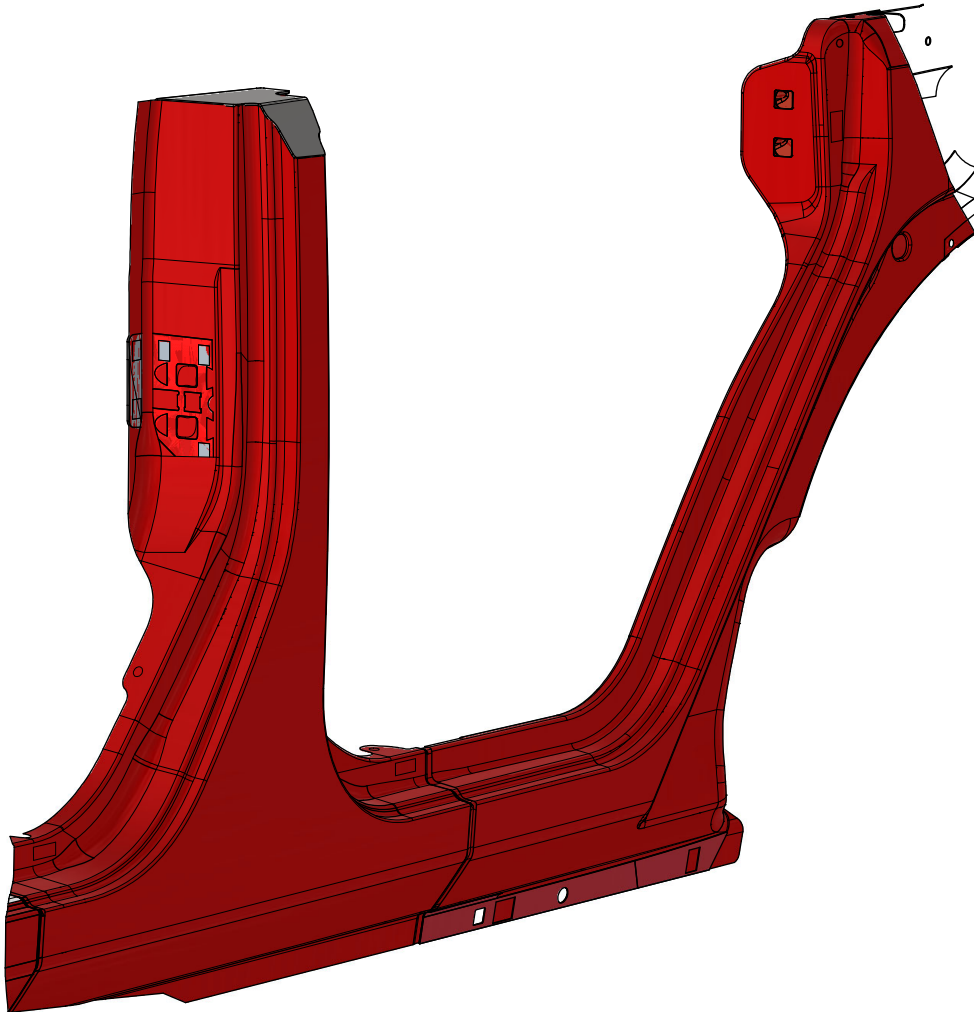
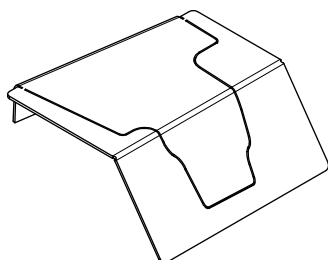


