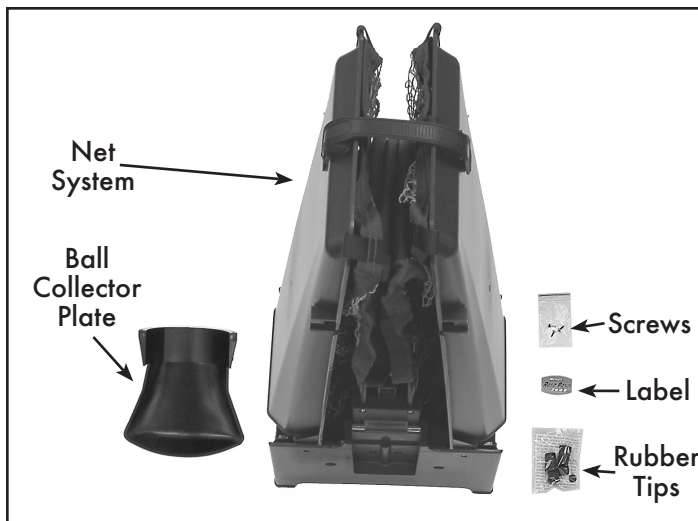




# RECYCLING NET UPGRADE KIT INSTALLATION INSTRUCTIONS

Thank you for purchasing the Recycling Net Upgrade Kit. This kit transforms a Robo-Pong 1055 into a Robo-Pong 2055 or a 1040+ into a 2040+. Installation is easy and fast. You will need a #2 Phillips head screwdriver (not supplied).



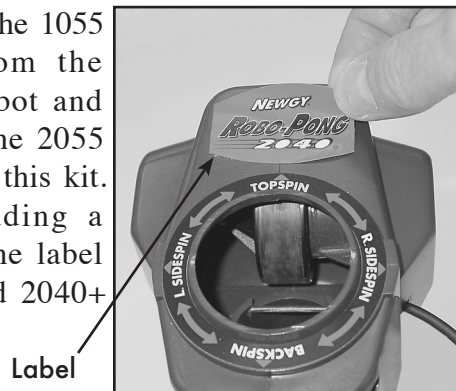
**1 VERIFY ALL PARTS**  
Unpack all parts from the box and lay them on a flat surface. Identify each part as shown in this diagram. If uncertain of the identity of a part, look for a small silver tag with the part name on it.

**2 DETACH ROBOT BODY**  
Remove the robot body from the Ball Bucket by loosening the two Wing Nuts holding your robot body onto the Ball Bucket. Then rotate the black, rectangular Clip Washers 180°. Pull the Robot Body off the bucket.

**3 ATTACH BALL COLLECTOR PLATE**  
Using the three Phillips Head screws provided, attach the Ball Collector Plate to the bottom of the robot body as shown. The robot body has a round and a rectangular locating pin that match up with similar shaped holes in the plate.

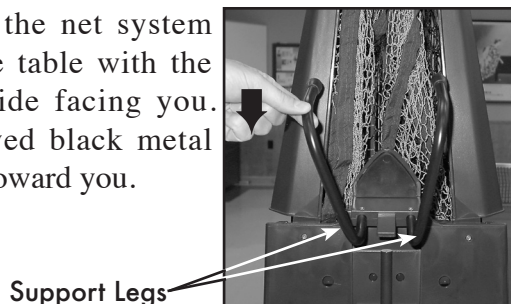
**4** Remove the 1055 label from the head of your robot and replace it with the 2055 label included in this kit. If you're upgrading a 1040+, replace the label with the included 2040+ label.

## ATTACH LABEL



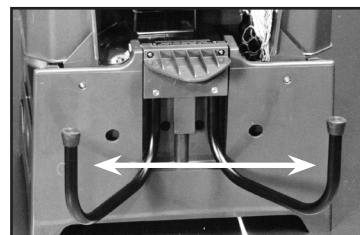
**5** Place the net system on the table with the open front side facing you. Pull the curved black metal support legs toward you.

## PULL DOWN SUPPORT LEGS



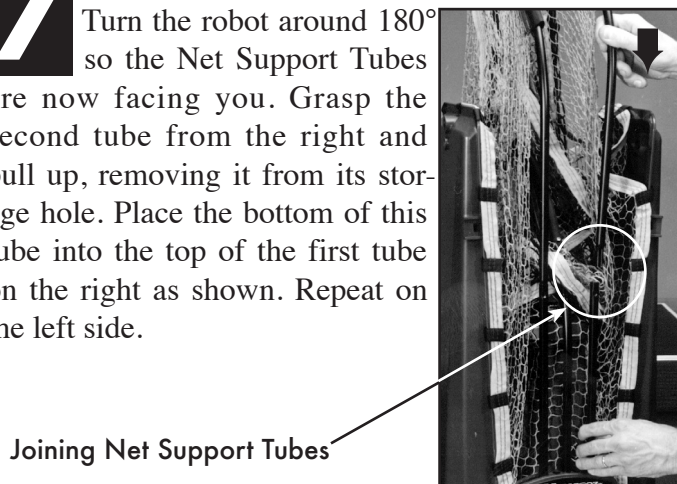
**6** Spread out the support legs to their fully open position.

