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## Puckboard Installation Advice

### On Site Storage

Puckboard should be stored flat on pallets or skids in a dry or shaded area.

Before installation, unwrap panels and acclimate at ambient temperature for 24 hours.

### Safety Precautions

Face masks should be worn when performing high volume cutting

Eye Protection should be used when using any power tools.

### Cutting and Fastening Tools

Jig, band or power saws can be used with fine tooth blades.

Fasteners such as bolts, stainless steel screws, or drive rivets may be used.

### Installation Guidelines

Puckboard has a very high rate of linear thermal expansion. By following these installation guidelines, serious problems can be avoided:

- Allow 1/2" gap between sheets for expansion along the length of the sheet.
- Allow 1/4" gap between sheets for expansion along the width of the sheet.
- Fastener holds should be pre-drilled in Puckboard 1/8" diameter larger than the shank of the fastener.
- Holes should be spaced at a maximum 16" on centre, and no closer than 1" from any edge.
- Holding Puckboard in place, drill fastener holes in wall using proper diameter bit for fastener shank. Drill first holes and insert fasteners at centre of second row at the top. Work downward along pre-drilled fastener holes in panel centre, leaving perimeter fastening to last to avoid buckling.

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