

USING DIDSPADE CANDY WITH 4:1 CLEAR

MAKE SURE YOUR CLEAR CAN HANDLE 5% REDUCTION TO AVOID OVER THINNING.

COMPONENTS



STEP 1: DISSOLVE

MIX CANDY POWDER INTO REDUCER & STIR

ALLOW TIME FOR CANDY TO FULLY TO DISSOLVE

STIR WELL EVERY 5 MINS FOR AT LEAST 20 MINS



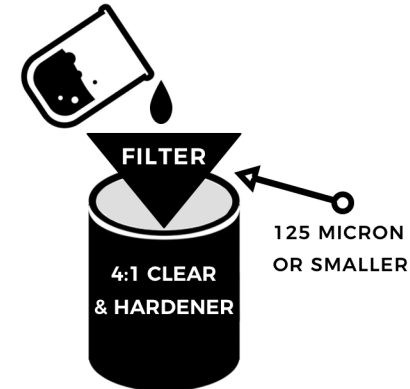
STEP 2:

COMBINE CLEAR COAT AND HARDENER (4:1)



STEP 3: FILTER

FILTER MIXTURE FROM STEP 1 INTO CLEAR FROM STEP 2



BASE:

Candies are commonly used over metallic bases, mainly silver and gold.
Base material can be Metal Flake or Pearl depending upon desired effect.

RATIO:

5g will tint 1 quart (READY TO SPRAY MATERIAL)
20g will tint 1 gallon (READY TO SPRAY MATERIAL)

Ratios can be adjusted, per your discretion, to darken or lighten the tint.

SPRAYING:

To gauge the tint/number of coats and effect over your base, spray a test panel.
It is extremely important to spray coats evenly (distance, speed, overlap). Uneven spraying patterns will show variance in color.
Spray 2-4 even coats over base until you have achieved the desired color. Each additional coat will slightly darken tint.

Finish with a UV protected clear coat. Follow the coating manufacturer's recommended flash time in between coats, in accordance to the temperature you are spraying in.