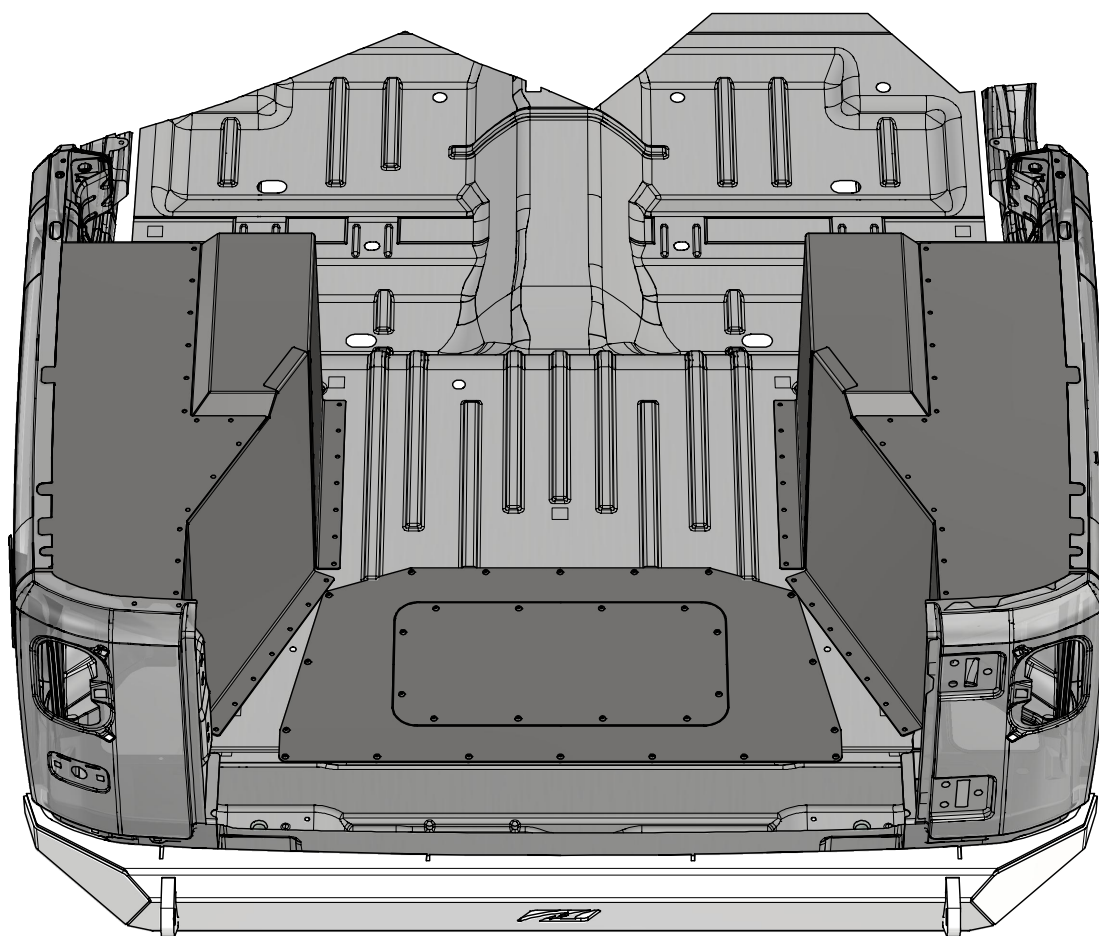


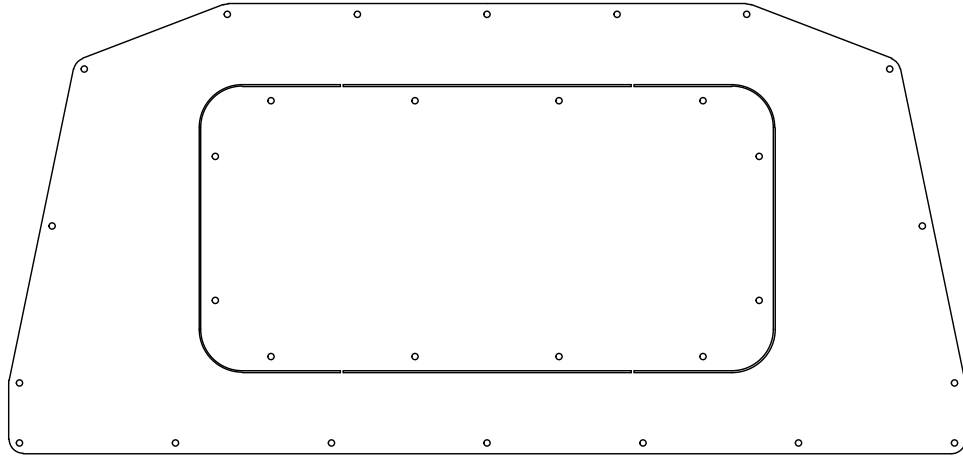
FUEL CELL ACCESS HATCH JK/JKU



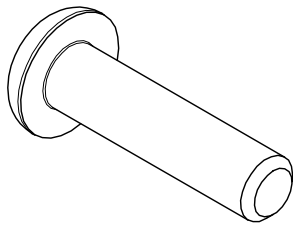
ASSEMBLY INSTRUCTIONS

MB5019 - Assembly Instructions Fuel Access Hatch - JK/JKU

