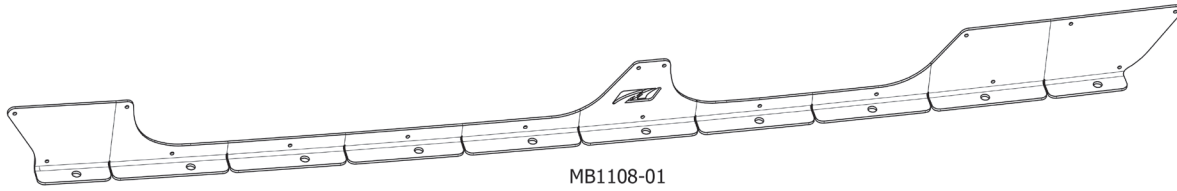
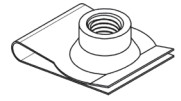


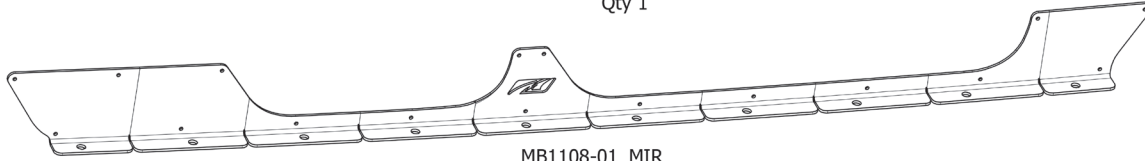
Rocker Steps for Jeep JT Gladiator Installation Instructions



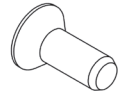
MB1108-01
Qty 1



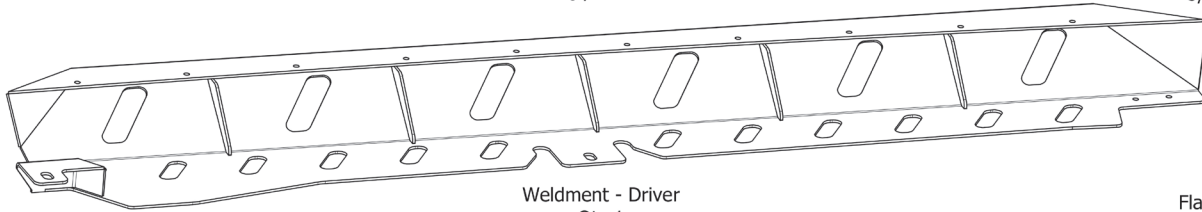
Barrel Nut
3/8"-16 UNC
Qty 24



MB1108-01_MIR
Qty 1



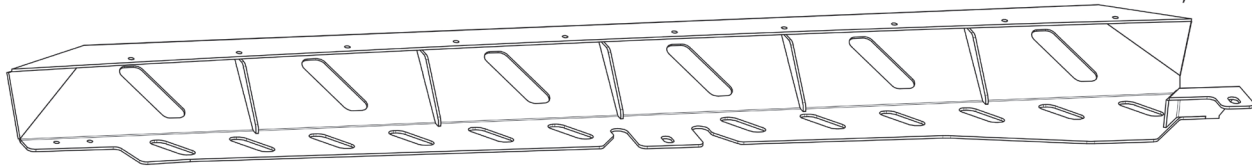
Flat Head Socket Cap Screw
3/8"-16 UNC x 1" Stainless
Qty 24



Weldment - Driver
Qty 1



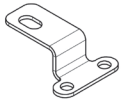
Flat Head Socket Cap Screw
1/4"-20 UNC x 3/4" Stainless
Qty 34