## SPREAD SUPPORT LEGS APART



**7** Turn the robot around 180° so the Net Support Tubes are now facing you. Grasp the second tube from the right and pull up, removing it from its storage hole. Place the bottom of this tube into the top of the first tube on the right as shown. Repeat on the left side.

## JOIN NET SUPPORT TUBES



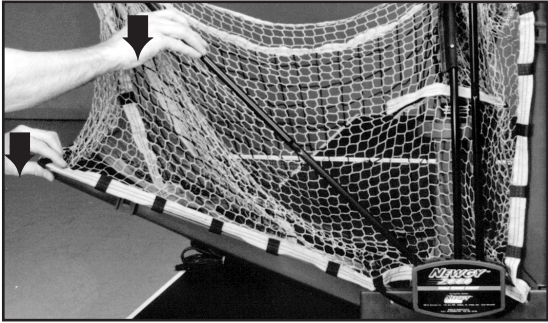
Joining Net Support Tubes

Continued on side 2 →

# 8

## LOWER BALL TRAYS

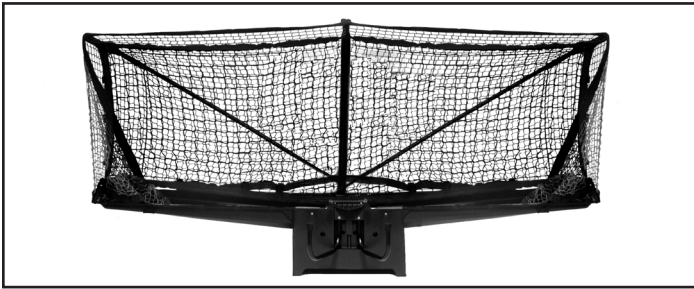
Grasp one of the Ball Return Trays, lift straight up to unlock it, grasp the adjacent Net Support Tube, and slowly lower them into position. Be careful not to let the tray or support tube slam down. Repeat on the other side.



# 9

## PREPARE NET SYSTEM

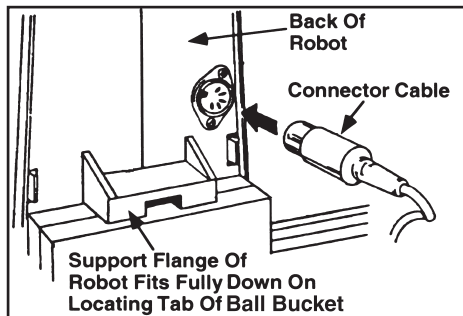
Turn the net system around 180°. Detach the Trap Net (the black net with large holes) by unfastening the side velcro strips and flip the net over the top of the Net Support Tubes as shown to get it out of the way. Remove the Side Nets from the trays and let them rest on the table.



# 10

## ATTACH ROBOT BODY

Loosen the two Wing Nuts of the Center Trough. Then mount the robot body onto the Center Trough. Be sure that the robot body fits fully down on the locating tab of the Center Trough. Finally, retighten the Wing Nuts.



# 11

## ATTACH ROBOT TO TABLE

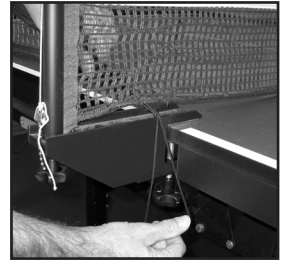
Place Side Nets back in trays. Pick up the robot by the bottom of the Center Trough and secure it to the table by angling it downward and pushing it onto the end of the table. The Support Legs go underneath the table and the Front Support Plate sits on top of the table. The center of the Front Support Plate aligns with the centerline of the table. The robot will be held by its own weight.



# 12

## ATTACH SIDE NETS

Attach a Side Net to your table tennis net by slipping the red flexible band over your table net's support base and wrapping it around the table net's clamp screw. This manual is available for download at [Newgy.com](http://Newgy.com). Repeat on the other side.



# 13

## OTHER PARTS

The Owner's Manual that came with your original robot explains other features and adjustments of the Recycling Net System. If you don't have this manual, you may download it from [Newgy.com](http://Newgy.com). The included Training Manual shows you strokes, footwork, and other table tennis skills. It additionally describes how to set up an aerobic conditioning program and how to play several fun games and activities with your robot.