



**1. 'Locator-indent'**

*(machine punched on Alta Products housings\*)*

**2. 2 1/4" dia. Hole**  
 drill / punch

**3. Insert Exit Seal Body**  
 thread on **Backing Nut** from inside

**4. Install the lines**

**Tools Required:**

- 2 1/4" diameter metal cutting hole saw or punch
- Small hand file for de-burring the hole

**Note:** Before you drill, start on the lowest row making it easier to add lines above later

**Installation Steps**

1. Drill/punch a 2 1/4" diameter hole using Alta Products 'locator-indent'
2. Remove *only* the **Backing Nut** from the **Body** before inserting the **Body** into newly cut hole
3. Hand tighten (*not wrench*) the **Backing Nut** onto **Body** from inside the housing
4. The Sigrist Exit Seal® is now ready for the line to be installed

*Sigrist Exit Seals® can be damaged if exposed to open flame and/or high temperatures during soldering*

**IMPORTANT NOTE**

Protect the Sigrist Exit Seal® by **sliding the cap, cap gasket and guide washer away from the joint** and *wrap parts with wet cloth*

**CAUTION:** Sigrist Exit Seals® are not designed to contain or seal pressurized liquids or gases.

