

CUTTING KNOB

CUT SMALL GASKETS, WASHERS, BOLT HOLES 1/4" - 2" (7-50mm) Diameter



CUT SMALL GASKETS, WASHERS, BOLT HOLES 1/4"-2" (7-50mm) Diameter



1. Insert pivot post with offset pin through cutter block, keeping offset pin towards cutting blade. Slide washer onto pivot post. Thread knurled nut loosely onto pivot post..



2. Slide pivot post indicator to desired outer diameter (OD) on scale 0" - 2" (51 mm) on bottom of cutter block. Tighten knurled nut.



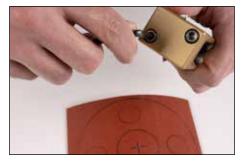
3. Insert center pin into center pin handle. Pierce center point of gasket material to create pilot hole.



4. Insert offset pin through pilot hole.



5. Flip gasket material over. Insert protruding offset pin into center hole on cutting knob.



6. Loosen Allen screws on cutter block. Slide cutting blade into position. Position cutting blade to protrude slightly beyond thickness of gasket material. Tighten Allen screws.



7. Hold cutting knob and material steady. With slight pressure, rotate cutter block clockwise relative to cutting knob to make cut.



8. For thick or hard to cut gasket materials, make several shallow passes to complete through cut. Alternatively, cut halfway through gasket material, flip material over, and complete cut.



9. For small flange gaskets or washers, Slide pivot post indicator to desired inner diameter (ID). Tighten knurled nut. Repeat cutting steps.