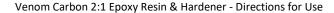
## \*Please **READ THOROUGHLY** before working with the resin\*





**Measuring:** Measure 2 parts resin to 1-part hardener in a measuring cup (can also be measured by weight at 1 part resin to 0.44 part hardener). Do not guess at measurements or try to estimate. **Note:** Inaccurate measuring will cause the resin surface to remain soft or sticky. Inaccurate mixing will cause soft or sticky "spots" on the epoxy surface.

Mixing: Mix the measured resin and hardener. Be sure to scrape sides and bottom of cup containing resin and hardener. Stir for about 2 minutes, scraping sides and bottom of container to ensure complete mixing. In order to ensure a beautifully finished product, it is extremely important that the resin and hardener are thoroughly mixed. If bubbles appear, do not worry. Mix only the amount you are going to use.

Pour Immediately: As soon as the epoxy is mixed, pour evenly over the surface. A mixing stick can be used to spread the material evenly over the surface. A brush may be used for touching up sides and of difficult to reach places. You will have approximately 25 minutes "working time" before the epoxy begins to "set up."

**Curing**: For best results, the room temperature should be between 75°-85°. Room humidity should be under 60%. The coated item should be allowed to cure for 24-48 hours in a dust free room. If your item remains sticky after this time, the mix ratio was incorrect, and the item may be re-poured following the above steps. If your item has sticky spots, the epoxy was under mixed and the item may be re-poured using the above steps. The new pour will harden appropriately. To protect the poured item from dust use a box to cover item, or a "protective tent" made with a plastic drop cloth.