



We Are Dispensers

Label Dispensers

VHB Application

APPLIANCE

pharmaceutical

Safety Seal

AUTOMOTIVE

MANUFACTURING

PACKAGING

Die-Cut Gaskets

Non-Adhesive Cutters

Product ID

SOLAR & WIND POWER

Battery Manufacturing

Parts Assembly

FOOD & BEVERAGE

RFID

Tape Dispensers

Wire Harnessing
Heat Shrink Tubing

MEDICAL

ELECTRONICS

DC6050



START International
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www.STARTinternational.com



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Read this user's manual before use to ensure proper operation. Keep the manual on hand for reference in case there is a problem.

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WARRANTY POLICY FOR LD SERIES LABEL DISPENSERS

START International warrants all parts on DC6000 series label dispensers against defects in design, materials and workmanship for a period of 1080 days. Labor to replace defective parts will be performed at no charge for the first 360 days after date of purchase. Warranty does not cover transportation costs.

Our sole obligation under this warranty is limited to repair, replacement or credit of the purchase price, at our option, for the machines listed above, which do not perform properly the function for which they were designed.

Warranty repair is contingent upon our examination and determination that alleged defects have not been caused by misuse, abuse, improper installation or application, repair, alteration, accident or neglect in use, storage, transportation or handling.

The above warranty and remedy constitutes START International's sole liability hereunder and are in lieu and exclusive of all other warranties and remedies expressed, implied, or statutory, including, but not limited to, those of merchantability and fitness for a particular purpose.

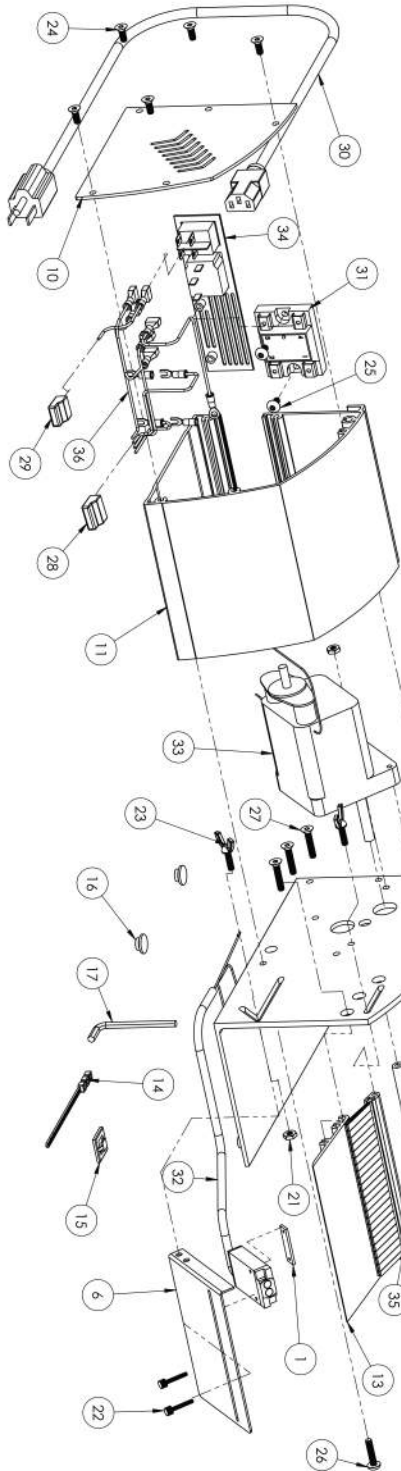


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MAINTENANCE

Turn machine off when not in use. Remove liner material from take-up hub at approximately 3" in diameter or if motor appears to be straining. Do not operate machine without covers in place. Do not operate if inspection reveals a damaged power or sensor cord.

