DRO Innova 40i TS/ 40i TS-B (Manual code: 14460114 version: 1205)

Quick Reference

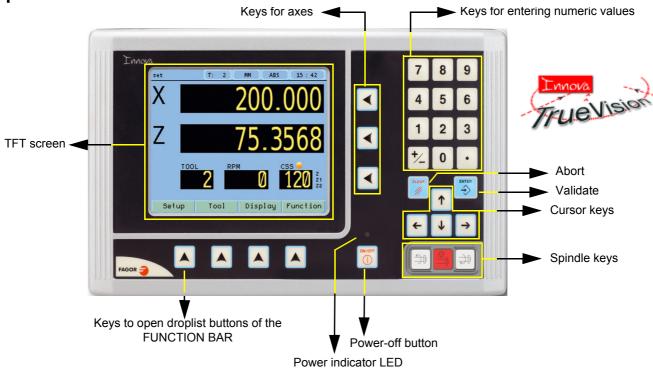
This quick reference shows how to access the main functions shown by the color TFT screen of the DRO. Once these functions are accessed, the DRO will guide the operator through its operations easily and intuitively with interactive assistance messages.

For further detail on all the features, refer to the CD that comes with the DRO and contains the full installation and operation manuals which are also available on our corporate website: www.fagorautomation.com.

Turning the DRO on and off

The DRO turns on automatically when applying voltage or after pressing the on/off key.

Front plate



Axis zero and preset



Pressing Set/Clear toggles between axis zeroing (Clear) and presetting (Set). The status bar shows the current status of this function at the top left with the letters C or S.

Spindle orientation





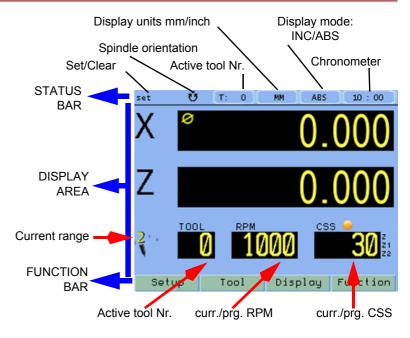
Stops the spindle. When pressed while the spindle is stopped, it gives access to spindle orientation.

DRO Innova 40i TS/ 40i TS-B (Manual code: 14460114 version: 1205)

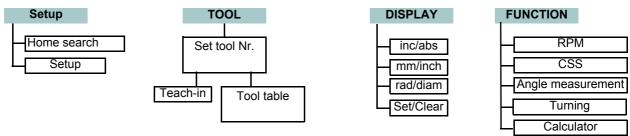
Main screen:

Here are the functions the machine operator can access from a main menu or main screen.

Once the functions are accessed, the DRO guides the operator through screen messages and a direct access to help texts for each operation using the function key?.



Access to functions:



Accessing installation parameters:

