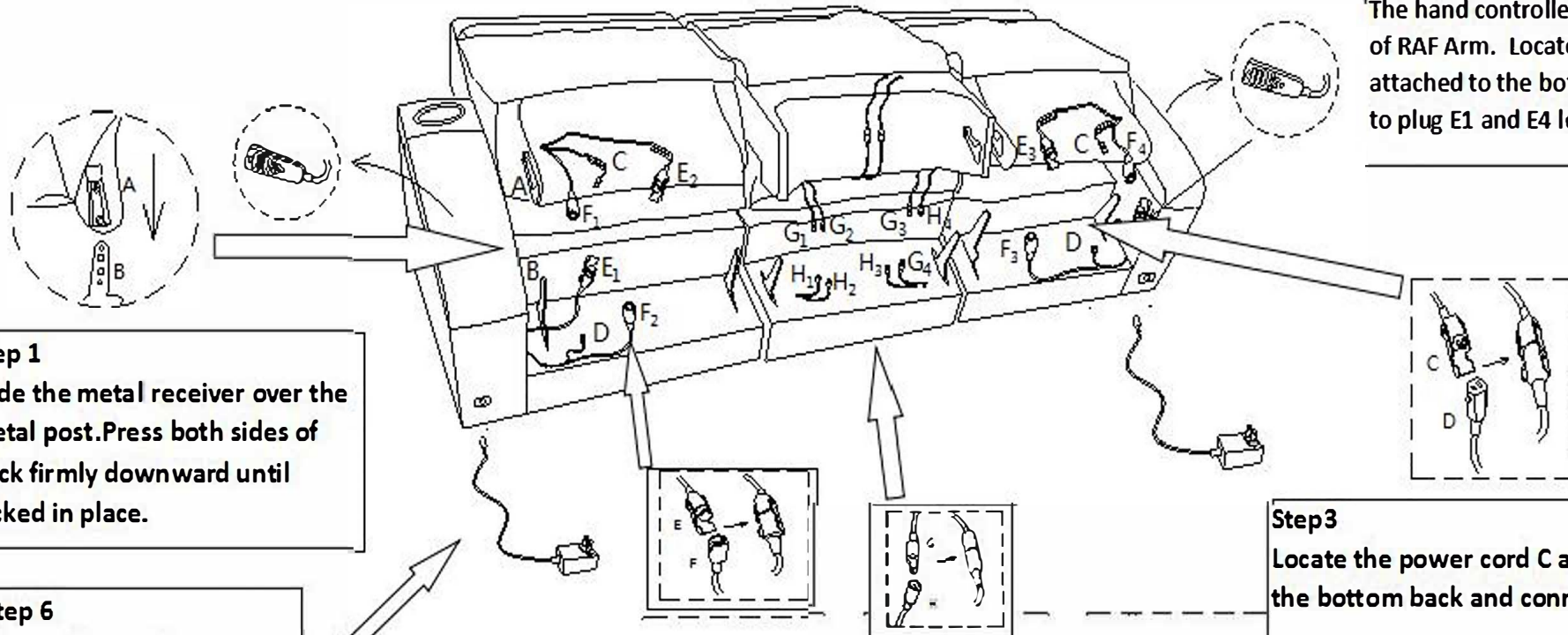


# Assembly Instructions

## K2140-52PHR-Air



**Step 2**  
The hand controller is placed in the console of RAF Arm. Locate the plug F1 and F4 attached to the bottom back and connect to plug E1 and E4 located at the rear of

**Step 1**  
Slide the metal receiver over the metal post. Press both sides of back firmly downward until locked in place.