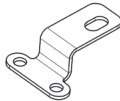
Weldment - Passenger
SCALE .1



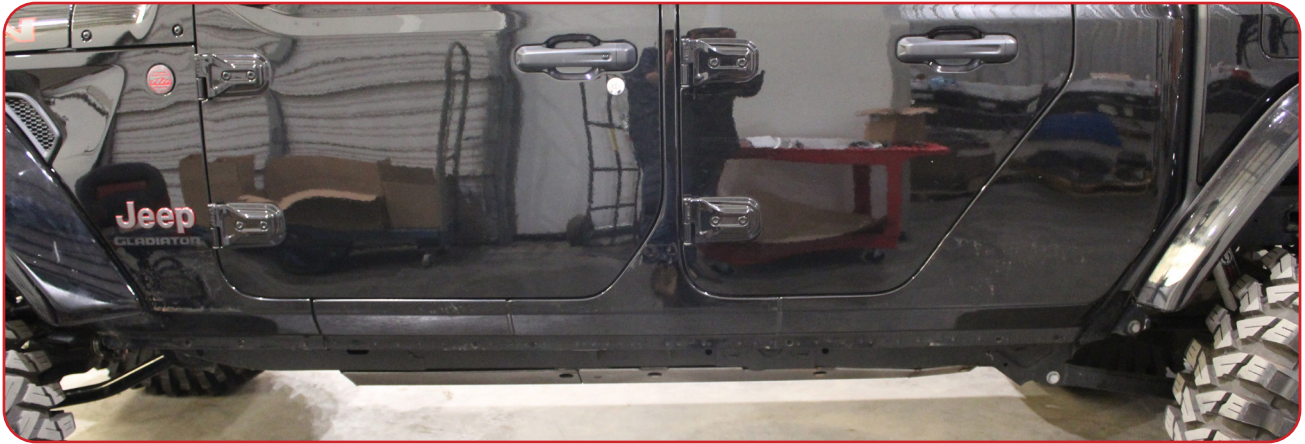
Rivnut
1/4"-20 UNC
Qty 34



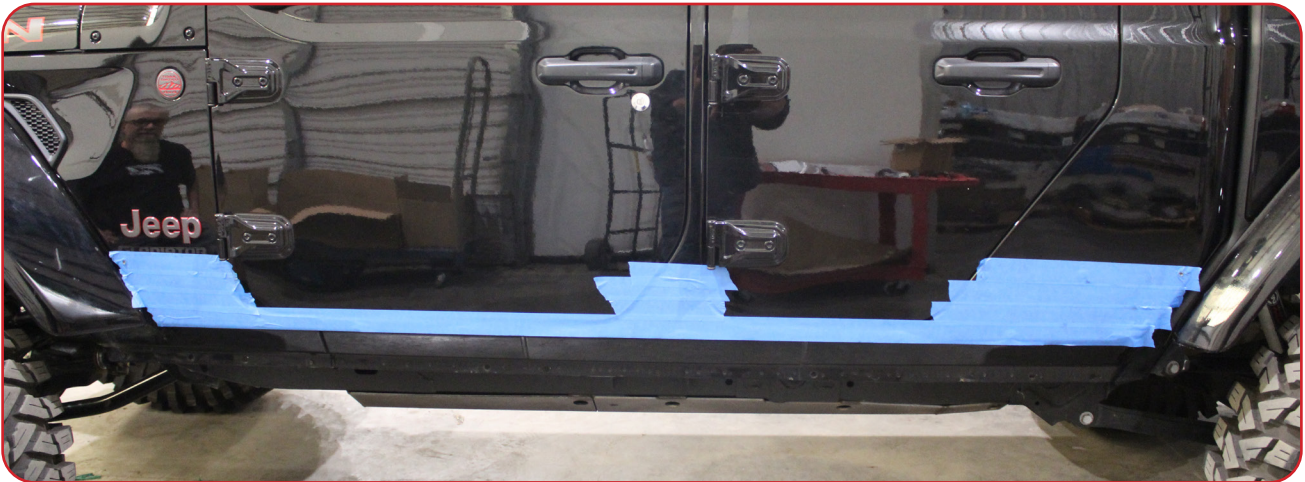
MB1108-05
Qty 1



MB1108-05_MIR
Qty 1

Rocker Steps for Jeep JT Gladiator Installation Instructions

- 1** Disconnect your vehicle's battery
- 2** Remove factory step rail if mounted on vehicle



- 3** Trim the bottom of front and rear fenders to clear the rocker guard.
- 4** Wipe down lower rocker to remove dirt, dust, and debris.
- 5** Apply painters tape to the rocker starting from the middle of the lower door hinge going down to the bottom of the rocker

