



# PRODUCT DATA SHEET

## Sika® Level-125

DURABLE, CEMENTITIOUS, SELF-LEVELING UNDERLAYMENT

### PRODUCT DESCRIPTION

Sika® Level-125 is a one part, polymer modified, pumpable self-leveling underlayment for the leveling and smoothing of interior floors prior to the application of the final floor finish.

### USES

- Can be applied manually or by pump to level floors
- Leveling of both large and small surfaces
- Typical uses are in commercial, residential and domestic properties etc.
- Providing a suitable substrate for ceramic, stone or vitrified clay tiles, carpets and wood flooring.
- Compatible with the Sika® adhesives used to lay these types of floor finishes.

### CHARACTERISTICS / ADVANTAGES

- Easy to place by pump or manual application
- Capable of levelling surfaces from 1/8" to 2-1/2" (3.2 - 62.5 mm)
- Reduced shrinkage
- Good bond and compaction
- Fast hardening and good drying
- Good surface hardness
- Suitable for overcoating with non-moisture sensitive tile after 2–3 hours

### PRODUCT INFORMATION

|                           |   |
|---------------------------|---|
| <b>Chemical Base</b>      | Cement-based, polymer-modified binder system and fillers  |
| <b>Packaging</b>          | 50 lb (22.7 kg) bag   |
| <b>Appearance / Color</b> | Gray powder   |
| <b>Shelf Life</b>         | 12 months from date of production if stored properly in original, unopened and undamaged sealed packaging |
| <b>Storage Conditions</b> | Store dry at 41–86 °F (5–30 °C)<br>Protect from moisture. If damp, discard material                       |
| <b>Density</b>            | 133 lbs/ft <sup>3</sup> (ASTM C-138)  |

## TECHNICAL INFORMATION

|                             |  |                      |  |
|-----------------------------|--|----------------------|--|
| <b>Compressive Strength</b> | 1 day  | 1,250 psi (8.6 MPa)  | (ASTM C-109)                               |
|                             | 7 days   | 2,500 psi (17.2 MPa) | 73 °F (23 °C)                              |
|                             | 28 days  | 4,000 psi (28 MPa)   | 50 % R.H.                                  |
| <b>Flexural Strength</b>    | 28 days  | 1,150 psi (8 MPa)    | (ASTM C-293)<br>73 °F (23 °C)<br>50 % R.H. |
| <b>Thermal Resistance</b>   | Suitable for use with underfloor heating systems |                      |  |

## APPLICATION INFORMATION

|  |                |  |   |
|--|----------------|--|---|
| <b>Mixing Ratio</b>  | 4 qts (3.8 L)  |  |   |
| <b>Coverage</b>  | Per bag        |  |   |
|  | 1/8" (3.2 mm)  |  | 42 ft <sup>2</sup> (3.9 m <sup>2</sup> )  |
|  | 1/4" (6.3 mm)  |  | 21 ft <sup>2</sup> (2.0 m <sup>2</sup> )  |
|  | 1/2" (12.5 mm) |  | 11 ft <sup>2</sup> (1.0 m <sup>2</sup> )  |
|  | 1" (25 mm)     |  | 5.3 ft <sup>2</sup> (0.5 m <sup>2</sup> ) |
| (Coverage figures do not include allowance for surface profile and porosity or material waste) |                |  |   |

|                                   |          |               |                |
|-----------------------------------|----------|---------------|----------------|
| <b>Layer Thickness</b>            |          | <b>Min.</b>   | <b>Max.</b>    |
|                                   | Neat     | 1/8" (3 mm)   | 1" (25 mm)*    |
|                                   | Extended | 1/4" (6.3 mm) | 2-1/2" (64 mm) |
| *1.5" (38.1 mm) in localized area |          |               |                |

|                                |   |
|--------------------------------|---|
| <b>Product Temperature</b>     | 65–75 °F (18–24 °C)   |
| <b>Ambient Air Temperature</b> | 41–86 °F (5–30 °C)  |
|                                | <b>Note:</b> When using water based adhesives on the finished product the best results will be achieved at ambient and substrate temperatures between 59° and 77 °F (15–25 °C). |

|                              |  |
|------------------------------|--|
| <b>Relative Air Humidity</b> | < 75 %   |
|                              | <b>Note:</b> the substrate and uncured product applied on the floor, must be at least 5 °F above dew point to reduce the risk of condensation, blooming or cement laitance forming on the surface. |

