

**3M** Science.  
Applied to Life.™



## Next-generation comfort, breathability and simplicity.

Discover the 3M™ Secure Click™ Half Facepiece  
Reusable Respirator HF-800 Series.

# Discover the 3M™ Secure Click™ Half Facepiece Reusable Respirator.

Designed with intuitive features, the 3M™ Secure Click™ Half Facepiece Reusable Respirator HF-800 Series helps protect workers from particulates and a wide variety of gases and vapours when used with approved 3M™ Secure Click™ Filters and Cartridges.



**New**

### Speaking Diaphragm

Designed to help provide easier communication while working.

**New**

### Silicone Flex-Joint Faceseal

Helps provide a softer feel for more comfort on the wearer's face.

**New**

### Unique Filter and Cartridge Connection

Snaps into place for intuitive assembly.

**New**

### Easy-Adjust Buckle

Simple two-way adjustability: pull straps to tighten, squeeze wings to loosen.

**New**

### Push Button Seal Check

Easy way to conduct required (negative pressure) seal check prior to each use.

**New**

### Better Breathability

New dual-flow cartridge design allows air to be pulled through both sides of the cartridge for easier breathing.



"Seal check is really important."  
– Worker in heavy manufacturing industry

### Exhalation Valve

Helps direct exhaled breath and moisture downward.



"Breathability is the #1 reason to switch."  
– Assembler in energy/utilities industry



## Swept back filter and cartridge design

For compatibility with certain welding and grinding shields.



### Feel it.

Experience the greater breathability and comfort provided by the world's first quad-flow gas and vapour filter/combination filter system.



### Hear it.

3M™ Secure Click™ connection helps provide confidence that filters/cartridges are installed properly. Simply align the connections and push into place.










### Check it.

Help increase worker confidence that the respirator is being worn properly with the easy, one-touch user seal check.



### Say it.

Speaking diaphragm – designed to help provide easier communication while working.

Product #	Stock #	Description	
<b>3M™ Secure Click™ Half Facepiece Reusable Respirator HF-800 Series</b>			
HF-801SD	7100172045	3M™ Secure Click™ Half Facepiece Reusable Respirator with Speaking Diaphragm HF-801SD, Small, 10 EA/Case	 HF-802SD
HF-802SD	7100172051	3M™ Secure Click™ Half Facepiece Reusable Respirator with Speaking Diaphragm HF-802SD, Medium, 10 EA/Case	
HF-803SD	7100172000	3M™ Secure Click™ Half Facepiece Reusable Respirator with Speaking Diaphragm HF-803SD, Large, 10 EA/Case	
<b>3M™ Secure Click™ Half Facepiece Reusable Respirator HF-800 Series Cartridges and Filters</b>			
D7N11	7100213450	3M™ Secure Click™ Particulate Filter N95 D7N11, 200 EA/Case	 D7P71, P95
D7P71	7100213434	3M™ Secure Click™ Particulate Filter P95 D7P71, 200 EA/Case	
D3071	7100213358	3M™ Secure Click™ Particulate Filter P95 D3071, 100 EA/Case	 D3091, P100
D3076HF*	7100213424	3M™ Secure Click™ Particulate Cartridge P95/HF D3076HF, with Nuisance-Level Acid Gas Relief, 100 EA/Case	
D3078*	7100213435	3M™ Secure Click™ Particulate Filter P95 D3078, with Nuisance-Level Organic Vapour/Acid Gas Relief, 100 EA/Case	
D3091	7100213359	3M™ Secure Click™ Particulate Filter P100 D3091, 100 EA/Case	 D3097**, P100 w/ Nuisance OV
D3096*	7100213425	3M™ Secure Click™ Particulate Filter P100 D3096, with Nuisance-Level Acid Gas Relief, 100 EA/Case	
D3097*	7100213150	3M™ Secure Click™ Particulate Filter P100 D3097, with Nuisance-Level Organic Vapour Relief, 100 EA/Case	
D8001	7100153170	3M™ Secure Click™ Organic Vapour Cartridge D8001, with Dual Flow, 60 EA/Case	 D8001, OV
D8003	7100153220	3M™ Secure Click™ Organic Vapour/Acid Gas Cartridge D8003, with Dual Flow, 60 EA/Case	
D8006	7100153228	3M™ Secure Click™ Multi-Gas/Vapour Cartridge D8006, with Dual Flow, 60 EA/Case	
D80921	7100153232	3M™ Secure Click™ Organic Vapour Cartridge/Filter P100 D80921, with Dual Flow, 60 EA/Case	 D80926 MG/V/P100
D80923	7100153233	3M™ Secure Click™ Organic Vapour/Acid Gas Cartridge/Filter P100 D80923, with Dual Flow, 60 EA/Case	
D80926	7100153234	3M™ Secure Click™ Multi-Gas/Vapour Cartridge/Filter P100 D80926, with Dual Flow, 60 EA/Case	
D701	7100184498	3M™ Secure Click™ Filter Retainer D701, 100 EA/Case	 D9093, P100
D9093	7100206894	3M™ Secure Click™ Hard Case Particulate Filter P100 D9093, 60 EA/Case	
D9093B	7100206895	3M™ Secure Click™ Hard Case Particulate Filter P100 D9093B, 144 EA/Case	
D9093C*	7100206890	3M™ Secure Click™ Hard Case Particulate Filter P100 D9093C, with Hydrogen Fluoride and Nuisance-Level Organic Vapour/Acid Gas Relief, 60 EA/Case	
D9093CB*	7100206896	3M™ Secure Click™ Hard Case Particulate Filter P100 D9093CB, with Hydrogen Fluoride and Nuisance-Level Organic Vapour/Acid Gas Relief, 144 EA/Case	
<b>3M™ Secure Click™ Half Facepiece Reusable Respirator HF-800 Series Accessories</b>			
HF-800-02	7100181933	3M™ Secure Click™ Inhale and Exhale Valve, HF-800-02, 10 EA/Case	
HF-800-03	7100181558	3M™ Secure Click™ Quantitative Fit Test Adapter Kit HF-800-03, 1 EA/Case	
HF-800-04	7100217704	3M™ Secure Click™ Head Harness Assembly for HF-800 Series Respirators with Speaking Diaphragm, HF-800-04, 5 EA/Case	
HF-800-05	7100181934	3M™ Secure Click™ Speaking Diaphragm Assembly, HF-800-05, 5 EA/Case	

\* Nuisance level refers to concentrations not exceeding the OSHA PEL or applicable government occupational exposure limits, whichever is lower.

\*\* 3M recommended for relief against nuisance levels of organic vapors. Nuisance level organic vapor refers to concentrations less than the OSHA PEL or applicable government occupational exposure limits, whichever is lower.



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**⚠WARNING**

These respirators help reduce exposures to certain airborne contaminants. Before use, the wearer must read and understand the User Instructions provided as a part of the product packaging. A written respiratory protection program must be implemented meeting all the requirements of the authority having jurisdiction in your region and/or CSA Standard Z94.4 including training, user screening/medical assessment, and fit testing. **Misuse may result in sickness or death.** For proper use, see package instructions, supervisor, or call 3M Personal Safety Division Technical Service in Canada at 1-800-267-4414.

For more information  
Technical Service: 1-800-267-4414  
Customer Service: 1-800-364-3577  
3M.ca/Safety

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