EXPLODED VIEW



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PR-059-01	PHOTO SENSOR NUT PLATE	1
2	PR-023-01	HUB LOCK	1
3	PR-022-03	SHAFT, BUMPER, GUIDE ROD	1
4	PR-020-1-03	LOCK ROD	1
5	PR-019-01	REEL HOLDER ARM	1
6	PR-018-1-02	PHOTO SENSOR BRACKET	1
7	PR-017-1-02	TAKE-UP HUB ROLLER 1.250"	1
8	PR-016-1-03	ROLLER ONE INCH	1
9	PR-014-01	MAIN PLATE	1
10	PR-013-01	END CAP	1
11	PR-011-01	MOTOR COVER	1
12	PR-005-01	HUB LOCK, LARGE	1
13	PR-003-01	STRIP PLATE	1
14	OIS-051-01	NYLON CABLE TIE	3
15	OIS-050-01	BLACK CABLE TIE MOUNT	3
16	OIS-040-01	RUBBER FEET	4
17	OIS-022-01	HEX KEY 3/16"	1
18	OIS-015-01	SET SCREW, #8-32X.25, BLACK	2
19	OIS-012-01	SPOOL, THREE INCH	2
20	OIS-011-01	FHCS #5/16-18X.750L	2
21	OIS-010-01	HEX NUT, #10-32	2
22	OIS-007-01	THUMBSCREW, #4-40X.75L	2
23	OIS-005-01	WING SCREW, #10-32	2
24	OIS-004-01	FHCS #10-32X.50L	2
25	OIS-003-03	BHCS #10-32X.375L	2
26	OIS-003-01	BHCS #10-32X1.00L	2
27	OIS-002-01	FHCS #10-32X1.00L	5
28	ELE-049-01	4 PORT PUSH-IN WIRE CONNECTOR	1
29	ELE-048-01	3 PORT PUSH-IN WIRE CONNECTOR	1
30	ELE-044-01	POWER CORD, IEC, TYPE B (USA)	1
31	ELE-034-01	SOLID STATE RELAY	1
32	ELE-033-01	PHOTOSENSOR	1
33	ELE-030-01	11.5V - 25 RPM AC MOTOR	1
33	ELE-030-02	220V - 25 RPM AC MOTOR	1
33	ELE-030-03	11.5V - 50 RPM AC MOTOR	1
33	ELE-030-04	220V - 50 RPM AC MOTOR	1
33	ELE-030-05	11.5V - 100 RPM AC MOTOR	1
34	ASM-012-01	ASSY. POWER SWITCH	1
35	ASM-008-07	BRUSH ASSY.	1
36	ASM-005-01	WIRE HARNESS	1

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FEATURES

- Will dispense butt-cut and die-cut material.
- Adjustable photosensor for pinpoint accuracy.
- Handled lock rod makes scrap removal easy.
- No tools required for adjustment.
- Hanging capability with optional LDHANGER. (Needs to be secured properly)

NOTES

- Keep strip plate free of adhesive build-up.
- Clean photosensor with compressed air or dry cloth.
- Do not drop the dispenser or subject it to heavy shock.
- Turn off machine when not in use.

REPAIR POLICY

Contact START International to determine the nature of the problem.
Supply START with the following information:

1. Who the unit was purchased from.
 2. Model number and serial number.
 3. If available, date purchased and copy of invoice or packing slip.
- START will issue a RMA (Return Merchandise Authorization) for repair.
Return machine to START, insured and prepaid.
START will notify the customer if there is a repair charge.

SPECIFICATIONS:

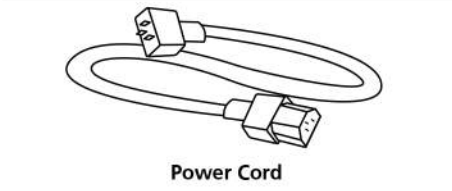
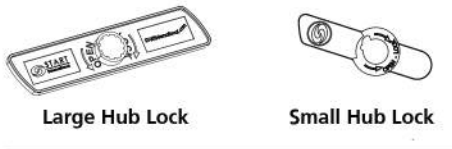
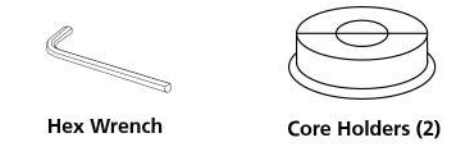
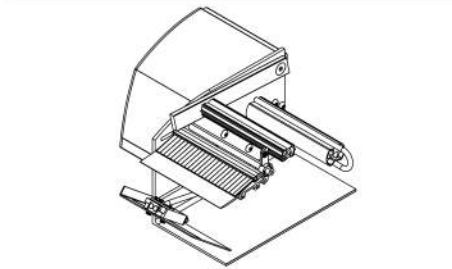
Model#	DC6050
Liner Capacity Width	.25" to 4.5" (6mm to 114mm)
Label Length	.50" to 6" (13mm to 152mm)
Roll Capacity	12" (31cm)
Feed Speed*	3.3"/sec (8cm/sec)
Dimensions Inches	10.8 (L) x 10.8 (W) x 14.5 (H)
Centimeters	26.8 (L) x 22.6 (W) x 32.5 (H)
Weight	8.8 lbs (3.97kg)
Electrical Requirements	100/115V 50/60Hz, <1amp 230V 50/60Hz CE available)



