November 15, 2020 Lit. No. 78854, Rev. 00

35145-1 MOUNT KIT

Polaris General 1000 Polaris RZR 900, 1000 2016-__

2016-__

Installation Instructions

A CAUTION

Read this document before installing the snowplow.

A CAUTION

See your sales outlet/website for specific vehicle application recommendations before installation. The online selection system has specific vehicle and snowplow requirements.

SAFETY DEFINITIONS

A WARNING

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

A CAUTION

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTE: Indicates a situation or action that can lead to damage to your snowplow and vehicle or other property. Other useful information can also be described.

Warning/Caution Label

ATTACH

Slowly drive vehicle forward to engage rea receiver pins into headgear slots. Apply

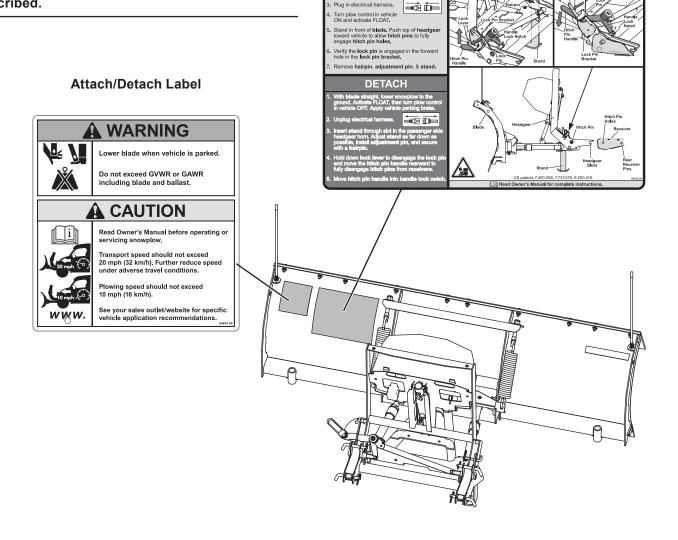
Plug in electrical harness.

AWARNING

WARNING/CAUTION & INSTRUCTION LABELS

Become familiar with and inform users about the warning and instruction labels on the back of the blade.

NOTE: If labels are missing or cannot be read, see your sales outlet.



SAFETY PRECAUTIONS

Improper installation and operation could cause personal injury and/or equipment and property damage. Read and understand labels and the Owner's Manual before installing, operating, or making adjustments.

A WARNING

Lower the blade when vehicle is parked.
Temperature changes could change
hydraulic pressure, causing the blade to
drop unexpectedly or damaging hydraulic
components. Failure to do this could result in
serious personal injury.

A WARNING

The driver shall keep bystanders clear of the blade when it is being raised, lowered, or angled. Do not stand between the vehicle and the blade or within 8 feet of a moving blade. A moving or falling blade could cause personal injury.

A WARNING

Keep hands and feet clear of the blade and A-frame when mounting or removing the snowplow. Moving or falling assemblies could cause personal injury.

A WARNING

Do not exceed GVWR or GAWR including the blade and ballast. The rating label is found on the driver-side vehicle door cornerpost.

A WARNING

To prevent accidental movement of the blade, always turn the control OFF whenever the snowplow is not in use. The power indicator light will turn OFF.

A WARNING

Remove blade assembly before placing vehicle on hoist.

A CAUTION

Refer to the online selection system for minimum vehicle recommendations and ballast requirements.

PERSONAL SAFETY

- Remove the ignition key and put the vehicle in PARK or in gear to prevent others from starting the vehicle during installation or service.
- Wear only snug-fitting clothing while working on your vehicle or snowplow.
- Do not wear jewelry or a necktie, and secure long hair
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt, and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses, and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

FIRE AND EXPLOSION

A WARNING

Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on vehicle. Keep all open flames away from gasoline tank and lines. Wipe up any spilled gasoline immediately.

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

CELL PHONES

A driver's first responsibility is the safe operation of the vehicle. The most important thing you can do to prevent a crash is to avoid distractions and pay attention to the road. Wait until it is safe to operate mobile communication equipment such as cell phones, text messaging devices, pagers, or two-way radios.

VENTILATION

A WARNING

Vehicle exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.

NOISE

Airborne noise emission during use is below 70 dB(A) for the snowplow operator.

VIBRATION

Operating snowplow vibration does not exceed 2.5 m/s² to the hand-arm or 0.5 m/s² to the whole body.

TORQUE CHART

A CAUTION

Read instructions before assembling. Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow, including proper personal protective safety equipment.