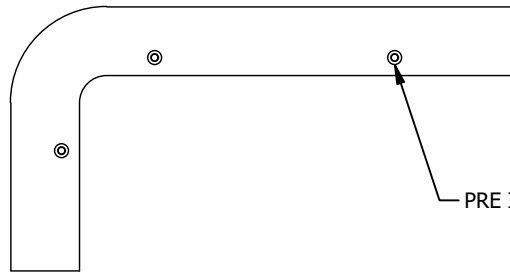
KIT COMPONENTS



#MB5019
COMBINED INNER AND OUTER PLATES
QTY 1

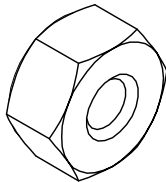


BUTTON HEAD SOCKET CAP SCREW
#10-24 x 3/4" STAINLESS
QTY 30

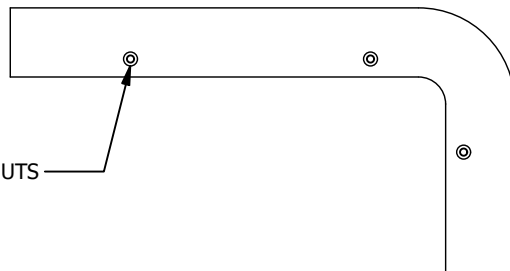


#MB5019-02
BOLT PLATE
QTY 2

PRE INSTALLED RIVNUTS



NYLOCK HEX NUT
#10-24
QTY 18



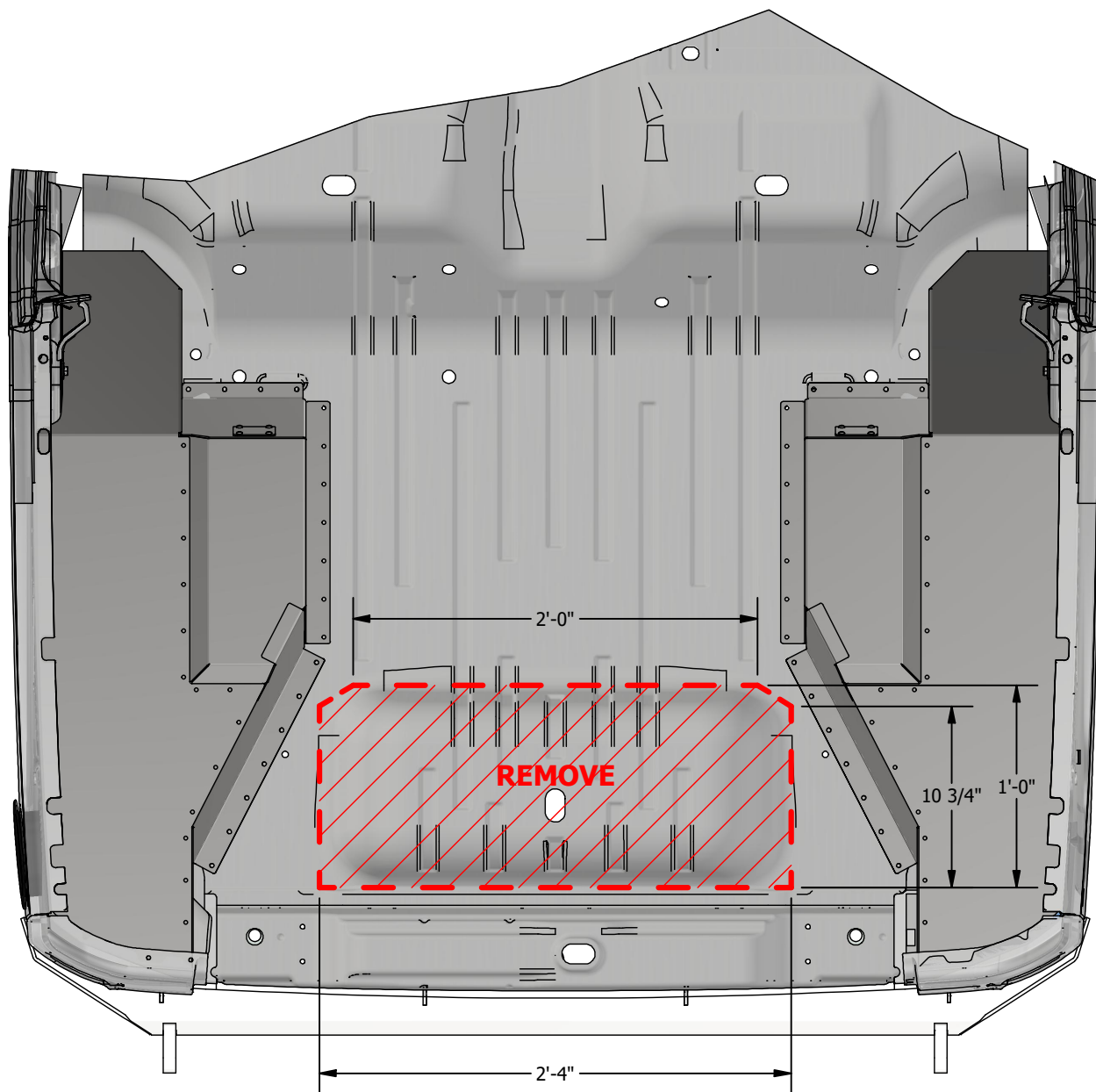
PRE INSTALLED RIVNUTS

#MB5019-02
BOLT PLATE MIRROR
QTY 2

