MB1248 - GLADIUS FRONT BUMPER
COMPATIBLE WITH JK / JKU / JL / JLU / JT
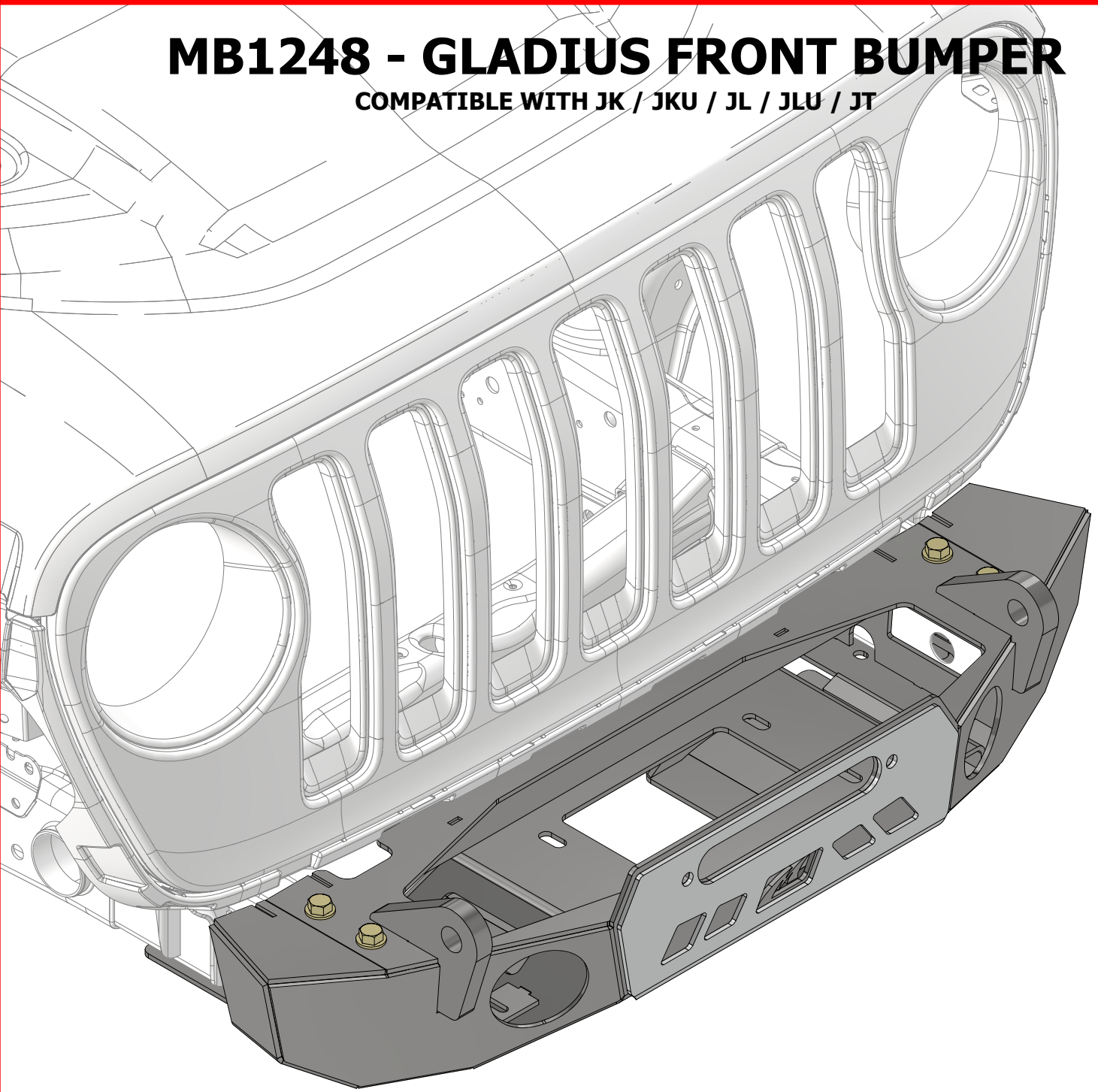
ASSEMBLY INSTRUCTIONS

