainable materials, rapidly renewable, improve indoor air quality
- Routine care requires sweeping, vacuuming with the beater bar turned off
- Long-term care requires a maintenance coat, sanding, refinishing





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