Recommended Fastener Torque Chart								
Inch Fasteners Grade 5 and Grade 8								
Size	Torque (ft-lb)			Torque (ft-lb)				
	Grade 5	Grade 8	Size	Grade 5	Grade 8			
1/4-20	8.4	11.9	9/16-12	109	154			
1/4-28	9.7	13.7	9/16-18	121	171			
5/16-18	17.4	24.6	5/8-11	150	212			
5/16-24	19.2	27.3	5/8-18	170	240			
3/8-16	30.8	43.6	3/4-10	269	376			
3/8-24	35.0	49.4	3/4-16	297	420			
7/16-14	49.4	69.8	7/8-9	429	606			
7/16-20	55.2	77.9	7/8-14	474	669			
1/2-13	75.3	106.4	1-8	644	909			
1/2-20	85.0	120.0	1-12	704	995			

Metric Fasteners Class 8.8 and 10.9 Torque (ft-lb) Torque

Size	Torque (ft-lb)			Torque (ft-lb)			
	Class 8.8	Class 10.9	Size	Class 8.8	Class 10.9		
M6 x 1.00	7.7	11.1	M20 x 2.50	325	450		
M8 x 1.25	19.5	26.9	M22 x 2.50	428	613		
M10 x 1.50	38.5	53.3	M24 x 3.00	562	778		
M12 x 1.75	67	93	M27 x 3.00	796	1139		
M14 x 2.00	107	148	M30 x 3.50	1117	1545		
M16 x 2.00	167	231	M33 x 3.50	1468	2101		
M18 x 2.50	222	318	M36 x 4.00	1952	2701		

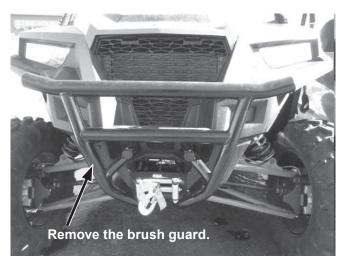
These torque values apply to fasteners except those noted in the instructions.

INSTALLATION INSTRUCTIONS

NOTE: For easier assembly and installation, the vehicle and all snowplow components should be on a smooth, level, hard surface, such as concrete.

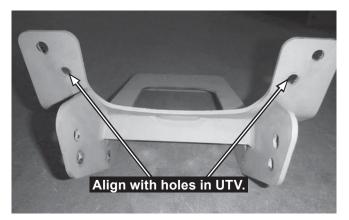
 If your vehicle is equipped with a brush guard, it may be necessary to remove it to complete the mount installation. The brush guard will be reinstalled.

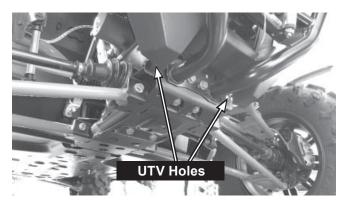
For Polaris RZR models: Loosen the lower plastic front shield by removing the lower fasteners. Remove the plastic winch cover.





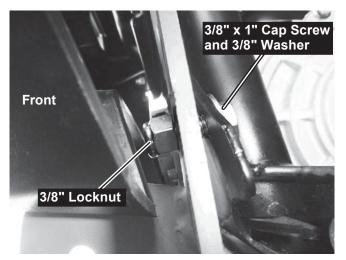
2. Align the innermost holes on the front of the skid plate assembly with the holes in the front of the vehicle as shown below.





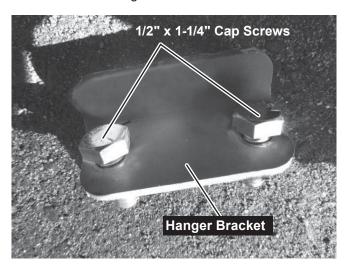
3. Starting on the driver's side, place a 3/8" washer on a 3/8" x 1" cap screw and insert it through the vehicle and skid plate assembly as shown. Secure with a 3/8" locknut and hand tighten.



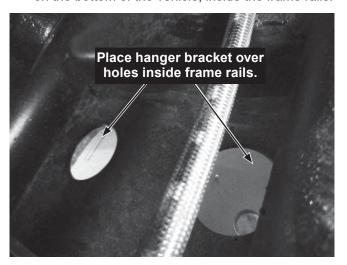


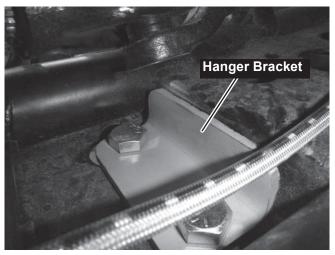
4. Repeat on the passenger's side.

5. Insert two 1/2" x 1-1/4" cap screws through the holes in the hanger bracket.

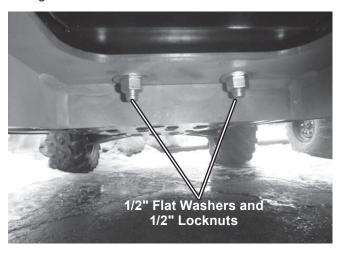


6. Place the hanger bracket over the two large holes on the bottom of the vehicle, inside the frame rails.

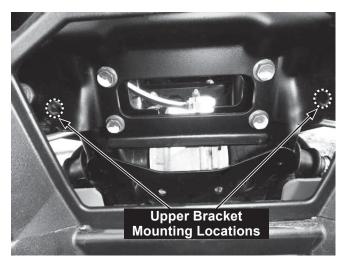




7. Push the rear of the skid plate assembly up, aligning the rear bolt holes with the cap screws protruding from hanger bracket. Secure with 1/2" flat washers and 1/2" locknuts, tightening the fasteners hand tight.