|                              |  |
|------------------------------|--|
| <b>Substrate Temperature</b> | 41–86 °F (5–30 °C)   |
| <b>Pot Life</b>              | ~20–25 minutes   |
|                              | The temperature will affect the pot life. Application temperature:<br><ul style="list-style-type: none"> <li>▪ Above 73 °F (23 °C) will reduce the pot life and the working time.</li> <li>▪ Below 73 °F (23 °C) will extend the pot life and the working time.</li> </ul> |

|                               |   |
|-------------------------------|---|
| <b>Waiting / Recoat Times</b> | <b>Walk-on time:</b> 2–3 hours                                  |
|                               | <b>Suitable for overcoating with:</b>                           |
|                               | Non moisture sensitive floor covering 2–3 hours                 |
|                               | Moisture sensitive floor covering 2–3 days up to 3/8" (9.5 mm)* |

\*Mat test (ASTM D-4263) above 3/8" (9.5 mm)  
 The actual times will be affected by changing substrate and ambient conditions, particularly the temperature and relative humidity, plus the thickness of the material applied. When overcoating Sika® Level-125 always ensure the moisture content has achieved the required value for the subsequent floor finish adhesive / product being used, as the necessary waiting time will vary (with the application thickness and ambient humidity). Also please refer to the floor finish / adhesive PDS.

## APPLICATION INSTRUCTIONS

All substrate must be dry, stable, sound and free of all contaminants such as grease, oil, paint, wax, dust, curing and sealing compounds that will interfere with the penetration the primer and the adhesion of Sika® Level-125.

### SURFACE PREPARATION

Careful consideration should be given to the selection of the method of mechanical surface preparation and the timing of application of primer and underlayment. Immediately following mechanical preparation on some excessively porous substrates, outgassing will increase for a short period of time (approx. 48 hours) until equilibrium in slab vapor pressure and the ambient environment is reached.

- **Concrete & Cement Substrates:** Prepare concrete, cement and dense substrates, including ceramic, quarry and vinyl tiles by mechanical means, such as shot blasting, sandblasting, water-jetting, scarifying, or other appropriate methods, to achieve an open-textured surface. Weak surfaces should be removed. All cracks and holes should be similarly filled to prevent seepage. Repair with Sika® Level SkimCoat or SikaQuick® mortar prior to priming and leveling. The compressive strength of the concrete substrate should be at least 2,900 psi (20 MPa) at 28 days with a minimum tensile strength of 200 psi (1.4 MPa).
- **Cutback Adhesive:** Old water-soluble adhesives should be removed completely. Old water-resistant adhesives should be mechanically removed. The complete mechanical removal of cutback (i.e. grinding, sanding and blasting) can be hazardous as old cutback adhesive may contain asbestos. Do not sand or grind adhesive residue. Harmful dust may result. Inhalation of asbestos dust may cause asbestosis or other serious bodily harm. Please consult the adhesive manufacturer and all applicable government agencies for rules and regulations concerning the removal of flooring and adhesives that contain asbestos. Prime remaining adhesive residues accordingly.
- **OSB/Plywood Subfloors:** Where installing Sika® Level-125 over wooden subfloors, ensure that the subfloor consists of at least two layers of exterior grade plywood, a minimum of 1-1/4" (32 mm) thickness and meets, as a minimum, the deflection parameters of L/360 (live and dead loads taken into consideration). The OSB/ plywood must then be suitably secured, bonded and prepared to a contaminant free and sound condition. Consult the manufacturer of the final floor covering with regard to the deflection requirements of the floor finish system.

### PRIMING

- Prime standard absorbent substrates such as concrete and cement with Sika® Level-01 Primer Plus (1:3).
- Prime non-absorbent, smooth, sound substrates such as ceramic tiles and old water-resistant adhesive residues (removed as much as possible) with Sika® Level-02 EZ Primer.
- Where substrate moisture exceeds the maximum allowed then application of Sika® MB or Sika® MB Red-line may be used to suppress residual moisture.
- Refer to the respective PDS for complete and detailed instructions on the usage of each Primer.

