



JEEP Wrangler JK/JKU HD Rock Sliders 2007-2017	
Item	Kit No.
2 Door Models	84207
4 Door Models	84307

### WARNINGS/CAUTIONS

Before you install this kit, read and understand all instructions, warnings, cautions, and notes in this instruction sheet and in the vehicle owner's manual.

Proper installation of this kit requires knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle. We strongly recommend that a certified mechanic familiar with the installation of similar components install this kit.

Many states and municipalities have laws restricting bumper heights and "type". Consult state and local laws to determine if the changes you intend to make to the vehicle comply with the law.

Always wear eye protection when operating power tools.

Before you install this kit, block the vehicle tires to prevent the vehicle from rolling.

OR-FAB Inc. recommends using the Loctite supplied in the kit on the threads of all kit nuts and bolts unless specified otherwise in these instructions.

If parts are missing from kit, please be prepared to provide the following information:

1. **Name** of purchase location
2. **Bar Code** on side of box
3. **Date** above bar code
4. **Date** inside box cover
5. **Inspector #** from inside box cover

### BEFORE STARTING INSTALLATION

#### NOTE

Kit parts are prefaced by the word **kit** and appear in bold print.

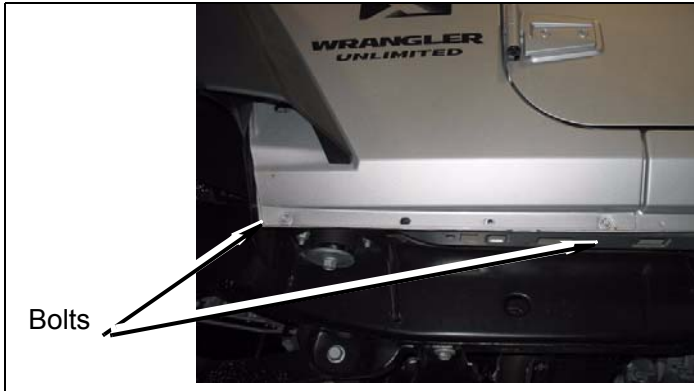
1. Carefully read all warnings and instructions completely before beginning.
2. Verify all parts have been received in this kit by checking the parts list at the end of this document.
3. **Only install this kit on the vehicle for which it is specified.** If anytime during the installation you encounter something different from what is outlined in the instructions, call technical support at the number below.
4. Special tools needed:
  - a. Die grinder or similar tool capable of cutting metal.
  - b. Drill and 3/8 drill bit.
5. Park vehicle on a clean, dry, flat, level surface and block tires so vehicle cannot roll in either direction.