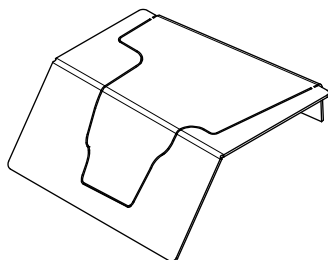
# MB3057 - JKU B-PILLAR CHOP



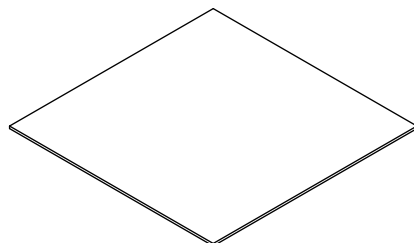
## ASSEMBLY INSTRUCTIONS

**MB3057 - Assembly Instructions JKU B-Pillar Chop****CONTENTS**

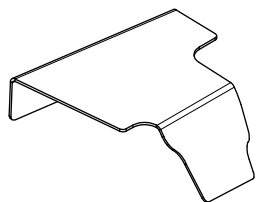
**MB3057-01**  
**Qty 1**



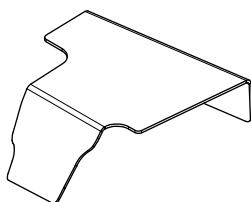
**MB3057-01\_MIR**  
**Qty 1**



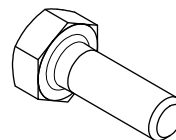
**MB3057 - GASKET**  
**Qty 2**



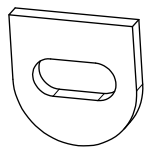