MB5019 - Assembly Instructions Fuel Access Hatch - JK/JKU

CUTTING THE BODY

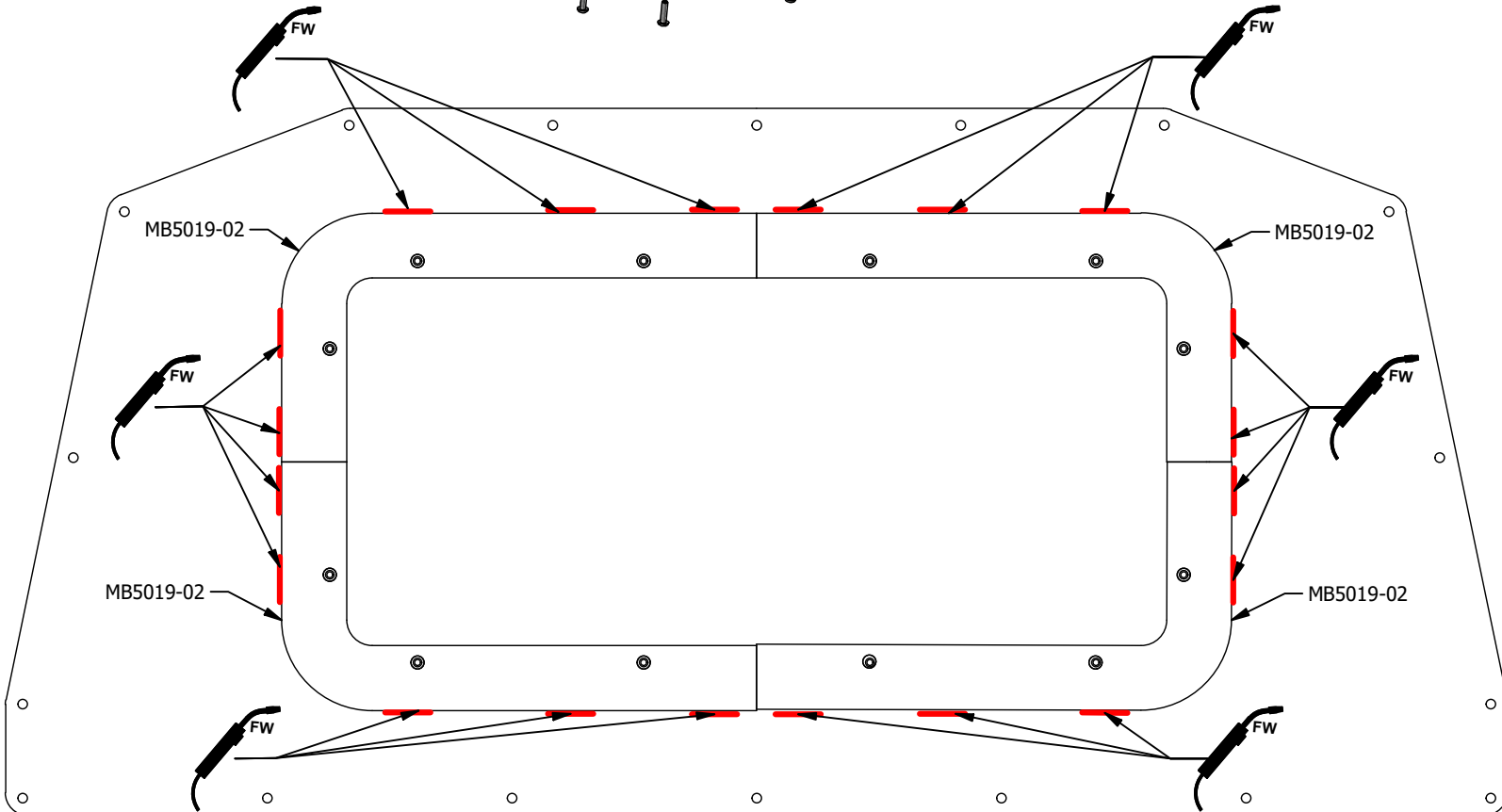
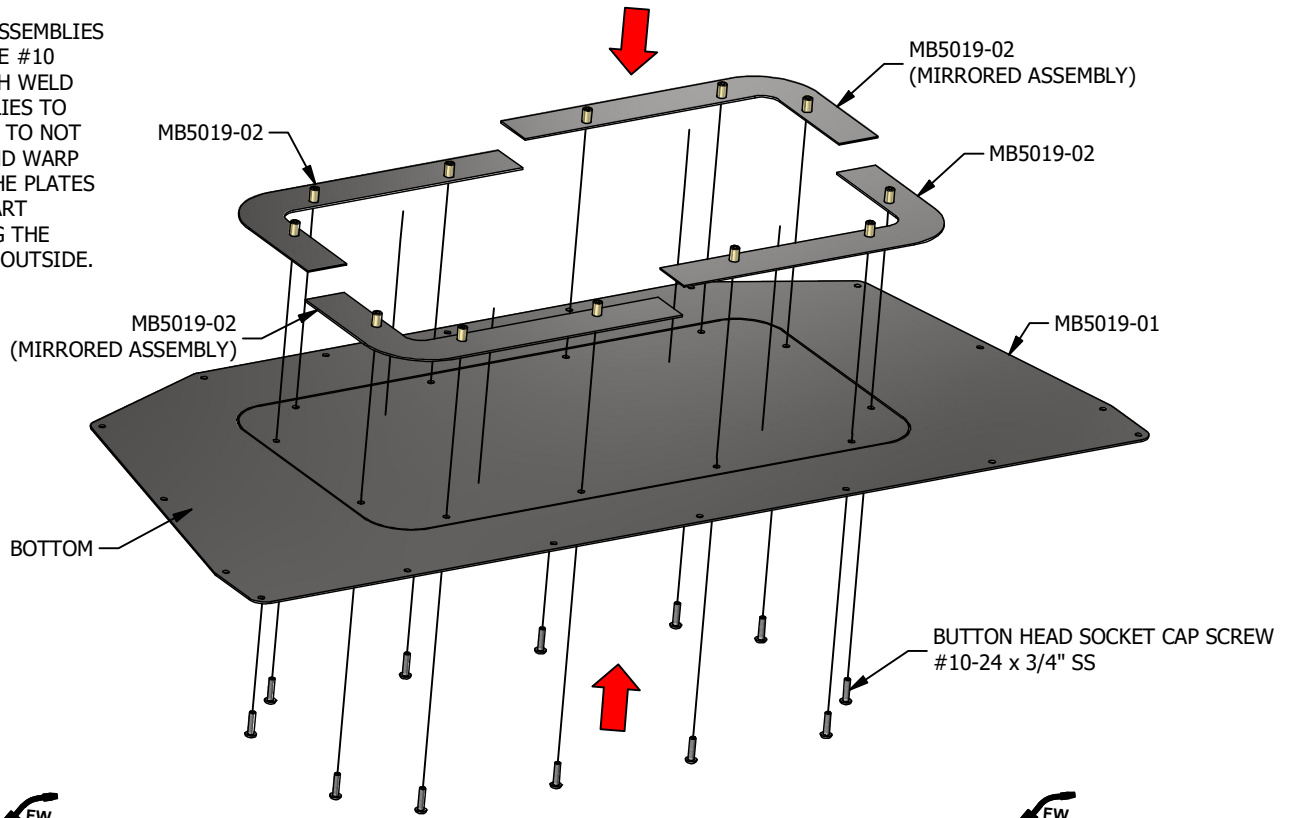
SHOWN WITH MOTOBILT HIGH CLEARANCE INNER FENDER. HATCH STILL WORKS WITH THE FACTORY INNER FENDER



