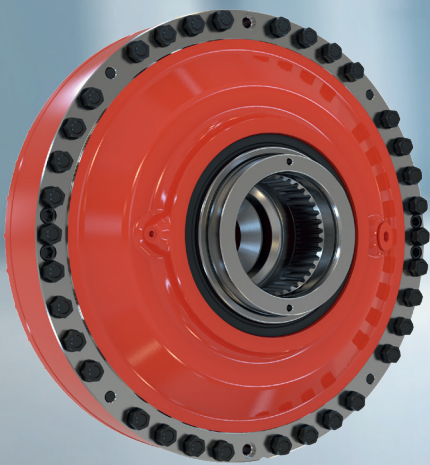


# Häggglunds CB

## Radial piston hydraulic motor



The data specified in this documentation, only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

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Changes in the equipment may occur. We therefore reserve the right to introduce amendments in the manual as we deem necessary without notice or obligations.

This Installation and Maintenance Manual is valid for motors manufactured after 02-01.01. For older motors please contact your Bosch Rexroth representative.

The cover shows an example configuration. The product supplied may therefore differ from the figure shown.

The original operating instructions were prepared in English.

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# 1 This documentation


## 1.1 Validity of the documentation

This documentation applies to the high torque a low rotation radial piston hydraulic motor Häggglunds CB and is intended for machine/system manufacturers, users and service engineers.





This documentation contains important information on the safe and appropriate assembly, transport, commissioning, operation, maintenance, disassembly and simple troubleshooting of the product.

- ▶ Prior to working with the Häggglunds Atom, read the entire documentation carefully, in particular the “Safety instructions” chapter.

## 1.2 Required and additional documentation

- ▶ Before commissioning the product, make sure to have received and fully understood the documentations identified by the book symbol  and observe the instructions included in these documentations.

**Table 1: Required and additional documentations**

|   | <b>Title</b>                                      | <b>Document no</b>  | <b>Document type</b> |
|---|---|---|----------------------|
|  | Radial piston hydraulic motor, type Häggglunds CB | <a href="#">RE 15302</a>  | Data sheet           |
|  | Order confirmation                                | Contains the order-related technical data for your Häggglunds CB. | Order confirmation   |
|  | Häggglunds TC A, DTCA, DTCB, DTCBM                | <a href="#">RE 15355</a>  | Data sheet           |
|  | Hydarulic fluid quick reference                   | <a href="#">RE 15414</a>  | Data sheet           |

## 1.3 Presentation of information

Consistent safety instructions, symbols, terms and abbreviations are used in the present documentation to facilitate orientation for the reader and to ensure safe product handling. The explanations in the following sections will provide for easy understanding.

### 1.3.1 Safety messages




This documentation includes safety messages placed before sequential operating procedures that may involve the risk of personal or property damage. The described precautionary measures must be observed.

Safety messages are structured as shown below:

|  <b>SIGNAL WORD</b> |
|--|
| <b>Type and source of risk</b><br>Consequences if disregarded<br>► Precautionary measures            |

- **Warning sign:** draws attention to the risk
- **Signal word:** identifies the hazard level
- **Type and source of risk:** identifies the type and source of the hazard
- **Consequences:** describes what occurs when the safety messages are not complied with
- **Precautions:** indicates how the hazard can be avoided



Table 2: Risk categories to ANZI Z535.6-2006

| Warning sign, signal word  | Meaning  |
|--|--|
|  <b>DANGER</b>  | Indicates a hazardous situation which, if not avoided, will result in death or serious injury.   |
|  <b>WARNING</b> | Indicates a hazardous situation which, if not avoided, could result in death or serious injury.  |
|  <b>CAUTION</b> | Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury. |
| <b>NOTICE</b>  | Indicates potential property damage: the product or the environment may be damaged.              |

### 1.3.2 Symbols

The following symbols identify notices that are not safety-relevant, but enhance the comprehensibility of the documentation.

Table 3: Meaning of the symbols

| Symbol  | Meaning   |
|---|---|
|  | When this information is not observed, optimum use or operation of the product cannot be ensured.         |
| ►   | Single, independent step  |
| 1.<br>2.<br>3.  | Numbered instructions:<br>The number indicates that the different steps are to be performed successively. |
|  | Center of gravity<br>Markings on packaging to indicate where the center of gravity is.                    |

## 2 Safety instructions

### 2.1 About this chapter

This product has been manufactured in strict compliance with the generally accepted rules of technology. However, this does not exclude the risk of damage to persons or property if this chapter and the safety instructions included in the present documentation are not observed.

- ▶ Read the entire documentation carefully before starting to use the product.
- ▶ Keep this documentation in a location where it is accessible to all users at any time.
- ▶ When passing over the product to third parties, make sure to include the necessary documentation.

### 2.2 Intended use

The Hägglunds CB is a radial piston hydraulic motor.

In an application the CB motor is classified as component. The CB motor may only be commissioned after it has been installed in the machine/system for which it is intended and the safety of the entire system has been established in accordance with the machine directive.

The product is intended for professional and not for private use.

Intended use includes having read and understood the entire documentation, in particular the “Safety instructions” chapter.

The product is intended for the following use:

- Radial piston motor in open or closed circuit: The radial piston motor is approved to be used in motor mode or pump mode.

Observe the technical data, application and operating conditions and performance limits as specified in the product-specific data sheet and in the order confirmation.

### 2.3 Improper use

Any use other than that described as intended use shall be considered as improper and is therefore impermissible.

Bosch Rexroth shall accept no liability whatsoever for damage resulting from improper use. The user shall bear all risks arising from improper use.

Similarly, the following foreseeable faulty usages are also considered to be improper:

- Using outside the operating parameters approved in the product-specific data sheet or in the order confirmation (unless customer-specific approval has been granted)
- Use of fluids outside of the standards as specified in *15.1.1: Hydraulic fluids* and in [Data sheet RE 15414 Hydraulic fluid quick reference](#).
- Modification of factory settings by non-authorized persons
- Use of add-on parts (e.g. mountable filter, control unit, valves) that are not specified by Bosch Rexroth has to be approved by contact at Bosch Rexroth.

- Extension or conversion is not permissible and has to be approved by contact at Bosch Rexroth.
- Using the Radial piston motor under water without necessary additional measures.
- Using the Radial piston motor when the exterior pressure is greater than the interior pressure (case pressure).
- Using the Radial piston motor in explosive environments unless the component or machine/system has been certified as compliant with the ATEX directive 2014/34/EU
- Using the Radial piston motor in an aggressive atmosphere without necessary additional measures

## 2.4 Personnel qualification

The work steps described in the present documentation require basic skills in mechanical, electrical and hydraulic knowledge, as well as knowledge of the associated technical terms. In order to ensure safety at work, these jobs must be exclusively carried out by qualified technical personnel or by trained staff under the direction and supervision of qualified personnel.

For transporting and handling of the product, additional knowledge is necessary with regard to working with a lifting device and the corresponding attachment equipment. In order to ensure safe use, these activities may therefore only be carried out by appropriate qualified personnel or a trained person under the direction and supervision of qualified personnel.

Qualified personnel are in a position to recognize possible hazards and institute appropriate safety measures thanks to their professional training, knowledge and experience, as well as their understanding of the relevant conditions pertaining to the work to be done. Qualified personnel must observe the subject-specific rule and have the necessary hydraulic knowledge.

Hydraulic knowledge means, for instance:

- reading and fully understanding hydraulic diagram,
- fully understanding in particular the interrelationships regarding safety devices and having knowledge on the function and assembly of hydraulic components.



Bosch Rexroth offers training support for special fields. For more information about training, please contact your Bosch Rexroth representative.

## 2.5 General safety instructions

- Observe the regulations for accident prevention and environmental protection.
- Comply with the local safety provisions and regulations of the country in which the product is used.
- Make sure to use Rexroth products in perfect working order.
- Strictly observe all instructions on the product.
- Persons, who assemble, operate, disassemble or maintain Rexroth products must not consume any alcohol, drugs or pharmaceuticals that may affect their ability to respond.
- Use exclusively accessories and spare parts explicitly approved by the manufacturer (genuine Bosch Rexroth spare parts) to avoid accidents due to improper accessories and spare parts.
- Strictly observe the technical data and ambient conditions specified in the product documentation.



- Inadequate products installed or used for safety-relevant applications may produce unintended operating behavior and result in product or property damage. For this reason, use a product in safety-relevant applications only on condition that such use is specified and allowed in the corresponding product documentation.
- Prior to commissioning the product, make sure that the end product (e. g. a machine or line), into which Rexroth products are integrated, perfectly complies with the country-specific provisions, safety regulations and standards applicable to its use.

## 2.6 Product and technology-related safety messages

The safety instructions below is valid from chapter 6: *Transport and storage* to chapter 15: *Technical data*.

### **DANGER**

#### **Danger from excessively high pressure**

Danger to life or risk of injury, damage to equipment.

Operating the motor above the permissible maximum pressure can cause components to burst and hydraulic fluid to escape under high pressure.

- ▶ Operate the motor only within permissible maximum pressure.

#### **Danger from suspended loads**

Danger to life or risk of injury, damage to equipment.

Improper transportation may cause the Häggglunds motors to fall down leading to injuries e.g. crushed or broken bones or damage to the product.

- ▶ Make certain that the forklift truck or lifting device has adequate lifting capacity.
- ▶ Never stand under or put you hands under suspended loads.
- ▶ Ensure your position is stable during transportation.
- ▶ Use Personal Protective Equipment, PPE (e.g. safety glasses, safety gloves, suitable working clothes, safety shoes).
- ▶ Use suitable lifting device for transport and storage, installation and for removal and repair. Make sure the motor is well mounted or anchored when the lifting device is disconnected.
- ▶ Observe the prescribed position of the lifting strap.
- ▶ Observe the local Federal laws and regulations on work and health protection and transportation.

#### **Pressurized machine/system**

Danger to life or risk of injury, serious injuries when working on energized machines/systems. Damage to equipment.

- ▶ Protect the complete system against being energized.
- ▶ Make sure that the machine/system is depressurized. Please follow the machine/ system manufacturer's instructions.
- ▶ Do not disconnect any line connections, ports and components when the machine/system is pressurized.
- ▶ Switch off all power-transmitting components and connections (electric, pneumatic, hydraulic, mechanical) in accordance with the manufacturer's instruction and secure them against being switched back on.

## **WARNING**

### **Escaping oil mist**

Risk of explosion, fire, health hazard, environmental pollution.

- ▶ Depressurize the machine/system and repair the leak.
- ▶ Keep open flames and ignition sources away from the Häggglunds motors.
- ▶ If Häggglunds motors are to be situated in the vicinity of ignition sources or powerful thermal radiators, a shield must be erected to ensure that any escaped hydraulic fluid can not ignite, and to protect hose lines from premature aging.

## **CAUTION**

### **High noise development in operation**

Danger of hearing damage and hearing loss.

- ▶ The noise emission of Häggglunds motors depends on speed, operating pressure and installation conditions.
- ▶ Always wear hearing protection when in the vicinity of the operating Häggglunds motor.

### **Hot surfaces on the Häggglunds motor**

Risk of burns.

- ▶ Allow the Häggglunds motors to cool down sufficiently before touching it.
- ▶ Wear heat-resistant protective clothing, e.g. gloves.

### **Improper routing of cables and lines**

Tripping hazard and damage to equipment.

- ▶ Lay cables and lines so that they can not be damaged and nobody can trip over them.

### **Contact with hydraulic fluid**

Hazard to health e.g. eye injuries, skin damage, toxication during inhalation.

- ▶ Avoid contact with hydraulic fluids.
- ▶ When working with hydraulic fluids, strictly observe the safety instructions provided by the lubricant manufacturer.
- ▶ Use your personal protective equipment (e.g. safety glasses, safety gloves, suitable working clothes, safety shoes).
- ▶ If hydraulic fluid inadvertently comes into contact with your eyes or bloodstream or is swallowed, consult a doctor immediately.

### **Escaping hydraulic fluid due to machine/system leakage**

Risk of burns and risk of injury due to escaping oil jet.

- ▶ Depressurize and de-energize the machine/system and repair the leak.
- ▶ Never attempt to block or seal the leak or oil jet with a cloth.

## **2.7 Personal protective equipment (PPE)**

PPE is the responsibility of the user of the Häggglunds motors. Observe the safety regulations and provisions of your country. All components of the PPE must be intact.

### 3 General notes regarding property damages and product damages

#### **NOTICE**

##### **Danger from improper handling**

Product can be damaged.

- ▶ Do not expose the product to an impermissible mechanical load.
- ▶ Never use the product as a handle or step.
- ▶ Do not place/lay any objects on the product.
- ▶ Do not strike the Hägglunds motor or any part of it or its accessories.
- ▶ Do not set/place the Hägglunds motor on the drive shaft or fittings.
- ▶ Do not strike fittings (e.g. sensors or valves).
- ▶ Do not strike sealing surfaces (e.g. service line ports).
- ▶ Leave the protective covers on the Hägglunds motor until shortly before the lines are connected.
- ▶ Make sure that the electronics are not electro-statically charged (e.g. for painting operations).

##### **Damage to equipment due to improper lubrication**

Product can be damaged or destroyed.

- ▶ Never operate the Hägglunds motor with insufficient hydraulic fluid.
- ▶ When commissioning a machine/system, make sure that the case interior and the main lines of the Hägglunds motor are filled with hydraulic fluid and remain filled during operation.
- ▶ With above-reservoir installation, the case interior may drain via the drain line after longer standstill periods (air enters via the shaft seal).

##### **Mixing of hydraulic fluids**

Product can be damaged.

- ▶ Before installation, remove all fluids from the Hägglunds motor to prevent mixing with the hydraulic fluid used in the machine/system.
- ▶ Any mixing of hydraulic fluids of different manufacturers or different types of the same manufacturer is not permissible in general.

##### **Damage from electro-welding**

Product can be damaged.

- ▶ Do not perform electro-welding on the Hägglunds motor.
- ▶ Do not perform any electro-welding on the driven machine without disconnecting the pivoted attachment from ground.
- ▶ Do not perform any electro-welding at all on the driven machine with a flange mounted motor without providing some special grounding to avoid any current going through the hydraulic motor.
- ▶ Remove any sensitive electronic equipment before performing any electro-welding on the machine.

## NOTICE

### Contamination of the hydraulic fluid

The cleanliness of the hydraulic fluid has a considerable impact on the cleanliness and service life of the hydraulic system. Contamination of the hydraulic fluid could cause premature wear and malfunctions.

- ▶ Make sure that the working environment at the installation site is fully free of dust and foreign substances in order to prevent contaminants, such as welding beads or metal cuttings, from getting into the hydraulic lines and causing product wear or malfunctions. The Hägglands motor must be installed in a clean condition.
- ▶ Use only clean connections, hydraulic lines and attachments (e.g. measuring equipment).
- ▶ No contaminants may enter the connections when they are plugged.
- ▶ Before commissioning, make sure that all hydraulic connections are tight and that all of the connection seals and plugs are installed correctly to ensure that they are leakproof and fluids and contaminants are prevented from penetrating the product.
- ▶ Use a suitable filter system to filter hydraulic fluid during filling to minimize solid impurities and water in the hydraulic system.

### Improper cleaning

Product can be damaged.

- ▶ Plug all openings with the appropriate protective equipment in order to prevent detergents from entering the hydraulic system.
- ▶ Never use solvents or aggressive detergents. Use only water and, if necessary, a mild detergent to clean the Hägglands motor.
- ▶ Do not point the power washer at sensitive components, e.g. shaft seal, electrical connections and components.
- ▶ Use lint-free cloths for cleaning.

### Environmental pollution due to incorrect disposal

Careless disposal of the Hägglands motor and its fittings, the hydraulic fluid and the packaging material could lead to pollution of the environment.

- ▶ Dispose of the Hägglands motor, hydraulic fluid and packaging in accordance with the national regulations in your country.
- ▶ Dispose of the hydraulic fluid in accordance with the applicable safety data sheet for the hydraulic fluid.

### Escaping or spilling hydraulic fluid

Environmental pollution and contamination of the ground water.

- ▶ Always place a drip tray under the Hägglands motor when filling and draining the hydraulic fluid.
- ▶ Use an oil binding agent if hydraulic fluid is spilled.
- ▶ Observe the information in the safety data sheet for the hydraulic fluid and the specifications provided by the system manufacturer.

The warranty applies only to the delivered configuration.

The entitlement to warranty cover will be rendered void if the product is incorrectly installed, commissioned or operated, or if it is used or handled improperly.

## 4 Scope of delivery

Included in the delivery contents is Hägglunds CB as per order confirmation.