CONTENTS
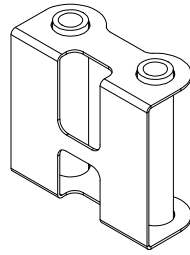
MB1238-S
Qty: 2
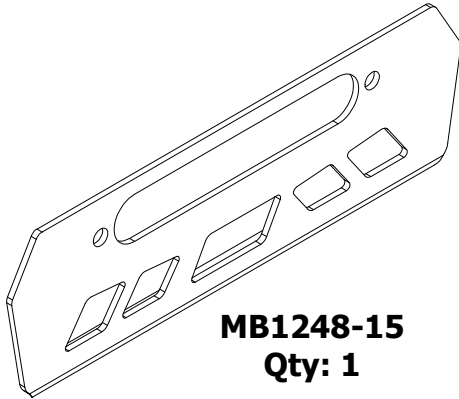
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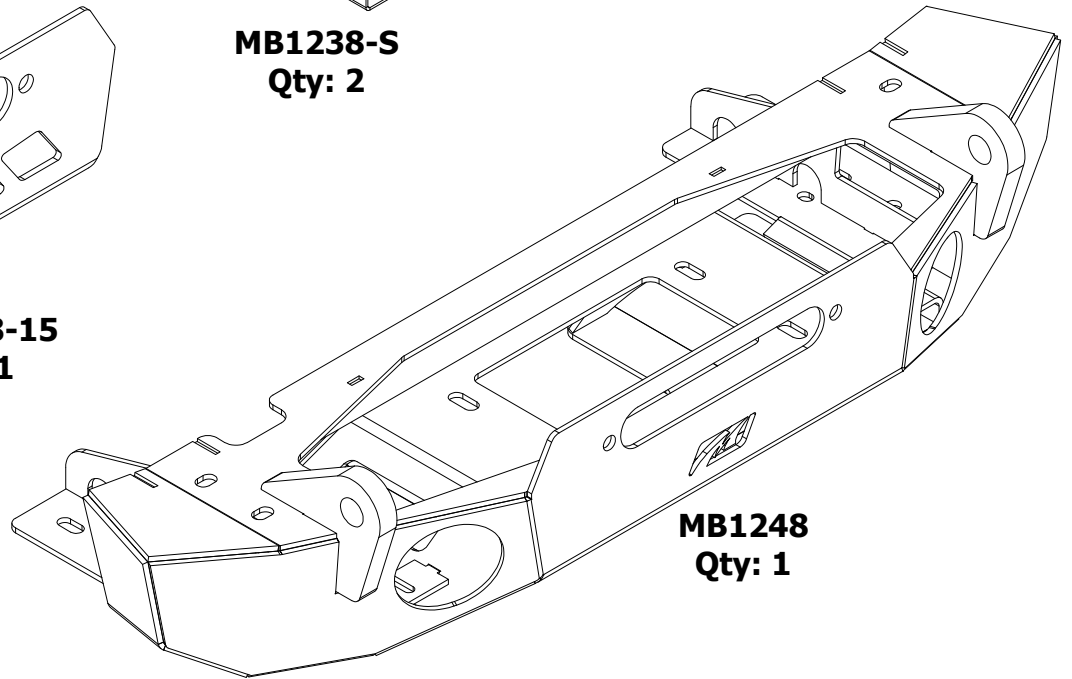
MB1248
Qty: 1
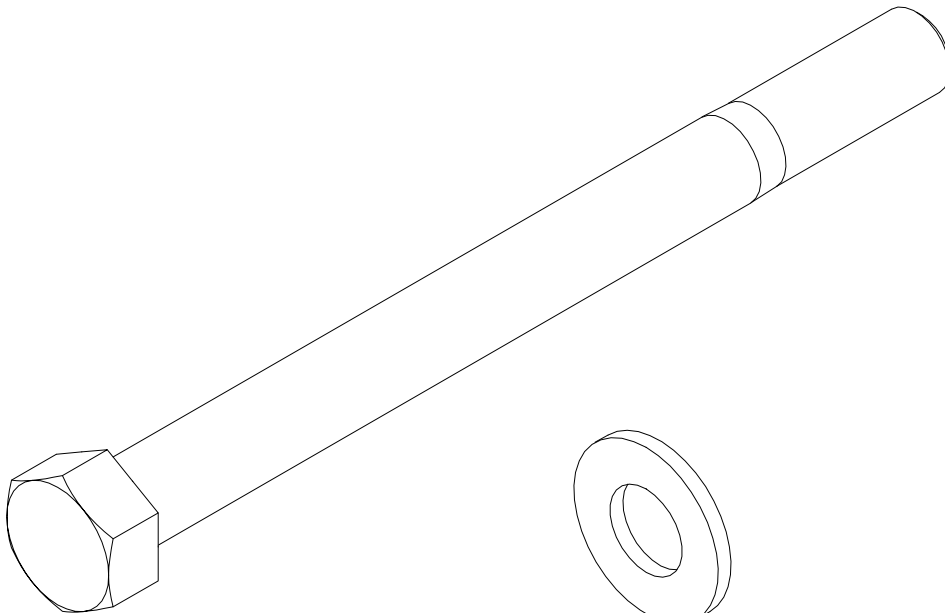
1/2"-13 x 6" Hex Bolt
Qty: 4
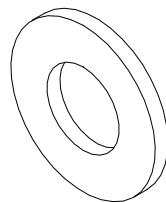
1/2" Flat Washer
Qty: 8
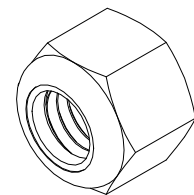
1/2"-13 - Nylon Locknut
Qty: 4

