

## Soudafoam Window and Door Xtra Gun

Revision: 02/09/2016

Page 1 from 2

### Technical data

Basis	Polyurethane
Consistency	Stable foam, thixotropic
Curing system	Moisture curing
Skin Formation (FEICA TM 1014)	6 min
Cutting Time (FEICA TM 1005)	15 min
Density	Ca. 17 kg/m <sup>3</sup>
Sound insulation (EN ISO 717-1)	58 dB
Insulation factor (DIN52612)	37 mW/m.K
Curing time	1 hour for a 30 mm bead at 20 °C
Box Yield (FEICA TM 1003)	750 ml yields ca. 50 l of foam
Joint Yield (FEICA TM 1002)	750 ml yields ca. 38 m of foam
Shrinkage (FEICA TM 1004)	< 3 %
Post-expansion (FEICA TM 1004)	None
Cellular Structure	Ca. 70 % closed cells
Fire rating (DIN4102)	B3
Compressive strength (FEICA TM 1011)	Ca. 3,0 N/cm <sup>2</sup>
Shear strength (FEICA TM 1012)	Ca. 6,5 N/cm <sup>2</sup>
Water absorption	1 % volume
Temperature resistance	-40 °C till +90 °C (cured)

Soudal NV uses test methods approved by FEICA designed to deliver transparent and reproducible test results, ensuring customers have an accurate representation of product performance. FEICA OCF test methods are available at: <http://www.feica.com/our-industry/pu-foam-technology-ocf>. FEICA is a multinational association representing the European adhesive and sealant industry, including one-component foam manufacturers. Further information at: [www.feica.eu](http://www.feica.eu)

### Product description

Soudafoam Window and Door Xtra Gun is a one-component, self-expanding, ready to use polyurethane foam, which contains propellants who are not harmful for the ozonlayer and where the canister is provided with a thread so it can be used on a gun.

- Sealing of all openings in roof constructions.
- Apply of an acoustic baffle
- Improving thermal isolation in cooling systems.

### Properties

- Excellent stability (no shrinkage or post-expansion)
- High filling capacity
- Good adhesion on all surfaces (except PE, PP and PTFE).
- High insulation value, thermal and acoustic
- Very good bonding properties.

### Packaging

Colour: champagne

Packaging: 750 ml aerosol (net)

### Shelf life

24 months unopened and stored in dry and cool conditions. Upright storage is recommended

### Applications

- Installing of window and door frames.
- Filling of cavities.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

---

## Soudafoam Window and Door Xtra Gun

---

Revision: 02/09/2016

Page 2 from 2

### Application method

Shake the aerosol can for at least 20 seconds. Fit the gun on the adapter. Surface should be free from grease and dust. Moisten surfaces with a water sprayer prior to application. For non-conventional substrates a preliminary adhesion test is recommended. Fill holes and cavities for 3/4, as the foam will expand. Repeat shaking regularly during application. If you have to work in layers repeat moistening after each layer. Fresh foam can be removed using Soudal Gun & Foamcleaner or acetone. Cured foam can only be removed mechanically or with Soudal PU-Remover.

Can temperature: +5 °C - 30 °C

Ambient temperature: 0 °C - 30 °C.

Surface Temperature: 0 °C - 35 °C

### Health- and Safety Recommendations

Take the usual labour hygiene into account. Always wear gloves and goggles. Remove cured foam mechanically. Never burn away. Consult label and material safety data sheet for more information.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.