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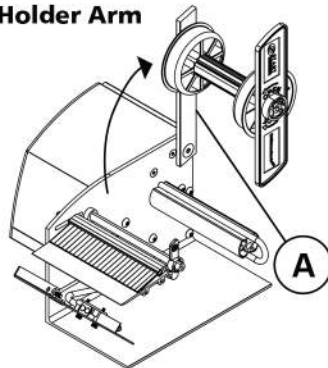
SET-UP INSTRUCTIONS

ITEMS INCLUDED



1

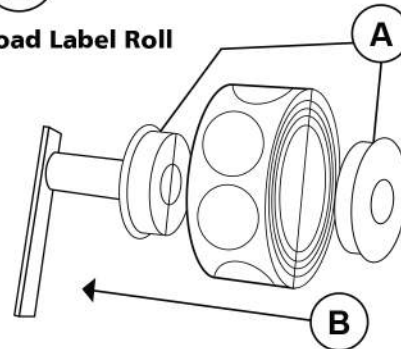
Lift Reel Holder Arm



A: Lift reel holder arm slightly past 90° angle and lock into position using provided hex wrench

2

Load Label Roll

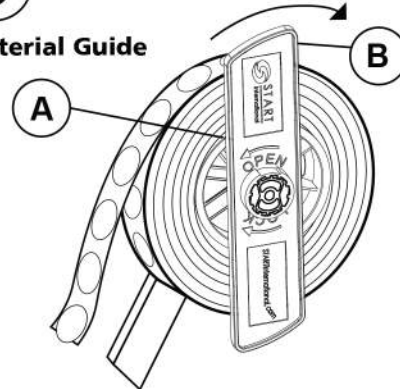


A: Insert core holders (2) into each side of your label roll

B: Slide loaded roll into reel hanger bar

3

Material Guide

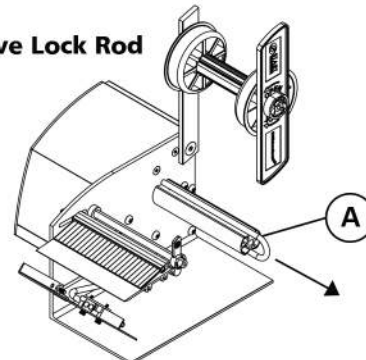


A: Slide large hub lock into reel hanger bar to secure label roll

B: Rotate the large hub lock **lightly** clockwise until it locks into place

4

Remove Lock Rod



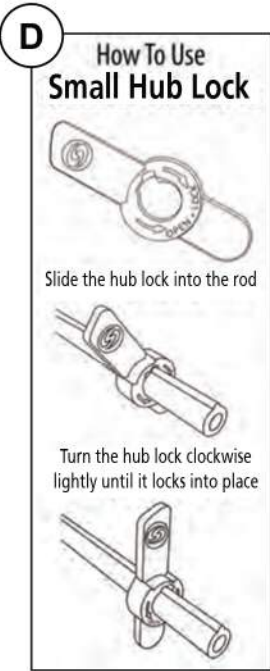
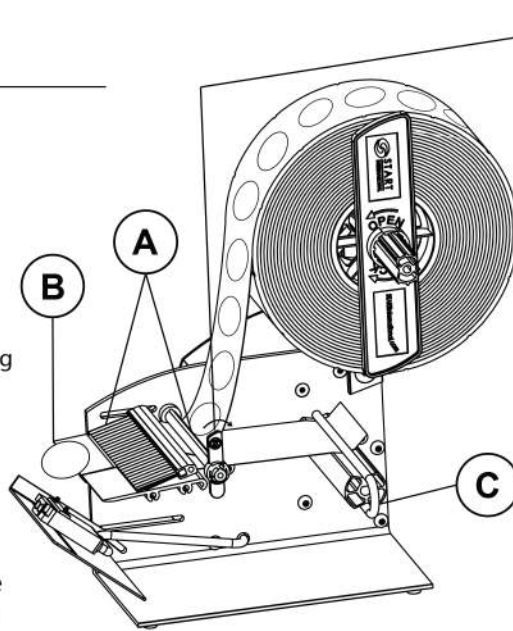
A: Slide lock rod off take-up hub