### MIXING

- Pour 4 qts (3.8 L) of cool potable water (~ 70 °F, 21.1 °C) into a suitably sized and clean mixing container, using a calibrated measuring jug, or similar, to ensure strict control of the water content (do not over-water). If available water is not at this temperature, then consideration should be given to cooling/heating the water.
- Add Sika® Level-125 to the water, while slowly mixing, adding the complete contents of the bag.
- Mix with a high-speed drill (> 650 rpm) and an egg beater style mixing paddle to blend water and powder for approximately 3 minutes, until a lump-free and uniform mix has been produced.
- Do not overmix or allow the paddle to rise above the level of material as this will introduce and entrap air into the mix, potentially shortening the working life or causing pin-holing in the underlayment.
- Let the mixed material stand until the majority of air bubbles have dispersed.

### APPLICATION

- Pour the mix and spread using a smoothing trowel. Even surfaces are easily achieved using a pin leveler. It's not recommended to remove troweling defects or to level more than once.
- If a second layer of leveling compound has to be applied, prime the first layer with Sika® Level-01 Primer Plus (1:1) when the first layer is walkable. The maximum layer thickness must not be exceeded in case of two layer applications and the second layer must not exceed the layer thickness of the first layer.
- Protect curing Sika® Level-125 layers from high ambient temperatures, direct sunlight and ensure an adequate air circulation.
- Sika® Level-125 does not provide an aesthetic finish and is not intended to be used as a wear layer even if coated or sealed. Sika® Level-125 must be protected from any type of contamination by installing a suitable floor covering like ceramic tiles, carpet, VCT, wood floor, etc.
- Always install an adequate number of properly located test areas, to include the finish flooring.
- As floor coverings vary, always contact and rely upon

the floor covering manufacturer for specific directions such as maximum allowable moisture content, adhesive selection, and intended end use of the product.

## EXTENSION WITH AGGREGATES

- For applications greater than 2" (50 mm) in depth, add 3/8" (9.5 mm) coarse aggregate.
- The aggregate must be non-reactive (reference ASTM C-1260, C-227 and C-289), clean, well graded, Saturated Surface Dry (SSD), have low absorption and high density, and comply with ASTM C-33 size number 8 per Table 2.
- Pre-washed 3/8" (9.5 mm) pea-gravel can be pre-placed onto the primed area being leveled at no more than 1/3 of the total placement depth. Pour the material over the aggregate and rake to ensure proper consolidation around the aggregate and a proper bond with the substrate. Applicator must be aware that the aggregate can cause voids in the underlayment if not filled correctly.
- Variances in aggregate may result in different strengths and flow.
- The addition rate is 25 lb. (11.4 kg) of aggregate per bag. It is approximately 2.0 gal. (7.6 L) by loose volume of aggregates.
- The final 1/8-1/4" (3.2-6.3 mm) layer should be neat to allow for a smooth finished floor.
- Do not add more water.

## CLEANING OF TOOLS

- Clean all tools and application equipment with water immediately after use.
- Hardened / cured material can only be removed mechanically.

## LIMITATIONS

- For interior use only.
- Not suitable for slopes or inclines > 0.5 %
- Protect from excessive heat and moving air by turning off radiant heating and forced air ventilation for 24 hours before installation and while the underlayment is curing.
- Protect newly applied Sika® Level-125 from condensation and water.
- Protect curing Sika® Level-125 layers from high ambient temperatures, direct sunlight and ensure an adequate air circulation.
- Prevent contaminants, dust and dirt from coming into contact with the underlayment for at least 4 hours and do not expose to rolling dynamic loads for 2 days (at 73 °F, 50 % R.H.).
- For adhesives other than SikaBond®, a test application is recommended prior use.
- This product is not a vapor barrier.
- All cement based products have the potential for cracking. Cracking, such as hair line cracking cannot be considered as a product defect or installation failure.

- As with all cement based materials, avoid contact with aluminum to prevent adverse chemical reaction and possible product failure. Insulate potential areas of contact by coating aluminum bars, rails, posts etc. with an appropriate epoxy such as Sikadur® Hi-Mod 32.

## BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

## LOCAL RESTRICTIONS

See Legal Disclaimer.

## ENVIRONMENTAL, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data

### DIRECTIVE 2004/42/CE - LIMITATION OF EMISSIONS OF VOC

0 g/l

(EPA method 24)

## LEGAL DISCLAIMER

**KEEP CONTAINER TIGHTLY CLOSED •KEEP OUT OF REACH OF CHILDREN •NOT FOR INTERNAL CONSUMPTION •FOR INDUSTRIAL USE ONLY •FOR PROFESSIONAL USE ONLY**

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