

Savannah Billiard Assembly Instructions Provided:

by American Heritage Billiards



****Please read entire Assembly guide prior to building the Savannah table.**

Step 1: Assemble the frame by aligning both cross beams and both end beams to the long beams as shown in the image below. The large counter sink holes on the long beams should be facing the interior of the frame. Hand tighten using 3/8" by 4 1/2" bolts, washers and nuts. With a tape measure, measure the cross beam assembly diagonally from opposing corners to make sure cross beam assembly is square. Once square, tighten all nuts.



Step 2: Turn the assembled frame upside down for leg attachment.



Step 3: Hand tighten the legs to the frame using 3/8" x 3-1/2" bolts, washers, and nuts, following the countersunk holes in the long beams. Make sure the metal ring is facing the inside of the table as shown above. Repeat for both legs

The Table should now look like this



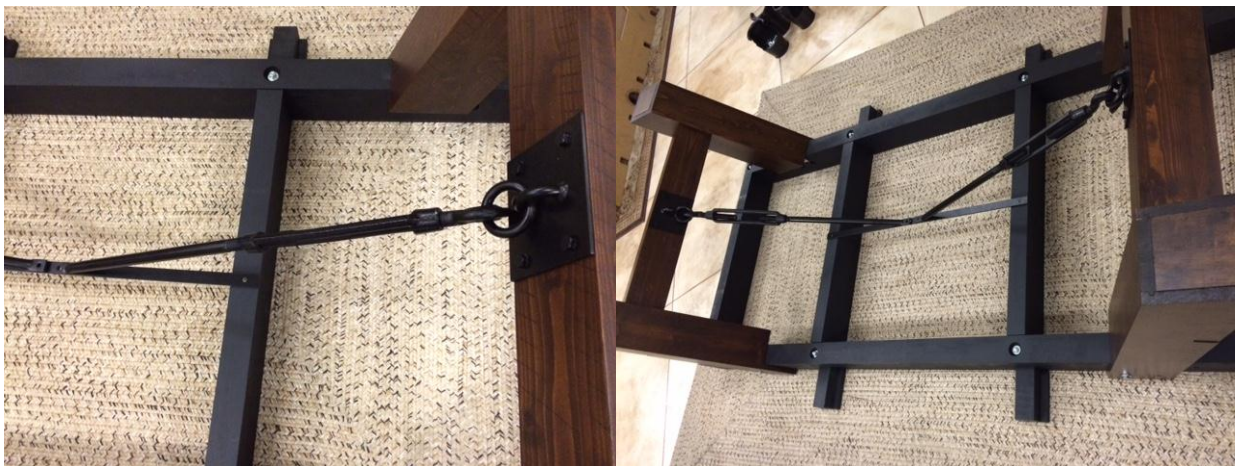
Step 4: Align the straight metal piece with the hooks between the two cross center beams and screw in to the cross center beams.



Step 5: Attach the Turnbuckle components to the metal piece using the supplied bolt and nut.



Step 6: Adjust the length of the Turnbuckle as required to hang on the metal rings of the legs



Step 7A: Flip the table right side up

Step 7B: Making sure table assembly is in the proper spot in the room, use a level to ensure the frame is level to the floor. Use flat shims under the legs to adjust if needed.

Step 8: Locate the center piece of slate and position it on the cross beam assembly so that it is centered to both the length and width of the assembly (you must be very accurate with placement). Pre-drill hole through slate screw hole using a 3/16" drill bit. Vacuum out debris and secure using slate screws pictured below (figure 1.A). Continue with same process with both outside sections of slate.

Step 9: With a level or straight edge, be sure that the slate seams are flat and level. If adjustments need to be made, loosen slate screws and place a shim(s) in area that needs adjustment. Tighten screws and check for levelness. Use Bee's Wax or similar to fuse the seams of the slate together.



