



Drivers Side Step Installation Guide

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Overview

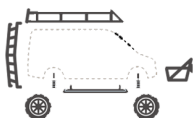
Drivers side step, drilling required for installation

Items Included

- 1 x Drivers side step
- 6 x 1/4-20 Rivnuts
- 6 x Washers
- 6 x 1/4-20 Bolts

Tools Required

- Protective eyewear
- Sharpie
- Utility snap-off knife
- Drill
- Rivnut tool
- 7/16" Socket
- 25/64" Drill bit for rivnuts
- Bue threadlocker



PARTS

Instructions

Step 1.

Dry fit the step and trace all mounting points.



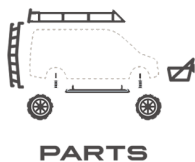
Step 2.

Trim factory undercoat in mounting spots to ensure a flush fit. Check along the entire length of the step and make sure it sits flat against the upper frame.



Step 3.

After prepping the installation area, mark the upward-facing holes.



Step 4.

After marking the upward-facing holes, drill with a 25/64" bit and install rivnuts. Fasten step using the provided bolts.



Step 5.

Once the two upward-facing bolts are fastened, mark the horizontal-facing holes, there are two on each side.

Next, remove the upward facing bolts, use the 25/64" bit to drill the 4 remaining holes. Install rivnuts and securely fasten all hardware using blue threadlocker.



Now that your drivers side step is installed, you're ready to hit the road.

We always recommend that trained professionals install these parts. It is also best to have 2 people for this install.

Always use safety equipment.

Happy Travels!



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