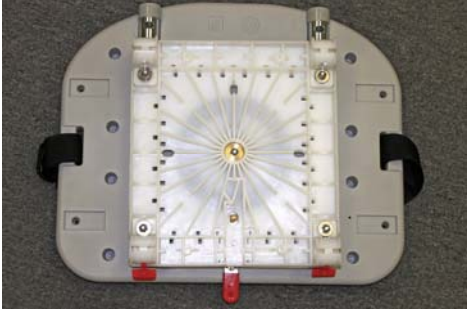
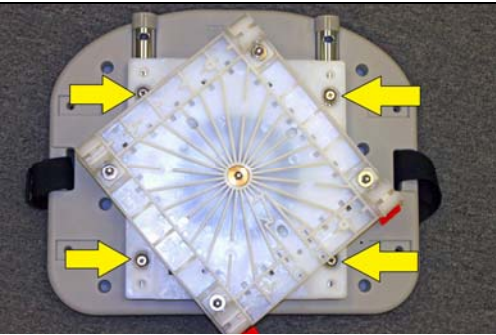
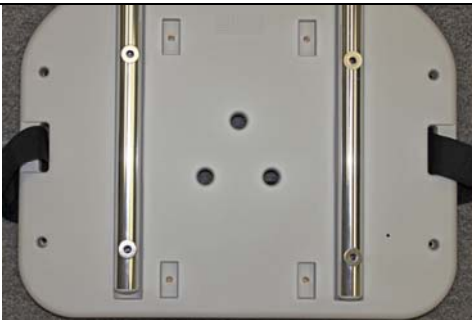
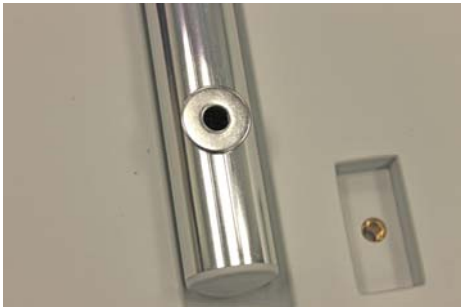
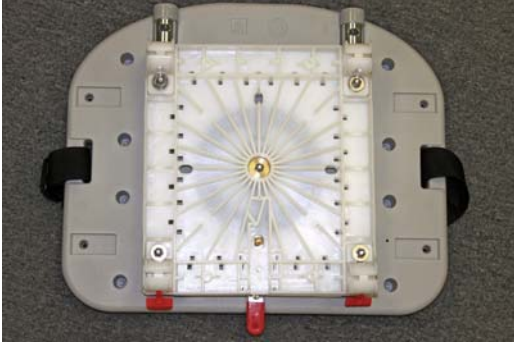


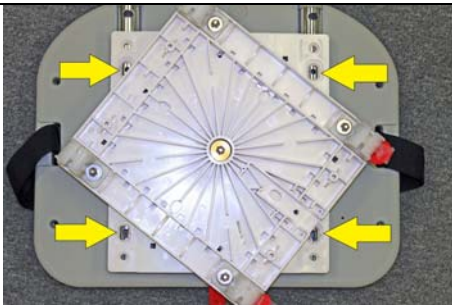
INSTRUCTION SHEET: HOW TO REPLACE SWIVEL PLATE SET ON 77-SERIES SWIVEL SLIDING BENCHES

 <p>1) Flip the seat (with swivel plate) upside-down so the underside of the swivel plate is facing upwards.</p>	<p>2) The side of the seat with the middle, red swivel-release lever is the front of the seat. Rotate the whole seat set so the red swivel-release lever is facing you.</p> <p>3) Use tape to secure the two red tabs of the sliding rings to the white sliding rings so the red tabs are positioned furthest away from the gray seat.</p>
 <p>4) Press the red swivel-release lever to unlock the swivel plate, and rotate the swivel plate 45 degrees, exposing the screws which attach the swivel plate to the seat.</p>	<p>5) Unscrew the four screws attaching the swivel plate to the seat (see arrows in photo left), and remove the four screws and four cup washers. Please keep the screws and cup washers to re-attach the replacement swivel plate to the seat.</p>
 <p>6) Remove the old swivel plate from the seat. Please leave the two metal tubes and four flat washers with the seat.</p>	 <p>7) Make sure the four flat washers are placed on the four screw holes of the metal tubes.</p>



8) Place the replacement swivel plate on top of the seat/metal tubes with the sliding rings facing upwards. Make sure the middle, red swivel-release lever is facing towards the front of the seat.

9) Use tape to secure the two red tabs of the sliding rings to the white sliding rings so the red tabs are positioned furthest away from the gray seat.

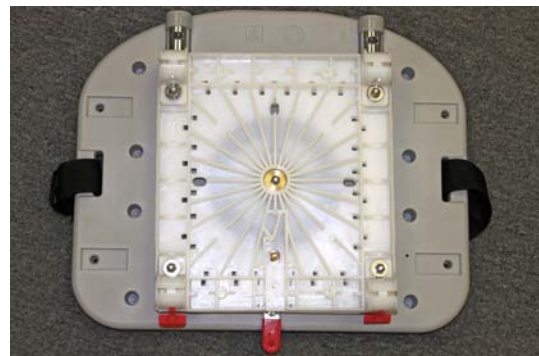


10) Press the red swivel-release lever to unlock the swivel plate, and rotate bottom half of the swivel plate (the half that is currently facing upwards) 45 degrees, exposing the screw holes.

11) Line up the oblong screw holes of the swivel plate with the holes of the seat and metal tubes. (see arrows in photo left)



12) Re-attach the swivel plate to the seat using four screws and the four cup washers. Make sure to use the oblong screw holes and not the round screw holes nearest to the edges.



13) Rotate the swivel plate 45 degrees back to the proper locked position. The replacement is now complete.