# **Product Specification**

# resimac Ltd.

# RESICHEM 520 WALL COAT UV

**Resichem 520 Wall Coating** UV is a high performance UV stable water based coating designed for use on external and internal wall surfaces. The coating is based on a blend of water-borne acrylic and urethane polymers in combination with colour stable chemical resistant pigments to provide a coating which offers outstanding weather, chemical and abrasion resistance together with excellent gloss, graffiti resistance and colour stability.

# **Typical applications**

Factory Walls, Police cells, Hospital Walls, Laboratories, External surfaces, Warehouses, Food factories, Offices

# **Characteristics**

#### Appearance

Base:	Low	viscosity
	white	or clear
	liquid	
Activator:	Amber	· liquid
Mixed:	Low	viscosity
	white	or clear
	liquid	

#### **Mixing Ratio**

By weight:	4:1
By volume:	3.5:1

#### Density

Base:	1.27
Activator:	1.10
Mixed:	1.23

Solids content

#### Sag Resistance Nil at 150 microns

#### Coverage

Brush, roller or spray applications:

The material should be applied in at a target wet film thickness of 100 microns (4mil).

At 100 microns (4mil) Resichem 520 Wall Coat UV will have a theoretical coverage rate of 10m<sup>2</sup> per ltr per coat.

#### **Cure Times**

The applied material should be allowed to harden for the times indicated below before being subjected to the conditions indicated:

#### Usable life

10°C	3 hours
20°C	90 minutes
30°C	45 minutes
40°C	22.5 minutes

#### Minimum overcoating time

10°C	8 hours
20°C	4 hours
30°C	2 hours
40°C	1 hour

#### Maximum overcoating time

10°C	96 hours
20°C	48 hours
30°C	24 hours
40°C	12 hours

#### Storage life

2 years if unopened and stored in normal dry conditions (15-30°C)

# Mechanical Properties Impact Resistance

#### Tested to BS 2782 0.9kg load at 45cm

0.5Kg 10au at 450111

## UV Resistance

Tested to G53 500 hours no change

#### Pull off adhesion

Tested to ASTM 4541 Elcometer pull off adhesion tester 35kg/cm<sup>2</sup> (500psi)

#### Humidity Resistance

Tested to ASTM BS3900 5000 hours unaffected

*Mould Resistance* Excellent

#### Bacteria Resistance Excellent

#### Scratch Resistance

Tested to ASTM BS3900 No failure 2.5kg load

#### Heat Resistance

Maximum intermittent wet temperature resistance 70°C. Maximum dry heat resistance 120°C.

#### **Chemical Resistance**

Suitable for intermittent contact with caustic based cleaning solutions up to 80°C.

Resimac Ltd, Unit B, Park Barn Estate, Station Road, Topcliffe, Thirsk, YO7 3SE, United Kingdom Tel: +44 1845 577498 Email: info@resimac.co.uk Web: www.resimacsolutions.com



# Quality

All Resimac Products are supplied under the scope of the company's fully documented quality system.

### Warranty

Resimac warrants that the performance of the product supplied will conform to the typical descriptions quoted within this specification provided material is stored correctly and used according to the procedures detailed in the Technical Data Sheet for the material.

# Health and safety

Please ensure good practice is observed at all times during the mixing and application of this product. Protective gloves and other recommended personal protective equipment must be worn during the mixing and application of this product. Before mixing and applying the material please ensure you have read and fully understood the detailed Material Safety Data Sheet

> Legal Notice: The data contained within this Product Specification is furnished for information only and is believed to be reliable at the time of issue. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the responsibility of the customer to determine the products suitability for use. Resimac accepts no liability arising out of the use of this information or the product described herein.