



## PRODUCT INFORMATION BULLETIN



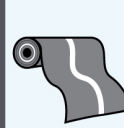
### K2200 EPIC™ AMAZING BRIGHT TIGER WHITE

K2200 EPIC™ AMAZING BRIGHT TIGER WHITE is a non-phthalate, low bleed white ink designed for applications on cotton/polyester blends where moderate bleed resistance is required. This white ink is press stable, giving printers flexibility to operate at a wide range of mesh counts, squeegee pressures and pallet temperatures. Amazing Bright Tiger White offers premium opacity and a soft hand feel.

### RECOMMENDED PARAMETERS

#### HIGHLIGHTS

- Excellent opacity and coverage, brilliant white
- Commendable printability at a wide range of squeegee pressures
- Premium hand, drape and fiber-matte down
- Excellent for vector graphics and also for fine mesh half-tone graphics
- Excellent bleed resistance on poly-blends
- Suitable for manual and automatic printing



#### Fabric Types

Cotton/poly blends, triblends



#### Mesh

Count: 86-280 t/in (34-110 t/cm)  
Tension: 25-35 n/cm2



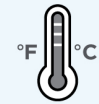
#### Squeegee

Durometer: 60/90/60, 70/90/70, 60-70  
Profile: Slightly Rounded for large area, Sharp for fine detail  
Stroke: Medium flood, fast stroke  
Angle: 10-15%



#### Stencil

2 over 2  
Off Contact: 1/16" (2mm)  
Emulsion Over Mesh: 15-20%



#### Flash & Cure

Flash: 220°F (105°C)  
Cure: 300°F (149°C)  
Entire ink film



#### Pigment Loading

N/A



#### Wilflex™ Additives

ASI K2910 VISCOSITY BUSTER-1% max



#### Storage

65-90°F (18-32°C)  
Avoid direct sunlight  
Use within one year of receipt



#### Clean Up

Ink degradant or press wash



#### Health & Safety

Find SDS information here:  
[www.avient.com/resources/safety-data-sheets](http://www.avient.com/resources/safety-data-sheets)  
or contact your local CSR

#### PRINTING TIPS

- Stir inks before printing
- Use consistent, high-tensioned screen mesh and sharp edged squeegees for best print results
- Assure a good ink deposit to maximize bleed resistance and film strength properties
- Amazing Bright Tiger White is a full-bodied ink with moderate-fast print stroke speeds. Use hard flood and medium squeegee pressures
- Amazing Bright Tiger White is a low bleed ink. When printing on garments that contain certain dyes, pre-test for the potential of ghosting
- Adjust flash cure temperature and dwell time so ink is just dry to touch. Depending on flash unit, a 2 - 3 second flash is adequate.
- Suitable for use as an underbase flash white or as a hi-lite white

#### COMPLIANCE

- Non-phthalate
- For individual compliance certifications and conformity statements, please visit: [www.avient.com/wilflex-compliance](http://www.avient.com/wilflex-compliance)

#### PRECAUTIONS

The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications



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