6.50
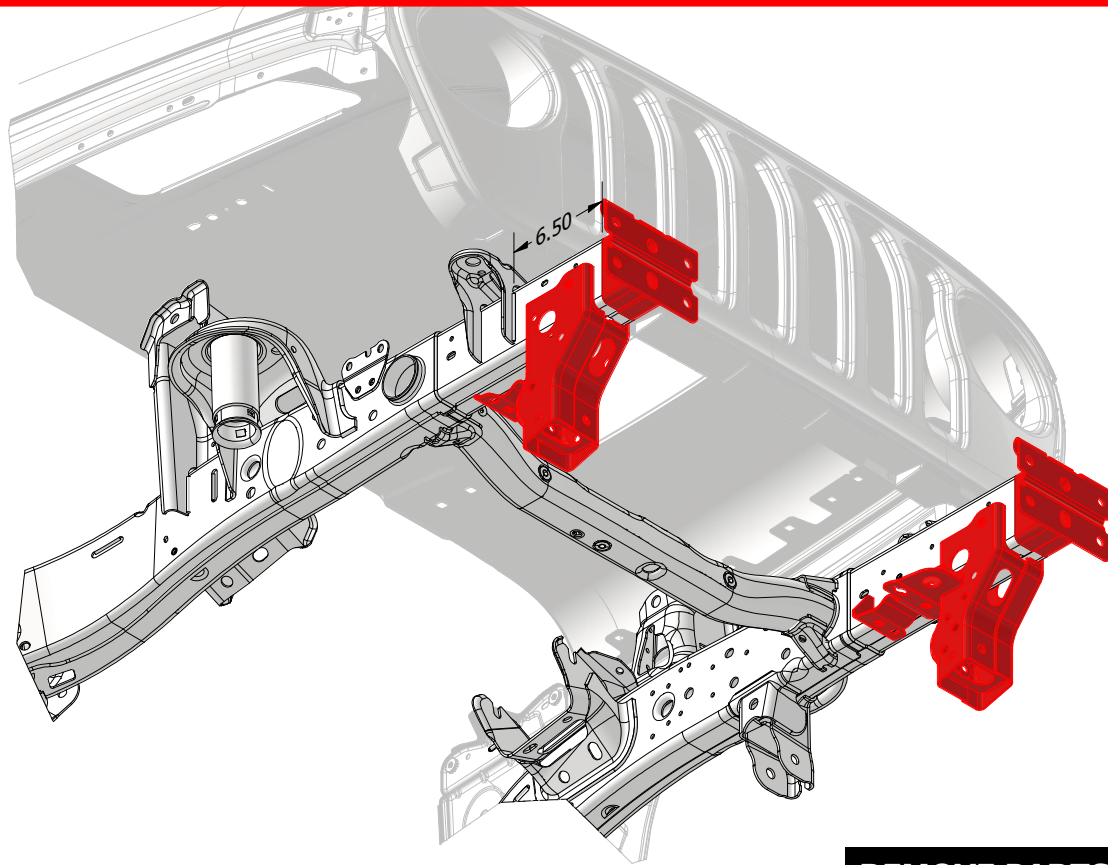
REMOVE PARTS HIGHLIGHTED IN RED, MEASURE 6.5" FROM FRONT OF BODY MOUNT

6.50