**Step 3**  
Locate the power cord C attached to the bottom back and connect to plug D

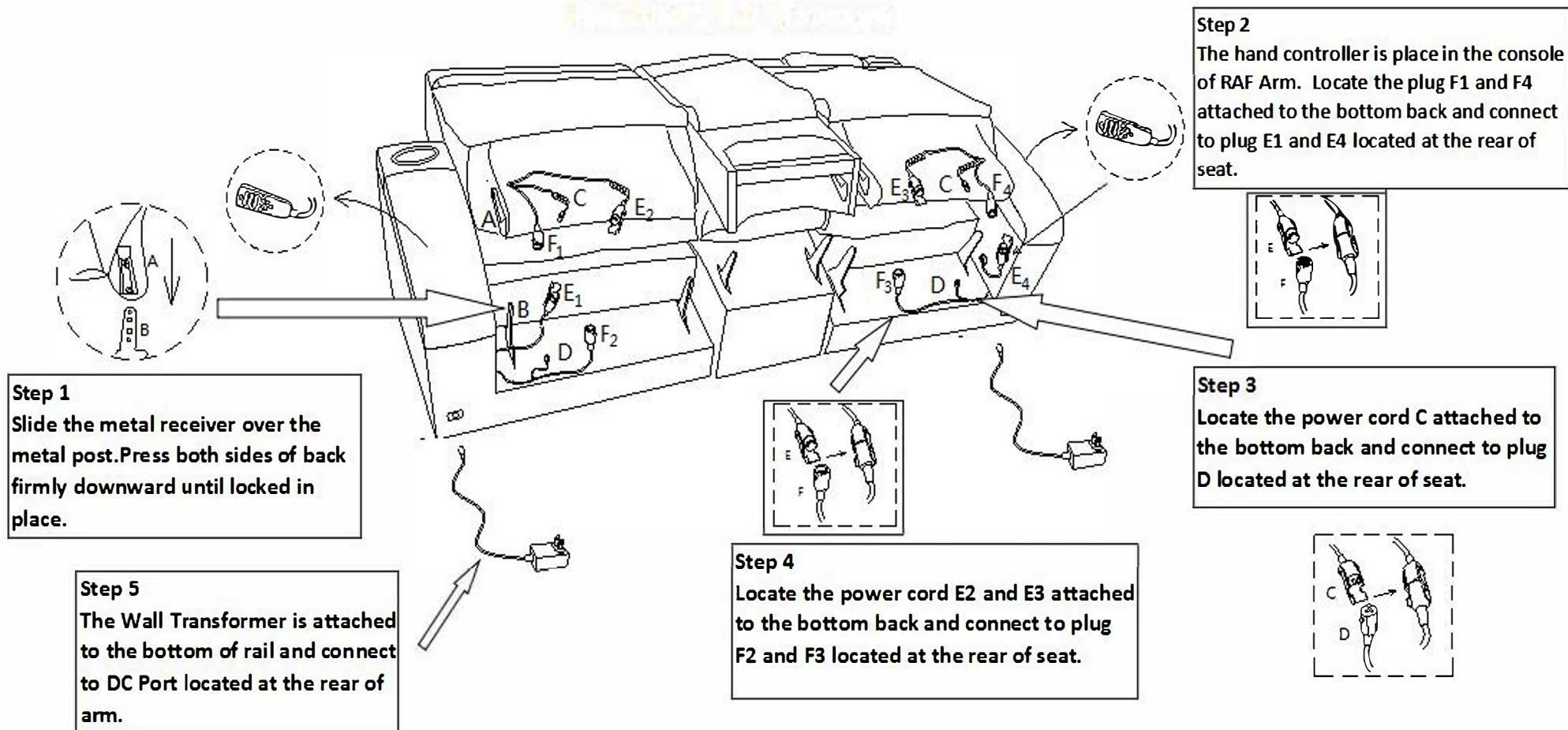
**Step 4**  
Locate the light cord G attached to the bottom back and connect to plug H located at the rear of seat.

**Step 5**  
Locate the power cord E2 and E3 attached to the bottom back and connect to plug F2 and F3 located at the rear of seat.

**Step 6**  
The Wall Transformer is attached to the bottom of rail and connect to DC Port located at the rear of arm.

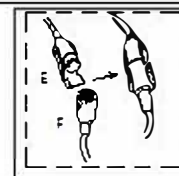
**Note:** Make sure all PLUGS are connected on the product before plugging power cord into power outlet. If not damage can occur. The USB ports (where applicable) are designed with working voltage of 5V, and can NOT be used to supply power for laptop computers (neither PC or Mac). Plugging a laptop computer to the USB port may end up damaging either the computer or the USB port due to

## Assembly Instructions K2140-73PHR-Air

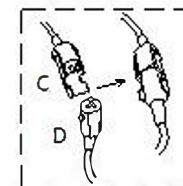


**Step 1**  
Slide the metal receiver over the metal post. Press both sides of back firmly downward until locked in place.

**Step 2**  
The hand controller is placed in the console of RAF Arm. Locate the plug F1 and F4 attached to the bottom back and connect to plug E1 and E4 located at the rear of seat.