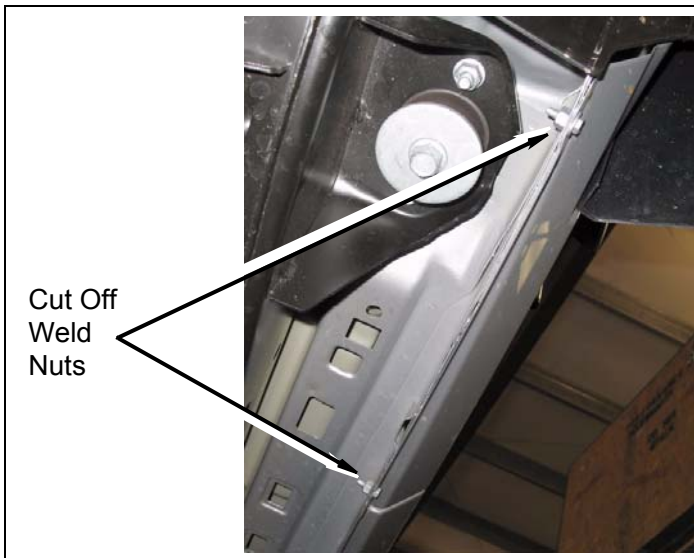
## Body

### 1. Prepare to Install Rocker Panel

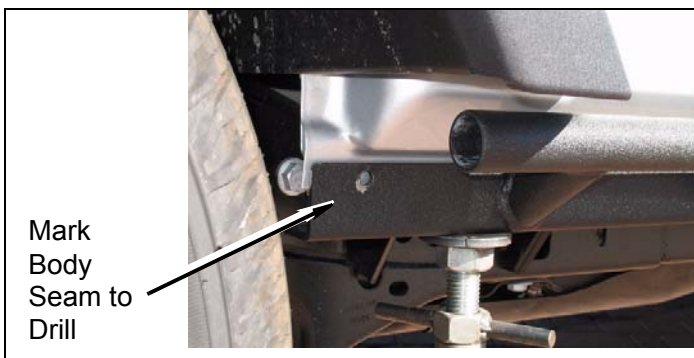
- a. Remove two bolts from body seam.



- b. Cut off two weld nuts on back of body seam.

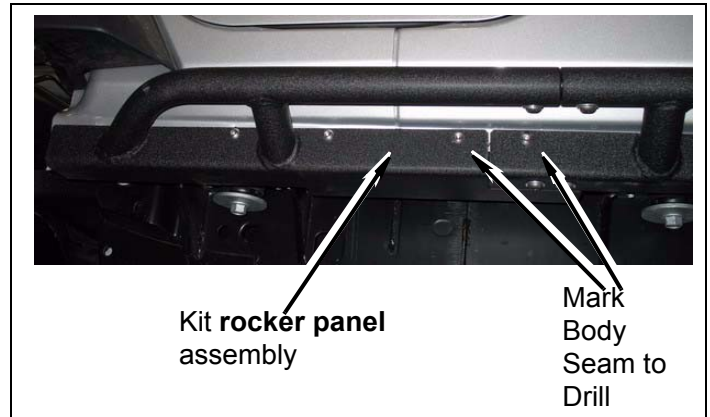


- c. **2 Door Model:** Position driver side kit **rocker panel** on vehicle. Mark and center punch last mounting hole on body seam using rocker panel as template.



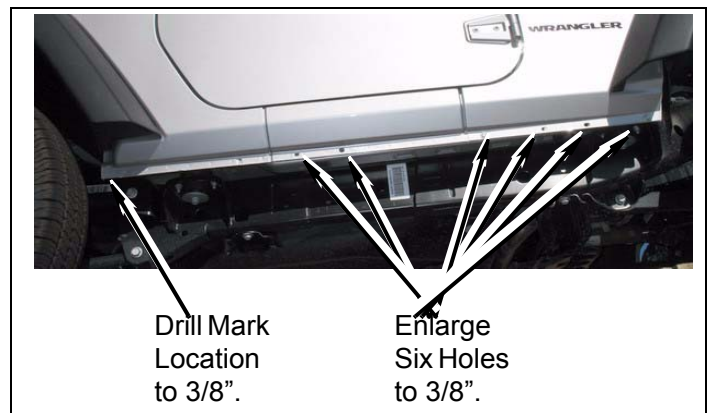
- d. Remove kit **rocker panel** from vehicle.

- f. **4 Door Model:** Position driver side kit **rocker panel** assembly on vehicle. Mark and center punch two mounting holes on body seam using rocker panel as template.



- g. Remove kit **rocker panel** from vehicle.