## 5 About this product

### 5.1 Performance description

The Hägglunds CB is a radial piston hydraulic motor that converts hydraulic flow into mechanical rotation. Refer to product-specific data sheet and the order confirmation for technical data, operating conditions and operating limits of the specific CB motor.

### 5.2 Product description

The Hägglunds CB is a radial piston hydraulic motor with a rotating cylinder block shaft and a stationary housing. The cylinder block is mounted in fixed roller bearings in the housing. An even number of pistons are radially located in bores inside the cylinder block, and the distributor directs the incoming and outgoing oil to and from the working pistons. Each piston is working against a cam roller. When the hydraulic pressure is acting on the pistons, the cam rollers are pushed against the slope on the cam ring that is rigidly connected to the housing, thereby producing a torque. The cam rollers transfer the reaction force to the piston which are guided in the rotating cylinder block. Rotation therefore occurs, and the torque available is proportional to the pressure in the system. Oil main lines are connected to ports in the connection block and drain lines to ports in the motor housing. The motor is connected to the shaft of the driven machine through the cylinder block. The torque is transmitted by splines or shrink disc coupling.

1. Cam ring
2. Cam roller
3. Piston
4. Shrink disk
5. Cylinder block/hollow shaft
6. Cylinder block / spline
7. Housing cover
8. Cylindrical roller bearing
9. Connection housing
10. Distributor
11. Combined axial and radial bearing
12. Wear ring

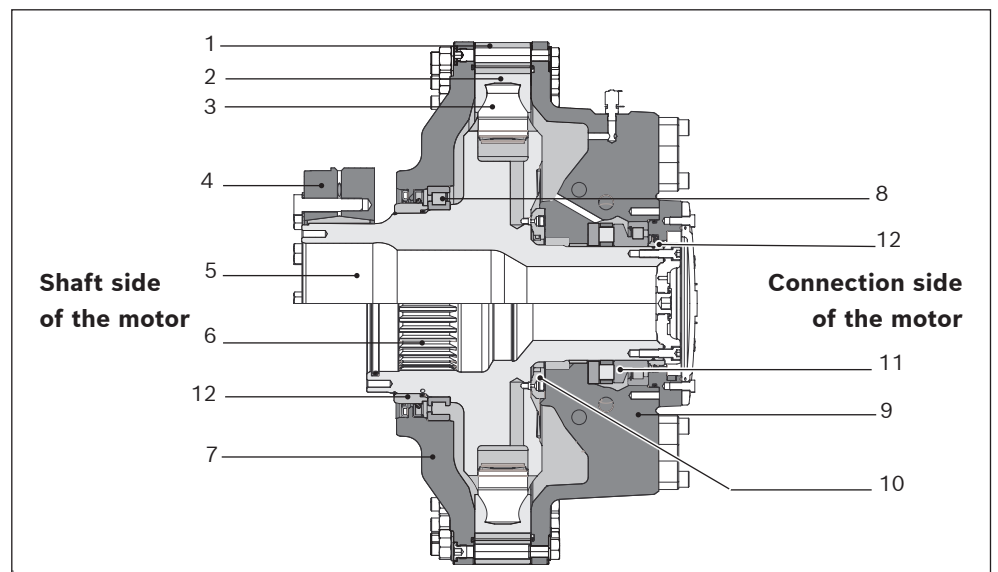


Fig. 1: The CB radial piston motor

### 5.3 Product identification

DD00099509

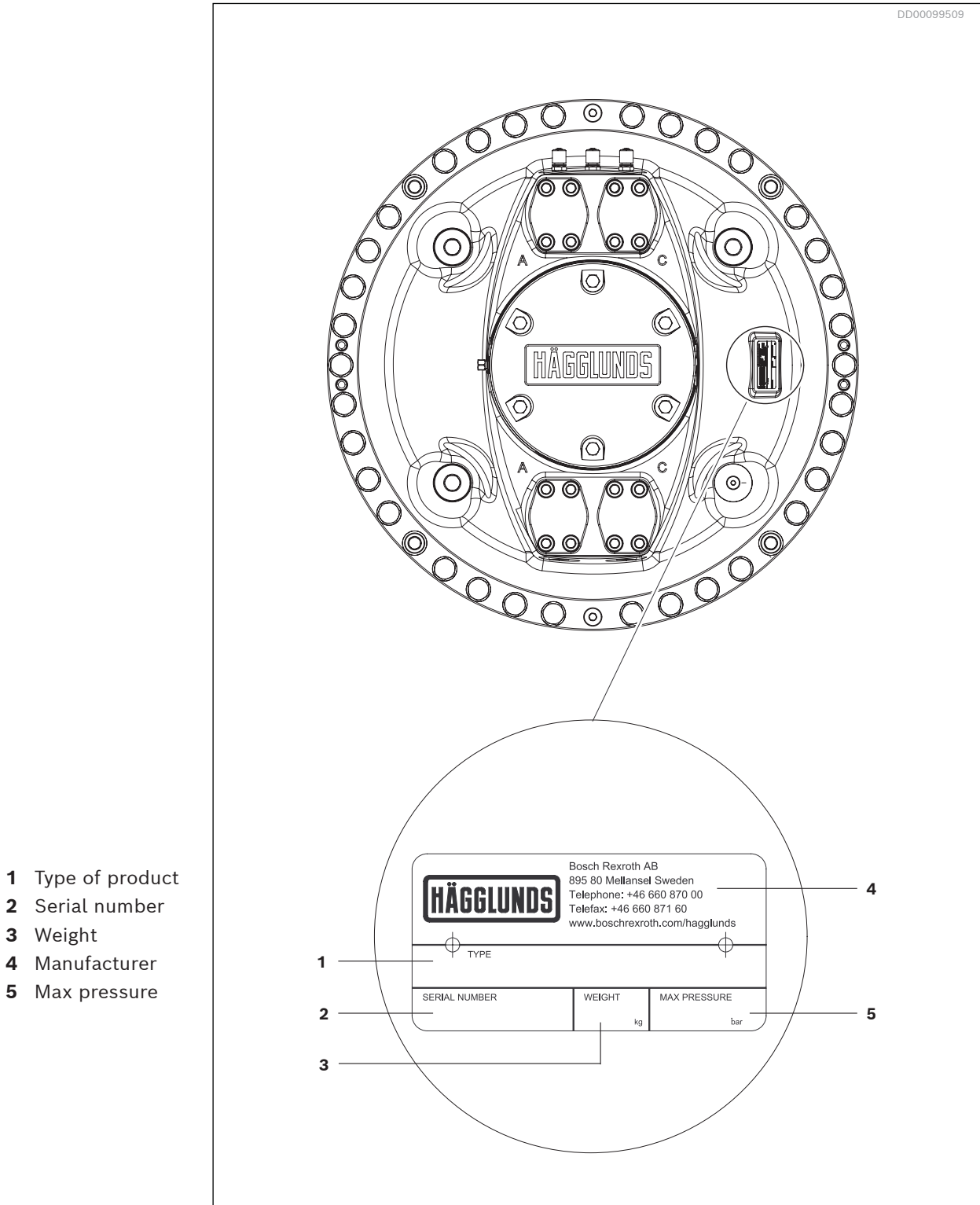


Fig. 2: Plate on motor

## 6 Transport and storage

### 6.1 Product transport

#### 6.1.1 Lifting methods

### ! DANGER

**Danger while transporting or lifting Hägglunds motors due to heavy weight!**

Danger to life, risk of injury or serious injuries and risk of damage to equipment!

- ▶ Make sure that lifting device is correctly installed.
- ▶ Do not stand under suspended load.
- ▶ Always make sure where the centre of gravity is before any lifting.

**Danger if using wrong lifting equipment!**

Danger to life, risk of injury or serious injuries and risk of damage to equipment!

- ▶ Make sure the correct lifting equipment is used.
- ▶ Make sure the correct lifting eye is used, see Fig. 4: and Table 5.

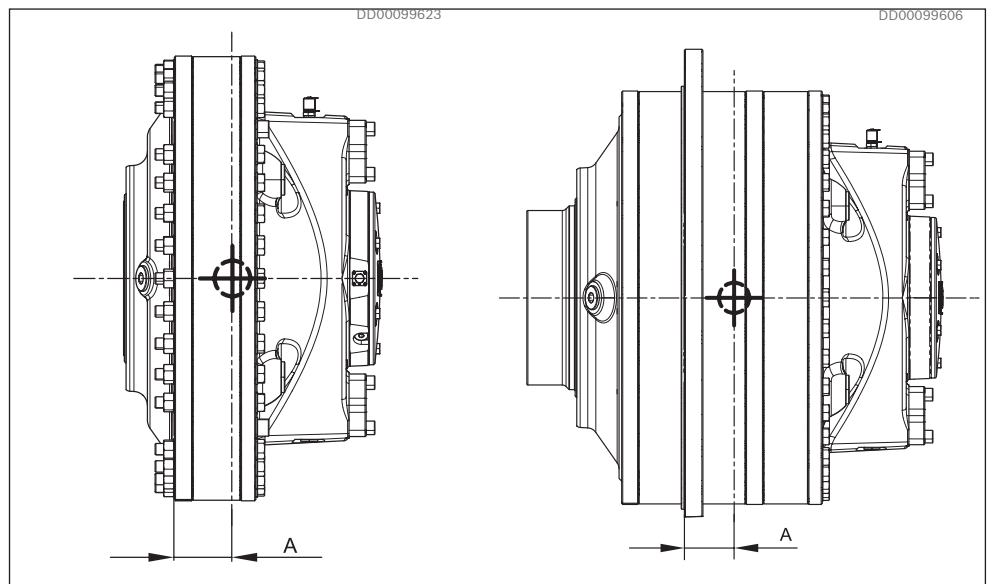


Fig. 3: Center of gravity

Table 4: Center of gravity

| Motor type | Mounting alternative shaft | Measure A |       |
|------------|----------------------------|-----------|-------|
|            |                            | mm        | in    |
| CB 280     | C                          | 72        | 2.83  |
|            | S                          | 100       | 3.94  |
| CB 400     | C                          | 125       | 4.92  |
|            | S                          | 156       | 6.14  |
| CB 560     | C                          | -10       | -0.39 |
|            | S                          | 30        | 1.18  |
| CB 840     | C                          | 48        | 1.89  |
|            | S                          | 86        | 3.39  |
| CB 1120    | S inkl coupling adapter    | 2         | 0.08  |
|            | S                          | 144       | 5.67  |

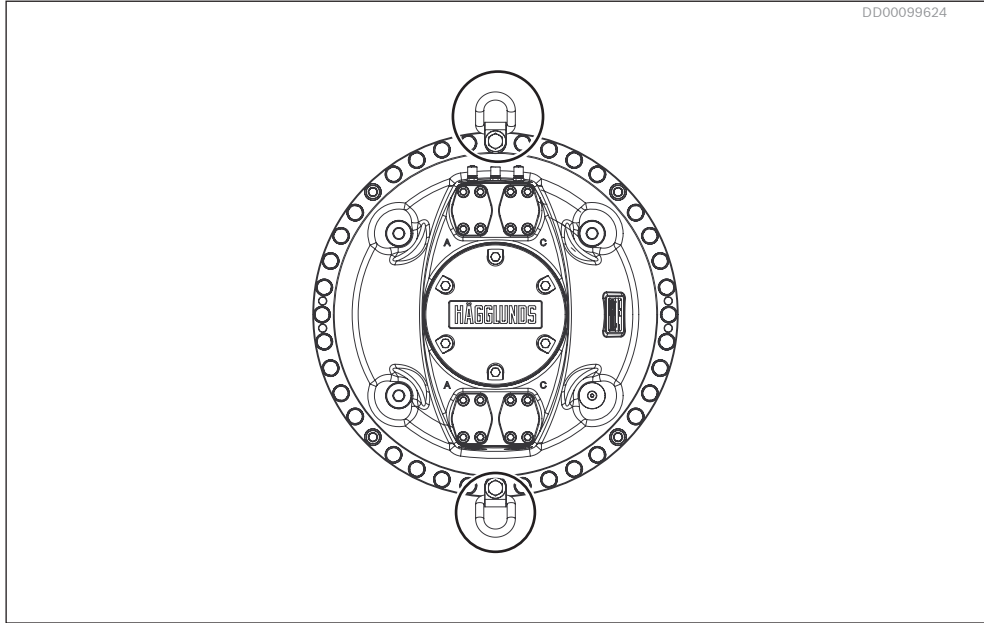


Fig. 4: Lifting eyes at motor

Table 5: Tightening torque for lifting eyes

| Motor type        | Screw dimension | Number of screws | Tightening torque |        |
|-------------------|-----------------|------------------|-------------------|--------|
|                   |                 |                  | Nm                | lbf-ft |
| CB 280 to CB 1120 | M20             | 2                | 380               | 280    |