**MB3057-02**  
**Qty 1**



**MB3057-02\_MIR**  
**Qty 1**



**HEX BOLT**  
**1/4"-20 x 3/4" GR8**  
**Qty 4**

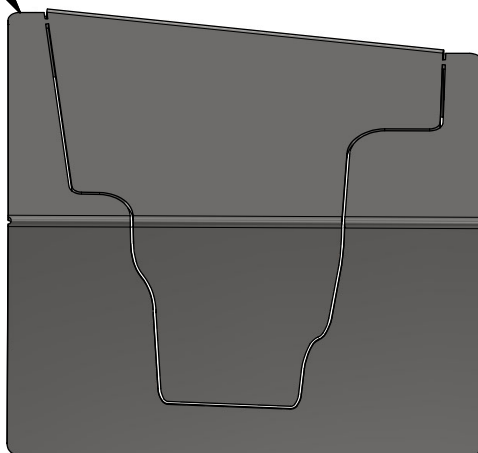


**MB3057-03**  
**Qty 2**

## MB3057 - Assembly Instructions JKU B-Pillar Chop

### TEMPLATE PREPARATION

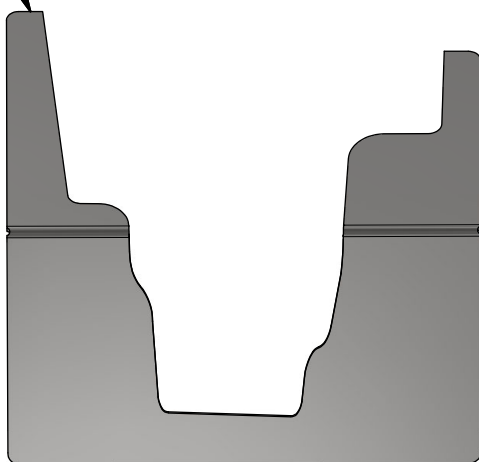
MB3057-01  
MB3057-01\_MIR



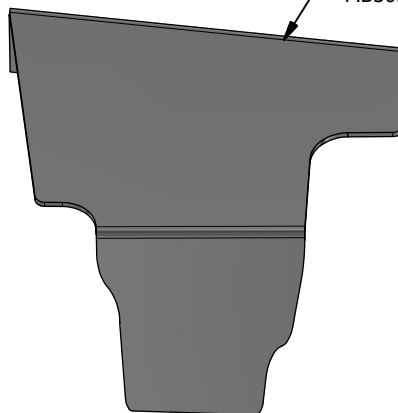
**SPLIT**



MB3057-01 TEMPLATE  
MB3057-01\_MIR TEMPLATE

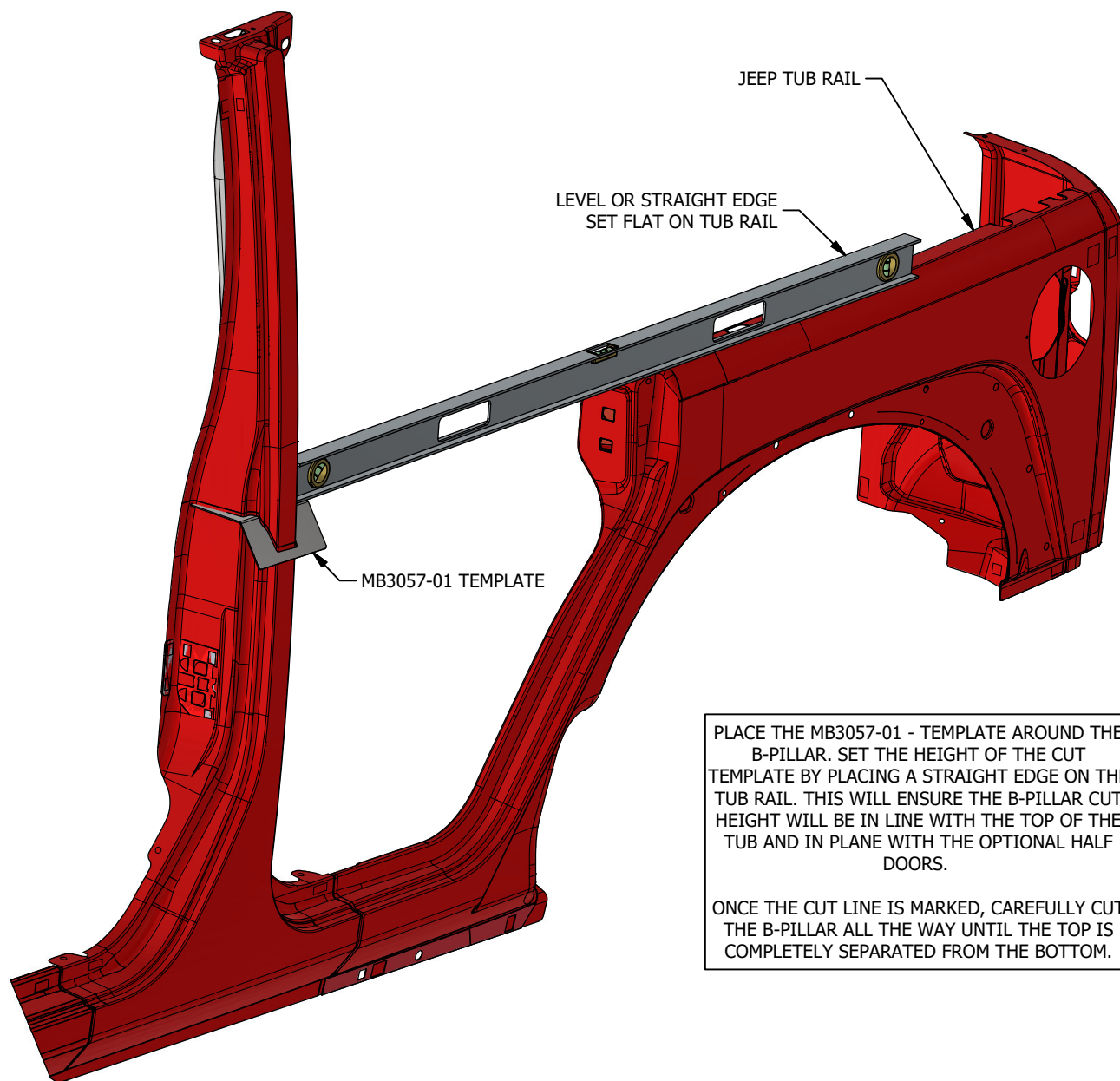


MB3057-01  
MB3057-01\_MIR



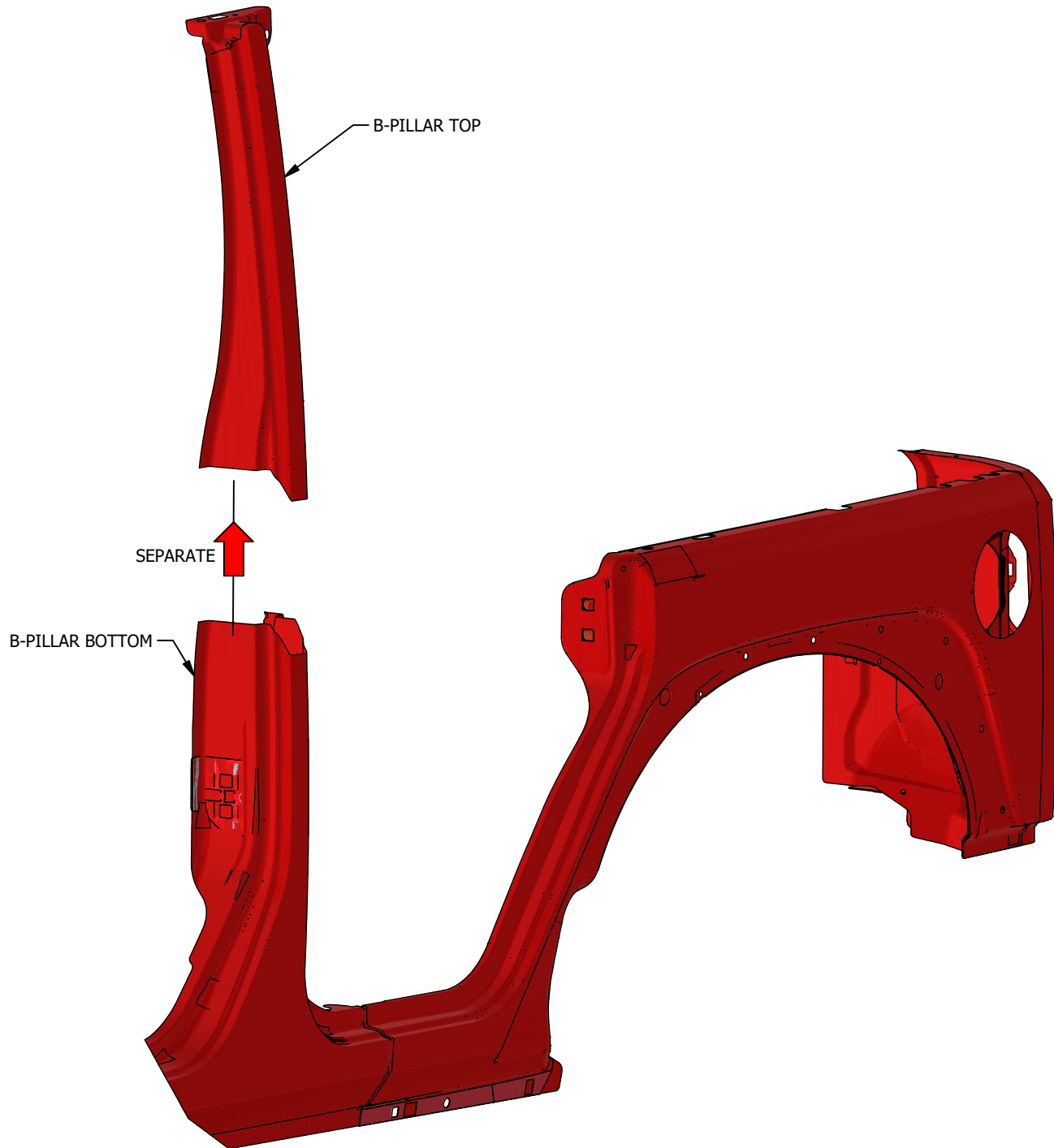
## MB3057 - Assembly Instructions JKU B-Pillar Chop

### TEMPLATE PLACEMENT AND CUT



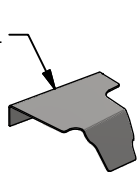
PLACE THE MB3057-01 - TEMPLATE AROUND THE B-PILLAR. SET THE HEIGHT OF THE CUT TEMPLATE BY PLACING A STRAIGHT EDGE ON THE TUB RAIL. THIS WILL ENSURE THE B-PILLAR CUT HEIGHT WILL BE IN LINE WITH THE TOP OF THE TUB AND IN PLANE WITH THE OPTIONAL HALF DOORS.

ONCE THE CUT LINE IS MARKED, CAREFULLY CUT THE B-PILLAR ALL THE WAY UNTIL THE TOP IS COMPLETELY SEPARATED FROM THE BOTTOM.