CUT THE HATCHED AREA BASED ON THE DIMENSIONS SHOWN. NOTE THAT CUTTING OUTSIDE THE HATCHED AREA CAN LEAD TO THE HATCH NOT BOLTING TO THE FLOOR CORRECTLY.

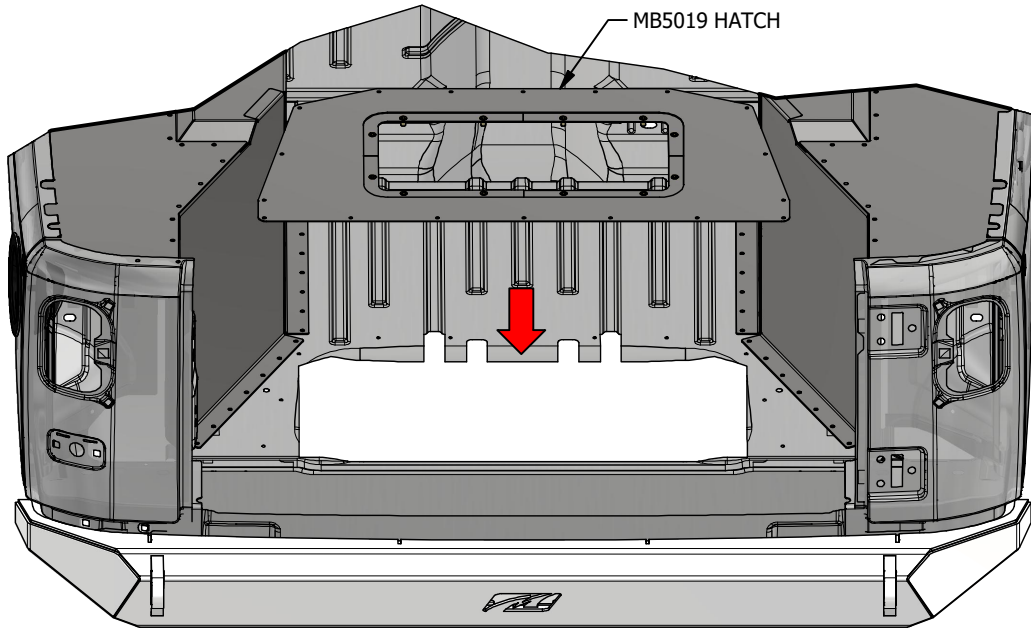
MB5019 - Assembly Instructions Fuel Access Hatch - JK/JKU**ASSEMBLING THE HATCH**

BOLT FOUR MB5019-02 ASSEMBLIES TO MB5019-01 USING THE #10 HARDWARE. THEN STITCH WELD THE MB5019-02 ASSEMBLIES TO MB5019-01 TAKING CARE TO NOT ADD TOO MUCH HEAT AND WARP THE METAL. ONCE ALL THE PLATES ARE WELDED, BREAK APART MB5019-01 BY REMOVING THE INSIDE PIECE FROM THE OUTSIDE.