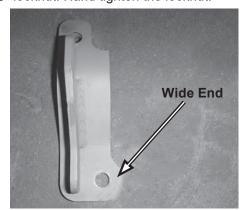


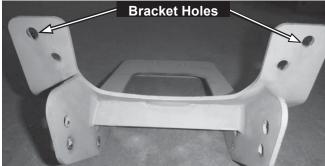
8. If the vehicle has the upper bracket mounting locations shown below, use the standard brackets shown in the Parts List. If the vehicle does not have the mounting location shown, use the alternate brackets as defined in the Parts List.



For installations using the standard brackets:

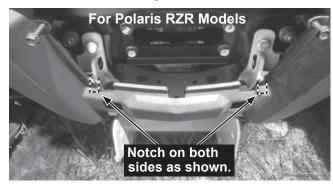
9. Locate the driver-side bracket. Align the hole on the wider end of the bracket with the outermost hole on the front of the skid plate assembly, and secure it with a 3/8" x 1-1/4" cap screw and 3/8" locknut. Hand tighten the locknut.





Repeat on the passenger's side.

10. Place a 3/8" washer on a 3/8" x 1" cap screw. Place the cap screw through the upper hole in the bracket, then through the corresponding hole on the vehicle. Secure with a 3/8" washer and a 3/8" locknut. Hand tighten the locknut.

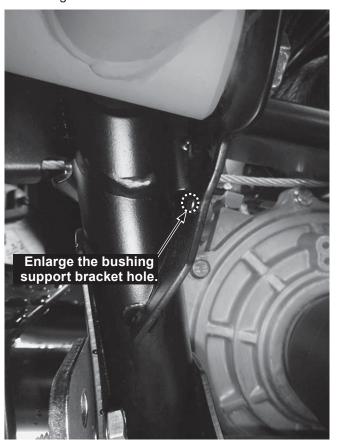


Repeat on the passenger's side.

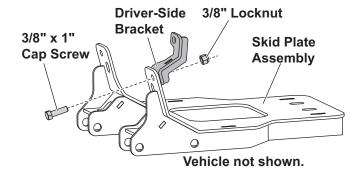
Skip to Step 12 on page 8 after installing the standard brackets.

For installations using the alternate brackets:

9. Enlarge the existing driver-side and passenger-side bushing support bracket holes on the vehicle to allow a 3/8" cap screw to pass through the holes.

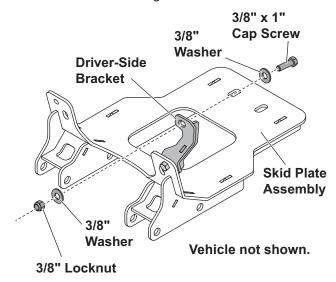


10. Secure the driver-side bracket to the skid plate assembly using a 3/8" x 1" cap screw and 3/8" locknut as shown.



Repeat on the passenger's side.

11. Place a 3/8" washer on a 3/8" x 1" cap screw. Place the cap screw through the upper hole in the bracket, then through the corresponding hole on the vehicle. Secure with a 3/8" washer and a 3/8" locknut. Hand tighten the locknut.

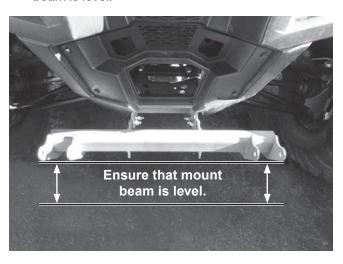


Repeat on the passenger's side.

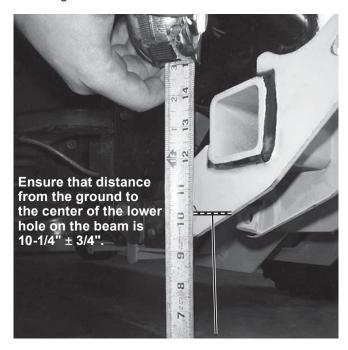
- 12. Tighten all hardware according to the torque chart.
- 13. If the brush guard was removed, reinstall it at this time.

For Polaris RZR Models: Secure the front plastic shield using zip ties through the bolt holes. Reattach the plastic winch cover.

14. Install the mount beam with four 1/2" x 1-1/4" cap screws and 1/2" locknuts. Be sure that the mount beam is level.



15. Use whichever set of holes is necessary to position the mount beam closest to 10-1/4" from the ground to lowest receiver hole.



- 16. Measure the distance between the mount beam rear hole and the ground. If it exceeds 11-1/2", install the accessory Height Adapter Plate Kit (PN 77555) to ensure optimum plowing performance.
- 17. Adjustment of the suspension may be necessary to achieve proper ground clearance.



NOTE: After five to ten hours of snowplow usage, retorque all mount assembly fasteners.

The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. This equipment manufacturer or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. The company offers a limited warranty for all snowplows and accessories. See separately printed page for this important information.