6.1.2 Lifting motors and accessories

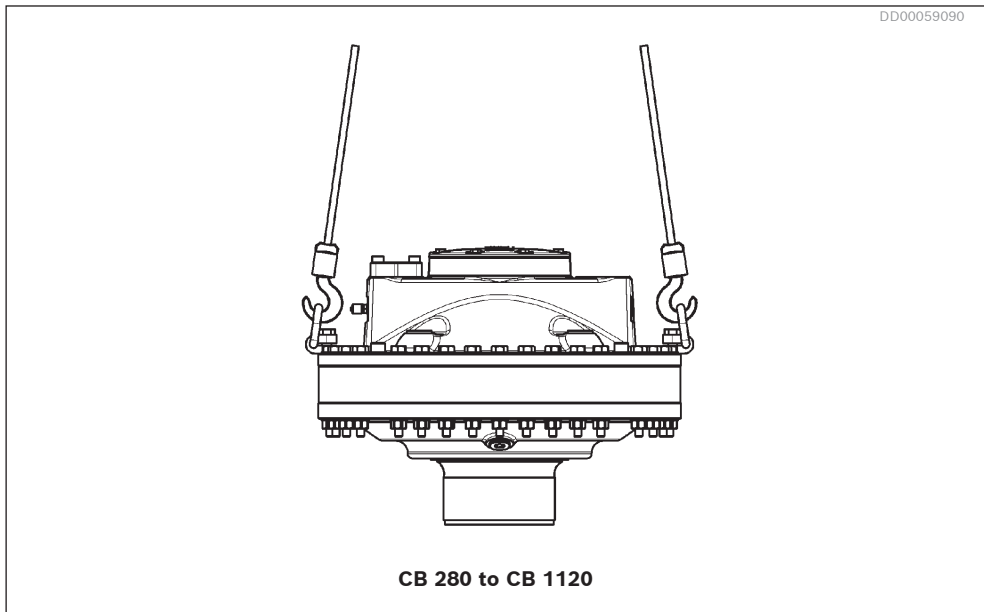


Fig. 5: Lifting motor with shaft in vertical plane



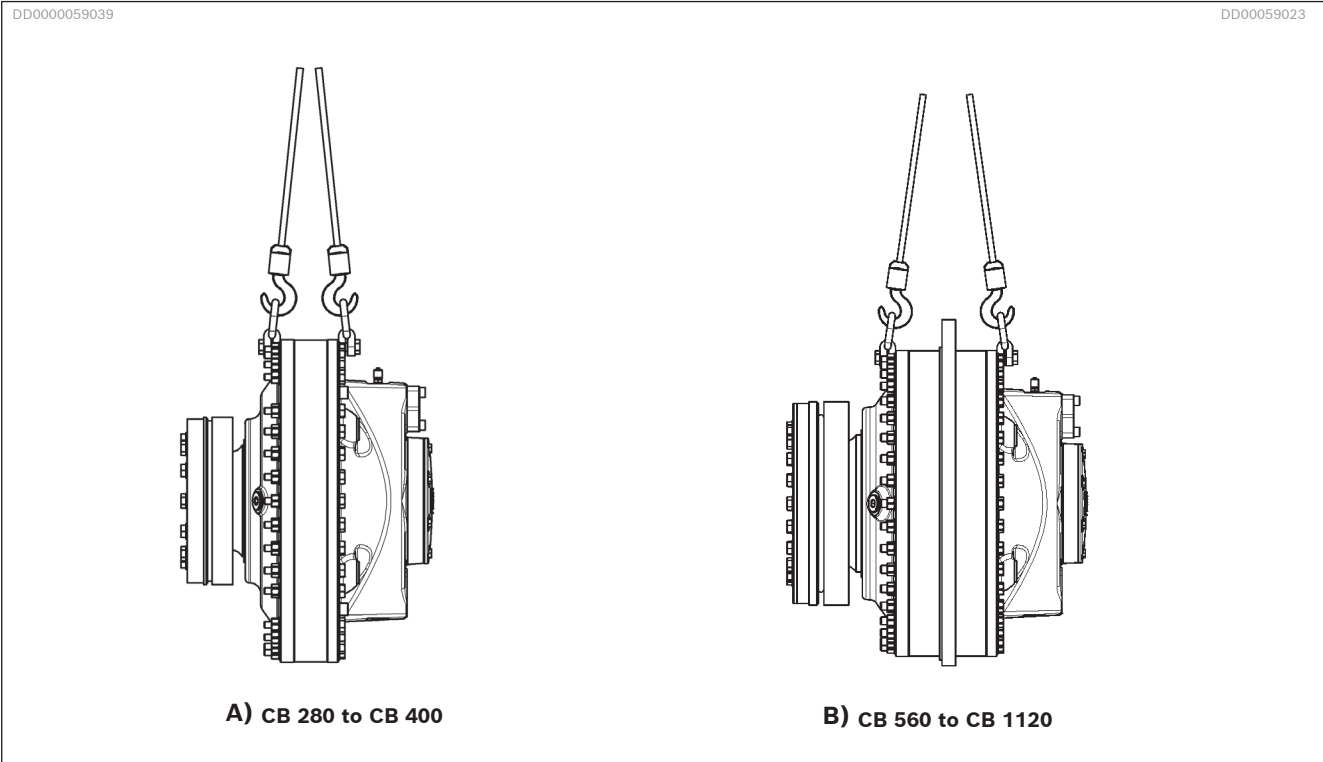


Fig. 6: Lifting motor with shaft in horizontal plane

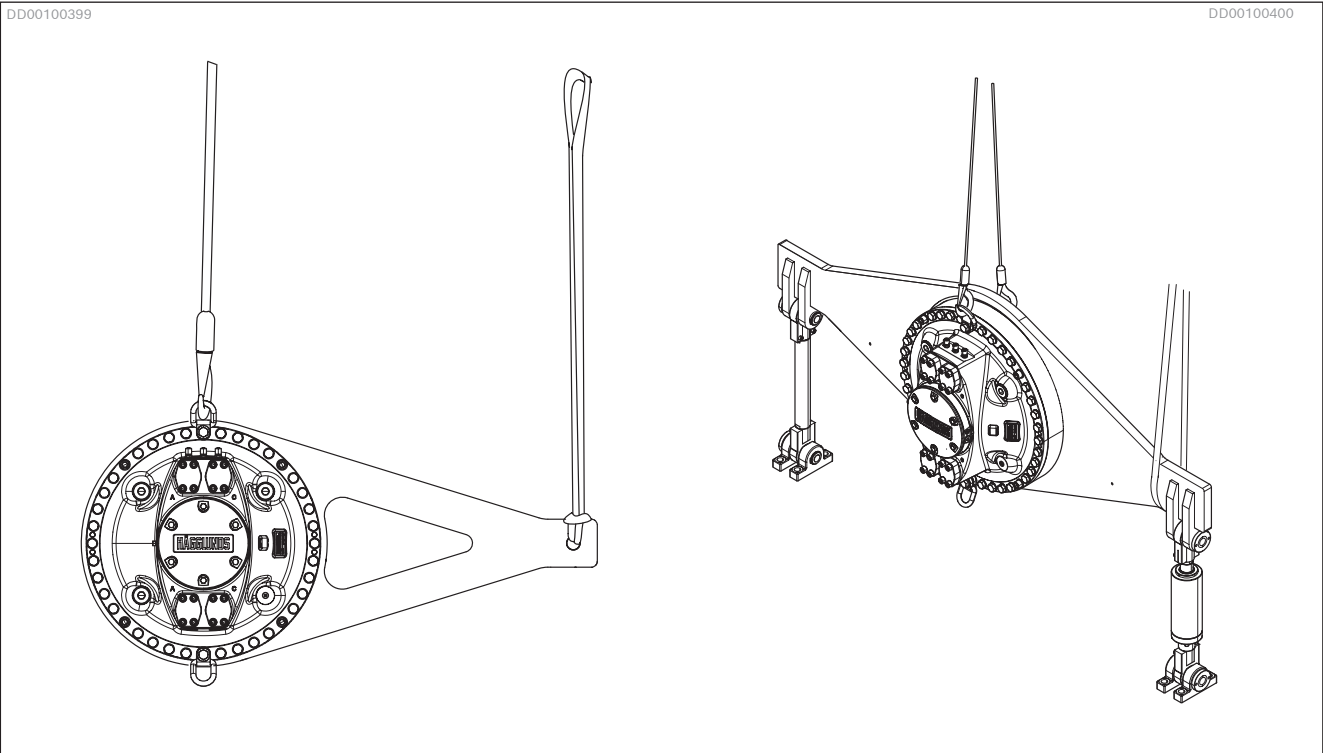


Fig. 7: Lifting motor mounted to single/double ended torque arm

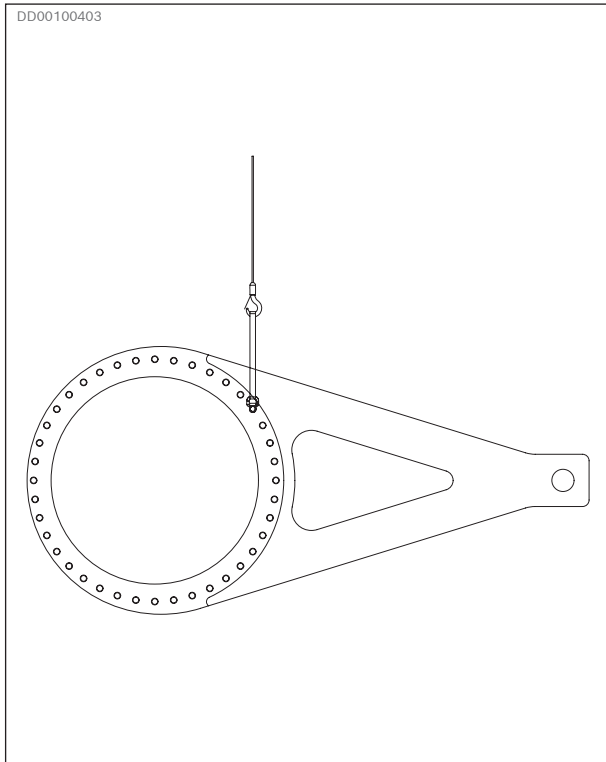


Fig. 8: Lifting single ended torque arm

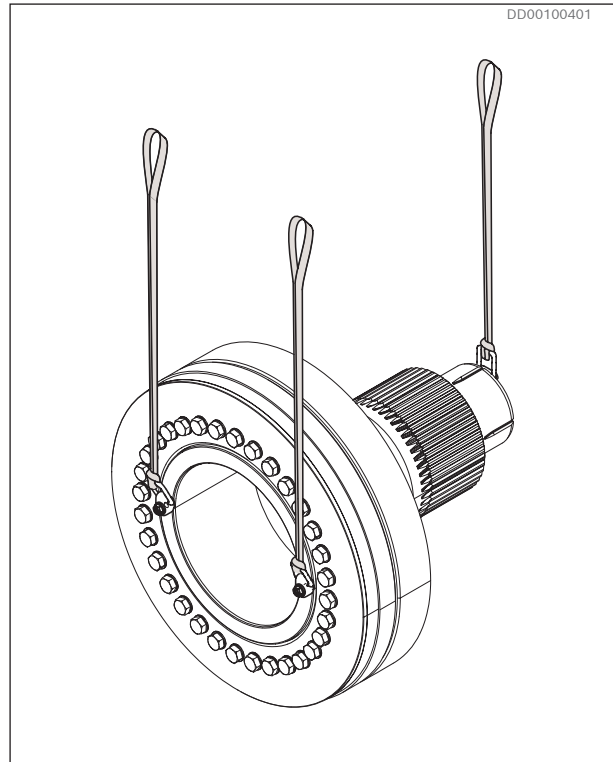


Fig. 9: Lifting coupling adapter

## 6.2 Product storage

The motor is delivered with internal protection in the form of an oil film with vapor state corrosion inhibitors, and external protection in form of a VCI plastic bag. This provides sufficient protection for indoor storage in normal temperatures for about 12 months.

### 6.2.1 Standing the motor on a flat surface

#### **! DANGER**

##### **Unsecured motor can fall!**

Danger to life or risk of injury, damage to equipment!

- ▶ When in storage or during oil filling, the motor must always be secured from falling.

#### **NOTICE**

##### **Incorrect placement of the motor!**

Risk of damage to equipment.

- ▶ When in storage with shaft vertical, the motor must always be placed with the hollow shaft facing down.
- ▶ It is also advisable to provide supports at the mounting surface of the motor, see Fig. 10 .

When the motor is placed on a flat surface such as a floor, it must stand either on its outer diameter or on the suitably protected end face of the hollow shaft. It is also advisable to provide supports shown in Fig. 10.

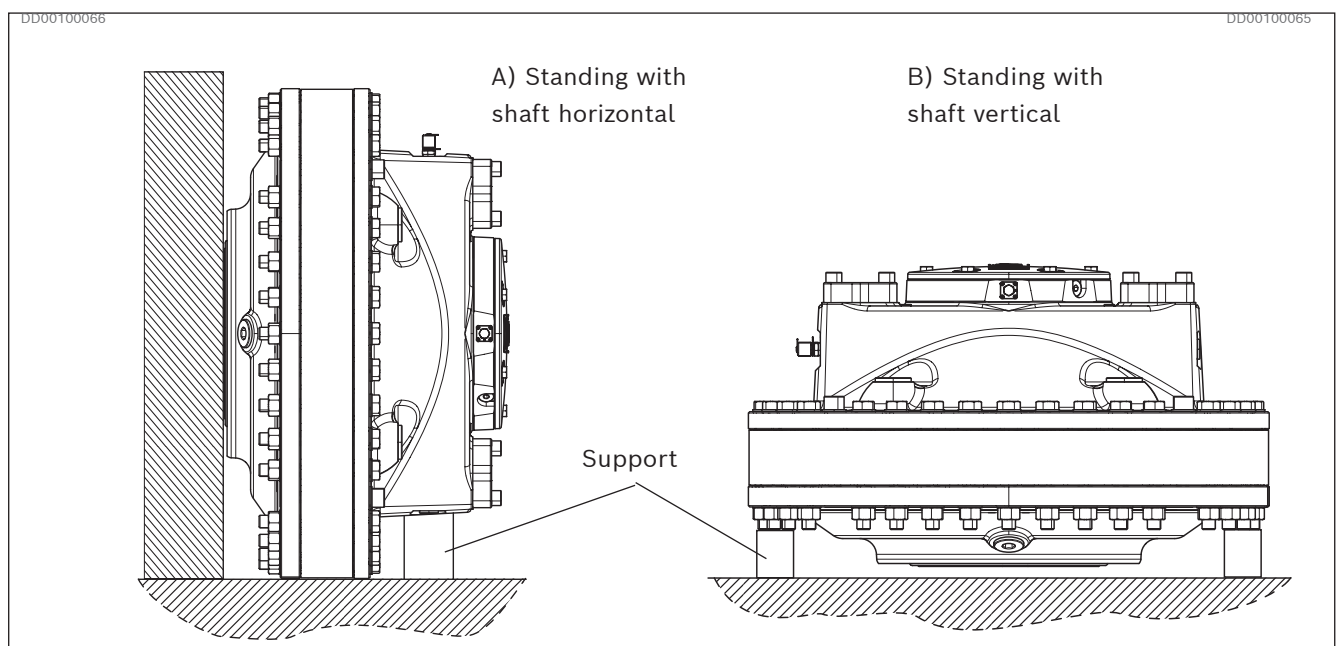


Fig. 10: CB motor standing on a flat surface (example)

### 6.2.2 Storing for extended periods or in uncontrolled environment

## NOTICE

### Insufficient cleanliness!

Risk of damage to equipment.

- ▶ Take extreme care to ensure that no contamination enters the motor.

If the motor is stored for more than 3 months in uncontrolled environment or more than 12 months in controlled environment, it must be totally filled with oil according to below:

1. Place the motor as shown in *Fig. 10, B*) Standing with shaft vertical.
2. Fill the motor full with filtered oil containing a mixture of 0,4% FUCHS ANTICORIT VCI UNI O 40, or similar corrosion inhibitor compatible with the selected fluid in the following order: D1, A1 and C1.  
NOTE! See *Table 6* for oil volume.
3. Fit the plug to D1.
4. Seal connections A1 and C1 with the cover plates fitted to the connection surface at delivery. Check that the O-rings or rubber seals are in position in the cover plates
5. Position the motor as shown in *Fig. 10, A*) Standing with shaft horizontal or alt. B) Standing with shaft vertical.
6. The motor must be turned a few revolutions once a month to prevent internal corrosion in the motor.

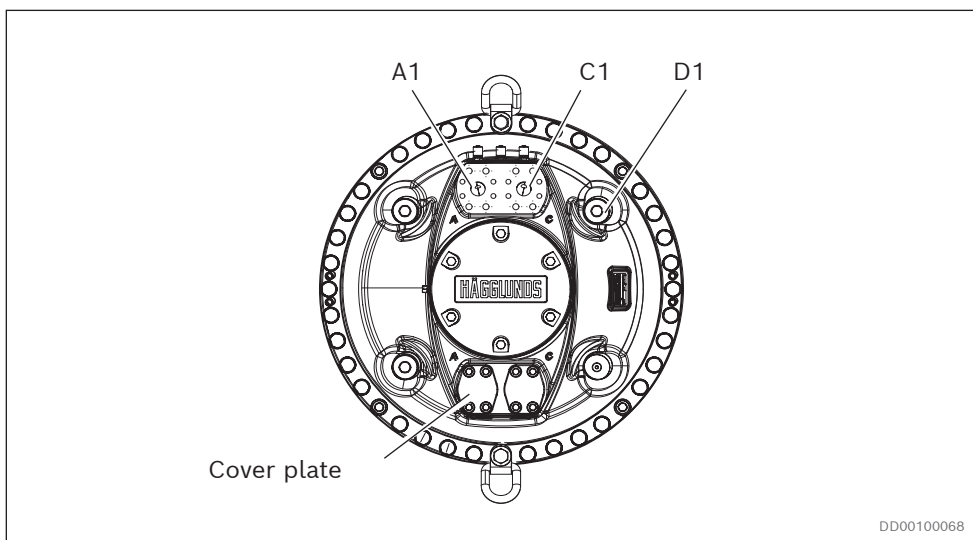


Fig. 11: Filling the motor with oil

Table 6: Motor case oil volume

| Motor size | Motor case oil volume including channels |           |
|------------|--|-----------|
|            | Litre                                    | US gallon |
| CB 280     | 15                                       | 4.0       |
| CB 400     | 21                                       | 5.5       |
| CB 560     | 19                                       | 5.0       |
| CB 800     | 25                                       | 6.6       |
| CB 1120    | 32                                       | 8.5       |

### 6.2.3 Storing during maintenance

If the motor has been in operation and the oil in the hydraulic system fulfills the requirements in [data sheet RE 15414](#), regarding water content, the drained motor can be stored for one month without additional rust protection.

The oil connections of the motor must be properly plugged/covered during the whole storage period to avoid any contamination or humidity/water to enter the motor.

If the storage time is longer than one month, follow the instructions in 6.2.2, or if the motor is kept on the shaft, the power unit must be started and the motor rotated once a month.

## 7 Installation

### 7.1 Unpacking

#### CAUTION

##### **Danger from parts falling out!**

If the packaging is not opened correctly, parts may fall out and damage the parts or even cause injuries!

##### **Danger from parts falling out!**

If the packaging is not opened correctly, parts may fall out and damage the parts or even cause injuries!

- ▶ Place the packaging on a flat and solid surface.
- ▶ Only open the packaging from the top.
- ▶ Remove the packaging from the Hägglunds motor.
- ▶ Check the Hägglunds motor for transport damage and completeness, see chapter 4.
- ▶ Dispose of the packaging according to the environmental regulations of your country.

## 7.2 Installation conditions

### 7.2.1 Spline shaft end

The splines shall be lubricated with hydraulic oil, see: *Mounting the spline motor to the coupling adapter/driven shaft page 44* or filled with transmission oil from any connected gearbox or similar according to *Fig. 44*.

To avoid wear in the splines, the installation must be within the recommendations and specified tolerances according to data sheet [RE 15302](#).

### 7.2.2 Plain shaft end

#### Recommended design of driven shaft end on normally loaded shaft

In drives with only one direction of rotation and/or load where the stresses in the shaft are moderate, the shaft can be plain. For further information see data sheet [RE 15302](#).

