

Auto-Cut Basic					
Material	Gases Used	Consumable Description	200A	100A	55A

<b>Mild Steel</b>	O2/Air Air/Air	Electrode	35-1085	35-1071	35-1069
		Plasma Gas Distributor	35-1041	35-1041	35-1041
		Tip	35-1055 Air/Air	35-1053	35-1051
			35-1056 O2/Air		
		Shield Gas Distributor	35-1280 Air/Air	35-1272	35-1272
			35-1281 O2/Air		
		Shield Cap	35-1028 Air/Air	35-1027	35-1025
			35-1029 O2/Air		
Shield Retainer	35-1019				
Shield Cup	35-1018	35-1016	35-1016		
Cartridge Assy	35-1020	35-1020	35-1020		

<b>Stainless Steel/ Aluminum</b>	H35/N2 N2/H2O Air/Air	Electrode	35-1087 H35/N2	35-1080 H35/N2	35-1078
			35-1089 N2/H2O	35-1089 N2/H2O	
			35-1085 Air/Air	35-1071 Air/Air	
		Plasma Gas Distributor	35-1043 H35/N2	35-1041	35-1041
			35-1041 Air/Air		
		Tip	35-1058 H35/N2	35-1062 H35/N2	35-1060
			35-1064 N2/H2O		
			35-1055 Air/Air		
		Shield Gas Distributor	35-1273	35-1272	35-1272
			35-1282 Air/Air		
		Shield Cap	35-1031 H35/N2 < 25mm	35-1034	35-1034
			35-1032 H35/N2 > 25mm		
			35-1039 N2/H2O		
35-1030 Air/Air					
Shield Retainer	35-1019 Air/Air				
Shield Cup	35-1018 Air/Air	35-1016	35-1016		
	35-1016 Ar/H2,N2/H2O				
Cartridge Assy	35-1020	35-1020	35-1020		

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