

# **APPLICATIONS**

Pumping of non-explosive chemical solutions\* without fibres or solids in such applications as:-

- Pressure boosting
- · Circulation applications
- Transfer duties
- Dog or pet baths



# **XF** Series

XF171D

# **General Transfer Pump**

Model Numbers: 71101D (220-240V 50Hz), 71101Y (110-120V 60Hz)

Economical, compact, 1 stage centrifugal pump driven by a TEFC motor. Designed to pump a range of non-explosive chemical solutions\*.

Also available in 110 or 220 Volt 60Hz single phase.

# WHY CHOOSE THE Davey XF Series General Transfer Pump?

#### PUMP

1 stage (single impeller).

Closed vane impellers.

Stainless steel pump shaft.

Mechanical shaft seal.

Oring casing seal.

Pump includes 2m power lead with 10amp Australian three pin plug.

## **MOTOR**

Davey manufactured.

TEFC with IP55 enclosure.

Class F insulation.

Double contact sealed bearings.

In-built thermal overload protection.

Plastic feet on motor shell.

## **BENEFITS**

- Manufactured from quality corrosion and chemical resistant materials
- TEFC motor-corrosion resistant and resistant to dust, dirt and vermin
- Motor and pump designed for frequent starts
- Quick and easy installation
- Low maintenance
- Easy to service if required

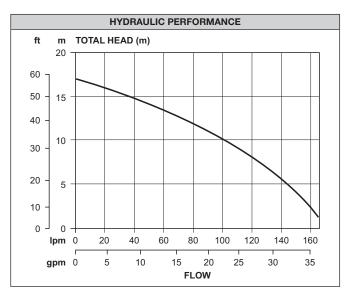






OPERATING LIMITS			
Capacities to	160 lpm		
Maximum total head	16m		
Maximum suction head	7.5m		
Maximum water temperature	50°C		
Minimum water temperature	1°C		
Maximum specific gravity	1.2		
Maximum ambient temperature	50°C		
Maximum casing pressure	250kPa		
Inlet size	1" BSP(F)		
Outlet size	1" BSP(M)		

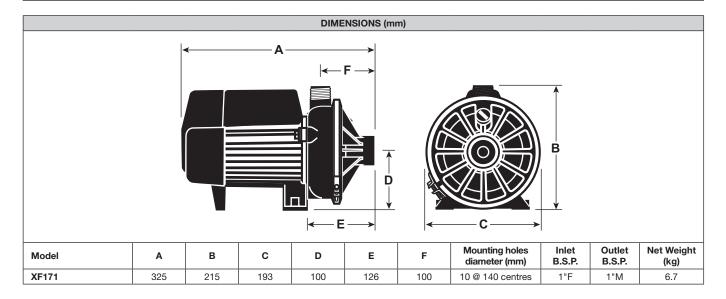
MATERIALS OF CONSTRUCTION		
Part	Material	
Impellers	Glass filled nylon 12	
Lock nut	Glass filled nylon 12	
Pump casing	Glass filled nylon 12	
Clamp band	304 stainless steel	
Pump shaft	304 stainless steel	
Suction cover	Glass filled nylon 12	
Seal ring (stationary)	Ceramic	
Seal ring (rotating)	Carbon	
Seal spring	304 stainless steel	
Orings	Nitrile rubber	
Diffusers	Glass filled nylon 12	
Spacer	Glass filled nylon 12	
Priming plug	Glass filled nylon 12	
Motor shell	Marine grade aluminium	
Shell finish	Baked polyester	



ELECTRICAL DATA				
Туре	220-240V	110-120V		
Supply frequency – single phase	50Hz	60Hz		
Full load current	2.8A	7.5A		
Locked rotor current	12.0A	16.0A		
Input power (P <sub>1</sub> )	0.64kW	0.60kW		
Output power (P <sub>2</sub> )	0.45kW			
Enclosure class	IP55			
Insulation class	Class F			
Starting	P.S.C.			

## **INSTALLATION & PRIMING**

- Installations with suction lift require a good quality foot valve to avoid loss of prime.
- To prime, fill pump body and suction line through priming plug hole located above suction inlet and replace plug.





DWP0718/1114 supersedes D774-3