**Step 3**  
Locate the power cord C attached to the bottom back and connect to plug D located at the rear of seat.



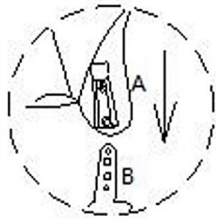
**Step 5**  
The Wall Transformer is attached to the bottom of rail and connect to DC Port located at the rear of arm.

**Step 4**  
Locate the power cord E2 and E3 attached to the bottom back and connect to plug F2 and F3 located at the rear of seat.

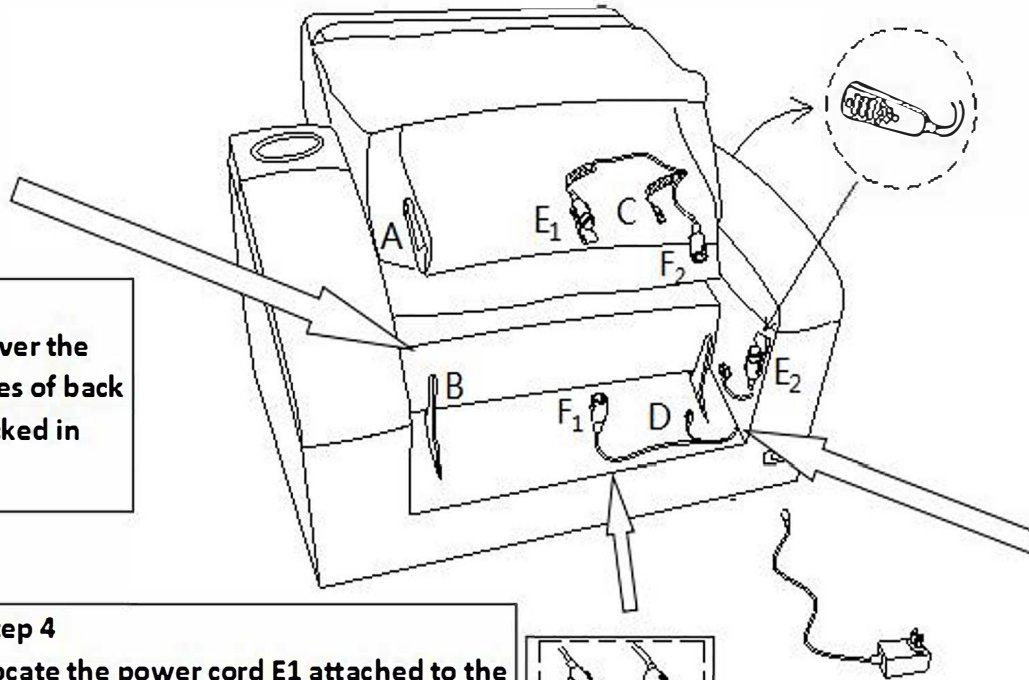
**Note:** Make sure all PLUGS are connected on the product before plugging power cord into power outlet. If not damage can occur. The USB ports (where applicable) are designed with working voltage of 5V, and can NOT be used to supply power for laptop computers (neither PC or Mac). Plugging a laptop computer to the USB port may end up damaging either the computer or the USB port due to unmatched working voltage.

# Assembly Instructions

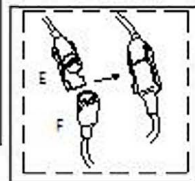
## K2140-85PHR-Air



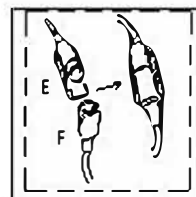
**Step 1**  
Slide the metal receiver over the metal post. Press both sides of back firmly downward until locked in place.



**Step 4**  
Locate the power cord E1 attached to the bottom back and connect to plug F1

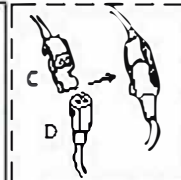


**Step 2**  
The hand controller is placed in the console of RAF Arm. Locate the plug F2 attached to the bottom back and connect to plug E2



**Step 3**  
Locate the power cord C attached to the bottom back and connect to plug D located at the rear of seat.

**Step 5**  
The Wall Transformer is attached to the bottom of rail and connect to DC Port located at the rear of arm.



**Note:** Make sure all PLUGS are connected on the product before plugging power cord into power outlet. If not damage can occur. The USB ports (where applicable) are designed with working voltage of 5V, and can NOT be used to supply power for laptop computers (neither PC or Mac). Plugging a laptop computer to the USB port may end up damaging either the computer or the USB