

# Building a Jockey Box

Step by step instructions for installing your Jockey Box Build Kit - Single Faucet

### **Shopping List**

#### \$169.99

#### Included In Kit:

- 1 Stainless Steel Jockey Box Coil 50'x 5/16" OD
- 2 Grommets for Jockey Box Compression Fittings
- 2 Ferrules for Jockey Box Compression Fittings
- 3 Hex Nuts for Compression Fittings and Shank Fittings
- 1 Jockey Box Special Shank with 5/16" Bore
- 1 Jockey Box Wall Coupler
- 1 Chrome Plated Brass Faucet with Faucet Knob
- 1 5/16" Stainless Steel Tailpiece
- 1 Neoprene Washer
- 6' Ultra Barrier 5/16" Tubing to attach to your coupler
- Hose Clamp to attach tubing to tailpiece

#### You Will Need (Not Included):

- 7/8" Drill Bit and Drill
- 1" Open End Wrench or Adjustable End Wrench
- Spanner Wrench or BrewChatter Multi Tool
- A Cooler or other vessel to convert
- A Keg Coupler (sanke, ball lock, etc.)
- A Keg of Beer
- Some Ice
- Friends to help you finish your keg

## **Directions:**

*Step 1* - Decide how your SS coils will sit in your cooler and mark where your shanks will go through the walls. The coil can be carefully bent to accomadate your cooler. If you must bend them, do not kink the tubing. If you're adding 2 coils, put them both in and adjust them before you mark your shanks.

*Step 2* - Once your bulkhead holes are marked, use your 7/8" Drill Bit to drill cleanly through the walls of your cooler.

*Step 3* - Remove the nut and neoprene spacer from the Jockey Box Special Shank. Install it through the hole on the side you want the faucet on with the collar facing out. Replace the spacer and nut, tightening them down snugly without over-tightening.

*Step 4* - Remove the nut and neorene spacer from the Jockey Box Wall Coupler. Install it through the hole where you want to feed the beer in from. Replace the spacer and nut, tightening them dow snugly without over-tightening.

*Step 5* - Now that your shanks are in place, put your Hex Nut, Ferrule , and Grommet onto the bare ends of the coils, in that order. Put them up to the shanks with the grommet against the shank, the ferrul over the grommet, and the hex nut over both. Thread the hex nut over the shank. Tighten down with your 1" Open End or Adjustable End Wrench. Do not over-tighten. Do this for both sides of the coil.

*Step 6* - Now that the internal part is connected, attach your faucet by threading the shank collar over the faucet threads, using your spanner wrench or BrewChatter Multi Tool to tighten the collar to the faucet. Thread on your faucet knob.

*Step 7* - Attach your 5/16" Tailpiece on the 'In' side of your Jockey box wall coupler, ensuring that the neoprene washer is in between the tailpiece and the shank. Tighten with your wrench.

*Step 8* - Put your Hose Clamp over the tubing, then attach the tubing to your 5/16" Tailpiece. Tighten down your hose clamp to ensure that it does not leak.

Step 9 - To the other end of the hose, attach the appropriate coupler for the kind of keg you plan on pouring. Tap keg. Add ice. Drink beer.

For full instructions on use and cleaning of your brand new Jockey Box, check out our Jockey Box Pouring Guide on BrewChatter Rentals.

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