





INCORPORATED

N15 W24983 Bluemound Road Pewaukee, Wisconsin 53072 Tel: 262-691-3320 Fax: 262-691-3807 www.harken.com

	<u>UNLESS OTHERWISE SPECIFIED:</u> - DIMENSIONS IN INCHES						
- ALL DIMENSIONS PRIOR TO FINISHING							
	- REMOVE ALL BURRS AND BREAK SHARP EDGES						
	WITH 0.010 MAX RADIUS OR CHAMFER						
	TOLERANCES UNLESS OTHERWISE SPECIFIED:						
	DECIMAL: ±	-	RADIUS: ±	-			
	HOLE DIA: ±	-	CHAMFER: ±	-			
	ANGULAR: *	- •	SURFACE FINISI	H: - 🗸			

DIMENSIONS IN OVALS ARE KEY PRODUCT CHARACTERISTICS

TOGGLE W/CONTROL BLOCK ASSEMBLY 27MM CAR	DRAWING NUMBER H-80242		O REV.	
MATERIAL: -	PART # 1643			
FINISH: -	SHEET NUMBER: 1/1		SCALE:	1:1
© The designs, constructions, arrangements, disclosures and devices illustrated in presentations bearing this note are the property of Harken, Inc,	DRAWN BY :	GH	DATE:	5-22-18
Pewaukee, WI and are submitted in confidence with the understanding that such material shall not be utilized in any way by any party without p	ENG. APR :	JJW	DATE:	6-13-18
written consent from Harken, Inc.	MFG. APR :	MKE	DATE:	6-20-18