#### Recommended design of driven shaft end on heavily loaded shaft

Where the driven shaft is heavily loaded and is subject to high stresses, for example for changes in the direction of rotation and/or load, it is recommended that the plain driven shaft should have a stress relieving groove. For further information see data sheet [RE 15302](#).

#### Thread for assembly tool

To make it easier to mount the motor on the driven shaft end or to remove the motor from the shaft it is recommended that a hole should be drilled and tapped in the centre of the shaft for a mounting tool. For further information see data sheet [RE 15302](#)

## 7.3 Required tools

### 7.3.1 Assembly tool for coupling adapter CB 1120

An assembly tool can be used for easier and faster mounting of the coupling adapter to the driven shaft. The assembly tool is passed through the coupling adapter and screwed into the pre made thread in the driven shaft. The coupling adapter is pulled onto the shaft by turning the nut on the assembly tool.

#### Material ID Assembly tool for coupling adapter:

Material ID R939064002

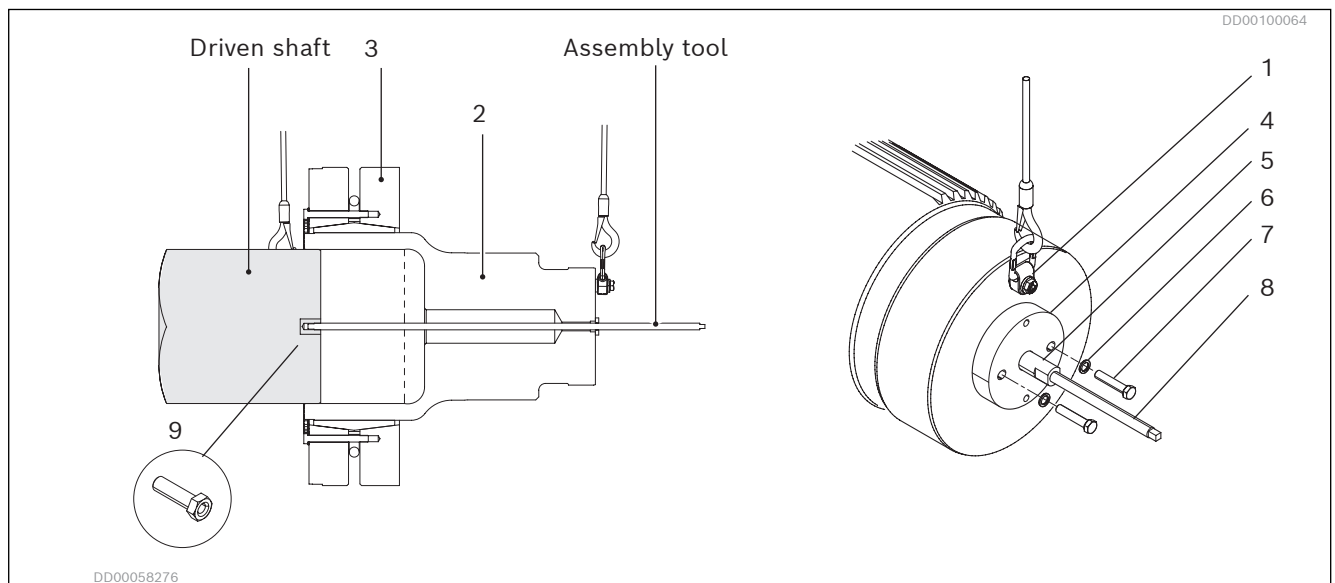


Fig. 12: Mounting coupling adapter with assembly tool

#### Included in Coupling adapter:

1. Lifting eye
2. Adapter shaft
3. Shrink disc

#### Included in assembly tool:

4. Dismantling tool
5. Nut
6. Washer
7. Screw
8. Carriage beam
9. Adapter M20 to M16

### 7.3.2 Assembly tool for CB motor

For easier and faster mounting of the motor on the coupling adapter or driven shaft, a special assembly tool can be used. The assembly tool is passed through the motor and screwed into a pre made thread in the coupling adapter or driven shaft. The motor is pulled onto the shaft by turning the nut on the assembly tool.

#### Material ID Assembly tool for CB motor:

Material ID R939003803

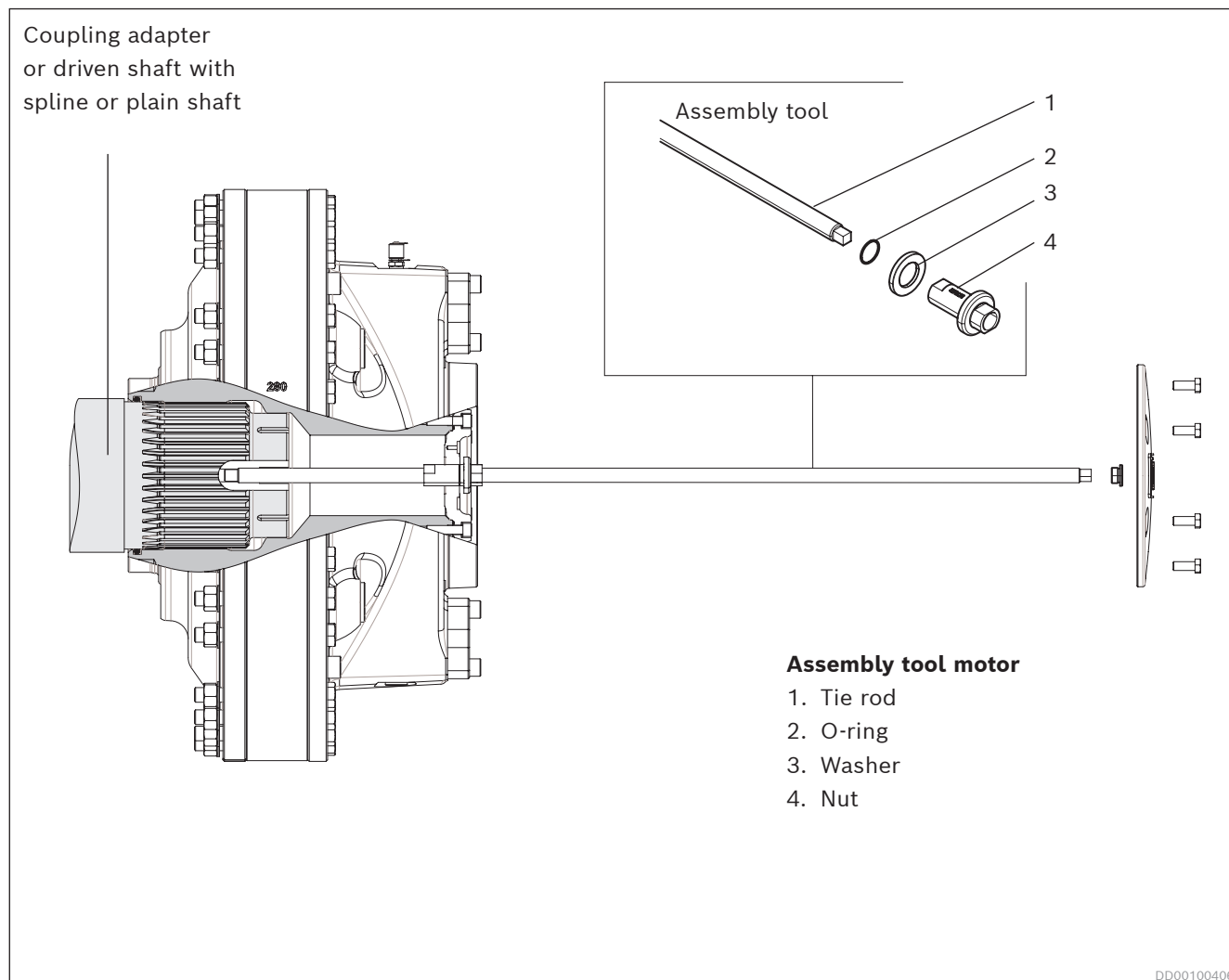


Fig. 13: Mounting CB motor with assembly tool



## 7.4 Product installation

Before the installation, drain all fluids from the motor.

### ! CAUTION

#### Risk for pressurized hydraulic fluid in the motor due to temperature variations!

Risk health hazard, environmental pollution!.

- ▶ Be careful when opening plugs
- ▶ Use PPE (e.g. safety glasses, safety gloves)

### 7.4.1 Fitting the torque arm on the motor

### NOTICE

#### Unauthorized modification of component

Risk of damage equipment

- ▶ Do not weld, drill, grind or carry out any similar work on the torque arm without Bosch Rexroth approval.

#### General information for TC A and DTCB

The torque arm shall be fitted to the motor before the motor is mounted on the driven shaft. See also data sheet [RE 15355](#).

1. Clean the mating surfaces on the torque arm and motor.
2. Oil the screws (1).
3. Make sure that the foundation can withstand the forces from the torque arm (see Fig. 21, Fig. 30, Table 9 and Table 12).
4. The motor must be turned until the drain outlets are positioned according to 7.4.5
5. Mount the torque arm on the motor with the screws and washers.
6. Tighten the screws (1) to the torque stated in Table 7.

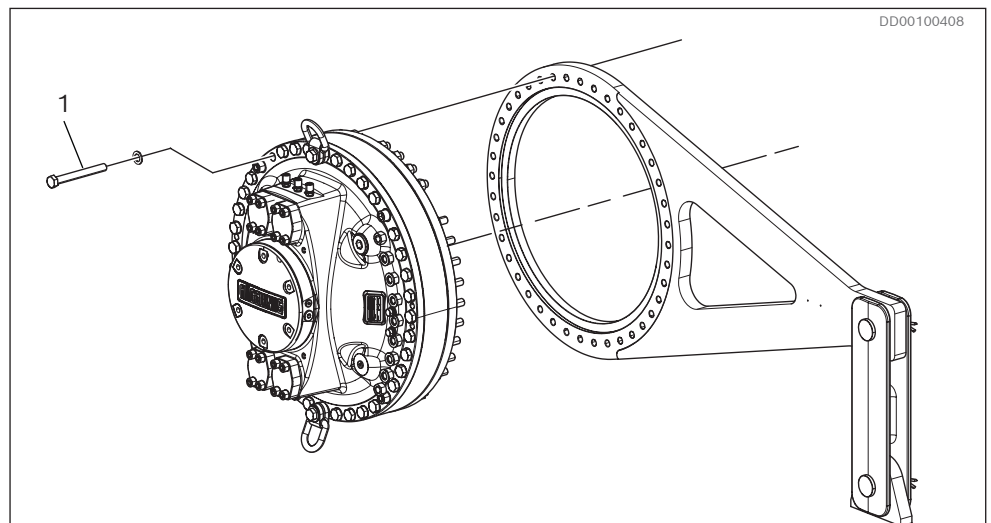


Fig. 14: Mounting single ended torque arm TC A 0400 for CB 280 to CB 400

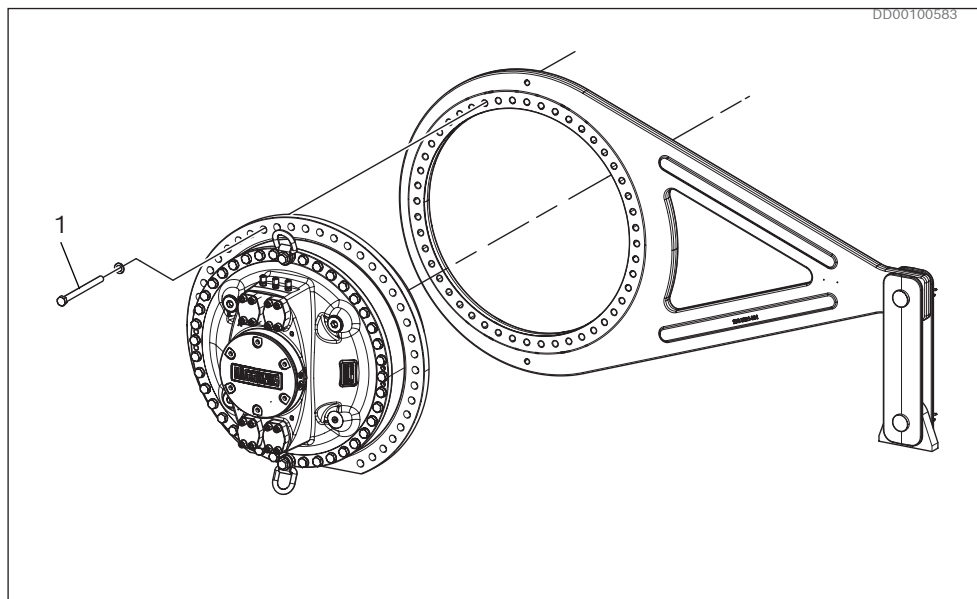


Fig. 15: Mounting single ended torque arm TC A 0840 to TC A 1120 for CB 560 to CB 1120

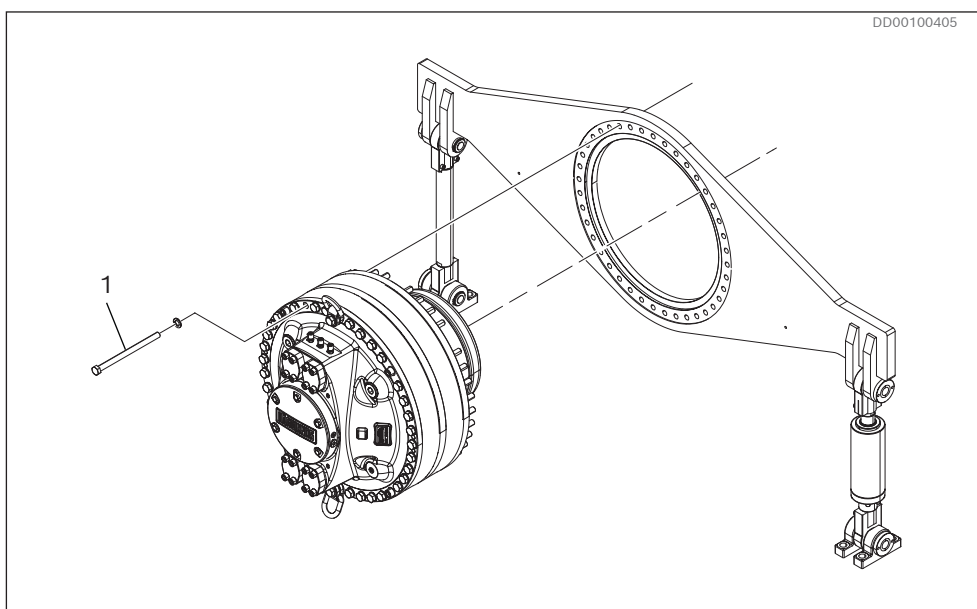


Fig. 16: Mounting double ended torque arm DTCB 0400 to DTCB 1120 for CB 280 to CB 1120

Table 7: Screw dimensions

| Torque arm              | Motor type | Screw dimension     | Number of screws | Tightening torque<br>Nm | Tightening torque<br>lbf-ft |
|-------------------------|------------|---------------------|------------------|-------------------------|-----------------------------|
| TC A 0400,<br>DTCB 0400 | CB 280/400 | M20x180/300<br>10.9 | 34               | 540                     | 400                         |
| TC A 0840<br>DTCB 1120  | CB 560/840 | M24x80 10.9         | 41               | 900                     | 660                         |
| TC A 1120<br>DTCB 1120  | CB 1120    |                     |                  |                         |                             |

**Notice!** Use torque wrench and oiled screws!

**7.4.2 Single ended torque arm installation**

The single ended torque arm is fitted to the motor before the motor is mounted on the driven shaft. See 7.4.1 , Fig. 14 and Fig. 15

