



Liberty Collection

Engineered Hardwood Flooring, Thickness 5/8"

SPECIES White Oak (North American)

WEAR LAYER, VENEER 4mm, Sawn, Sanded 2 sides 80 grit, Tolerance +/-.01mm (.004")

JOINT Tongue and Groove all sides

THICKNESS 5/8"

LENGTHS AVAILABLE Random 2'-8'

GRADES Select

CUTS AVAILABLE Plain Sawn

PLYWOOD • 12mm thick overall, 9-ply Baltic Birch, approved structural rated hardwood plywood

• Type 1, exterior rated adhesive | glue bond as per the NWFA bond line test standards

• Thickness Tolerance: 12mm +/-.15mm

• Moisture Content 6-9%

• Stress relief cuts are made on the back side of each plank

CONSTRUCTION

- Laminating top and bottom with water resistant PVA adhesive in bonding the wear layer to the plywood. The adhesive bond icomplies to the NWFA bond line test standards
- Type: PVA pre-catalyzed Type 1 water resistant
- Difference veneer and plywood moisture = +/-2% (Max)
- CARB compliant (no added urea formaldehyde) adhesive and plywood

TOLERANCES

- Width +/- 0.25mm (.10")
- Thickness +/- 0.125mm (.005")
- Squareness: 0.18mm (.007") per 25.4mm (1") of width
- Cup: Max. 0.20% across the width of a board
- Edge Straightness: Max. 0.025% [0.7mm (.028") on 1200mm (47.25")]
- Length Flatness: Max. 1.25% of length
- Over wood: Max. 0.38mm (0.015")

VISUAL AND SURFACE TOLERANCES

- Sanded 150 grit Surface chatter/belt marks not allowed
- Tear out/Chip out/Surface defect: Not visible from 1.5m (60") distance viewing

PACKAGING Per Order

Technical Cutsheet



Sustainability

RAW MATERIAL SOURCING

Lacey Act Compliant, Made in USA

INDOOR AIR QUALITY / EMISSIONS

- CARB Phase 2 Compliant
- EPA TSCA Title VI Compliant
- CDPH CA1350 Compliant

PERFORMANCE & SAFETY TESTING

- Janka Rating: As Per Species
- D3459 : Cycled Wood Environment Test
- 4.2 Bond Line Test

GREEN BUILDING INITIATIVE CREDITS

*CAN POTENTIALLY CONTRIBUTE TO

- LEED V4
- Living Building Challenge
- WELL
- Green Globes

According to the National Wood Flooring Association (NWFA), wood is hygroscopic in nature – meaning it will expand and contract as it gains or loses moisture due to changes in the ambient tem-perature and relative humidity. Wood flooring will perform best when the interior environment is controlled to maintain a consistent and adequate range in temperate and relative humidity, year-round.

Wood is a product of nature and, as such, will con-tain variations in color, grain, and character from plank to plank. Variations can include knots, cracks, sapwood, mineral streaks, burls, and other distinct features, none of which constitute a defect in the material. No single sample, display board, or pho-tograph can fully depict the entire range of visual characteristics in a hardwood floor. Only the products that are identified as such on this document are FSC certified.