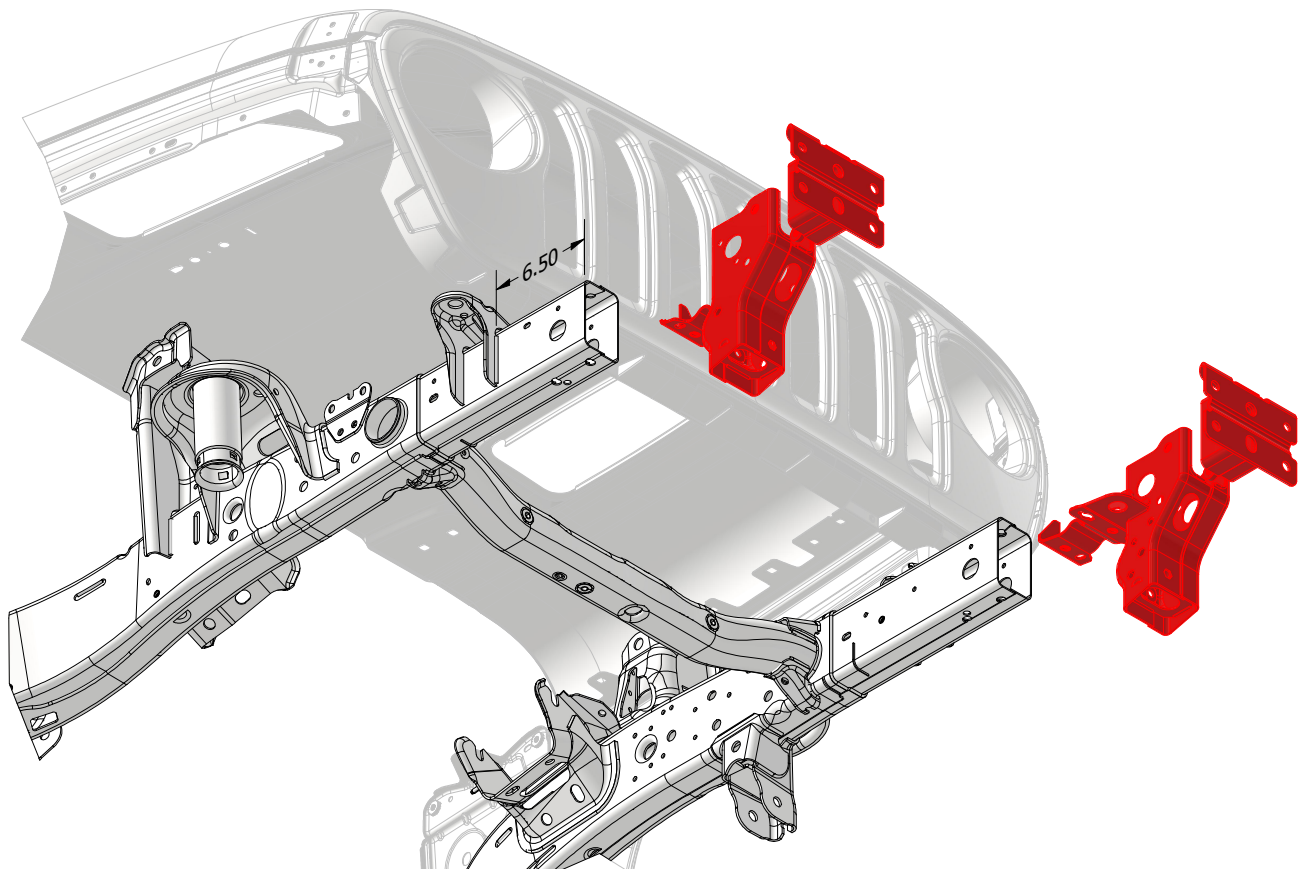
MB1248 - Assembly Instructions Gladius Frame Chop Front Bumper
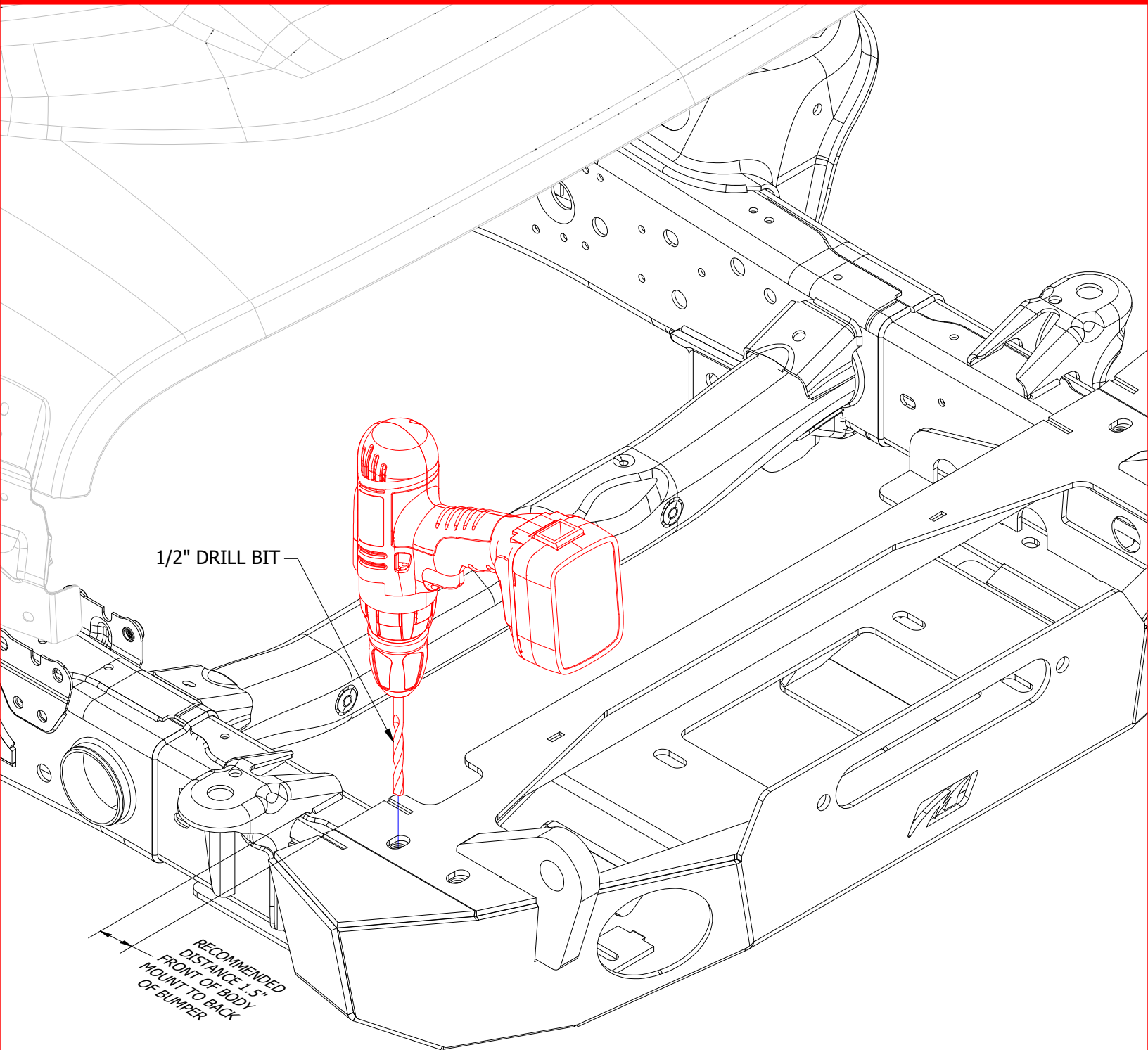
1/2" DRILL BIT

