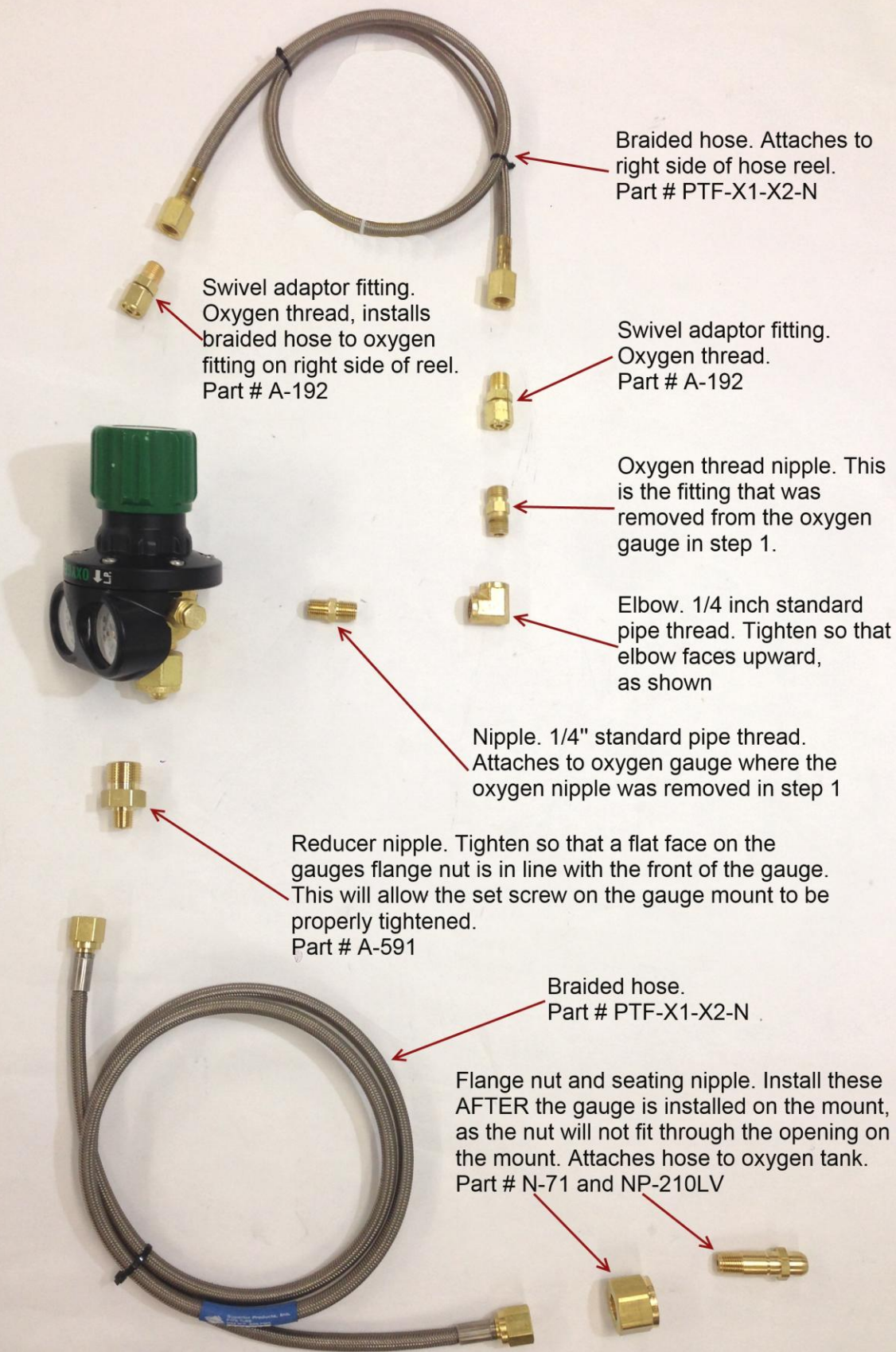


# Oxygen and acetylene gauges used on Reel Rig™ mounting hardware

Instructions and order of installation.



Step 2: Assemble oxygen gauge and parts as shown. Use teflon on threads with no seating end. Read all instructions before you start. do not overtighten.



Braided hose. Attaches to right side of hose reel. Part # PTF-X1-X2-N

Swivel adaptor fitting. Oxygen thread, installs braided hose to oxygen fitting on right side of reel. Part # A-192

Swivel adaptor fitting. Oxygen thread. Part # A-192

Oxygen thread nipple. This is the fitting that was removed from the oxygen gauge in step 1.