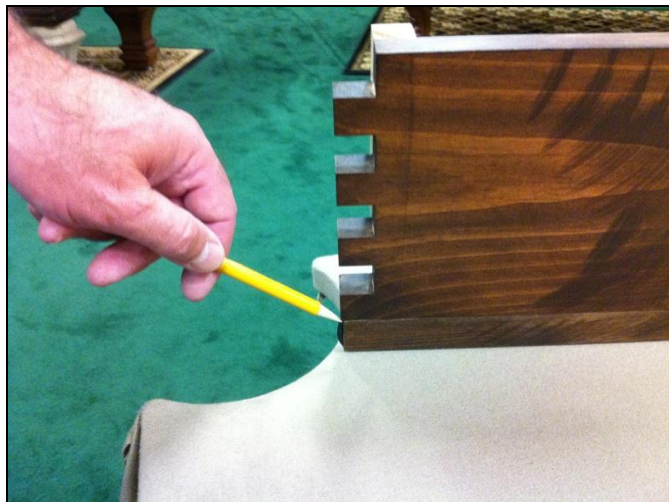
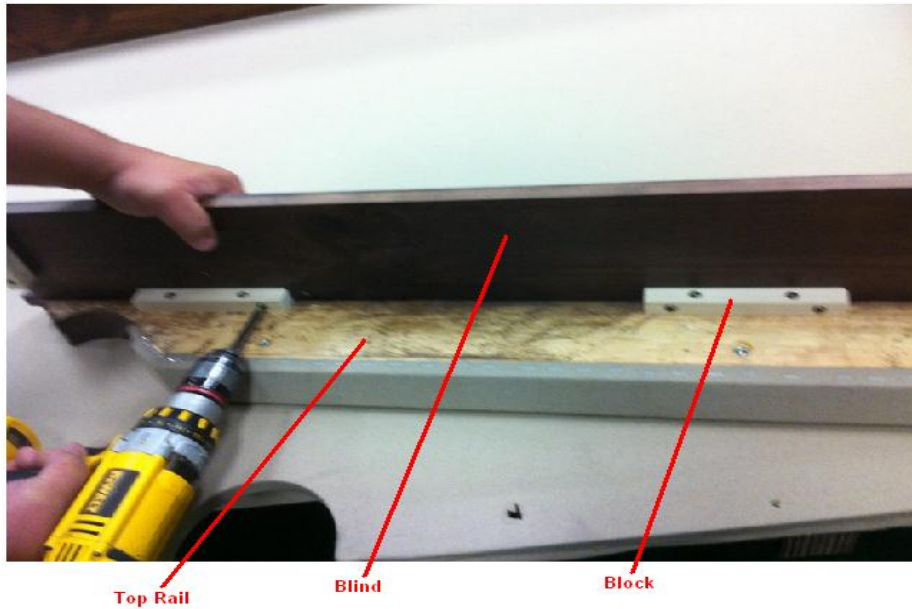
1.a

Step 10: Remove any wax, dust and debris from the slate surface to prep it for the bedcloth. Layout bedcloth centering it over the slate surface. Starting at one end, staple cloth to slate framing working from center out toward the pockets stretch cloth toward pockets. Go to opposite end of table and repeat process but pull the cloth tight while stapling. Repeat on long sides working from center between center pocket and end pocket stretching cloth toward the pockets as you staple. Once cloth is completely stapled, cut pocket openings by cutting small vertical incisions in cloth to relax the fabric so it can be stretched and stapled around opening. Finally, make "X" style slits in cloth where rail bolts will go through the slate holes (see photo).