RECOMMENDED DISTANCE 1.5" FRONT OF BODY MOUNT TO BACK OF BUMPER

USE BUMPER TO MARK HOLES TOP AND BOTTOM
REMOVE BUMPER AND DRILL HOLES
DO NOT DRILL THROUGH TOP AND BOTTOM AT THE SAME TIME

MB1248 - Assembly Instructions Gladius Frame Chop Front Bumper
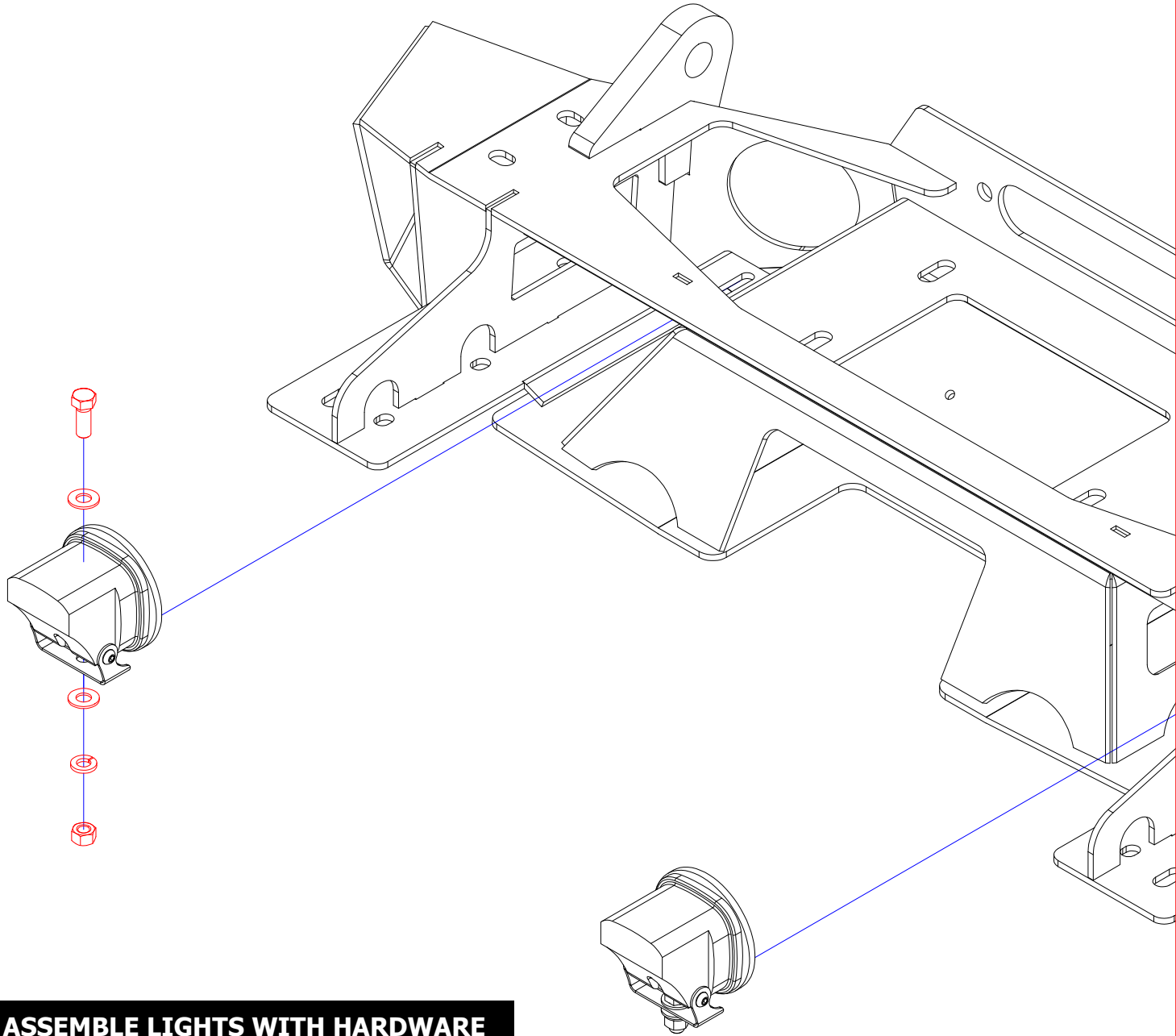
ASSEMBLE LIGHTS WITH HARDWARE PROVIDED BY MFG LOOSE, TO ALLOW LIGHT TO SLIDE LIGHT ONTO BRACKET