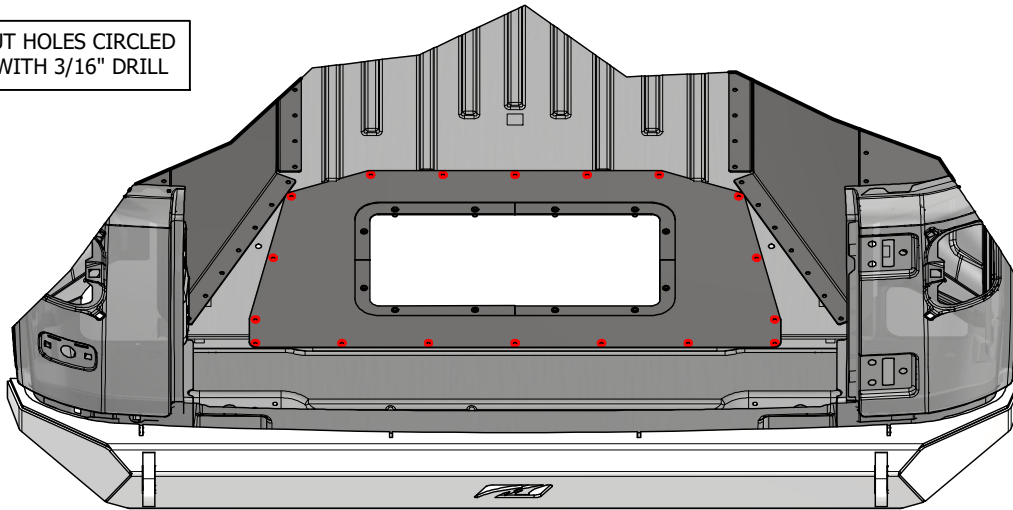


MB5019 - Assembly Instructions Fuel Access Hatch - JK/JKU

HATCH MOUNTING



DRILL OUT HOLES CIRCLED
IN RED WITH 3/16" DRILL

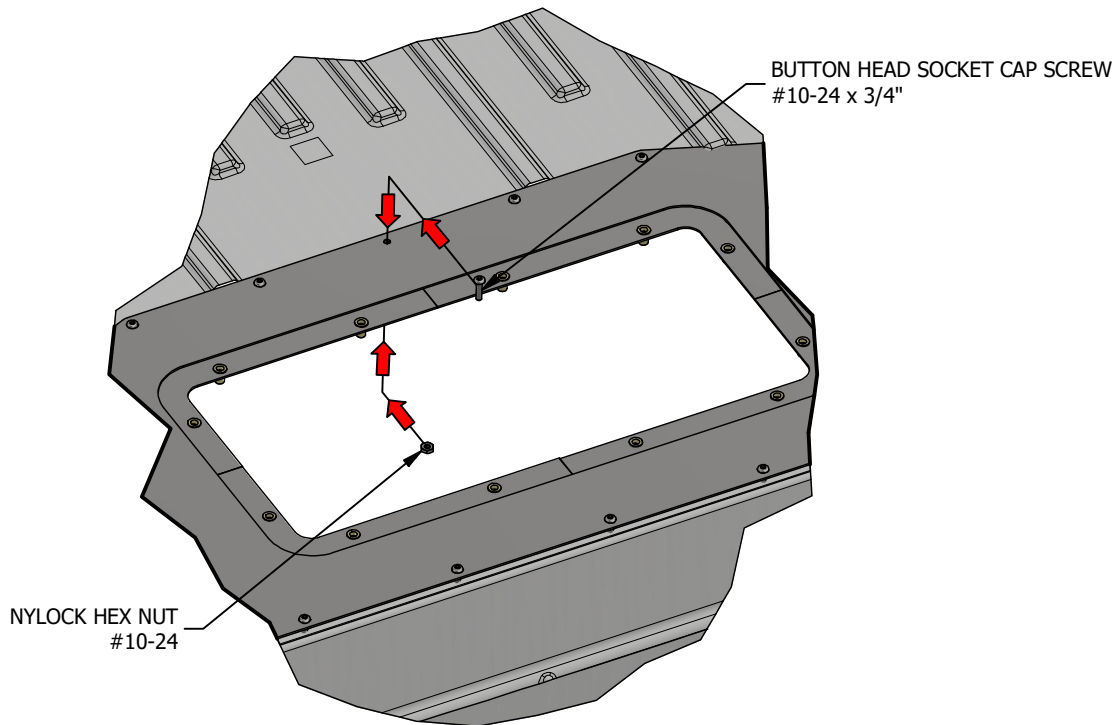


PAINT OR POWDER COAT ALL EXPOSED METAL
TO PREVENT CORROSION

MB5019 - Assembly Instructions Fuel Access Hatch - JK/JKU

HATCH MOUNTING

SECURE THE HATCH TO THE BODY OF THE JEEP USING EIGHTEEN (18) #10 SCREWS AND NYLOCK NUTS. USE SEAM SEALER TO SEAL THE HATCH TO THE TUB.



SECURE THE HATCH COVER TO THE HATCH USING TWELVE (12) #10 SCREWS.

