

Wire Industrial & Marine - Hand Swage Tools

Operating Instructions

NOTE: Hand Swage Tools are only suitable for use with Copper and Aluminium Hand Swages (figure eight shape).

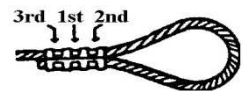
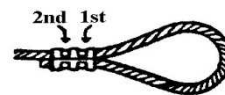
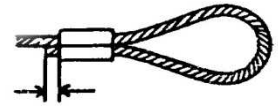
Hand swaging is not approved for use where human safety is a consideration! It is strongly recommended that all other swaged assemblies be pull tested prior to use to prove their suitability for the intended application.

1. Cut cable to the required length so that the end of the wire will protrude after swaging.

2. Insert the swage properly into the tool jaws as in photographs.

3. Swage each ferrule as per the diagram.

Ensure when swaging that the tool handles have completely closed.



Model	No of Swage sizes	Swage sizes Metric	Swage sizes Imperial
HST-1632	3	Top hole 1.6mm/2.0mm Middle hole 2.4mm Bottom hole 3.2mm	1/16" - 5/64" 3/32" 1/8"
HST-4050	2	Top hole 4.8mm Bottom hole 4.0mm	3/16" 5/32"
HST-2440	3	Top hole 4.00mm Middle hole 3.2mm Bottom hole 2.4mm	5/32" 1/8" 3/32"
HST-0064	1	6.4mm	1/4"
HST-4080	3	Top hole 8.00mm Middle hole 6.00mm Bottom hole 4.00mm	
HST-1000	1	10.0mm	
HST-1200	1	12.00mm	