MB1248 - Assembly Instructions Gladius Frame Chop Front Bumper
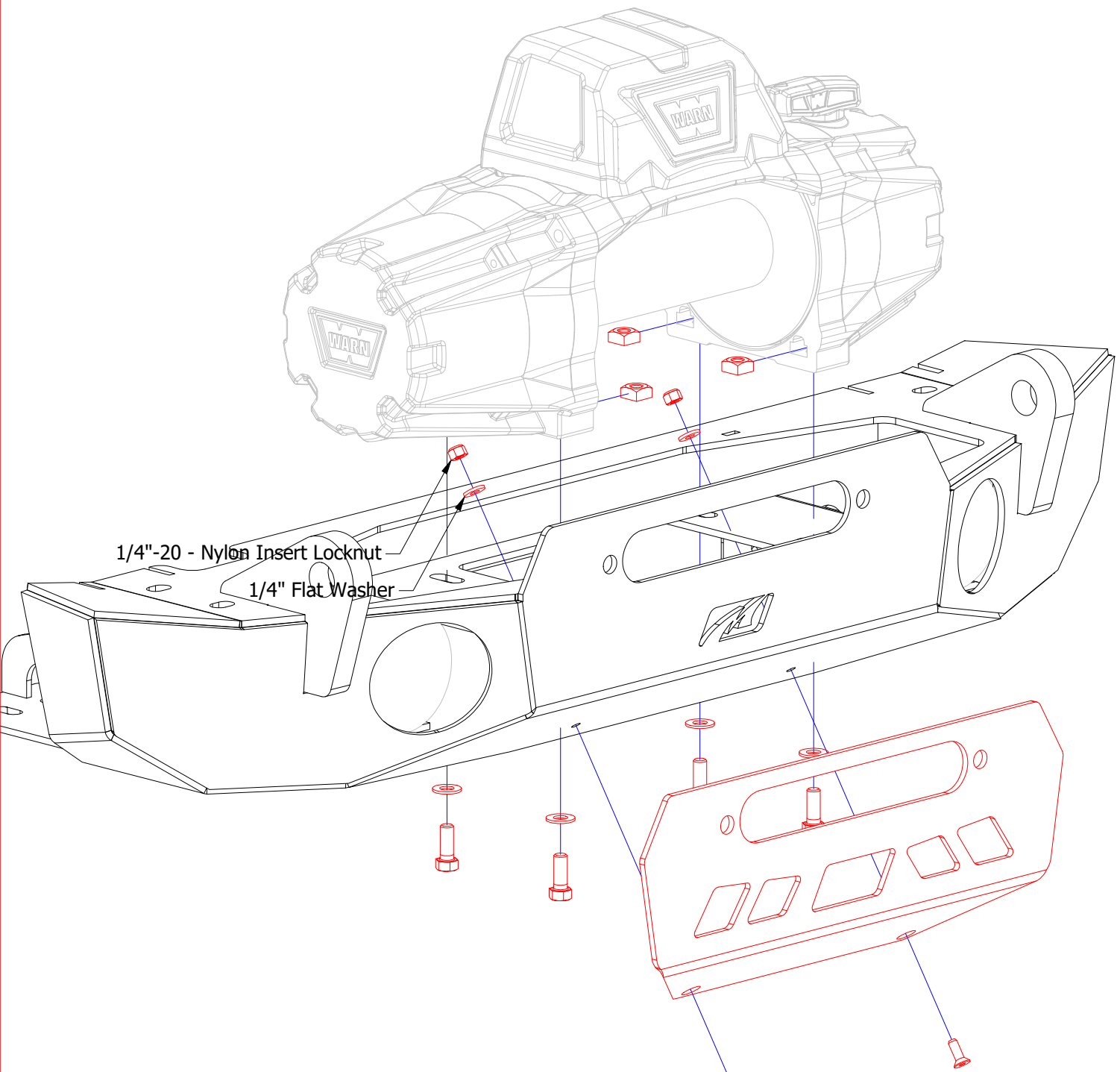
1/4"-20 - Nylon Insert Locknut

