

5.0 Indoor / Outdoor Table Tennis Assembly Instructions 8/28/2015

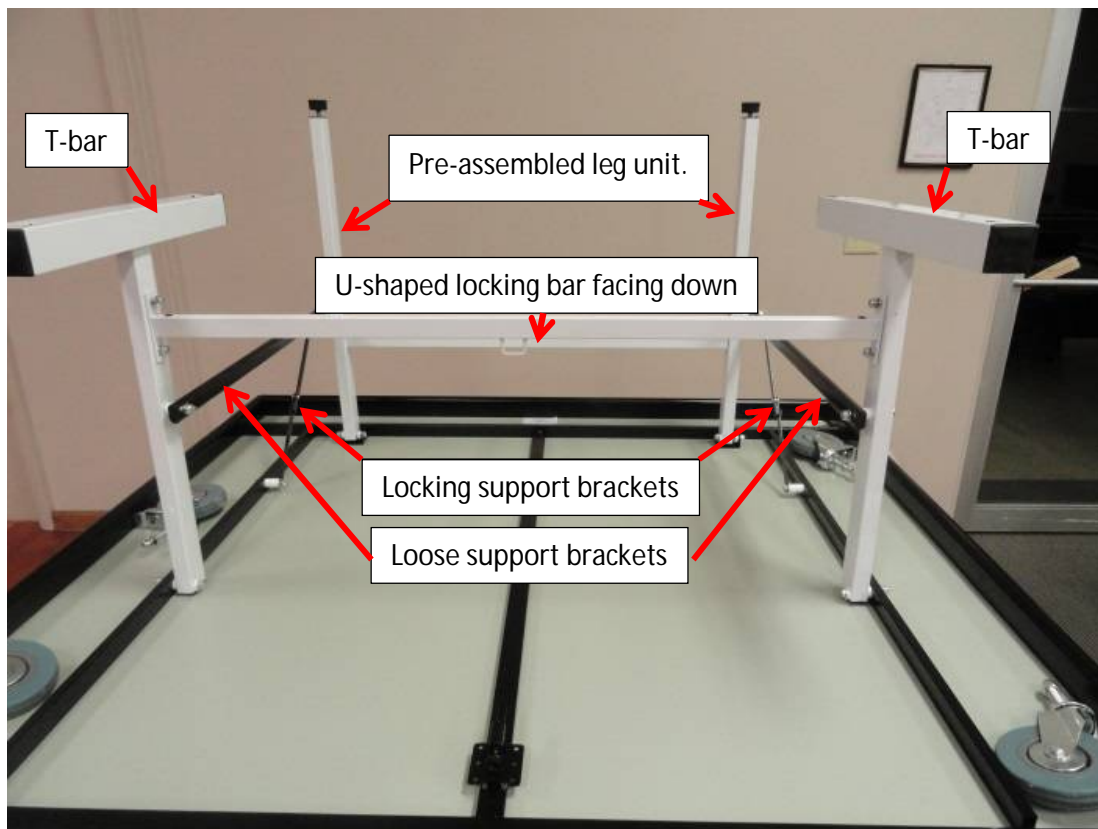
Read Instructions Prior to Assembly

ASSEMBLY "REQUIRES" TWO (2) PEOPLE

Bolt & nut tightening instructions:

- The stretcher having the "U" shaped locking bar and all four (4) wheels should be fully secured / tightened.
- The balance of the nuts & bolts should be tightened enough to allow the table and components to move from the "in use" to "storage" positions without binding.

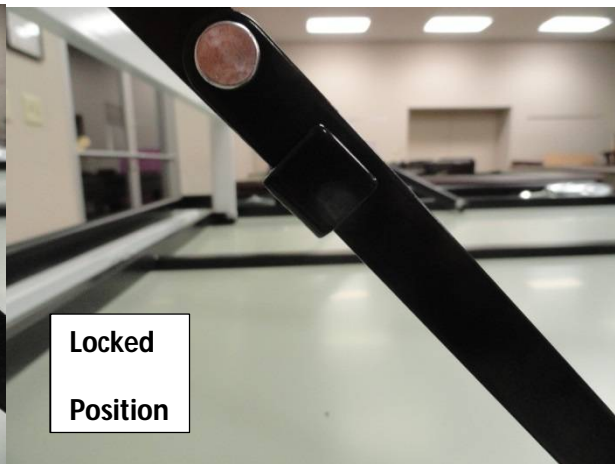
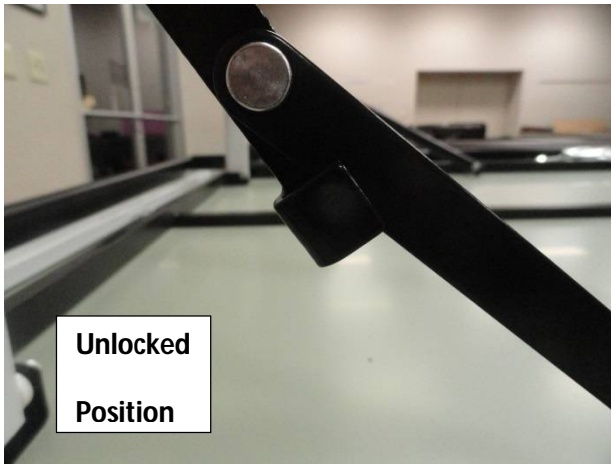
For reference; please use the following photo.



1. To allow ease of assembly and to keep the play field surface from damage; begin assembly with the table tennis unit lying play field down; on a flat "protected" surface; as shown in the photo below.



2. Lift the pre-assembled leg unit into an upright / vertical position; as shown in the photo below. Making sure the support brackets are locked into position as shown in the bottom two (2) photos.



3. Next; locate the T-bars; and using the hardware attached to the end of the T-bar; starting from the inside area of the table; assemble a T-bar to the table in the following order of use; (bolt, washer, spacer, T-bar, spacer, frame, washer, and nut). **Noting**; the T-bar is attached to the "inside" of the table frame with the radius on the T-bars long post facing towards the pre-assembled leg assembly.



4. Lift the loose support bracket and locate it on the inside of the T-bar; and bolt into bottom hole of T-bar as shown. The bolt and washer should be placed on the outside of the post; then the spacer is positioned between the post and support bracket; and add the washer and nut. Reference the photos below.



5. Repeat steps #3 and #4 for the opposite side of the table.

6. Install the long rectangular stretcher tube; having the "U" shaped locking bar facing down as shown in the photos below.



7. Install wheels onto the T-bar with the locking wheel on the end of the T-bar nearest the pre-assembled leg assembly as shown in the photo below. Note; use one (1) washer on each side of the T-bar.



1. Making sure all bolts have been tightened per the tightening instructions at the start of these instructions.
2. Repeat all of the above steps for the second half of the I/O table tennis assembly.
3. Once the two (2) halves have been assembled; position the two (2) assemblies; lock the locking wheels into place; level the playfield utilizing the self-leveling feet; and install the net clip and net assembly.