

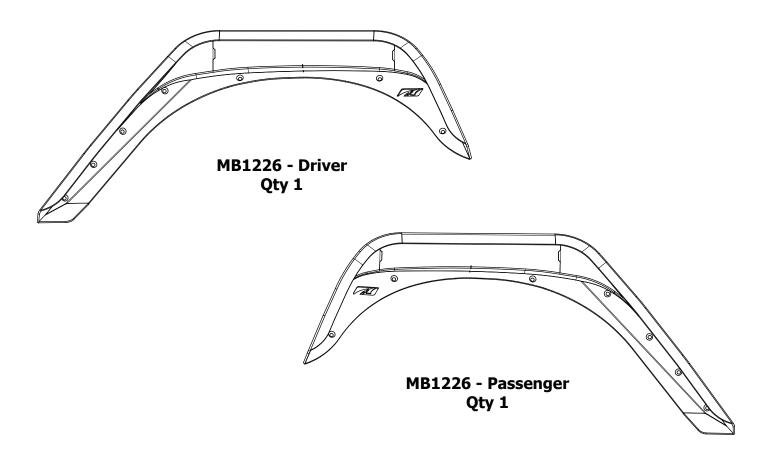
ASSEMBLY INSTRUCTIONS

Fits 2007 thru 2018 Jeep JK 2 Door & JKU 4 Door vehicles





CONTENTS





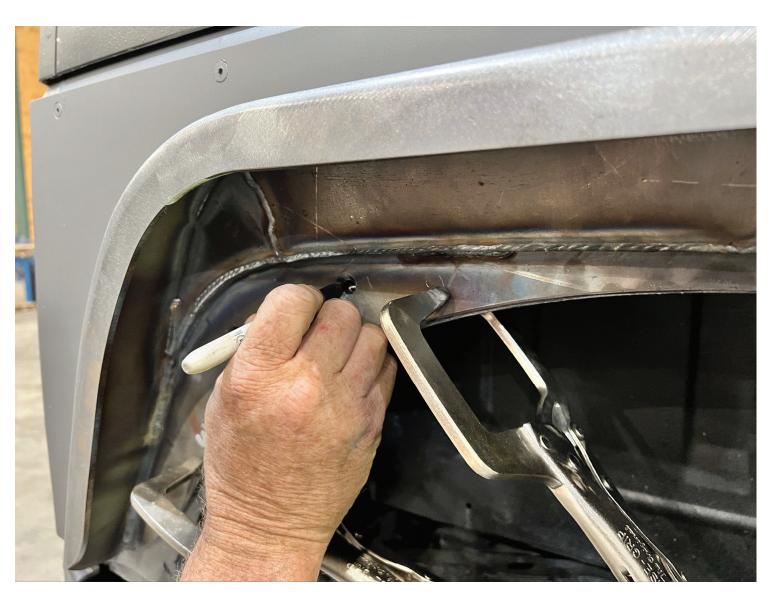
Rivnut, 5/16" Qty 16 (Includes 2 Spares)





ASSEMBLY - STEP 1

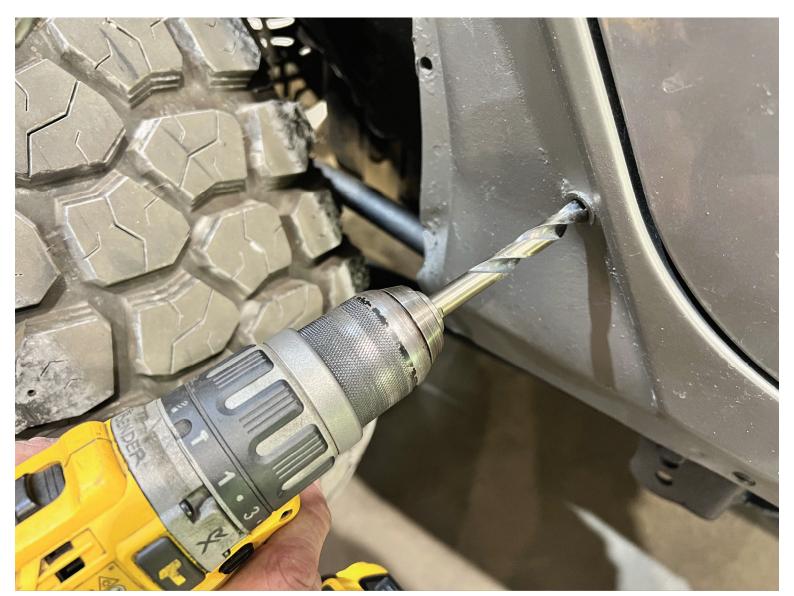
- 1. We recommend to dry fit your new rear fenders **BEFORE** painting or powder coating them.
- 2. Remove your factory rear fender flares & rear inner fenders.
- 3. Clean all sheet metal.
- 4. To prevent scratches in the paint of your vehicle, we recommend to apply masking tape over all mounting areas.
- 5. Clamp new rear fender into position, and mark each hole position using a marker, as shown. Be sure to check for even reveals all around.





ASSEMBLY - STEP 2

- 1. Unclamp & remove the new rear fender from STEP 1.
- 2. Using a 17/32" drill bit, drill holes in each of the marked locations.





Drill Bit Size 17/32"



ASSEMBLY - STEP 3

1. Using a rivnut installation tool, install all of the supplied 5/16" rivnuts into each of the drilled holes.





Rivnut, 5/16" Qty 16 (Includes 2 Spares)



ASSEMBLY - STEP 4

- 1. Position rear fender over rivnuts.
- 2. Using a 3/16" hex bit, loosely install the supplied 5/16" countersunk screws.
- 3. Check for final fitment.
- 4. Remove all fenders. Paint or powder coat. Then install for final installation.
- 5. PRO TIP (for final installation): Apply anti-seize compound to 5/16" countersunk screws. Do not over torque countersunk screws & rivnuts.





FINAL

