

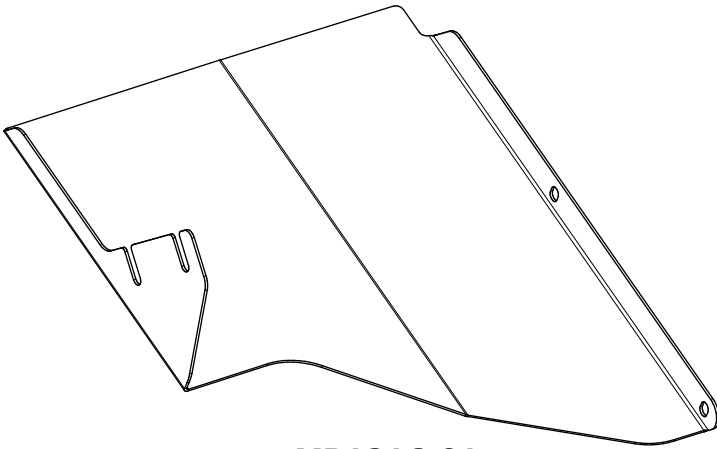
**MB1216 - Assembly Aluminum Rear Inner Fenders for Bobbed Bed****ASSEMBLY INSTRUCTIONS**

This product is compatible with MB1178 Bobbed Replacement Bed for Jeep Gladiator (both steel & aluminum versions)

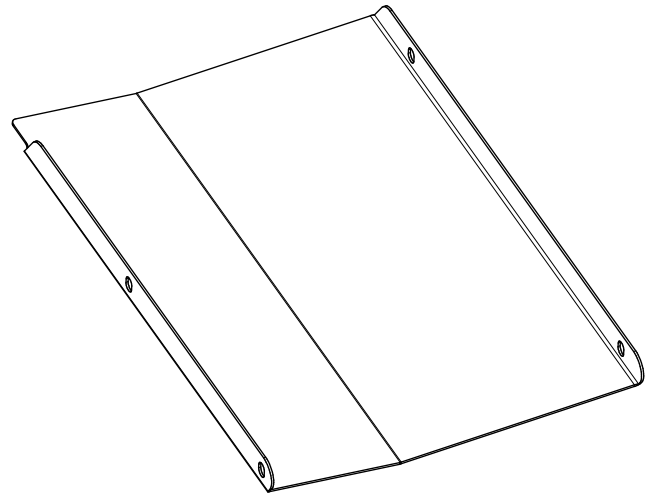


**MB1216 - Assembly Aluminum Rear Inner Fenders for Bobbed Bed**

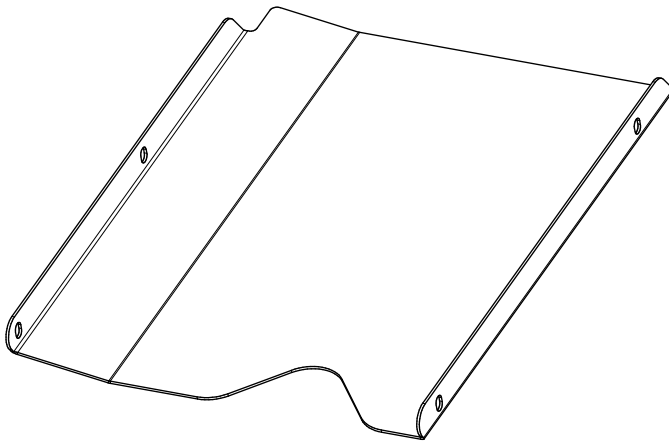
**CONTENTS**



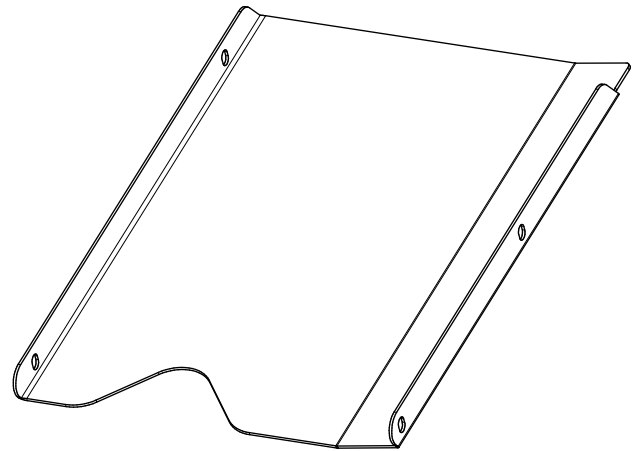
**MB1216-01**  
**Qty 1**



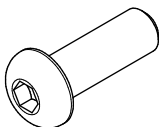
**MB1216-03**  
**Qty 1**



**MB1216-02**  
**Qty 1**



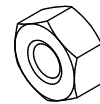
**MB1216-02\_MIR**  
**Qty 1**



**Button Head Screw**  
**1/4"-20 x 3/4" SS**  
**Qty 6**



**Flat Washer**  
**1/4"**  
**Qty 6**



**Nylock Nut**  
**1/4"-20**  
**Qty 6**

**MB1216 - Assembly Aluminum Rear Inner Fenders for Bobbed Bed**

**STEP 1**

Starting on the Driver Side front, loosen the fasteners that secure the fuel supports to the inner wall of the bed to create a gap between the fuel support plate & the vertical inner wall.

You do NOT need to the remove these fasteners, only create a gap of approximately 1/4".



Loosen & remove the front two lower fasteners that secure the Fender to the Bed. This hardware will be reused.



**MB1216 - Assembly Aluminum Rear Inner Fenders for Bobbed Bed**

**STEP 2**



Position MB1216-01 with the long flange facing inwards & the slots facing UP.

With the gap created in STEP 1, slip MB1216-01 between the Fuel Support Plate & the Inner Vertical Wall.

Line up the small holes of the short flange on MB1216-01 behind the existing holes for the Fender.



**MB1216 - Assembly Aluminum Rear Inner Fenders for Bobbed Bed**

**STEP 3**



Replace the two outer fasteners through the fender, bed & new aluminum inner fender.

Tighten the two outer fasteners.

Tighten the two inner fasteners securing the Fuel Support Plate, with the new aluminum inner fender sandwiched in between.



**MB1216 - Assembly Aluminum Rear Inner Fenders for Bobbed Bed****STEP 4**

Moving to the Driver Side rear, loosen & remove the two fasteners that secure the Fender to the Bed.

These fasteners will be reused.



Temporarily position & fasten MB1216-02 using the outer two fasteners.



**MB1216 - Assembly Aluminum Rear Inner Fenders for Bobbed Bed****STEP 5**

Using a marker, mark the positions of the holes on the inner flange (two locations).



Another view showing the marking of the two holes.



**MB1216 - Assembly Aluminum Rear Inner Fenders for Bobbed Bed****STEP 6**

Using a 9/32" drill bit, drill the upper marked hole through the Bed.

Drill the lower hole through the Bed.





**MB1216 - Assembly Aluminum Rear Inner Fenders for Bobbed Bed****STEP 7**

Using the supplied 1/4" Button Head Screws, install the fastener through the Bed & the new aluminum inner fender with the round head of the fastener on the inside of the Bed.

Reinstall the outer fasteners through the Fender, bed & new aluminum inner fender.

Tighten fasteners.



**MB1216 - Assembly Aluminum Rear Inner Fenders for Bobbed Bed**

**STEP 8**



Installation on the Passenger Side is similar, except you will drill two additional holes for MB1216-03.