1/4" Flat Washer

NOTE: WINCH AND WINCH HARDWARE NOT INCLUDED

1/4"-20 Countersunk Flat Hex Socket

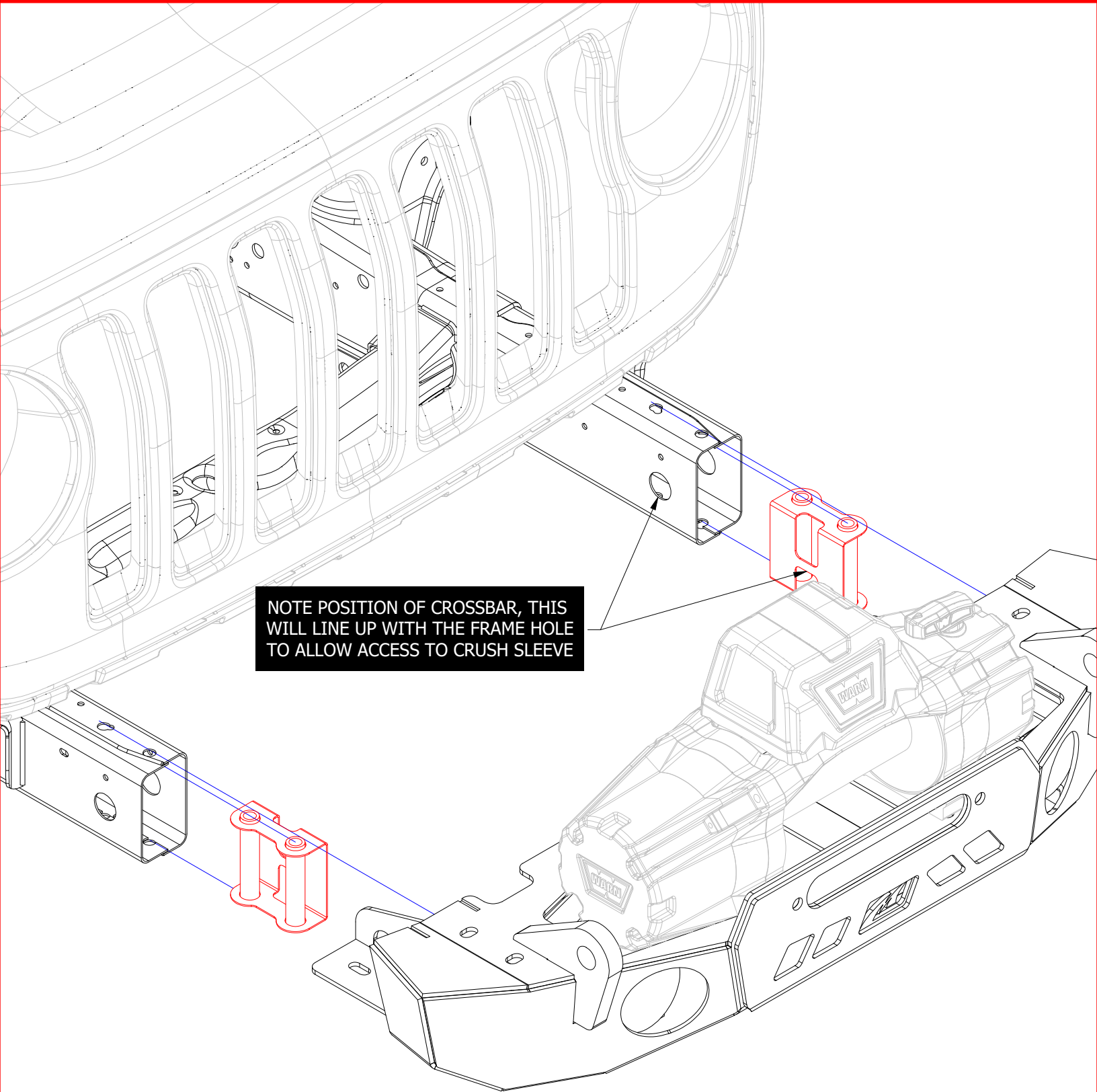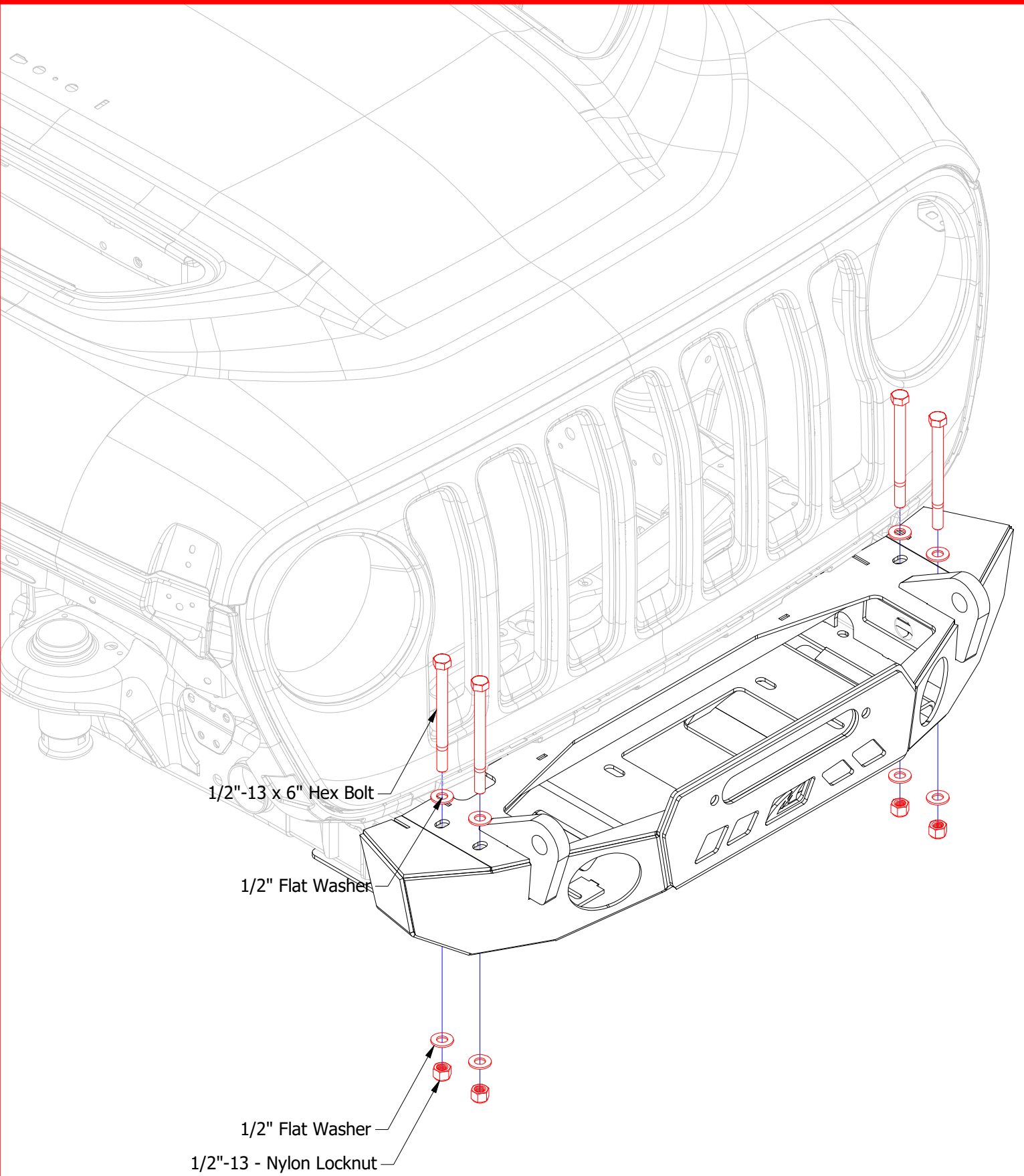NOTE POSITION OF CROSSBAR, THIS WILL LINE UP WITH THE FRAME HOLE TO ALLOW ACCESS TO CRUSH SLEEVE