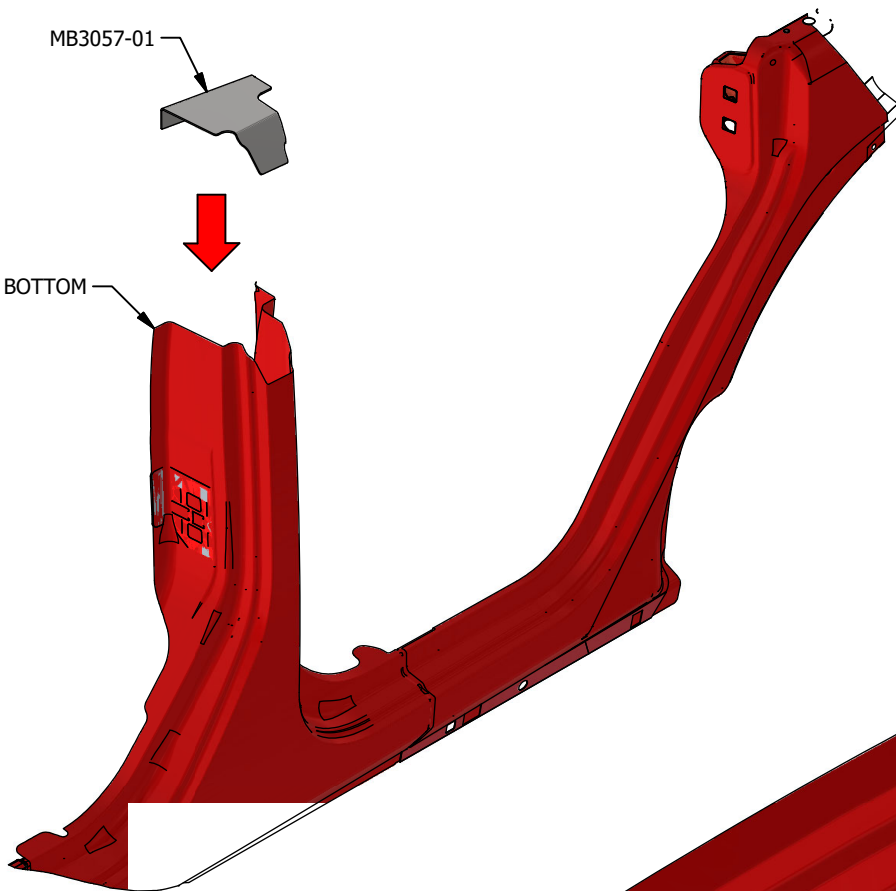
**MB3057 - Assembly Instructions JKU B-Pillar Chop****SEPARATING THE B-PILLAR**