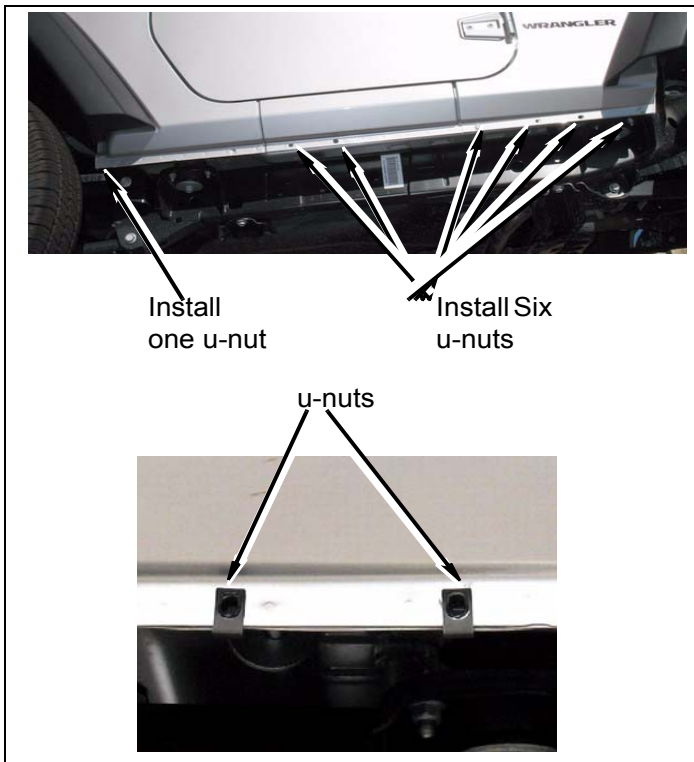
- h. **2 Door Model:** Drill marked hole using 3/8" drill. Enlarge remaining six holes to 3/8".



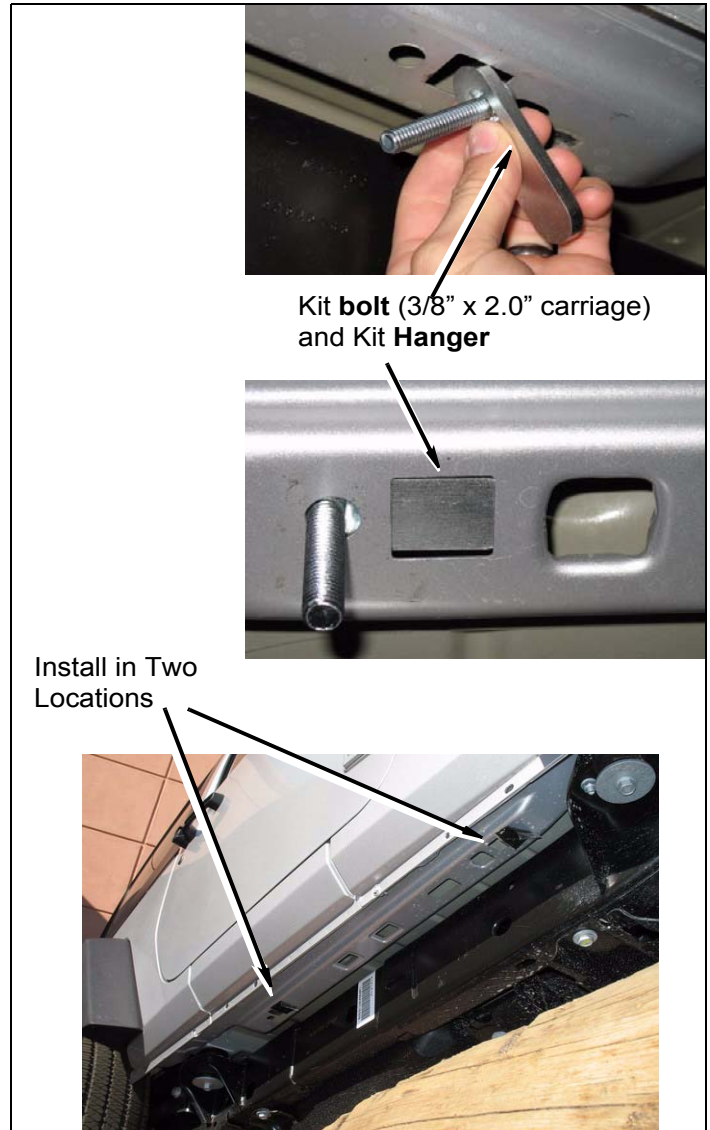
- i. **4 Door Model:** Drill two marked holes using 3/8" drill. Enlarge 8 holes on body seam to 3/8"

- j. **2 Door Model:** Install seven kit **u-nuts** on body seam.