Rocker Steps for Jeep JT Gladiator Installation Instructions

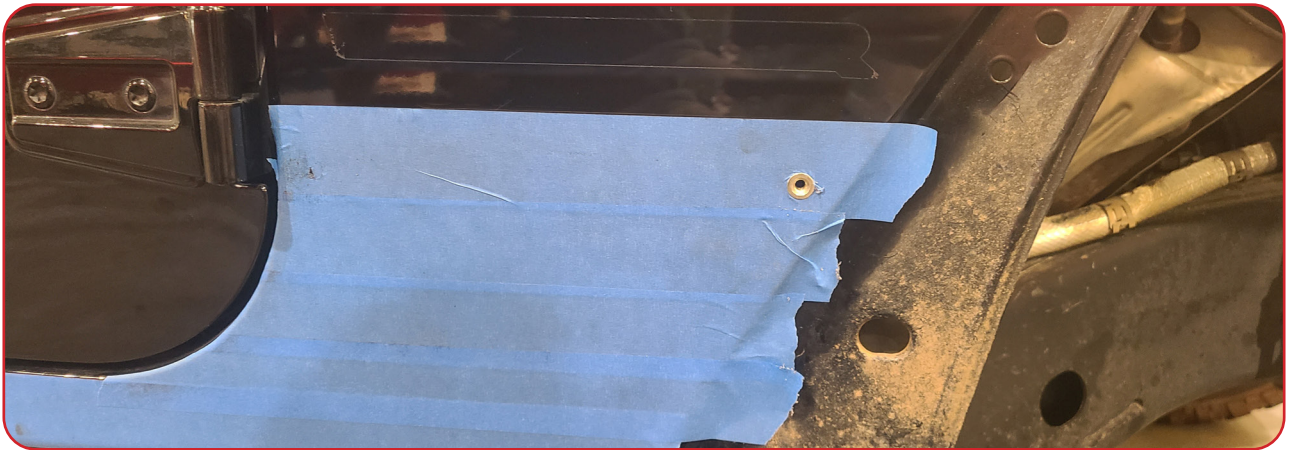
- 6** Have a friend help you hold the rocker guard in place so that you can mark mounting hole locations.
- 7** Ensure that you have the same amount of body reveal under both the doors and around the front and rear door jambs. You are looking for approximately 1/4" reveal all the way around. (You should have approximately 1/4" reveal from the top of the rocker guard to the bottom of the door jamb)
- 8** Mark the upper front hole while held in place



- 9** Mark the rear-most hole while held in place. You can use clamps and we recommend a soft plastic face clamp if you do so.

Rocker Steps for Jeep JT Gladiator Installation Instructions

- 10** Using a 1/8" drill bit, drill a pilot hole in the two holes you just marked
- 11** Open the hole you just drilled to accept the supplied rivnut by using a 25/64 drill bit.

Rocker Steps for Jeep JT Gladiator Installation Instructions

- 12** Set the rivnut in the two hole locations with the proper tool. An Astro Pneumatic rivnut drill adapter is a relatively inexpensive tool that does an excellent job.

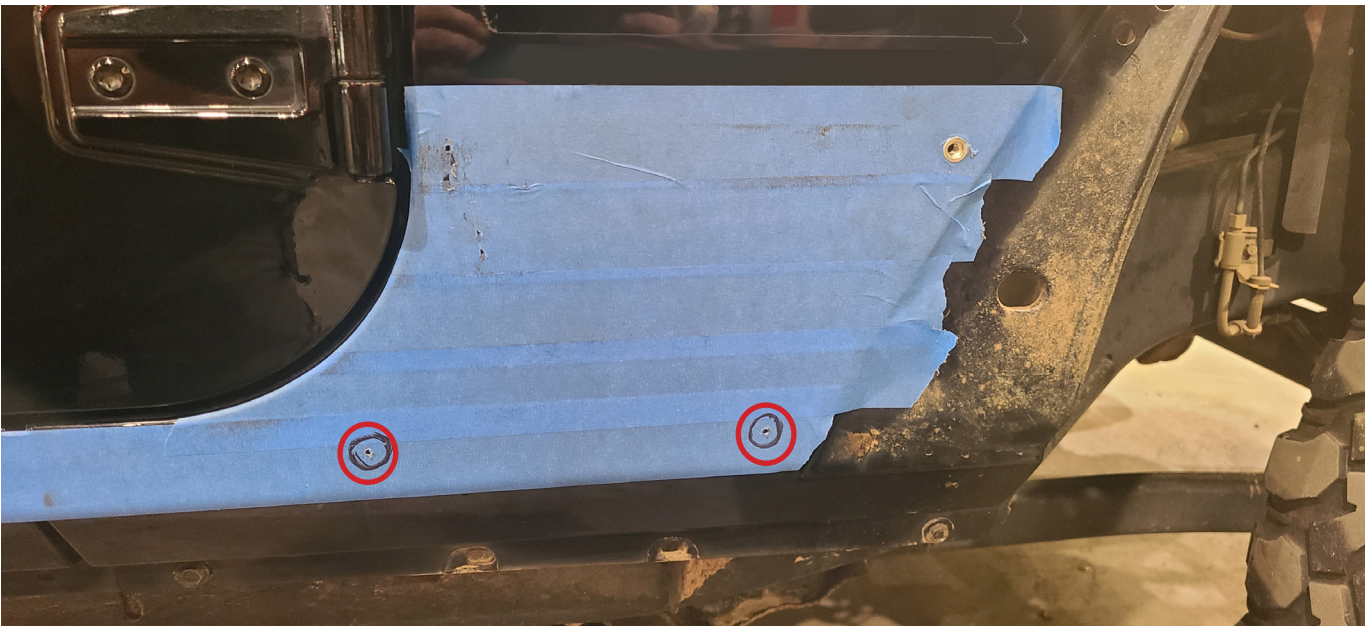
Rocker Steps for Jeep JT Gladiator Installation Instructions

