

## Buff & Blend High Strength (HS) Discs

- High Strength is the best material for light deburring and finishing applications
- Very fine high luster and decorative finishes
- Final finishing on non-ferrous die cast molded parts
- Finishing on brass, steel, bronze, pewter, Stainless Steel and plated plastics
- Polishing pipe threads and edges of molded glass containers



### HS Discs Quick Change Style

Grade	Grain	Color	1"		2"		3"		4"
			TS	TS	TR	TS	TR	TS	
			Part # UPC	Part # UPC	Part # UPC	Part # UPC	Part # UPC	Part # UPC	
Coarse	Aluminum Oxide	Green	—	840314	840319	840414	840419	—	
			—	051115-33099-5	051141-43213-7	051115-33116-9	051115-35173-0	—	
Medium	Aluminum Oxide	Blue	840157	840357	840358	840457	840458	811410	
			051115-35157-0	051115-33105-3	051115-32515-1	051115-32508-3	051115-33125-1	051115-35944-6	
Very Fine	Aluminum Oxide	Maroon	—	840322*	840323	—	—	—	
			—	051115-33101-5	051141-43035-5	—	—	—	
<b>Max. R.P.M.</b>			12,000	12,000	8,000	8,000	10,000	10,000	
<b>Min. Pkg.</b>			50	50	50	25	25	10	
<b>Case Qty.</b>			500	200	200	100	100	10	

\*Min. Pkg. 5; Case Qty. 500

See page 63 for holder pads.

### HS Discs with Center Hole

Grade	Grain	Color	5" x 1/2"	6" x 1/4"	6" x 1/2"	7" x 1/2"	8" x 1/2"	8" x 3/4"
			Part # UPC	Part # UPC	Part # UPC	Part # UPC	Part # UPC	Part # UPC
Coarse	Aluminum Oxide	Green	—	—	860706	—	860906	—
			—	—	051115-33228-9	—	051115-35968-2	—
Medium	Aluminum Oxide	Blue	—	813710	810710	—	810910	816910*
			—	051115-35960-6	051115-32517-5	—	051115-32518-2	051115-35975-0
Very Fine	Aluminum Oxide	Maroon	860608	—	860708	860808	860908	866908
			051115-35964-4	—	051115-32519-9	051115-35966-8	051115-33229-6	051115-35974-3
<b>Max. R.P.M.</b>			4,000	3,600	3,600	3,000	2,700	2,700
<b>Min. Pkg.</b>			10	10	10	10	10	10
<b>Case Qty.</b>			10	100	100	10	100	100

\*Min. Pkg. 5; Case Qty. 50

Grade	Grain	Color	10" x 1/2"	10" x 3/4"	10" x 7/8"	12" x 3/4"	12" x 1"	12" x 1-1/4"
			Part # UPC	Part # UPC	Part # UPC	Part # UPC	Part # UPC	Part # UPC
Coarse	Aluminum Oxide	Green	—	—	—	—	—	869126
			—	—	—	—	—	051115-35994-1
Medium	Aluminum Oxide	Blue	—	816110	—	—	818130**	819130**
			—	051115-35976-7	—	—	051115-35984-2	051115-35993-4
Very Fine	Aluminum Oxide	Maroon	860108	—	867108	866128	868128	869128
			051115-33227-2	—	051115-35978-1	051115-35977-4	051115-35983-5	051115-35992-7
<b>Max. R.P.M.</b>			2,000	2,000	2,000	1,800	1,800	1,800
<b>Min. Pkg.</b>			10	10	10	5	5	5
<b>Case Qty.</b>			10	10	50	50	5	50

\*\*Min. Pkg. 5; Case Qty. 25

Additional sizes available. Call for delivery and minimums.

### HS Medium Type F with Center Hole

High Strength Medium Type F Discs produce consistent satin finishes on Brass, Stainless Steel, Aluminum, Chrome and Nickel plated fixtures.

Size	Part # UPC	Grade	Grain	Color	Max. R.P.M.	Min. Pkg.	Case Qty.
6" x 1/2"	860710	Medium	Aluminum Oxide	Blue	3,600	5	5
	051115-32520-5						
8" x 1/2"	860910	Medium	Aluminum Oxide	Blue	2,700	5	50
	051115-33230-2						
10" x 5/8"	865110	Medium	Aluminum Oxide	Blue	2,000	—	5
	051115-35973-6						
12" x 1-1/4"	869130	Medium	Aluminum Oxide	Blue	1,800	5	5
	051115-35998-9						

### HS Type 27 Discs

Size	Part # UPC	Grade	Grain	Color	Max. R.P.M.	Min. Pkg.	Case Qty.
4-1/2" x 7/8"	811030	Coarse	Aluminum Oxide	Green	8,000	5	50
	051115-33042-1						
	811031	Medium	Aluminum Oxide	Blue	8,000	5	50
	051115-37667-2						