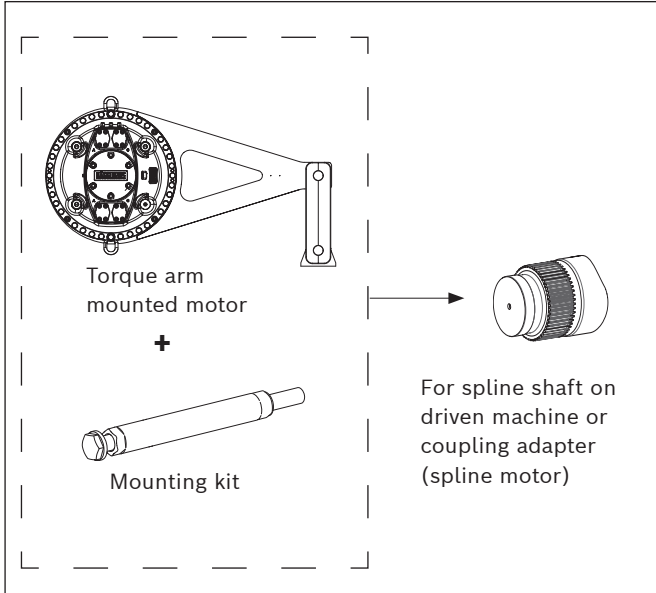


Fig. 17: Single ended torque arm mounting for spline shaft

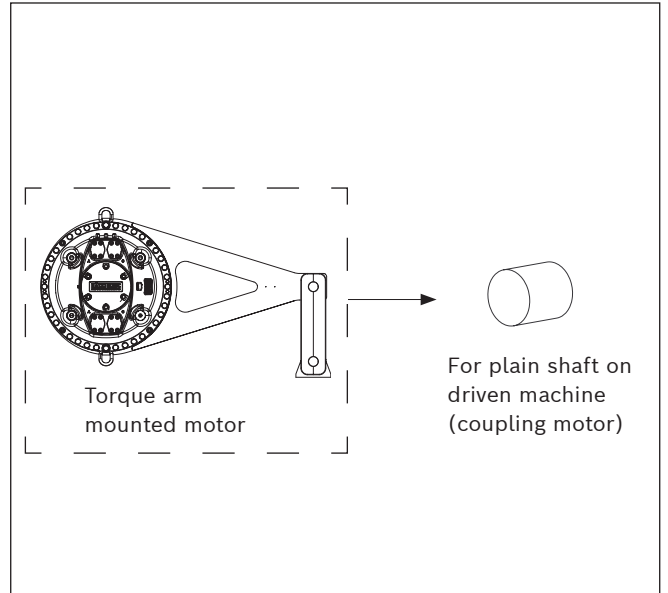


Fig. 18: Single ended torque arm mounting for plain shaft

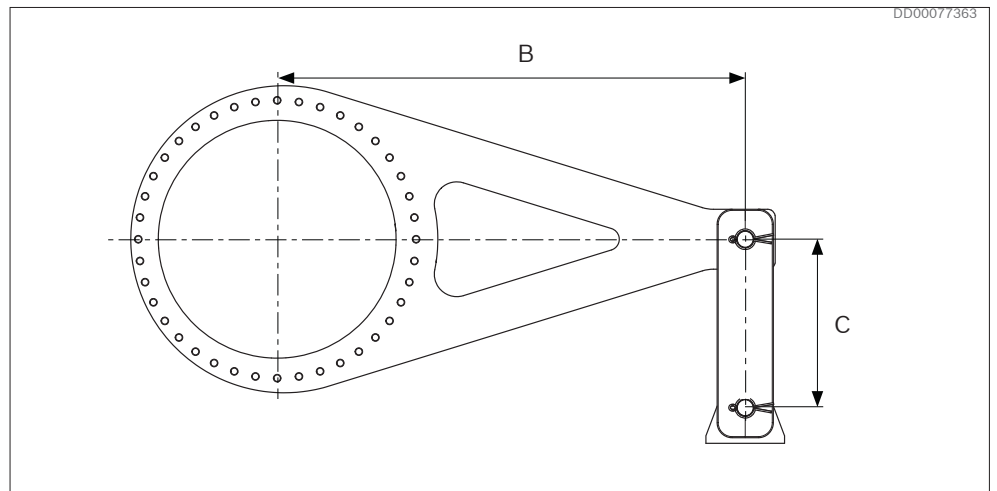


Fig. 19: Single ended torque arm TC A

Table 8: Dimensions torque arm TCA

| Torque arm | Motor type       | B     |       | C   |       | Weight <sup>1)</sup> |     |
|------------|------------------|-------|-------|-----|-------|----------------------|-----|
|            |                  | mm    | in    | mm  | in    | kg                   | lb  |
| TC A 0400  | CB 280 to CB 400 | 1 250 | 49.21 | 545 | 21.46 | 162                  | 357 |
| TC A 0840  | CB 560 to CB 840 | 1 500 | 59.06 | 545 | 21.46 | 223                  | 492 |
| TC A 1120  | CB 1120          | 2 000 | 78.74 | 545 | 21.46 | 344                  | 759 |

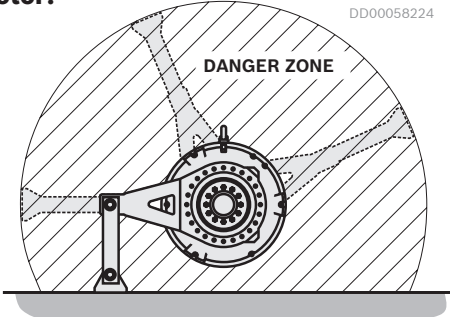
<sup>1)</sup> Single ended torque arm with articulated connection.

### Mounting of articulated connection

**! DANGER**

**Articulated connection rotates with the motor!**  
Risk to life and risk of injury or serious injuries and risk of damage to equipment!

- ▶ Make sure the foundation and the customer machine can withstand the forces from the torque arm. See Fig. 21, Fig. 30, Table 9 and Table 12
- ▶ Do not stand in the danger zone.



DD00058224

The diagram shows a motorized articulated connection. A circular motor is mounted on a base. A torque arm is attached to the motor's output shaft. A shaded area, labeled 'DANGER ZONE', extends from the motor and the arm, indicating the area where the arm can rotate and potentially cause injury or damage. The motor is shown in a side view, and the danger zone is a semi-circular area around it.

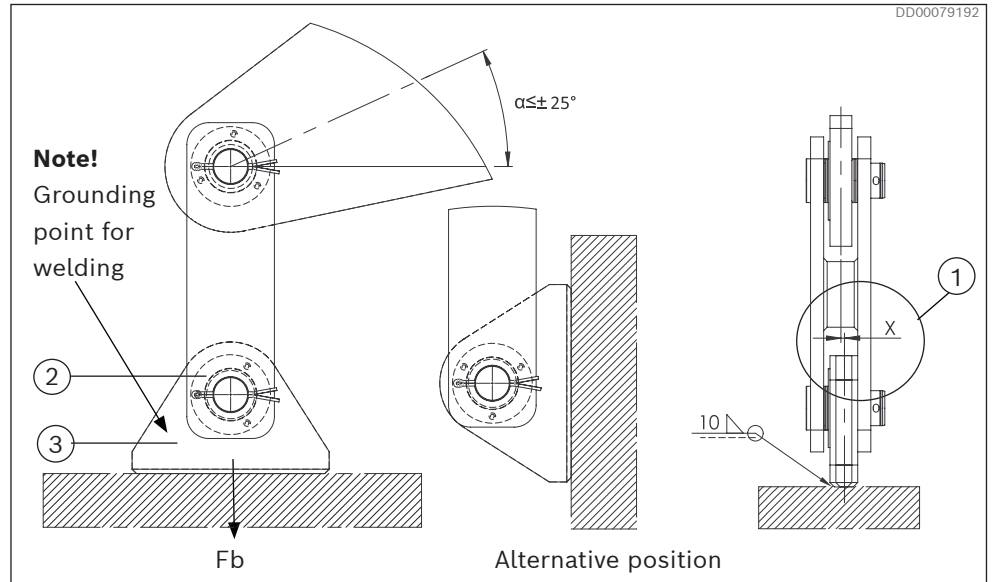
**! WARNING**

**Heating of material (welding).**  
Risk of fire, health hazard, damage to equipment, environmental pollution!

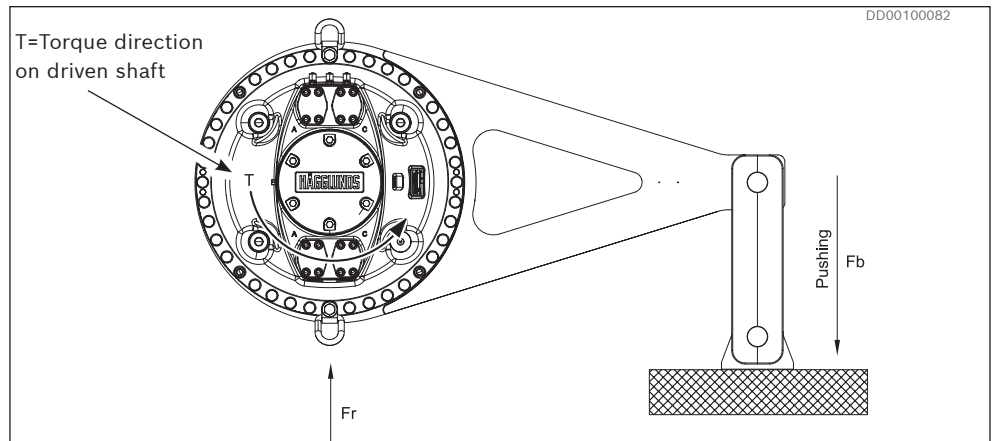
- ▶ Only perform welding work when the machine/system is depressurized.
- ▶ The product is painted with thermosetting plastic paint containing an isocyanate component. When a thermosetting plastic paint is heated to over 150-175°C, gases are emitted that can cause serious health risk. If hot work (e.g. welding) is done on the product, protective breathing equipment must be used.
- ▶ **Never** use motor as grounding point.

**Articulated connection in general**

1.  $x \leq \pm 2 \text{ mm}$  (0,079 inch) misalignment in installation.  
 $x \leq \pm 15 \text{ mm}$  (0,59 inch) movement when in use.
2. The articulated connection and the spherical plain bearing must be dismounted during welding. See Fig. 22 and Fig. 23
3. Steel: EN 10025-3 – S355N (1.0545), shall be protected against corrosion after welding.



**Fig. 20: Installation instruction for articulated connection for TC A**



**Fig. 21: External forces Fr, Fb for TC A**

**Table 9: External forces single ended torque arm valid for a pressure difference of 420 bar [6000 psi] static**

| Torque arm | Motor        | Force Fb |           | Force Fr <sup>1)</sup> |           |
|------------|--------------|----------|-----------|------------------------|-----------|
|            |              | N        | lbf       | N                      | lbf       |
| TC A 0400  | CB 280 280   | 94 080   | 21 150.03 | 86 046                 | 19 343.91 |
|            | CB 400 400   | 134 400  | 30 214.32 | 122 883                | 27 625.20 |
| TC A 0840  | CB 560 560   | 156 800  | 35 250.04 | 143 674                | 32 299.20 |
|            | CB 840 840   | 235 200  | 52 875.06 | 218 837                | 49 196.51 |
| TC A 1120  | CB 1120 1120 | 235 200  | 52 875.06 | 214 792                | 48 287.16 |

1) The force Fr is calculated including the weight of spline motor and torque arm.

### Standard and electrical isolated articulated connection

1. The bearing (6) shall be mounted by using a mounting sleeve or tube applied on the bearing outer ring.
2. The bearing shall be mounted with the slot in the outer ring perpendicular towards the load direction. See Fig. 22 (also valid for Fig. 23)
3. Lock the bearings with the circlips (5)
4. Assemble the rest of the components according to Fig. 22 and Fig. 23

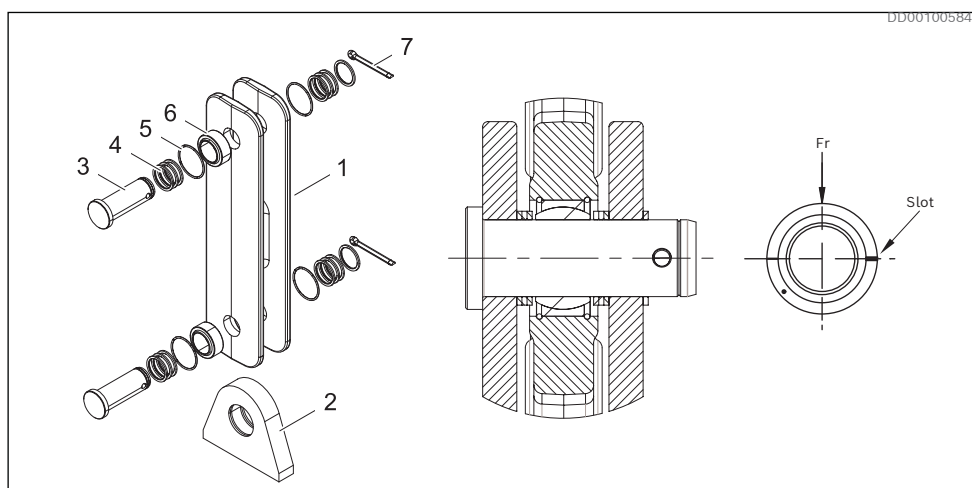


Fig. 22: Standard articulated connection TC A

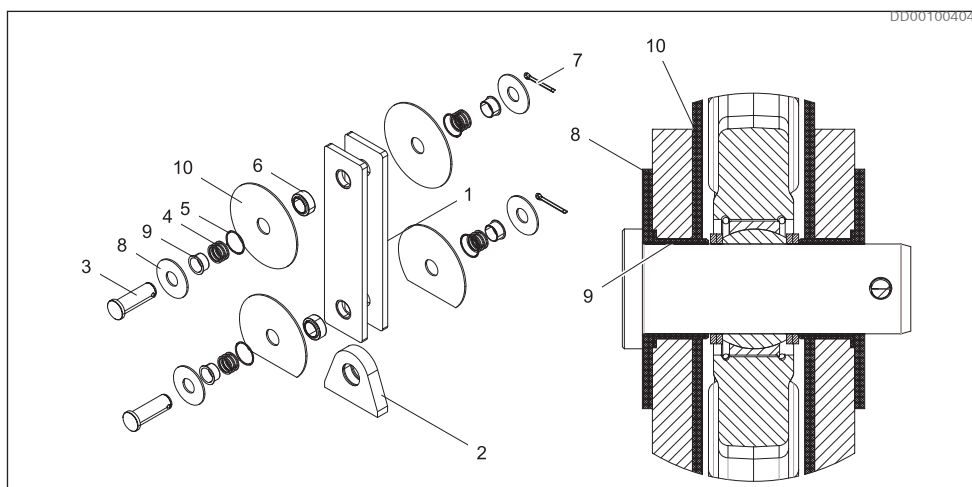
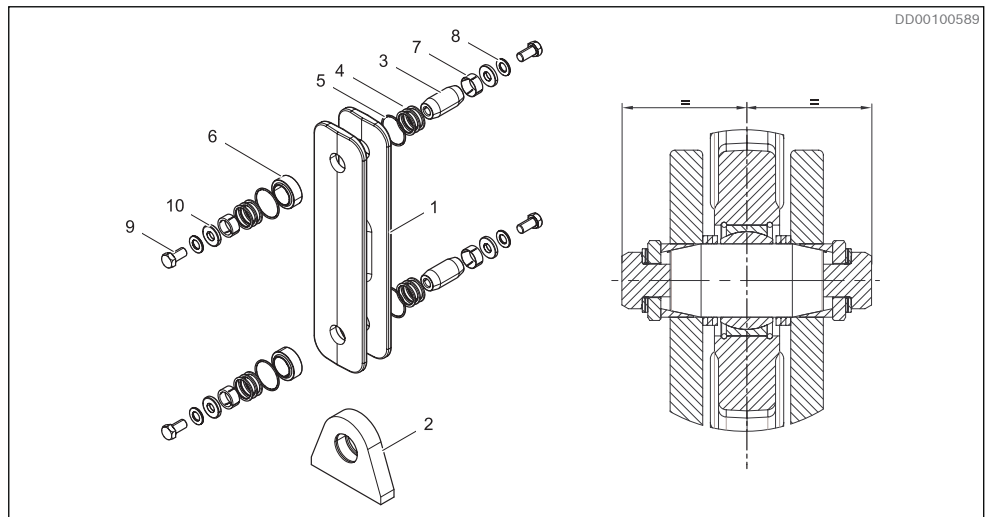


Fig. 23: Electrical isolated articulated connection TC A

| Pos | Description                   | Pcs |
|-----|-------------------------------|-----|
| 1   | Linkage part                  | 1   |
| 2   | Fastening support             | 1   |
| 3   | Bolt                          | 2   |
| 4   | Supporting disc               | 12  |
| 5   | Circlip                       | 4   |
| 6   | Spherical plain bearing       | 2   |
| 7   | Split pin                     | 2   |
| 8   | Washer (electrical isolated)  | 4   |
| 9   | Bushing (electrical isolated) | 4   |
| 10  | Washer (electrical isolated)  | 4   |

**Heavy duty articulated connection**

1. The bearing (6) shall be mounted by using a mounting sleeve or tube applied on the bearing outer ring.
2. The bearing(6) shall be mounted with the slot in the outer ring perpendicular towards the load direction. See Fig. 22 (also valid for Fig. 24)
3. Lock the bearings (6) with the circlips (5)
4. Grease the sleeves (7) and axle (3) with grease available, preferably graphite grease. Do not grease the threads
5. Insert the axle (3) and then the supporting discs rings (4) and position the axle (3) in the bores. Make sure the axle is centered, see Fig. 24. Install the sleeves (7), then wedge lock washers and screws (9). Tighten the screws with 350 Nm, 258 lb-ft.
6. After initial torque, check the torque after 10 hours, 40 hours and at regular service intervals to ensure proper seating of the sleeves.