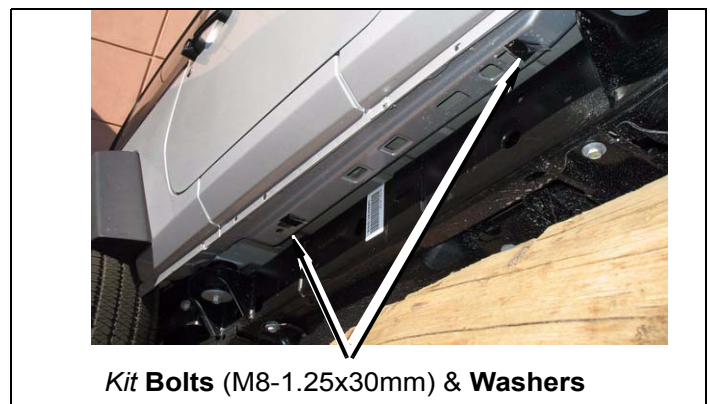
k. **4 Door Mode:** Install ten kit **u-nuts** on body seam.



l. **2007-2011 (2 & 4 Door) Models:** Install *kit bolt* (3/8" x 2.0" carriage), and kit **hanger** in two locations as shown.



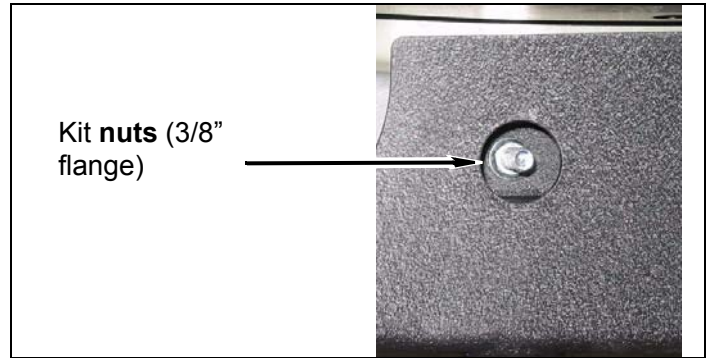
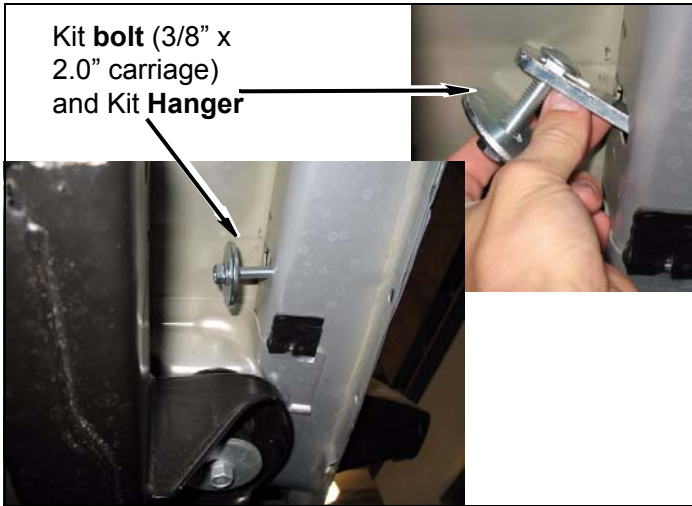
m. **2012-2016 (2 & 4 Door) Models:** Install *kit bolt* (M8-1.25x30mm), and kit **washers** in two locations as shown once *kit rocker panel* is installed.



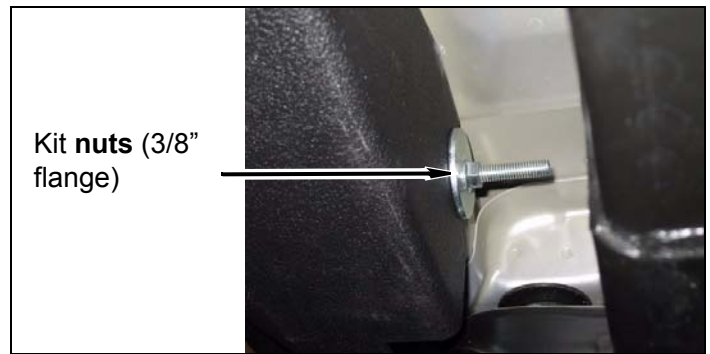


n. **4 Door Model:** Install kit **bolt** (3/8" x 2.0" carriage), kit **washer** (2" OD x 1/2" ID), kit **nut** (3/8" flange) and kit **hanger** in rear body opening.

