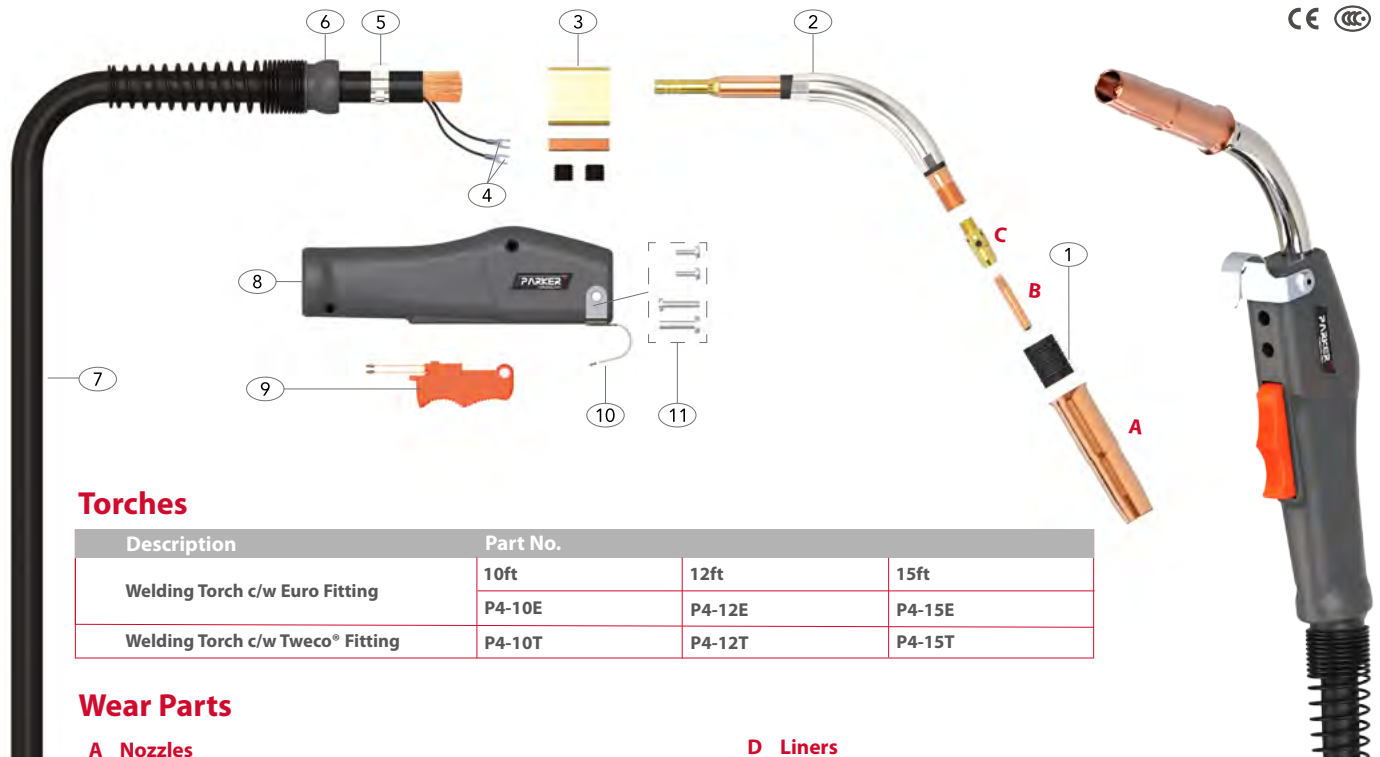


TW NO.4 Mig/Mag Torch Range

Rating: 400A CO₂, 350A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 2.0mm / 0.030-5/64" wires
Air-Cooled Mig Welding Torch



Torches

Description	Part No.		
	10ft	12ft	15ft
Welding Torch c/w Euro Fitting	P4-10E	P4-12E	P4-15E
Welding Torch c/w Tweco® Fitting	P4-10T	P4-12T	P4-15T

Wear Parts

A Nozzles

Part No.	Description	Bore	Wall	Material
P24A-50	Nozzle Self Insulated	12.8	1.60mm	Copper
*P24A-62	Nozzle Self Insulated	16.0	1.60mm	Copper
P24A-75	Nozzle Self Insulated	19.0	1.60mm	Copper
P24AH-50	Nozzle Heavy Duty	12.8	2.25mm	Copper
P24AH-62	Nozzle Heavy Duty	16.0	2.25mm	Copper
P24AH-75	Nozzle Heavy Duty	19.0	2.25mm	Copper
P24CT-50S	Nozzle Fixed Coarse Thread	12.8	1.95mm	Copper
P24CT-62S	Nozzle Fixed Coarse Thread	16.0	1.90mm	Copper
P24CT-75S	Nozzle Fixed Coarse Thread	19.0	2.45mm	Copper
P34CT	Nozzle Insulator Coarse Thread			

B Contact Tips

Part No.	Description	Material	Wire Size	
			mm	inch
P14-30	Contact Tip	Ecu	0.8	0.030
P14-40	Contact Tip	Ecu	1.0	0.040
*P14-45	Contact Tip	Ecu	1.2	0.045
P14-116	Contact Tip	Ecu	1.6	1/16"
P14-564	Contact Tip	Ecu	2.0	5/64"
P14H-30	Contact Tip	Ecu	0.8	0.030
P14H-40	Contact Tip	Ecu	1.0	0.040
P14H-45	Contact Tip	Ecu	1.2	0.045
P14H-116	Contact Tip	Ecu	1.6	1/16"
P14H-564	Contact Tip	Ecu	2.0	5/64"

C Diffusers

Part No.	Description	Material
*P54A	Diffuser	Brass

D Liners

Part No.	Description	Length	Wire Size	
			mm	inch
*PA44-3545-15	Steel Liner x 15ft	8.10mt	0.9-1.2	0.035-0.045
PA44-116-15	Steel Liner x 15ft	4.90mt	1.6	1/16"
P44N-116-15	Steel Liner x 15ft	4.90mt	1.6	1/16"

Spare Parts

Part No.	Description
1 P34A	Adjustable Nozzle Insulator
2 P64J60	Metal Jacket Neck Assembly
3 P104	Connection Block c/w Spacer
4 P244T	Control Wire Terminals
5 P132-12	Cable Hose Clamp
6 PBE8018	Spring Cable Support and Ball Joint
7 P400-10E	Duraflex Cable Assembly x 10ft Euro
P400-12E	Duraflex Cable Assembly x 12ft Euro
P400-15E	Duraflex Cable Assembly x 15ft Euro
8 P84J	Handle c/w Hook and Screw Kit
9 P94R	Trigger Switch
10 PT154	Hanger Hook
11 P124FMS	Screw Pack

*Denotes torch package standard wear part set-up

For more information please refer to the following sections:

- Master Wear Parts Table Page 13-18
- Rear-End / Cable Parts Page 19-23

