

# TECHNICAL DATASHEET

# MM70 Ultra Strength Grab Adhesive

# **Description & Uses**

AlphaChem MM70 is an ultra high strength, fully elastic, hybrid grab adhesive that is 4 times more powerful than a conventional hybrid, therefore eliminating the need mechanical support in most applications.

This high strength grab adhesive had been specifically formulated to provide a stronger and longer lasting bond, even on wet surfaces, in fact in all weather conditions. With numerous internal and external uses, superb adhesion qualities, rapid curing, non-shrink, solvent free and overpaintable (with water based paints only\*), MM70 is the ultimate in new grab adhesive technology. Typical bond strength is 250Kg/m².

Suitable for use on numerous different substrates including metal, glass, wood, concrete, plasterboard, stone, polyester and much, much more.

Available in: White, Cartridge and Foil

#### **Benefits**

- Can be applied to wet surfaces
- Weatherproof
- Solvent Free
- Quick Curing
- For interior and exterior use
- Remains full elastic

# **Application**

- Ensure all surfaces are clean, sound and free from dust, grease, oil or other contaminants that could hinder adhesion.
- Cut thread and then attach the v-notched nozzle.
- Apply using an AlphaChem Professional Sealant Gun.
- Apply in strips or beads to one of the surfaces to be bonded, press the surfaces together carefully and allow to cure.
- Uncured adhesive can be removed using Cromar White Spirit.
- It is the user's responsibility to dispose of all packaging correctly.

#### **Storage**

Store in cool, dry conditions between +5 and +25°C.

#### **Shelf Life**





9 months if stored in unopened, original packaging as directed.

#### **Disposal of Containers**

Do not leave empty containers in the reach of children, animals or the environment as any residue remaining could be harmful. Dispose of containers in accordance with local regulations.

#### Limitations

- If used on overhead applications always use in conjunction with mechanical fixings. For large and heavy items provide temporary support until fully cured.
- Not suitable for joints subject to permanent immersion in water, or surfaces that bleed oils or plasticisers.
- Not suitable for use on polypropylene, polyethylene, or polytetrafluroethylene branded as Teflon.
- Can cause staining always make sure to test a small inconspicuous area first.
- Yellowing can occur in dark conditions.
- \*As quality and type of paint can vary always test a small inconspicuous area before full scale
- It is the user's responsibility to determine suitability for use.
- Read the label prior to use it contains essential health and safety information, further information can be found on the Safety Data Sheet available on request.

# **Technical Data**

Curing in 24 hours	2.5mm
Bond Strength	250Kg/m <sup>2</sup>
Shrinkage	Zero
Skinning Time	Approx 10 mins
Hardness Shore A (DIN53505)	40±4
Temperature Resistance	-30 to +95°C
Application Temperature	+5 to +25°C

### **Further Information:**

In the event of further queries or problems concerning the use of this product, please contact the address below, e-mail <a href="mailto:info@cromar.uk.com">info@cromar.uk.com</a>.

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