



## WELD NUT INSTALLATION FOR CERTAIN JT GLADIATOR MODELS





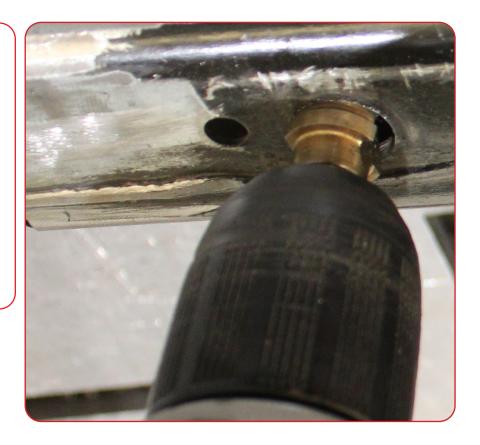
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## **NOTE:**

You will be drilling into the frame of your Gladiator. The following images show you how to install the weld nuts in general, but you will need to follow the written instructions that accompany the images to correctly modify your vehicle.

Using the skid plate as a template, mark the center of the hole. Remove the skid plate then drill a 3/4" hole in the frame or cross member.

If there is a unthreaded hole or slot in the frame already, drill a 3/4" hole in the frame or cross member to allow the weld nut to fit





Smooth out the surface around the hole so that the weld nut flange will sit flush.

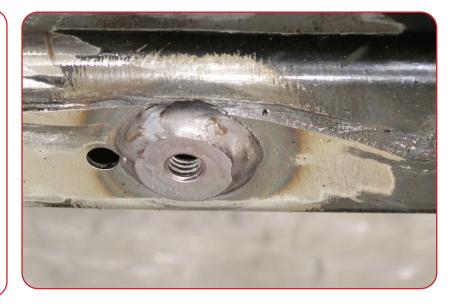


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Insert the weld nut so that the flange is facing out and tack the weld nut in place.

- Reinstall the skid to confirm alignment and the skid plate will bolt back into place.
- Remove the skid plate and fully weld the weld nut to the frame.



- Paint the welded area to prevent corrosion.
- **7** Bolt the skid plate back into place.