**MB3057 - Assembly Instructions JKU B-Pillar Chop****FILLER PLATES**

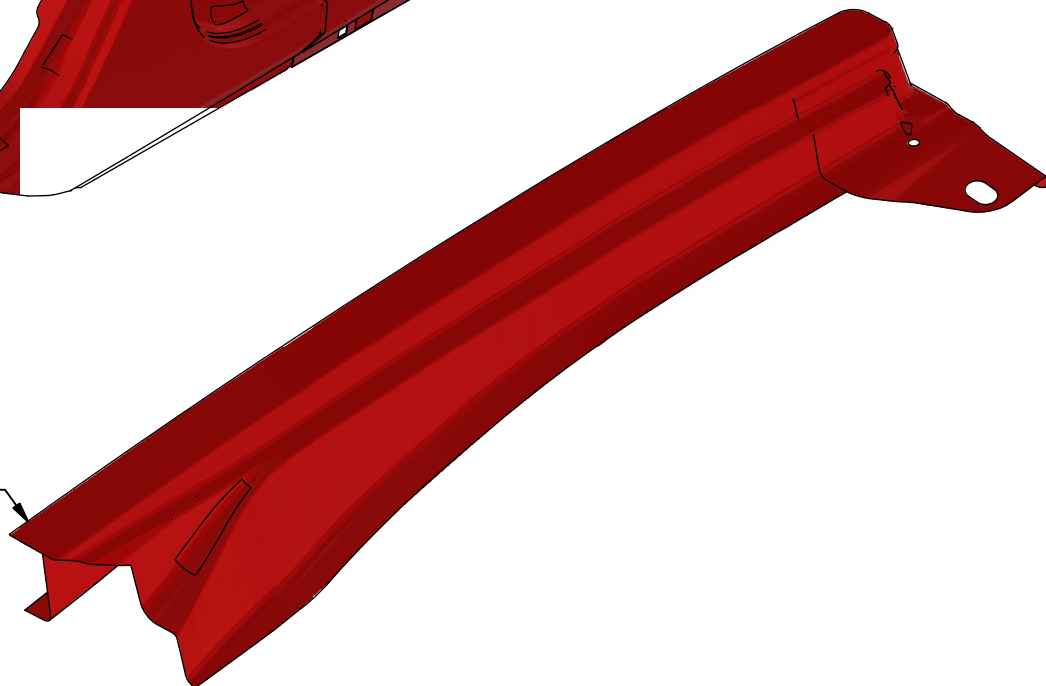
MB3057-01



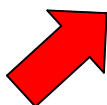
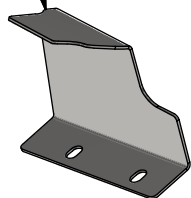
B-PILLAR BOTTOM