- 13** Using two (2) of the supplied bolts, install the rocker armor by using the rivnuts you just installed. Check your reveal around all surfaces now.
- 14** Now mark each of the remaining holes using a marker, pen, or a center punch.

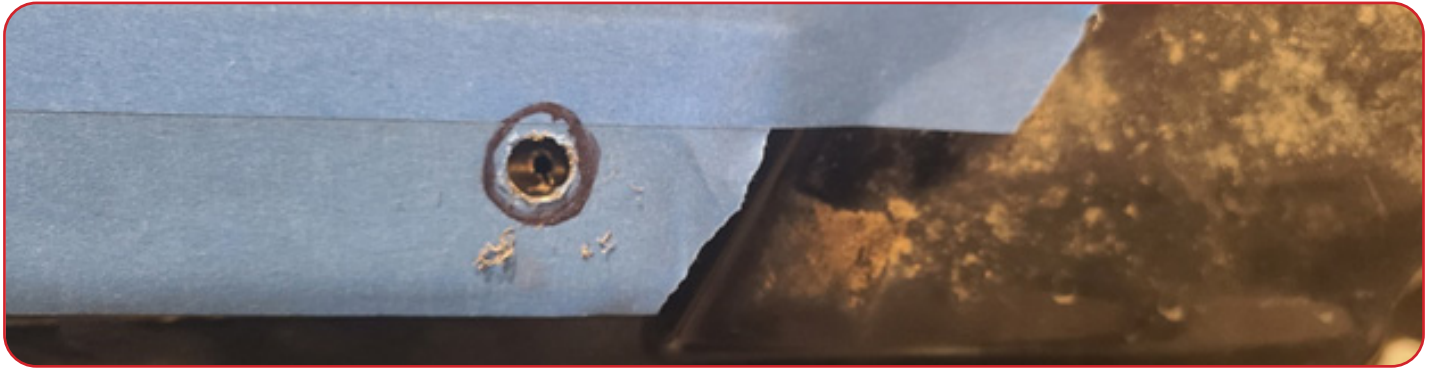
Installer Tip:

After marking the hole center, leave the rocker armor installed and drill all pilot holes with the 1/8" drill bit. This will give you a visual reference to ensure that you do not get too far off center when drilling.

- 15** Remove the rocker armor to drill with the 25/64 drill bit.

Rocker Steps for Jeep JT Gladiator Installation Instructions**Installer Tip:**

The three circled holes are the most tricky to deal with. These holes have a second layer of material behind them. This material is inset by approximately 1/2". Extra caution is needed when drilling them.

Rocker Steps for Jeep JT Gladiator Installation Instructions**Installer Tip:**

In the first photo you can see the pilot hole drilled through the first layer only to show you how it looks.

**16**

Once you have drilled all the holes with the 25/64 bit, you can install all the remaining rivnuts.

Rocker Steps for Jeep JT Gladiator Installation Instructions

17 Once you have all the rivnuts installed, remove the painters tape.

18 Install the rocker guard using the supplied bolts.

**Installer Tip:**

If you have accidentally installed a rivnut off-center of the mounting holes, you may open up the mounting holes on the rocker armor. Be careful not to damage the counter-sunk portion. We recommend drilling from the back side of the part and going no larger than 2 fractional sizes over the existing hole.