**Fig. 24: Heavy duty articulated connection TC A**

| Pos | Description               | Pcs |
|-----|---------------------------|-----|
| 1   | Linkage part              | 1   |
| 2   | Fastening support         | 1   |
| 3   | Shaft                     | 2   |
| 4   | Supporting disc           | 12  |
| 5   | Circlip                   | 4   |
| 6   | Spherical plain bearing   | 2   |
| 7   | Sleeve                    | 4   |
| 8   | Set of wedge lock washers | 4   |
| 9   | Screw                     | 4   |
| 10  | Washers                   | 4   |

### 7.4.3 Double ended torque arm installation

The double ended torque arm is fitted to the motor before the motor is mounted on to the driven shaft, see 7.4.1 Fig. 16

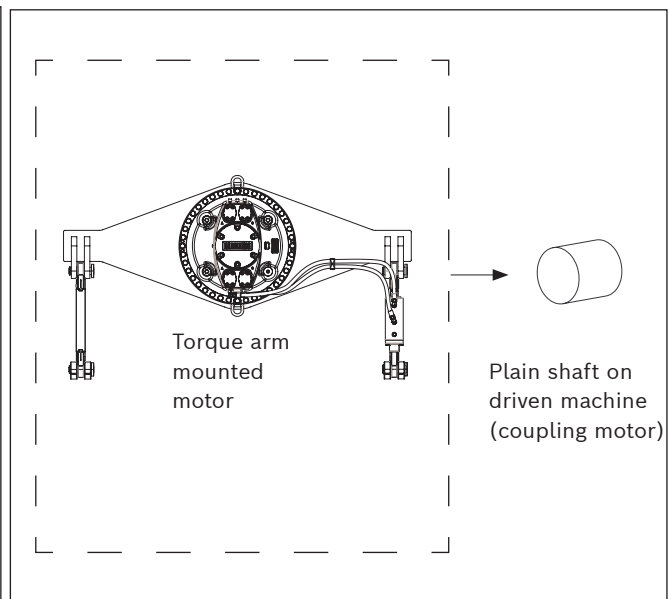
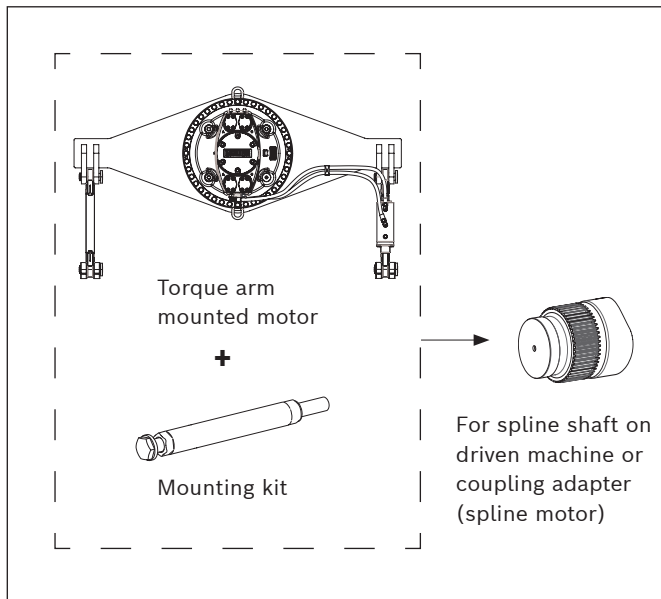


Fig. 25: Double ended torque arm mounting for spline shaft

Fig. 26: Double ended torque arm mounting for plain shaft

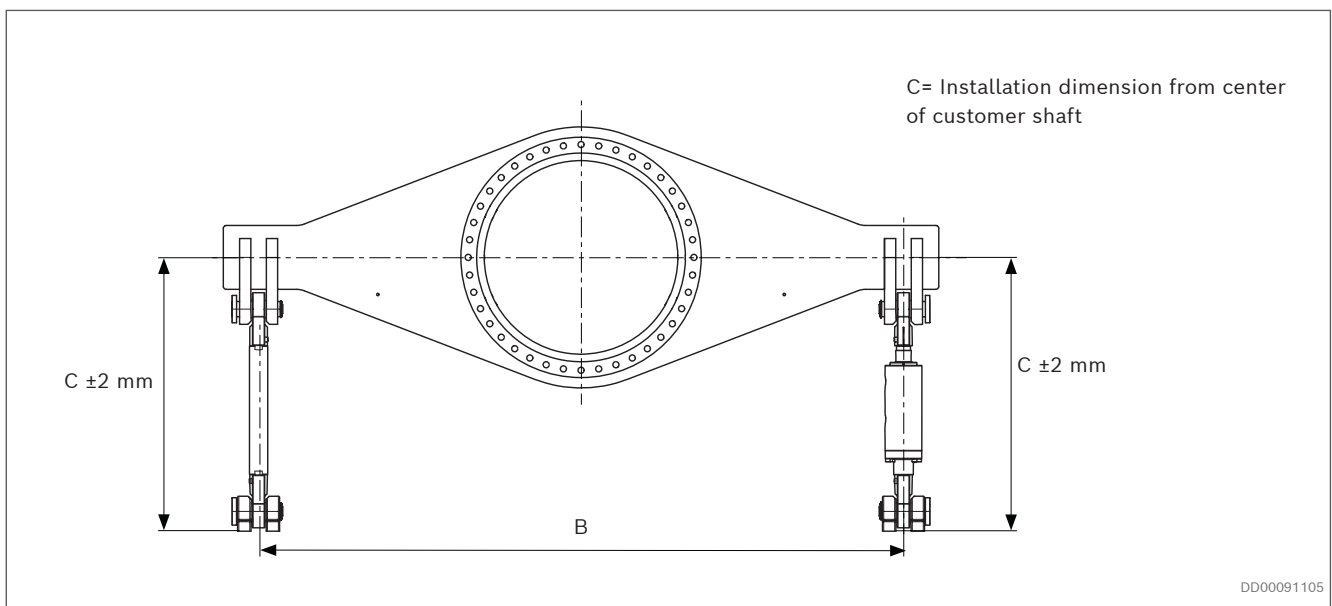


Fig. 27: Double ended torque arm DTCB

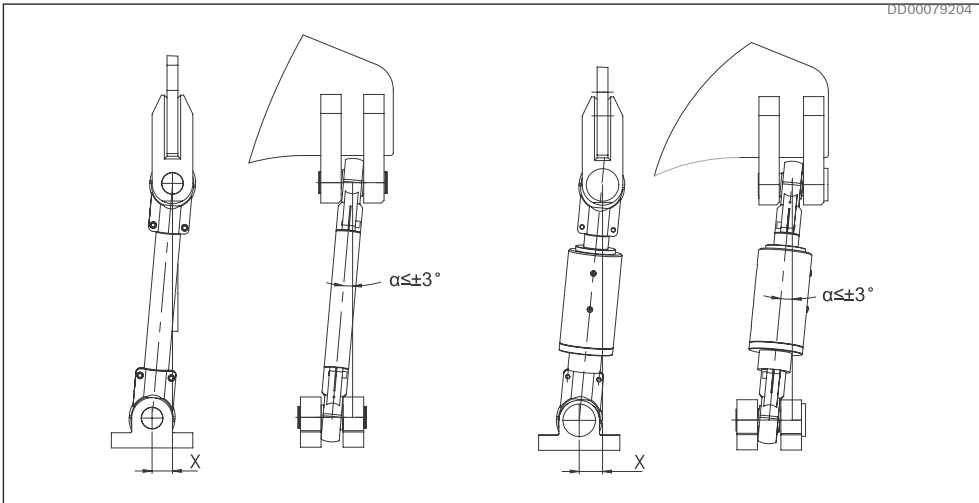
Table 10: Dimensions torque arm DTCB

| Torque arm | B    |        | C   |       | Weight <sup>1)</sup> |      |
|------------|------|--------|-----|-------|----------------------|------|
|            | mm   | in     | mm  | in    | kg                   | lb   |
| DTCB 0400  | 2120 | 83.46  | 900 | 35.43 | 500                  | 1102 |
| DTCB 1120  | 3000 | 118.11 | 900 | 35.43 | 500                  | 1102 |

<sup>1)</sup> Double ended torque arm with articulated connection and hydraulic cylinder

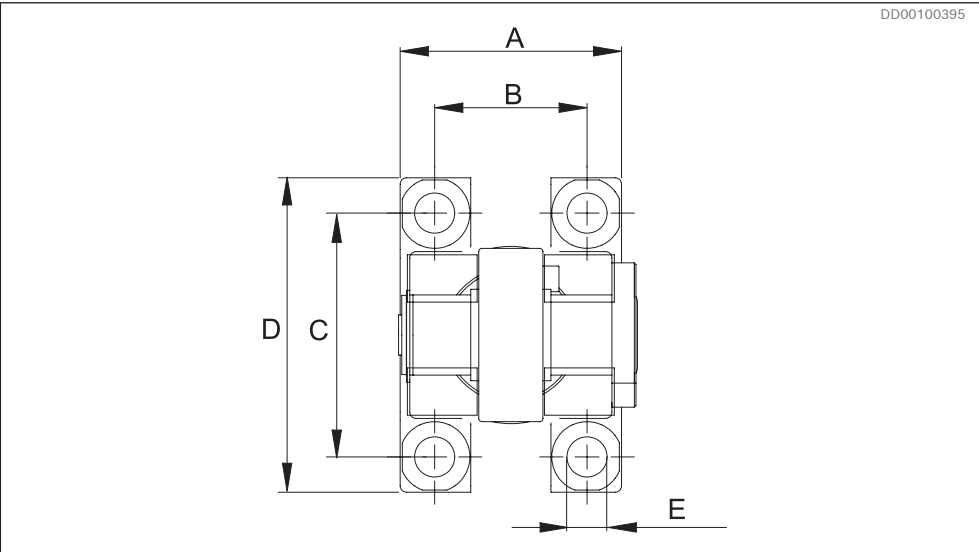


**Mounting of hydraulic cylinder and articulated connection for DTCB**



**Fig. 28: Installation of articulated connection and hydraulic cylinder for DTCB**

1.  $x \leq \pm 2$  mm (0,079 inch) misalignment in installation.  
 $x \leq \pm 15$  mm (0,59 inch) movement when in use.
2. Hole pattern and dimensions for ground attachment see Fig. 29 and Table 11



**Fig. 29: Hole pattern articulated connection and hydraulic cylinder for DTCB**

**Table 11: Hole pattern dimensions for articulated connection and hydraulic cylinder DTCB**

| Torque arm | A   |      | B  |      | C   |      | D   |      | E  |      |
|------------|-----|------|----|------|-----|------|-----|------|----|------|
|            | mm  | in   | mm | in   | mm  | in   | mm  | in   | mm | in   |
| DTCB       | 138 | 5.43 | 95 | 3.74 | 152 | 5.98 | 196 | 7.72 | 25 | 0.98 |

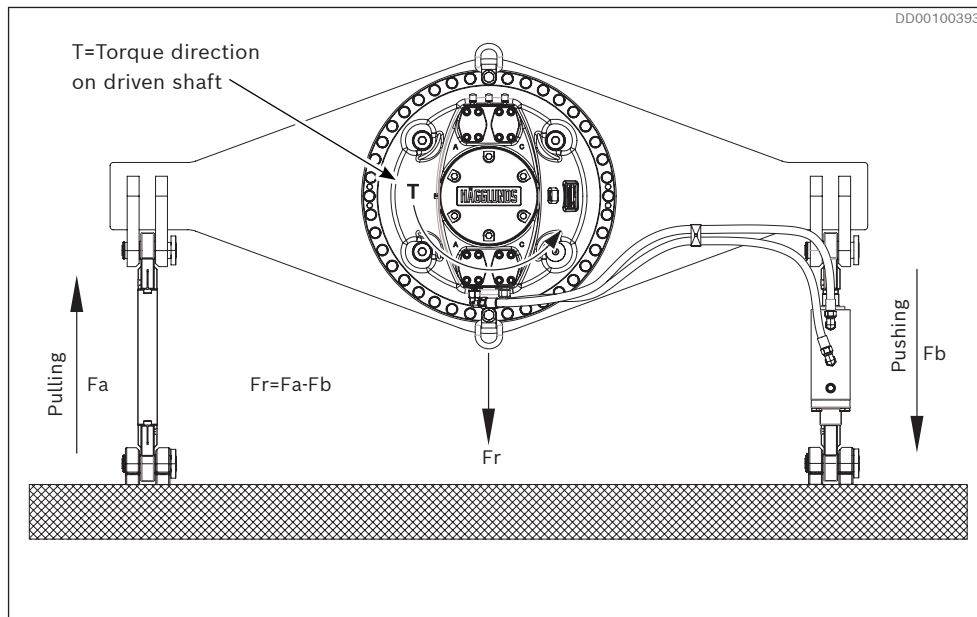


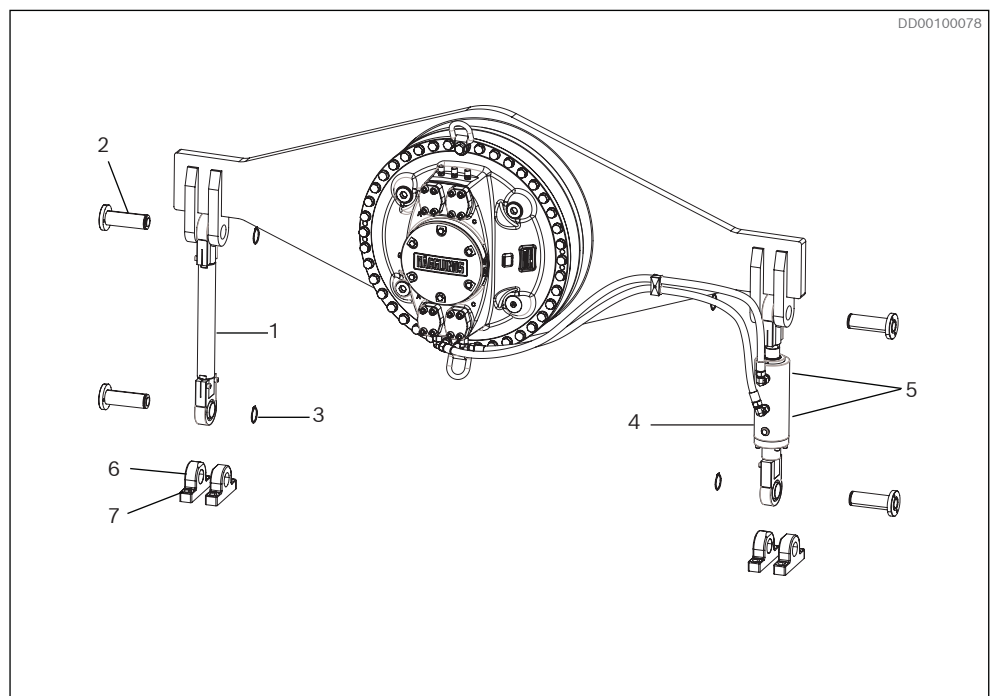
Fig. 30: External forces  $F_r$ ,  $F_a$ ,  $F_b$  for DTCB

Table 12: External forces double ended torque arm valid for a pressure difference of 420 bar [6000 psi] static

| Torque arm   | Motor                  | Force $F_a$ , $F_b$ on foundation |           | Force $F_r$ on driven shaft <sup>1)</sup> |           |
|--------------|------------------------|-----------------------------------|-----------|---|-----------|
|              |                        | N                                 | lbf       | N   | lbf       |
| DTCB_0400 05 | CB 280 240, CB 400 240 | 46 386                            | 10 427.99 | 4 794                                     | 1 077.73  |
| DTCB_0400 06 | CB 400 320             | 61 836                            | 13 901.29 | 7 145                                     | 1 606.26  |
| DTCB_0400 07 | CB 400 360             | 76 341                            | 17 162.14 | -7 341                                    | -1 650.32 |
| DTCB_0400 08 | CB 400 560             | 111 814                           | 25 136.79 | 35 031                                    | 7 875.28  |
| DTCB_1120 06 | CB 560 480             | 61 836                            | 13 901.29 | 17 008                                    | 3 823.55  |
| DTCB_1120 09 | CB 560 560             | 77 327                            | 17 383.80 | 6 546                                     | 1 471.60  |
| DTCB_1120 08 | CB 840 600             | 91 450                            | 20 558.78 | -8 202                                    | -1 843.88 |
| DTCB_1120 10 | CB 840 760             | 103 823                           | 23 340.34 | 8 090                                     | 1 818.70  |
| DTCB_1120 11 | CB 1120 1120           | 163 226                           | 36 694.66 | 67 033                                    | 15 069.62 |

1) The force  $F_r$  is calculated included the weight of splines motor and torque arm.