B-PILLAR TOP

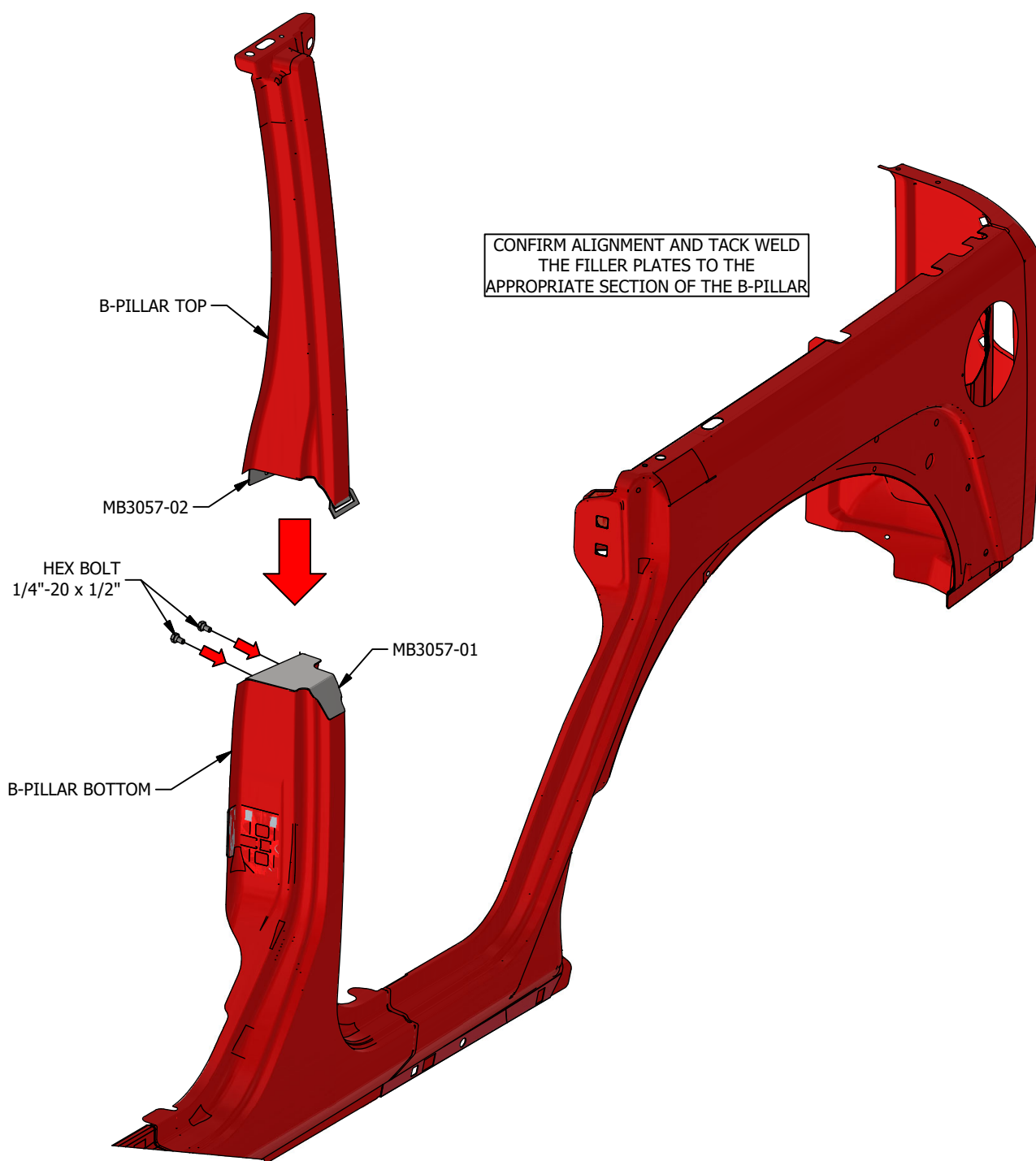


MB3057-02



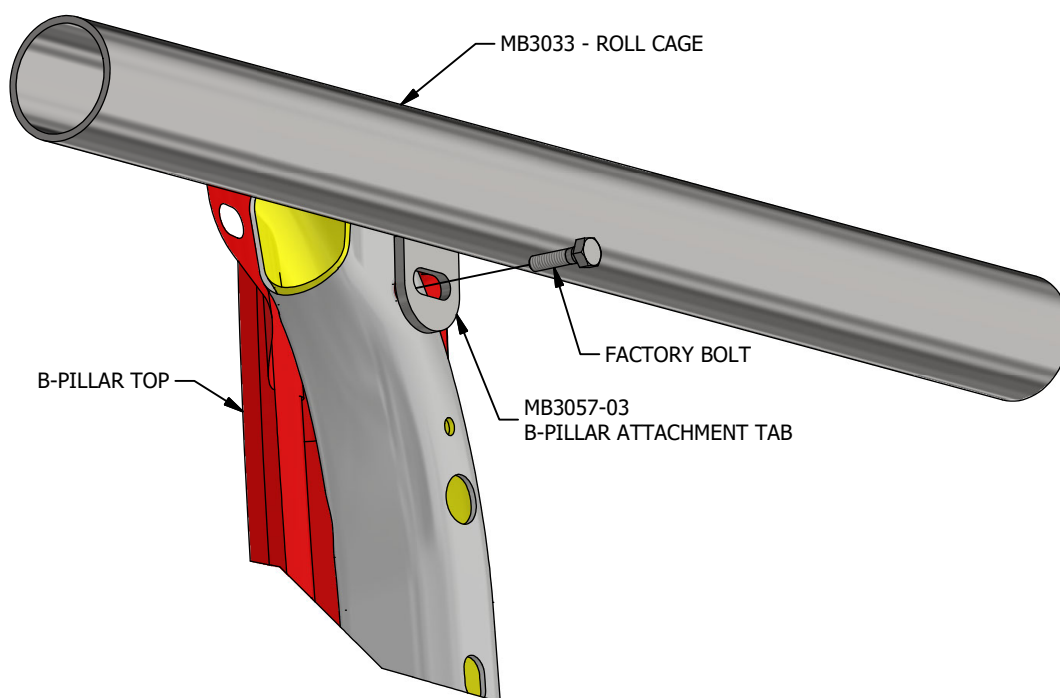
## MB3057 - Assembly Instructions JKU B-Pillar Chop

### B-PILLAR FIT-UP



## MB3057 - Assembly Instructions JKU B-Pillar Chop

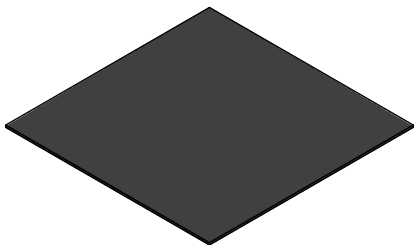
### B-PILLAR FIT-UP



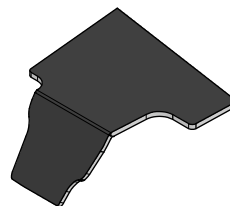
ONCE FITMENT IS CONFIRMED WELD AND GRIND MB3057-01 AND MB3057-02 TO THE TOP AND BOTTOM OF THE B-PILLAR RESPECTIVELY.

## MB3057 - Assembly Instructions JKU B-Pillar Chop

### GASKET



**MB3057 - GASKET**



**MB3057 - TRIMMED**

TRIM THE MB3057-GASKET SUPPLIED GASKET MATERIAL TO THE PROFILE OF THE B-PILLAR

AFTER WELDING AND PAINTING HAVE BEEN COMPLETED ATTACHE THE CLOSED CELL FOAM TO MB3057-02 TOP B-PILLAR.

