

### Description

Resbuild WB Primer, Fast Cure, is a two pack, water dispersible Epoxy based primer/sealer/clear coating, especially formulated to meet the technological and ecological requirements of modern building and industrial practice.

Resbuild WB Primer Fast Cure is non-flammable and solvent free, is low odour, and may be applied to dry or damp surfaces.

Resbuild WB Primer Fast Cure has excellent adhesion to most building materials, is non-toxic once cured, and consequently is a highly versatile material lending itself to application in many different types of location and circumstances.

It is particularly suitable where rapid overcoating or access is required.

### Typical Uses

As a clear sealer for concrete and masonry surfaces.

As a primer for other Resbuild Coatings e.g. Resbuild SF Coating, Resbuild Deckcoat, Resbuild ET Coating.

As a damp surface primer or sealer for concrete.

Suitable for use in food factories, abattoirs, dairies, laboratories, subways, chemical bunds, etc.

### Advantages

- Excellent adhesion to dry or damp surfaces
- Low odour
- Easily applied
- Taint free
- Very good chemical and abrasion resistance
- Economical and versatile
- Very fast drying, curing times
- Long pot life

### Typical Properties

Pot life @ 20C: 3 hours

Colour: Clear when cured

Touch dry: 1 hour @ 20°C

Hard dry: 2 hours @ 20°C

Adhesion to dry concrete: 4.4MPa (concrete failure)

Adhesion to damp concrete: 4.1MPa (concrete failure)

Chemical Resistance: Excellent resistance to water, dilute acids, dilute alkalis, petrol, diesel, white spirit, skydrol, etc. Specific advice will be provided by our Technical Department.

### Packaging

Resbuild WB Primer, Fast Cure, is supplied in 5kg and 15kg packs.

### Procedure

#### **Surface Preparation**

Surfaces should be sound, clean and free from standing water, laitance, oil, grease, and other contaminants.

New concrete should be allowed to cure for a minimum of 21 days.

Floors should be mechanically abraded, scarified, grit blasted or otherwise treated prior to application.

Note: For steel work a coat of Resbuild Steelprime is recommended as a primer instead of Resbuild WB Primer, Fast Cure.

#### **Mixing**

Resbuild WB Primer, Fast Cure, is supplied in pre-weighed containers ready for mixing.

Pour the contents of the BASE container into the CURING AGENT container and thoroughly mix, preferably by mechanical means until a uniform colour is achieved.

A low speed drill with paddle attachment is recommended for mixing operations.

#### **Application**

Apply by brush, roller or airless spray at a nominal rate of 5 m<sup>2</sup> per kg..

As a sealer or clear coating, a second coat should be applied after a minimum of 2 hours, and before a maximum of 48 hours.

As a primer, overcoating may be commenced as soon as the initial milky appearance has cleared. Or else within 24 hours at 20°C.

#### **Equipment Cleaning**

Clean equipment with Resbuild Toolclean or a blend of Resbuild Toolclean and water, immediately after use.

#### **Curing**

Resbuild WB Primer, Fast Cure, will be touch dry following 1 hours cure @20°C, and hard dry after 2 hours cure @ 20°C. Full chemical resistance will be attained following 7 days cure @ 20°C.

Good ventilation is essential to allow satisfactory evaporation of water from the film.

#### **Storage and Shelf Life**

Store in dry conditions, out of direct sunlight, at temperatures between 10°C and 25°C.

Resbuild WB Primer, Fast Cure, has a minimum shelf life of 12 months when stored in original, unopened containers in accordance with manufacturer's instructions.

**Coverage**

A 5kg pack is sufficient to prime 25 m<sup>2</sup> of surface. (15kg pack pro rata).

**Limitations**

Do not apply to uncured concrete surfaces, or where standing water is present.  
Do not apply Resbuild WB Primer, Fast Cure, to surfaces previously treated with water repellent chemicals.  
Do not apply at temperatures below 3C, or if there is a risk of frost during the initial curing period.  
Do not use Resbuild WB Primer, Fast Cure, that has exceeded the stated pot life.  
Protect from water splashes during the first 24 hours of cure, as the fresh film is sensitive to water.  
Relative humidity must be below 85% during the early stages of curing.  
Do not apply in badly ventilated areas.

**Health and Safety**

Avoid contact of the material with skin and eyes.  
Wear gloves and goggles.  
Wash off splashes immediately with soap and water.  
Any eye contamination must be rapidly irrigated with copious amounts of clean water, and immediate medical attention sought.

Please refer to Material Safety Data Sheet for additional information

Resbuild WB Primer ,Fast Cure, shall be applied strictly in accordance with the manufacturer's instructions

For specific advice regarding any aspect of this product, please consult our Technical Department.

The information provided in this Product Data Sheet is intended for general guidance only and is given in good faith based on Resin Building Products Limited current knowledge and experience. No warranty in respect of fitness for a purpose, or any other liability whatsoever can be inferred from the information contained within this data sheet. Users should determine the suitability of the materials for their particular application and should always refer to the most recent issue of the Product Data Sheet for the product concerned. All materials are supplied in accordance with our standard terms and conditions of sale (available upon request).