1. Mount the articulated connection on the left side of the torque arm (viewed from the connection side of the motor), use the pins (2) and lock them in place with circlips (3).
2. Mount the hydraulic cylinder with the piston rod facing upwards on the right side of the torque arm (viewed from the connection side of the motor), use the pins (2) and lock them in place with circlips (3).
3. Attachment brackets (6) for torque arm should be fastened with screws (7)
4. Check and adjust the distance C for the cylinder according to *Table 10* (Note! depending on application this distance can be different). Shim between the torque arm attachment brackets and the foundation or if possible, adjust the mounting plate of the foundation to reach the required distance.



**Fig. 31: Articulated connection and hydraulic cylinder for DTCS**

| Pos | Description                                      | Tightening torque   | Pcs                          |
|-----|--|---------------------|------------------------------|
| 1   | Articulated connection                           |                     | 1                            |
| 2   | Pins   |                     | 4                            |
| 3   | Circlips   |                     | 4                            |
| 4   | Hydraulic cylinder                               |                     | 1                            |
| 5   | Air bleeding G ¼" (opposite side of connections) |                     | 2                            |
| 6   | Attachment brackets                              |                     | 4                            |
| 7   | Screw M24-8.8                                    | 665 Nm / 490 lbf ft | 8 (Not included in delivery) |

### Hydraulic connection between motor and hydraulic cylinder

This is valid with the hydraulic cylinder on the right hand-side of the the motor.  
See Fig. 32

1. Mount the hoses, The hose mounted to connection T4A has to be mounted to the hydraulic cylinder connection (A) and the hose from connection T4C has to be mounted to the cylinder connection (B).

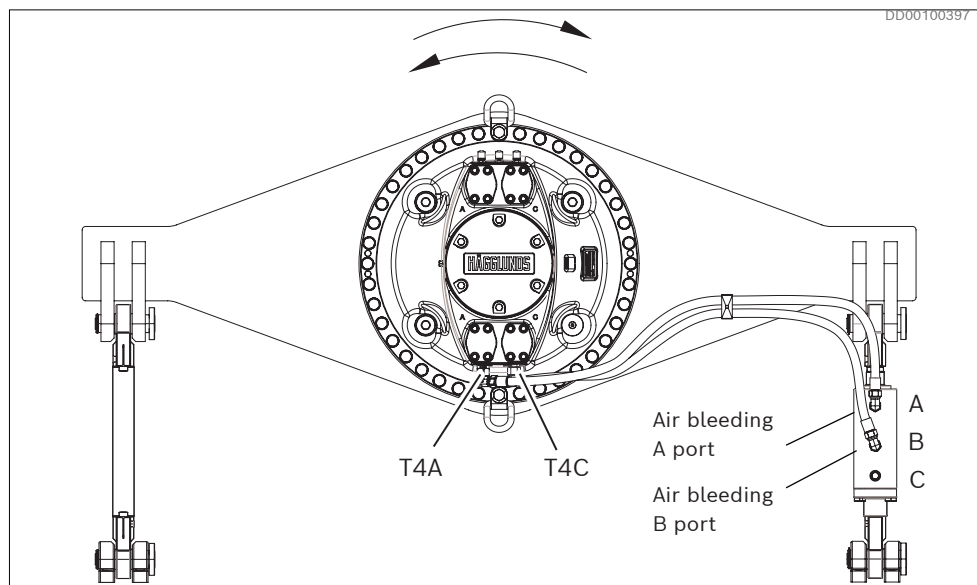


Fig. 32: Hydraulic connections DT series

Table 13: Hydraulic connections DT series

| Connection | Description         | Dimensions        | Remarks                                 |
|------------|---------------------|-------------------|---|
| T4A        | Pressure connection | G $\frac{1}{2}$ " | To be connected to <b>A</b> on cylinder |
| T4C        | Pressure connection | G $\frac{1}{2}$ " | To be connected to <b>B</b> on cylinder |
| A          | Pressure connection | G $\frac{1}{2}$ " |   |
| B          | Pressure connection | G $\frac{1}{2}$ " |   |
| C          | Air ventilation     | G $\frac{1}{2}$ " | Air filter                              |

## NOTICE

### Overload of driven shaft!

Damage of equipment.

- Make sure to follow the installation instructions regarding hydraulic connections



The cylinders should be vented from air during commissioning by using the air bleeding screws on the cylinder, see Fig. 31

#### 7.4.4 Mounting of motor and coupling adapter

### **NOTICE**

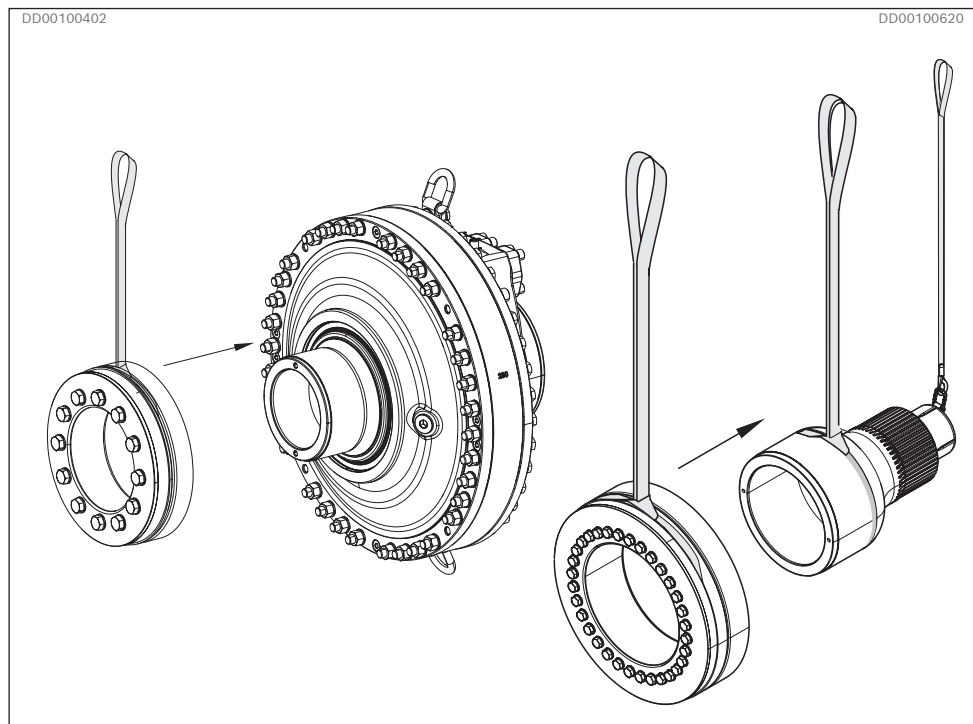
#### **Slipping shaft.**

Damage of motor or customer shaft.

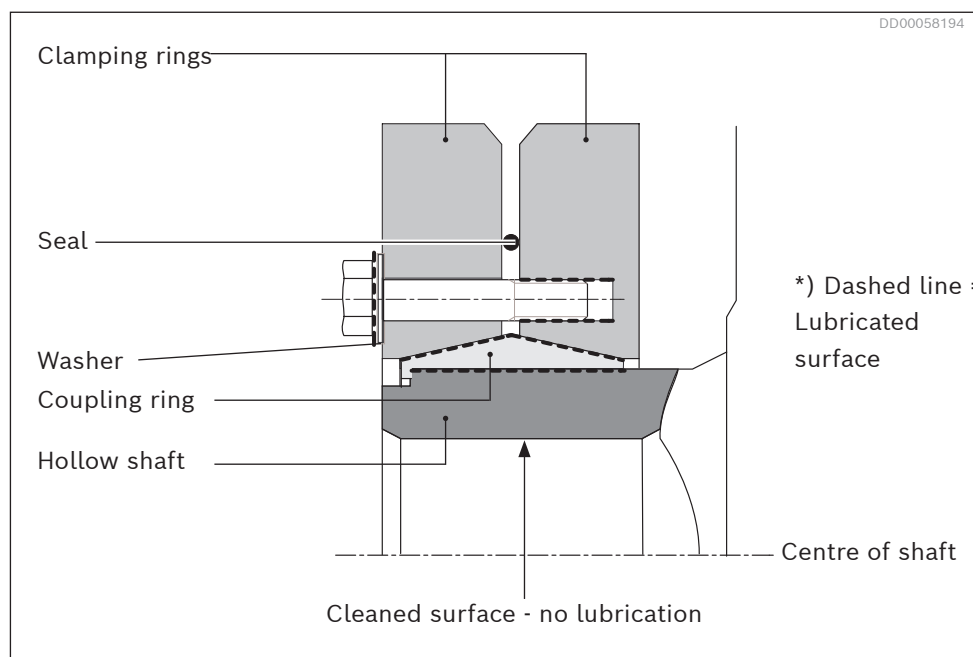
- ▶ Grease must under no circumstances be transferred to the surfaces between the driven shaft and the coupling motor or shaft adapter (see *Fig. 34*).
- ▶ Clean hands free from grease before start of mounting

#### **Mounting of shrink disc to adapter shaft or coupling motor**

1. The shrink disc arrives from the factory lubricated with grease on the conical surfaces and the screws (see *Fig. 34*). This lubricants shall remain on these surfaces.
2. Clean the outside of the hollow shaft.
3. Remove the spacers between the two clamping rings of the shrink disc.
4. Mount the shrink disc on the hollow shaft. Use an approved sling between the clamping rings.(see *Fig. 33* and *Fig. 34*) The coupling must be pushed completely to the stop of the hollow shaft. If nescesary separate the clamping ring for easier mounting.
5. Absolutely no grease on the surfaces between driven shaft and hollow shaft. Clean the driven shaft and the inside of the hollow shaft



**Fig. 33: Mounting of shrink disc to adapter shaft or coupling motor**



**Fig. 34: Shrink disk**

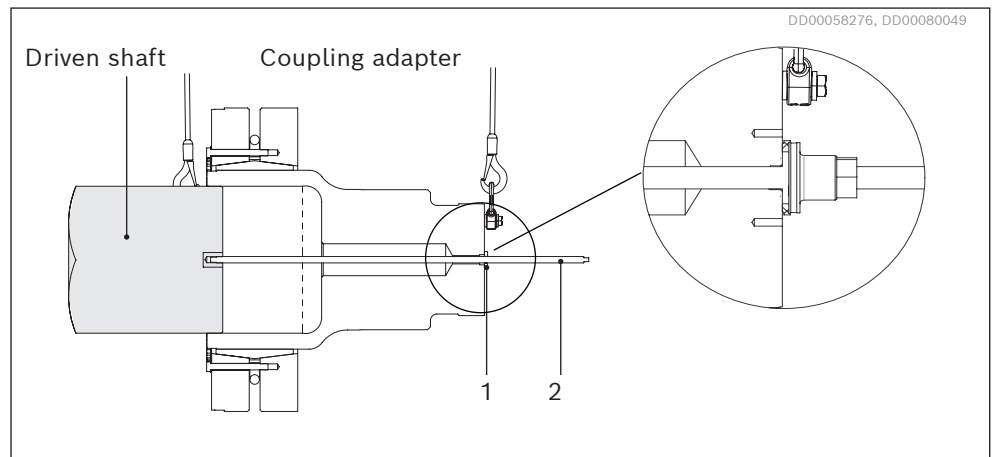


\*) The conical surface between the coupling ring and the clamping rings as well as the screws shall be coated with Molykote G-Rapid plus paste, (see Fig. 34). This is done from the factory at delivery.

When a motor has been in for overhaul or service and shall be reassembled it may be necessary to relubricate those surfaces with Molykote G-Rapid plus paste again but only on the specified surfaces.

### Mounting the coupling adapter to the driven shaft

1. Mount 3 lifting eyes on the coupling adapter for lifting, see *Fig. 9* in chapter 6.1.2.
2. Align the coupling adapter with the driven shaft.
3. Pass the assembly tool through the centre of the coupling adapter and screw it into the driven shaft by using the squared key in the end of the tool, see *Fig. 35*
4. Pull the coupling adapter on the shaft by turning the nut on the assembly tool to specified clamping length (length B, see *Fig. 36* and *Fig. 37* and *Table 14*).
5. Tighten the shrink disc, (see : *Tightening of shrink disc page 41*).
6. Remove the assembly tool.
7. Remove the lifting device and the lifting eyes from the coupling adapter.



**Fig. 35: Mounting the coupling adapter on the driven shaft with the assembly tool.**

#### Assembly tool

- 1 Nut
- 2 Carriage beam

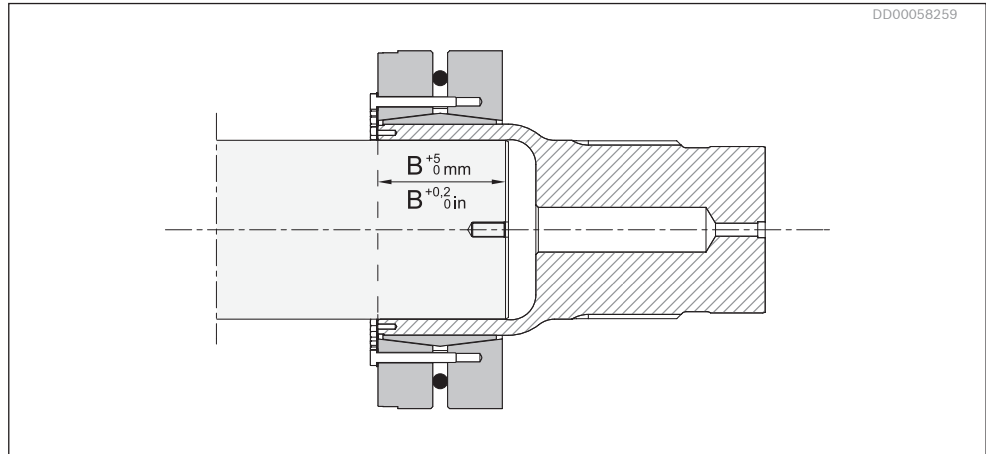


Fig. 36: Driven shaft without stress relieving groove

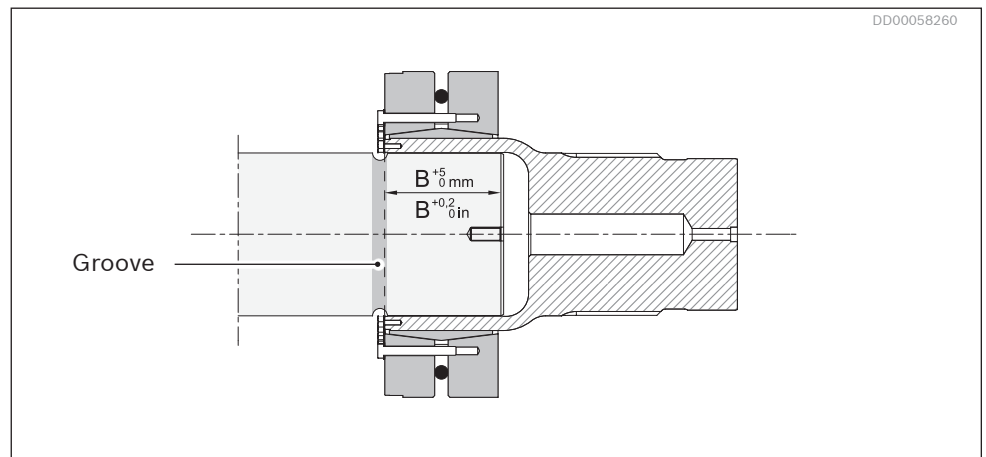


Fig. 37: Driven shaft with stress relieving groove

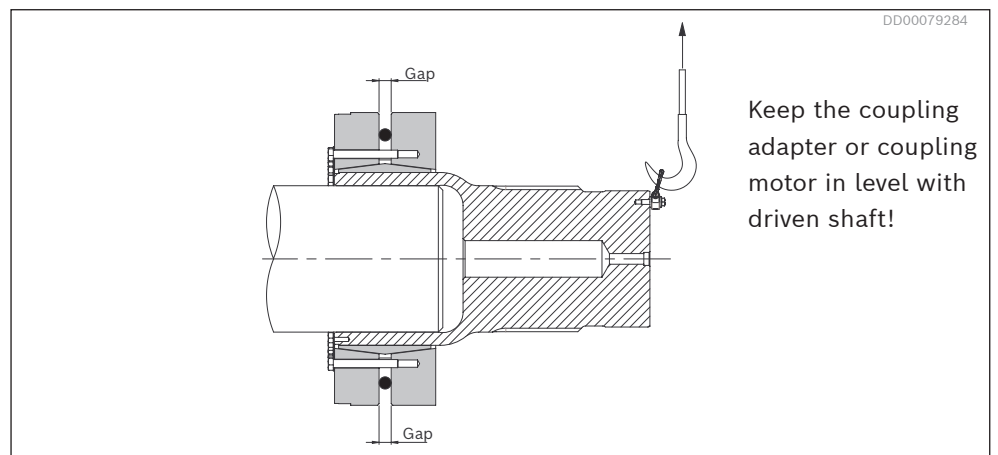
Table 14: Clamping length

| Motor                         | Length B |      |
|-------------------------------|----------|------|
|                               | mm       | in   |
| CB 280                        | 106      | 4.17 |
| CB 400                        | 117      | 4.61 |
| CB 560 to CB 840              | 153      | 6.02 |
| CB 1120 with coupling adapter | 215      | 8.46 |