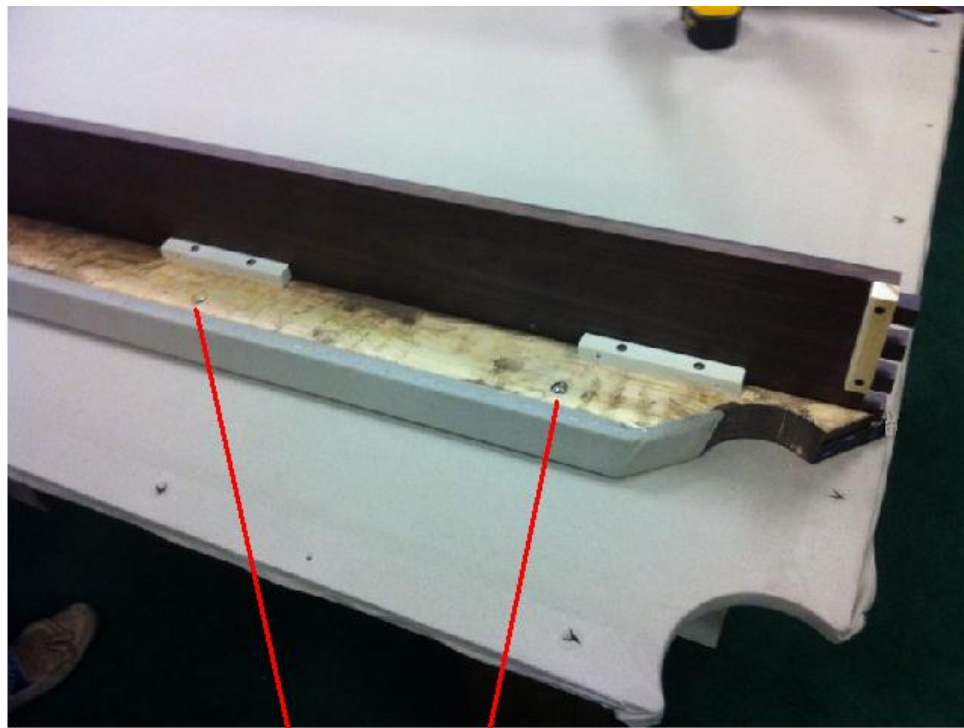


Step 11: Slate bed will ultimately look like this when covered with cloth

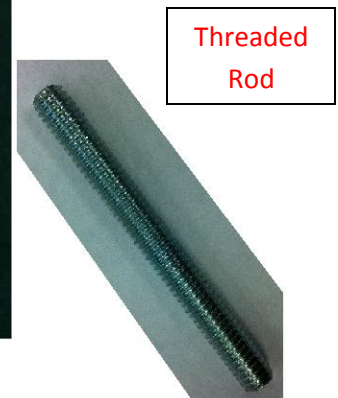
Step 12: Locate the #2 and #3 rails (side rails) and the corresponding long side blinds. Making sure the rail blind is centered on the rail, and the center pocket opening seam is tight, and the blinds are flush at each end; photo 1A, secure to blocks using the provided 1-3/8" screws. **Be absolutely sure to use only the enclosed blind screws when securing the blinds to each rail; incorrect screw length will cause permanent damage to all blinds.**



This photo shows the alignment of the rail to the rail blind.



Rail Inserts



Threaded Rod

Step 13: Now thread the threaded rods into all rail inserts being sure to hand tighten before proceeding to the next step



Step 14: Start by taking the two long rail/blind assemblies and position by lining up the rail bolt holes in the slate and the corresponding threaded rods of the rail. Hand tighten the rails using the domed washer and nut. (Dome of washer faces down)



Step 15: Using the same process as step 10. Do the same with the end rail/blinds assemblies. Be sure to carefully align the dovetail of the short blind aprons to the dovetail of the long blind aprons.



Step 16: For this step be sure to set Power Drill on low torque or power setting. Carefully secure the rail blind dovetail corners using the provided 1" Corner Cleat Screws on the interior of the blinds. Now tighten all rail nuts with deep well socket.



Side Pocket (2)



Corner Pocket (4)

Step 17: NOTE: the side pockets and corner pockets ARE different and will only work correctly one way. To install the pockets, squeeze the top of the pocket and bring it up through the pocket opening from the bottom. Be sure not to push back the pockets so they are flush against the rail; the first priority is to ensure they line up with the felt near the playing surface. Peel back the paper to reveal the sticky side of the velcro on the backside of the Pocket to secure the Pocket to the Rail.