SET-UP INSTRUCTIONS

5

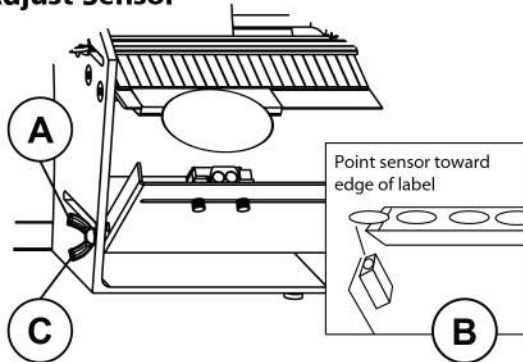
Load Dispenser

- A: Feed label liner **under** guide rod and brush
- B: Bend liner **around** strip plate and take-up hub (label will hang slightly over edge for lifting)
- C: Slide lock rod back into take-up hub to secure liner
- D: Slide small hub lock into guide rod and rotate clockwise **lightly** until it locks into place



6

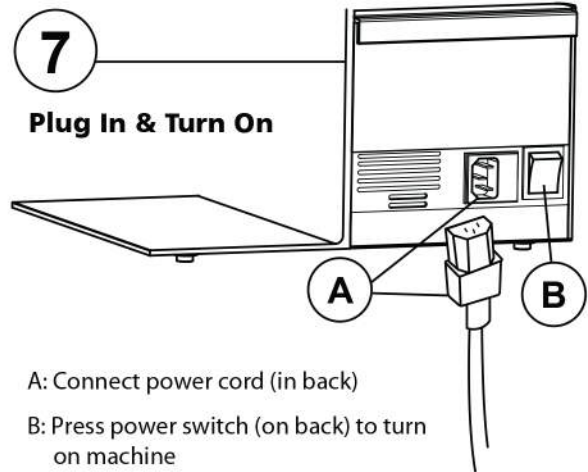
Adjust Sensor



- A: Loosen wingscrew to adjust sensor plate
- B: Point sensor towards front edge of label
- C: Tighten wingscrew to secure sensor plate in place

7

Plug In & Turn On



- A: Connect power cord (in back)
- B: Press power switch (on back) to turn on machine

Now you're ready to roll.

SAFETY



Turn power OFF while loading and unloading.

Do NOT stick finger in lock rod while machine is powered on.

Beware of loose or dangling objects (i.e. lanyard, bracelet, hair) while machine is powered on.



ADJUSTMENTS

Hold Down:

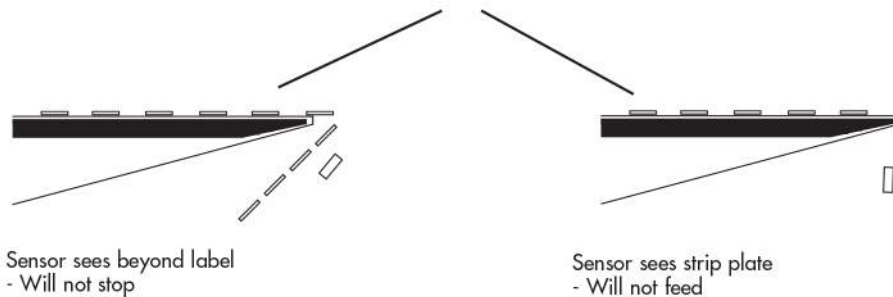
Using the upper thumbscrew on the side of the machine, adjust the hold down for tensioning. For best results, labels should be pressed firmly against the strip plate. However, if the labels are held too tightly, they will cause excessive drag on the motor.

Photosensor:

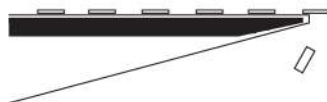
The photosensor can be adjusted in any direction by using the lower thumbscrew on the side of the machine and the thumbscrew underneath the photosensor bracket. Loosening the thumbscrew on the side of the machine allows the photosensor to move in and out. This is used to set the overhang distance of the label over the strip plate. The thumbscrew underneath the photosensor bracket is used to swivel the sensor along the front of the strip plate. When the label is being fed the correct distance, lock the bracket in place. If there are 2 or more labels across, align the photosensor with the last label to be removed. When these screws are locked in place, the machine is set.

Positioning of Photosensor

Incorrect



Correct



Sensor sees front edge of label