

## Repair Express One Part Wood Filler

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### Technical data

Basis	Water based acrylic
Consistency	Paste
Curing system	Air curing
Mixing ratio	As supplied
Drying time	1-8 hours
Minimum application temperature	5°C
Maximum Fill	5mm in once coat – further layers can be added.
Maximum Depth	25mm
Density	1.8 g/cm <sup>3</sup>

### Product description

Repair Express One Part Filler is a conveniently pre-mixed filler that boasts fast-drying features. It dries to provide a smooth, durable finish resistant to cracks, and is easily sandable. This filler can be painted or stained and is suitable for both interior and exterior applications.

### Properties

- Formulated with Water Base
- Not Flammable
- Minimal Odor
- Non-Hazardous
- Suitable for Internal or External Applications
- Pre-mixed and Ready to Use
- Dries to a White Finish
- Rapid Drying Formula

### Applications

- For bonding angle pieces in extruded aluminium window profiles by means of post-injection (injection after assembly), but pre-injection (injection before assembly) is also possible.
- Bonding of various metals.
- Firm bonding of the most varying material combinations such as wood, metal, plastic, stone, etc.

### Packaging

*Colour:* beige

*Packaging:* 2 x 300 ml Side-by-Side koker  
Other packaging formats are available on request.

### Shelf life

In unopened packaging in a dry and cool storage at temperatures between +5°C and +25°C:

2 x 300 ml cartridge = 12 months

### Substrates

*Substrates:* metals, aluminium, wood, stone, PVC, Not suitable for glass, PE, PP, PA, EPDM and Teflon.

*Nature:* rigid, clean, dry, free of dust and grease.

*Surface preparation:* No pretreatment required.  
We recommend a preliminary adhesion test on every surface.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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### Application method

*Application method:* Before applying, ensure that the surfaces are clean, dry, and in sound condition, with any oil or grease residues removed. Optionally, use masking tape along edges, but remember to remove it within 5 minutes of application.

Apply the Repair Express One Part Filler securely into the crack, gap, or the repair area, ensuring that no air is trapped behind. Allow it to dry for 10 minutes for minor imperfections, though longer drying times are necessary for deeper fills. Once dry, it can be painted over with most solvent-based and emulsion paints. In outdoor use, avoid contact with water for a minimum of 5 hours.

### Health- and Safety Recommendations

Consult label and material safety data sheet for more information. Always wear gloves and goggles. Take the usual labour hygiene into account.

### Important

The information and suggestions presented are offered in good faith, drawing upon our current knowledge and experience. Nevertheless, variations in substrates, materials, and site conditions are significant enough that no warranty or assurance of fitness for a specific purpose can be implied from this information or any written recommendations. It is the user's responsibility to test the product's appropriateness for the intended use.

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