Rocker Steps for Jeep JT Gladiator Installation Instructions

- 19** Take the supplied u-nuts and tap them over the lip of the rocker armor until it seats over the laser-cut hole.



- 20** Remove the three body bolts that are located on the frame under the rocker.

Rocker Steps for Jeep JT Gladiator Installation Instructions

21 Move the step assembly to the body and align the mounting holes with the u-nuts. Holding the step at a slight angle, set it on top of the rocker armor, roll down and push in until the step sits on the rocker armor fully.

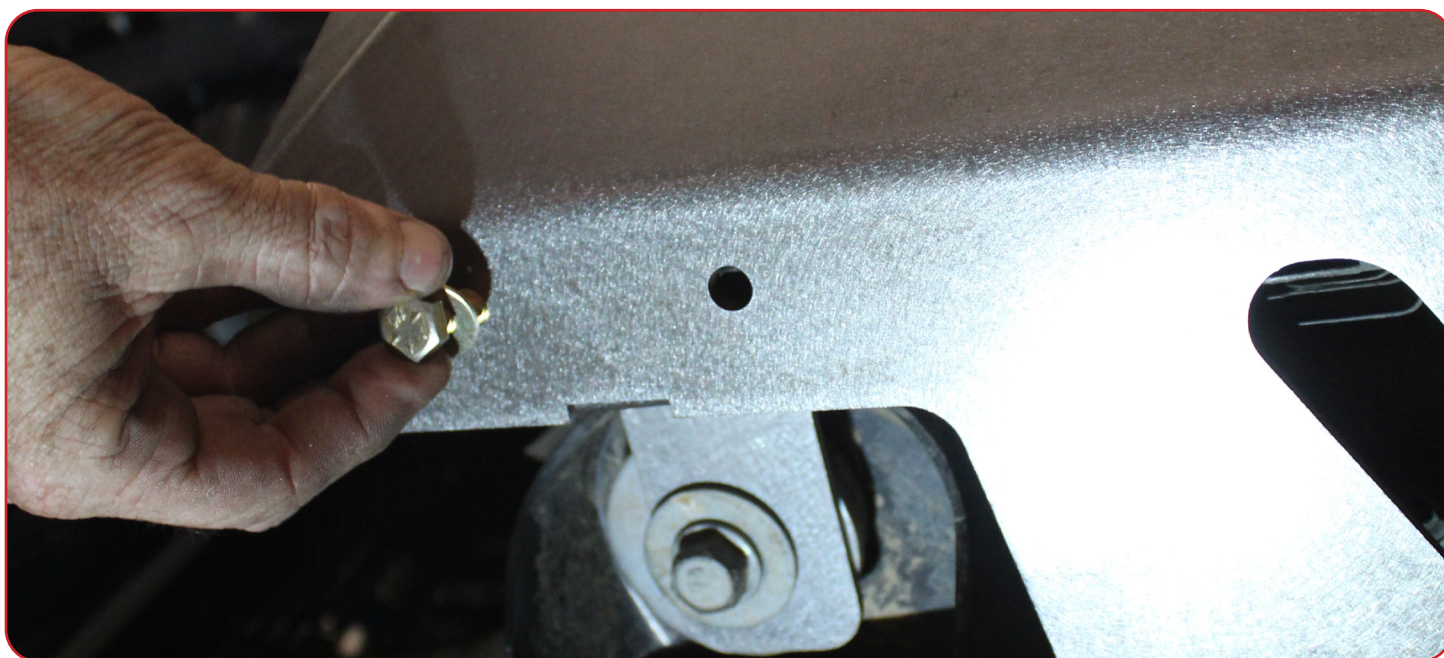
22 Loosely install the upper flat head bolts in the u-nuts



Rocker Steps for Jeep JT Gladiator Installation Instructions

23 Loosely install the 3 lower body bolts

24 Install the front body mount bolt bracket and bolt to rocker guard



Rocker Steps for Jeep JT Gladiator Installation Instructions

- 25 Fully tighten the upper mounting bolts on the step
- 26 Fully tighten the lower body bolts. **Do not over tighten.** Take caution not to damage the internal body mounts.
- 27 Reconnect battery.