MB1248 - Assembly Instructions Gladius Frame Chop Front Bumper

1/2"-13 x 6" Hex Bolt

1/2" Flat Washer

1/2" Flat Washer

1/2"-13 - Nylon Locknut

JL SWAYBAR MOUNT

JK SWAYBAR MOUNT
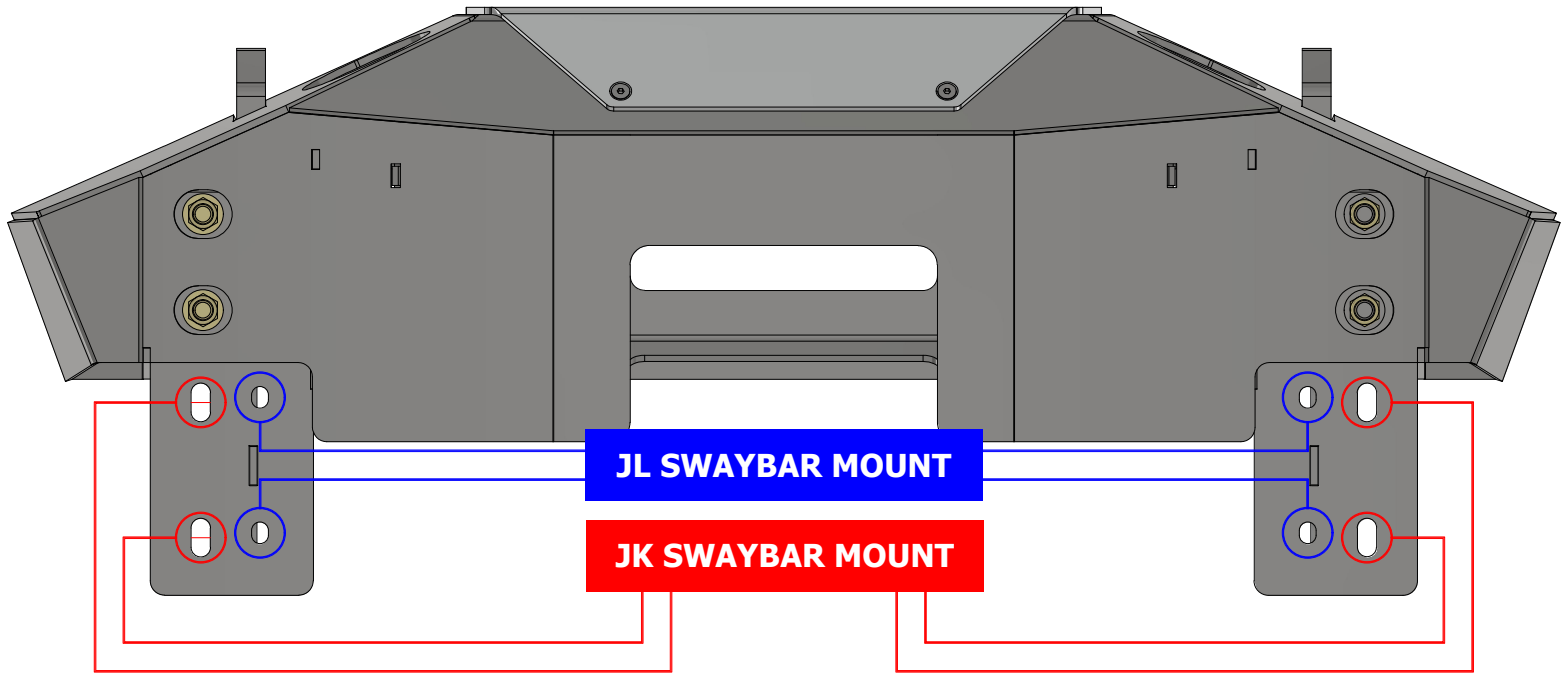
Jeep JL/JLU/JT Swaybar Compatibility:
The factory swaybar can be modified
to fit this product, however the Rubicon
swaybar with electronic disconnect
IS NOT COMPATIBLE with this bumper.

This product is also compatible with the following
Rockjock Antirock Swaybars:
CE-9900JLF
CE-9900JLFA

Jeep JK/JKU Swaybar Compatibility:
The factory swaybar can be modified
to fit this product, however the Rubicon
swaybar with electronic disconnect
IS NOT COMPATIBLE with this bumper.

This product is also compatible with the following
Rockjock Antirock Swaybars:
CE-9900JKF
CE-9900JKFA