Elbow. 1/4 inch standard pipe thread. Tighten so that elbow faces upward, as shown

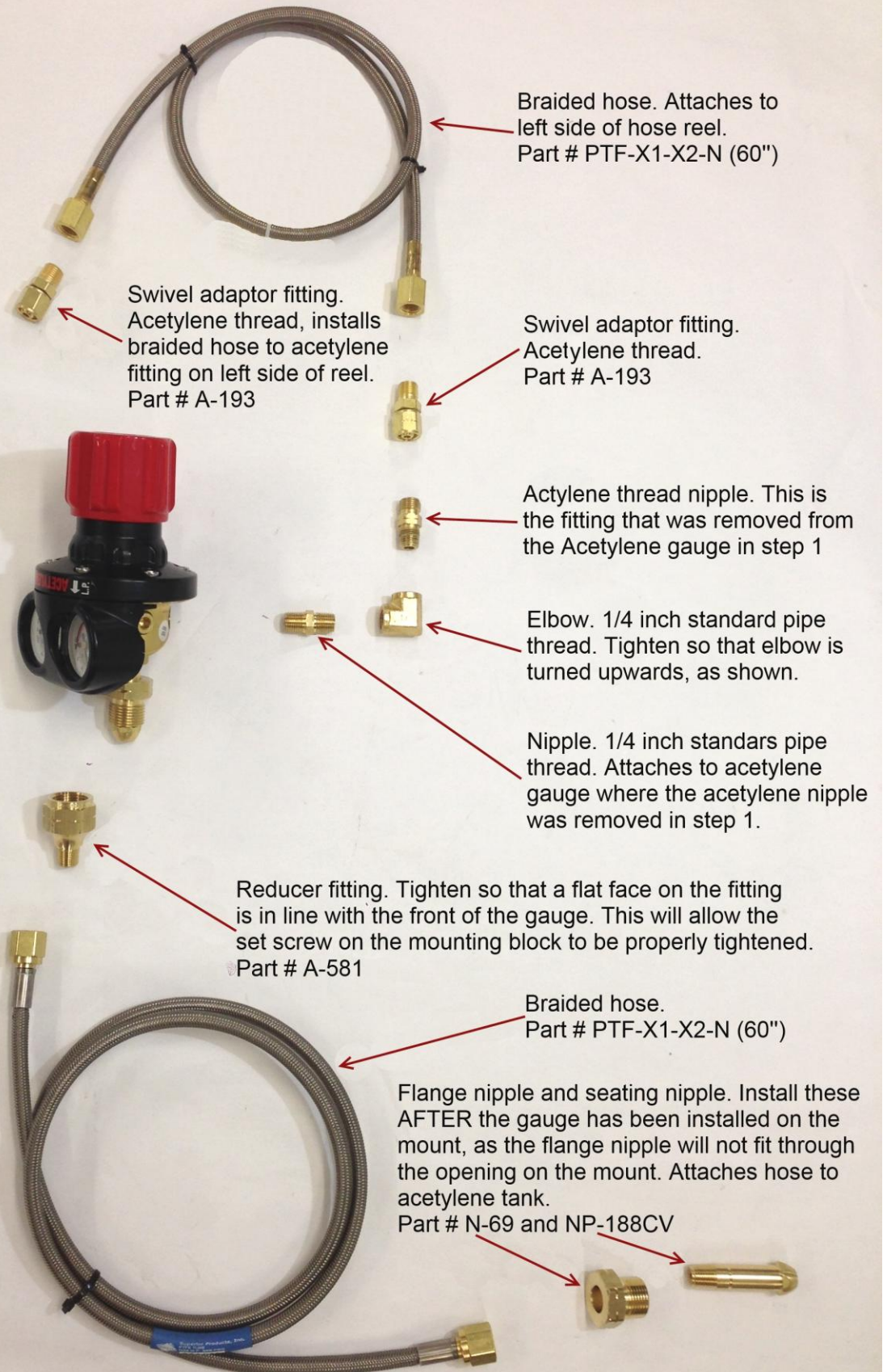
Nipple. 1/4" standard pipe thread. Attaches to oxygen gauge where the oxygen nipple was removed in step 1

Reducer nipple. Tighten so that a flat face on the gauges flange nut is in line with the front of the gauge. This will allow the set screw on the gauge mount to be properly tightened. Part # A-591

Braided hose. Part # PTF-X1-X2-N

Flange nut and seating nipple. Install these AFTER the gauge is installed on the mount, as the nut will not fit through the opening on the mount. Attaches hose to oxygen tank. Part # N-71 and NP-210LV

Step 3: Assemble acetelene gauge and parts as shown. Use teflon on threads with no seating end. Read all instructions before you start. Do not overtighten.



Step 4: Install gauges on gauge mounts.

Gauge guard. Install AFTER gauges are in place.

Gauge mounting block. Feed braided hose through opening and seat gauge fitting firmly on bottom.

Set screw. Tighten set screw on flat face of flange nut. Be sure a flat face aligns with front of gauge as described in step 2 & 3 Do not overtighten.

