

CROSSFIRE®

HG-252A MIG WELDER

INDUSTRIAL WELDER



Rated Input		Part Number	Output		Dimensions	Weight
Volts Single Phase 575V 60 Hz	AMPS 30	CF-99330*	Rated DC Amps 250A/25 V @ 30% Duty Cycle	Range 30-250A DC	H. 28.3" (718.82 mm) W. 17.7" (449.58 mm) D. 37.4" (949.96 mm)	Net: 187 lb (84.5 Kg)



Best in class and built to last. Designed for outstanding arc performance and unequalled reliability, the Crossfire 252A comes ready to tackle your most demanding MIG welding requirements. The stepped voltage output design delivers a very precise, driving arc that many professional welders truly prefer. It is capable of running .024 thru .045 solid and flux core wires. A heavy duty 4 drive roll wire feed system assures many hours of smooth, tangle free feeding performance. If you are looking for a serious welding machine and exceptional value, look no further than the CROSSFIRE HG 252A MIG WELDER.



FEATURES:

- Heavy Duty 4 Drive Roll Feeder System
- Power light Indicator
- 12 Step Voltage Switch
- Spot/Stitch Weld Control
- Spoolgun Switch ON/OFF
- Thermal Overload
- Welds From 22 Gauge to 3/8"
- MIG (GMAW)
- Flux Cored (FCAW)

ACCESSORIES INCLUDE:

- 12 ft. Tweco Style MIG Gun
- 10 ft. Ground Cable & Clamp
- Flow Gauge CGA 580
- 10 ft. Gas Hose
- Drive Rolls 023-035
- Running Gear/Cylinder Rack
- 8 ft. Input Power Cord
- Burnback Control

Optional Spool Guns

SP-200-P

- Amperage Rated Output
160A @ 60% Duty Cycle
- Cable Length - 16' (4.9m)
- Head Angle - Straight Barrel
- Torch Handle Type - Pistol Grip
- Wire Size - 0.030 - 0.035



CF-99925**

HD 240 Spool-On

- Amperage Rated Output
220A @ 60% Duty Cycle
- Cable Length - 26' (8m)
- Torch Handle Type - Pistol Grip
- Wire Size - 0.030 - 0.045
- Rating: C02 220A
Mixed Gas 200A



CF-99924**

*Limited 3 year warranty
** 90 day warranty