d. **2 and 4 Door Models:** Install two kit **nuts** (3/8" flange) on two kit **bolts** (3/8" x 2.0" carriage) on lower side of kit **rocker panel**.



e. **4 Door Model:** Tighten kit **nut** (3/8" flange) on kit **bolt** (3/8" x 2.0" carriage) on side of kit **rocker panel**.



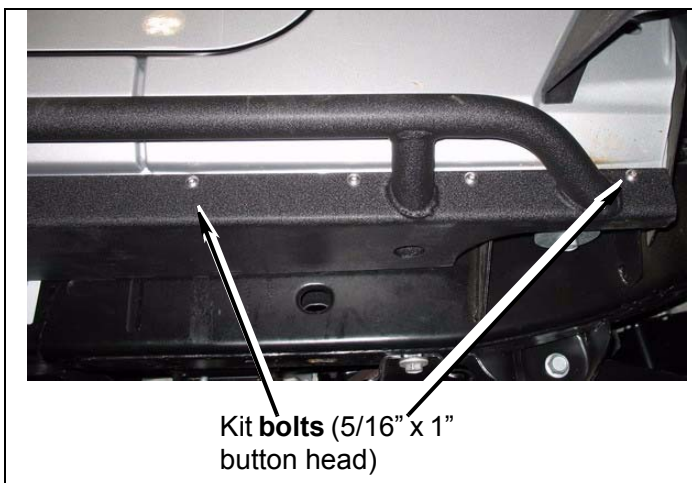
f. Repeat above steps on passenger side.

## 2. Install Rocker Panel

a. Install kit **rocker panel** on vehicle making sure kit **bolts** (3/8" x 2.0" carriage) align with holes in kit **rocker panel**.

b. **2 Door Model:** Install seven kit **bolts** (5/16" x 1" button head)

c. **4 Door Model:** Install ten kit **bolts** (5/16" x 1" button head).



## Accessories

The following accessories are also available:

Kit# 84310: 2Dr. Rock Armor

Kit# 84320: 4Dr. Rock Armor

Kit# 83204: Front OEM Fog light Bumper

Kit# 83210: Rock Slider Stinger Front Bumper

Kit# 83218: Rock Slider Rear Bumper w/ LED

Kit# 84330 / 84331 / 84332: 2Dr. Quarter Armor

Kit# 84340 / 84341 / 84342: 4Dr. Quarter Armor



# Kit Parts List

## Qty. Description

### KIT # 84207 (2 Door)

- 1 Panel (rocker protection, driver)
- 1 Panel (rocker protection, passenger)
  
- 1 84207BAG (Hardware bag kit)**
- 14 U-Nut (5/16")
- 14 Bolt (5/16 x 1" stainless button head)
- 4 Hanger (3" oval, slotted)
- 4 Bolt (3/8" x 2" carriage)
- 4 Nut (3/8" flange)
  
- 1 84207BAG2 ('12-13 bag kit)**
  
- 4 Bolt (M8-1.25x30mm)
- 4 Washer (8mm)

### KIT # 84307 (4 Door)

- 1 Panel (rocker protection, driver)
- 1 Panel (rocker protection, passenger)
  
- 1 84307BAG (Hardware bag kit)**
- 6 Hanger (3" oval, slotted)
- 2 Washer (2" OD x 1/2" ID)
- 20 Bolt (5/16 x 1" stainless button head)
- 6 Bolt (3/8" x 2" carriage)
- 6 Nut (3/8" flange)
- 20 U-Nut (5/16")
- 4 Washer (5/16" USS)
  
- 1 84207BAG2 ('12-13 bag kit)**
  
- 4 Bolt (M8-1.25x30mm)
- 4 Washer (8mm)