### Tightening of shrink disc

1. Keep tension in the lifting straps to avoid a skewed setting of the coupling adapter or coupling motor during the tightening of the screws. Wobbling caused from a skewed setting will add a load to the main bearing of the motor.
2. In order to avoid misalignment of the two clamping rings during the tightening of the screws, the gap between the rings must be measured in several places during the process, see *Fig. 38*. The difference between the measured gaps must never vary more than 1 mm (0,04") during any stage of the tightening process.
3. Pre-set the coupling screws in opposite pairs (12-6-9-3 o'clock) to max 1/3 of the of the torque specified for the screws, see *Table 15*. It is very important that when you reach this stage the misalignment is kept within the tolerance as described above.
4. Mark the screw head at 12 o'clock with a pen or paint so that you can follow the turning sequence of the screws.
5. Set the torque wrench to max 1/3 of the specified maximum torque for the coupling screws, tighten all bolts in sequence, shown in *Fig. 39*, for 2 or 3 passes. Increase the torque to max 2/3' of maximum torque and tighten the bolts another 2 or 3 of passes.
6. Set the torque wrench for the specified maximum torque of the coupling screws as shown on the sign of the coupling or *Table 15*.
7. Start tightening the screws in sequence shown in *Fig. 39*.
8. Keep on doing this until you have reached the stated torque. Several passes are required before the screws are tightened to specified torque. Keep checking the alignment of the coupling. (15-20 passes may be necessary).
9. When the specified torque is reached it is important that all screws are tightened with specified torque and that no further movement can be observed.



**Fig. 38: Gap between the clamping rings**

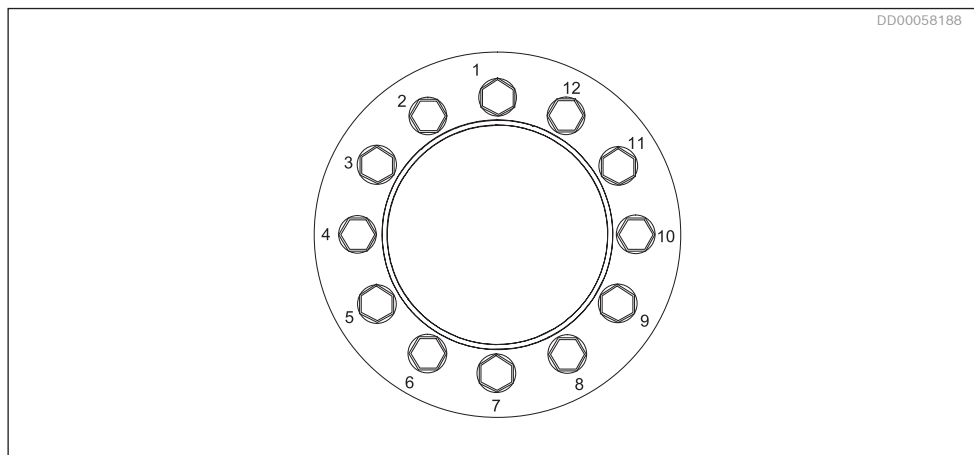


Fig. 39: Tightening order

Table 15: Screws and tightening torque, for standard shrink discs

| Motor type                          | Shrink disc size | Number of screws | Screw dim. | Strength | Tightening |        | Type of head |
|-------------------------------------|------------------|------------------|------------|----------|------------|--------|--------------|
|                                     |                  |                  |            |          | Nm         | lbf ft |              |
| CB 280                              | ∅ 405            | 12               | M20 x 80   | 10.9     | 490        | 362    | Hexagon      |
| CB 400                              | ∅ 440            | 15               | M20 x 90   | 10.9     | 490        | 362    | Hexagon      |
| CB 560                              | ∅ 520            | 20               | M20 x 100  | 10.9     | 490        | 362    | Hexagon      |
| CB 840                              | ∅ 520            | 20               | M20 x 100  | 10.9     | 490        | 362    | Hexagon      |
| CB 1120<br>with coupling<br>adapter | ∅ 690            | 34               | M20 x 130  | 10.9     | 490        | 362    | Hexagon      |

## NOTICE

### Slipping shaft.

Damage of motor or customer shaft.

- ▶ There is a metallic sign on every shrink disc with a tightening torque stamped on it. This torque is always to be used.
- ▶ Tightening torque value is critical. Use calibrated torque wrench.
- ▶ Uncoated screws shall be greased with Molykote G-Rapid plus paste.

### Mounting the coupling motor to the driven shaft

The motor can be mounted to the driven shaft with or without a mounting tool, but the use of a mounting tool is recommended since it makes the work easier. Ensure that the full clamping length is used, by for example measuring and marking the driven shaft. This is of particular importance if the driven shaft has a stress relieving groove. See *Fig. 36*, *Fig. 37* and *Table 14*.

1. Remove the end cover (1) together with screws and washers.
2. Remove the plug G1" (2).
3. Align the motor with the driven shaft.
4. Install the assembly tool by passing the tie rod through the centre of the motor, and screw it into the driven shaft by using a wrench at the key grip at the end of the assembly tool. Assemble the washer and then the nut tight to the bearing retainer (3). See *Fig. 40*.
5. Pull the motor onto the shaft by turning the nut on the mounting tool until the length stated in the *Table 14*, is obtained; see *Fig. 36* and *Fig. 37*.
6. Tighten the shrink disc see : *Tightening of shrink disc page 41*
7. Remove the mounting tool.
8. Remount the plug G1" (2).
9. Remount the end cover (1) and tighten the screws together with washers.  
Torque 80 Nm (59 lbf-ft).

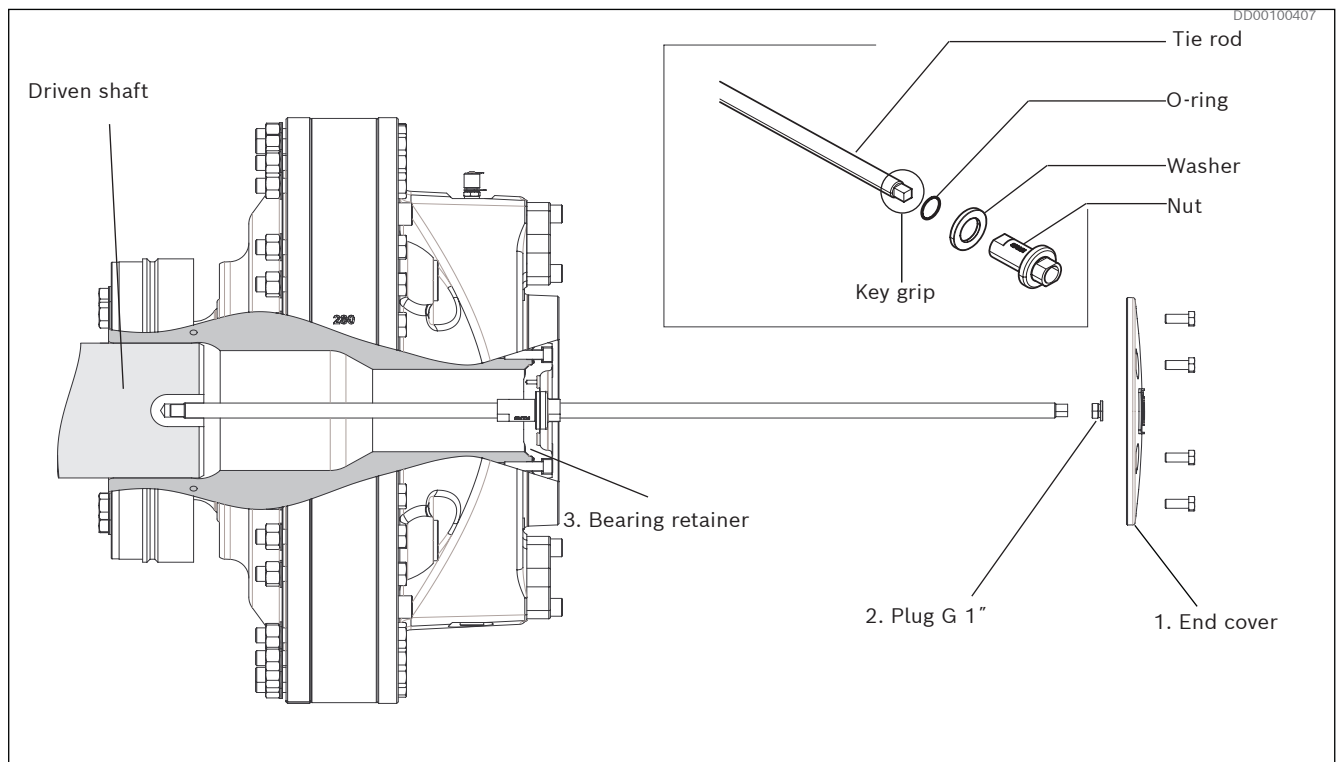


Fig. 40: Mounting of coupling motor with assembly tool

### Mounting the spline motor to the coupling adapter/driven shaft

The motor can be mounted to the driven shaft with or without a mounting tool, but the use of a mounting tool is recommended since it makes the work easier.

## NOTICE

### Critical tightening torque value

Damage of motor

- ▶ When remounting bearing retainer, use calibrated torque wrench
- ▶ Oil screw M12 before mounting
- ▶ Torque 136 Nm (100 lbf-ft)

This instruction is related to the pictures *Fig. 41, Fig. 42*.

1. Mount torque arm to the motor as described in chapter 7.4.1.
2. Make sure that the o-ring (6) is undamaged and lubricate it.
3. Check shaft/splines for burrs, to minimize the risk to damage the o-ring.  
Lubricate shaft/splines with hydraulic fluid.
4. Remove the end cover (1) together with screws and washers.
5. Remove the plug G 1" (2).
6. Mark spline tooth location on outside of motor bore to assist alignment during installation.
7. Align the motor with the driven shaft.
8. Install the assembly tool by passing the tie rod through the centre of the motor, and screw it into the driven shaft by using a wrench at the key grip at the end of the assembly tool. Assemble the washer and then the nut tight to the bearing retainer (3).
9. Rotate the cylinder block/motor to line up the splines with the drive shaft.
10. Pull the motor onto the shaft by turning the nut on the assembly tool.
11. Remove the assembly tool.
12. Remove the bearing retainer.
13. Mount the spacer included in the mounting kit (4) to the driven shaft.  
Torque 450 Nm (332 lbf-ft).
14. Remount bearing retainer (3) with oiled screws M12 and washers (7). Torque 136 Nm (100 lbf-ft).
15. Fill up with hydraulic oil to the G 1" thread. Axial clearance 10 mm [0,4 in] during filling, see *Fig. 42*. Oil volume, see *Table 16*.
16. Fix the motor to the driven shaft by mounting the screw M20 (5). Torque 385 Nm (284 lbf-ft).
17. Remount the end cover (1). Torque 80 Nm (59 lbf-ft).

**Table 16: Oil Volume for lubrication of spline connection, torque arm mounting**

| Frame size | Horizontal mounted or vertical with motor shaft downwards |           | Vertical mounted with motor shaft upwards |           |
|------------|---|-----------|---|-----------|
|            | Litre   | US gallon | Litre                                     | US gallon |
| CB 280     | 0.8   | 0.22      | 2.2                                       | 0.58      |
| CB 400     | 1.7   | 0.45      | 4.3                                       | 1.14      |
| CB 560     | 1.7   | 0.45      | 4.3                                       | 1.14      |
| CB 840     | 2.7   | 0.71      | 6.9                                       | 1.82      |
| CB 1120    | 3.7   | 0.98      | 9.4                                       | 2.48      |

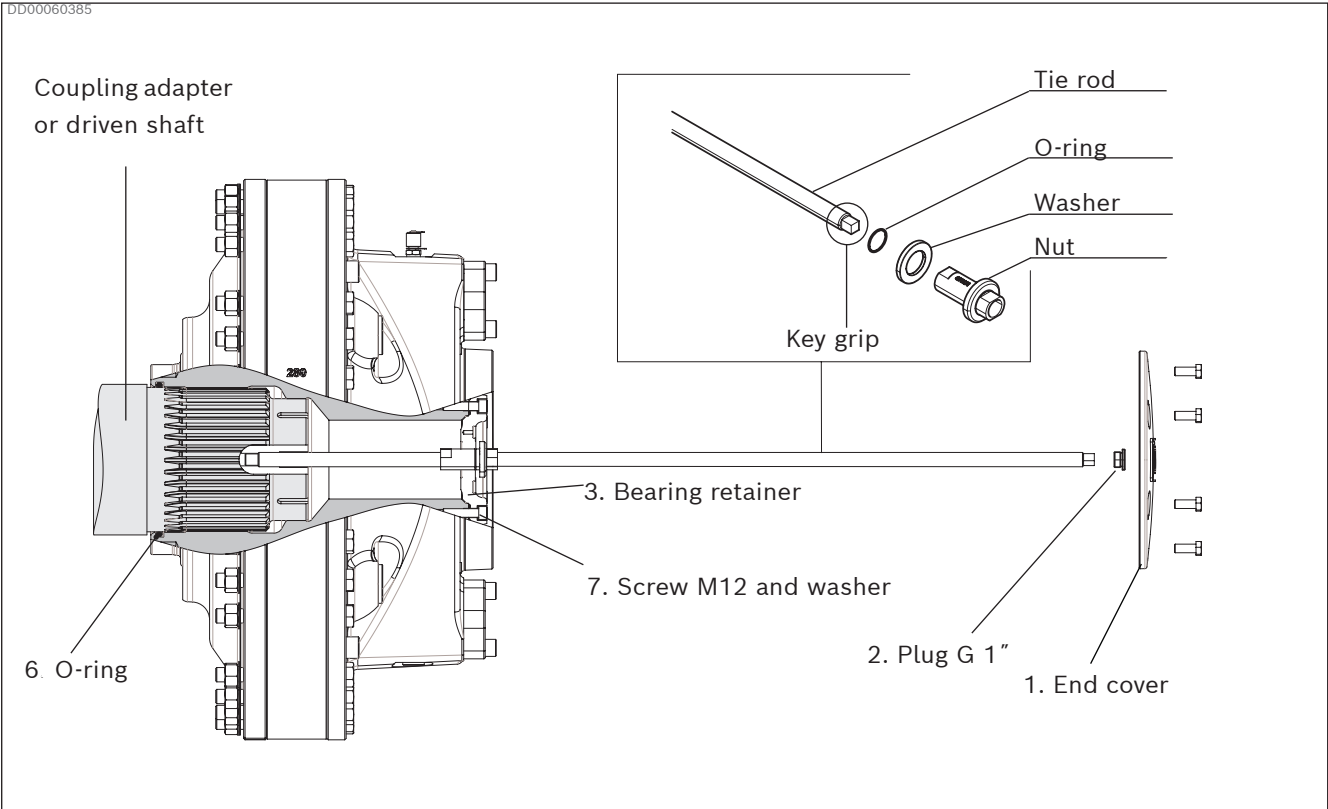


Fig. 41: Mounting spline motor with assembly tool

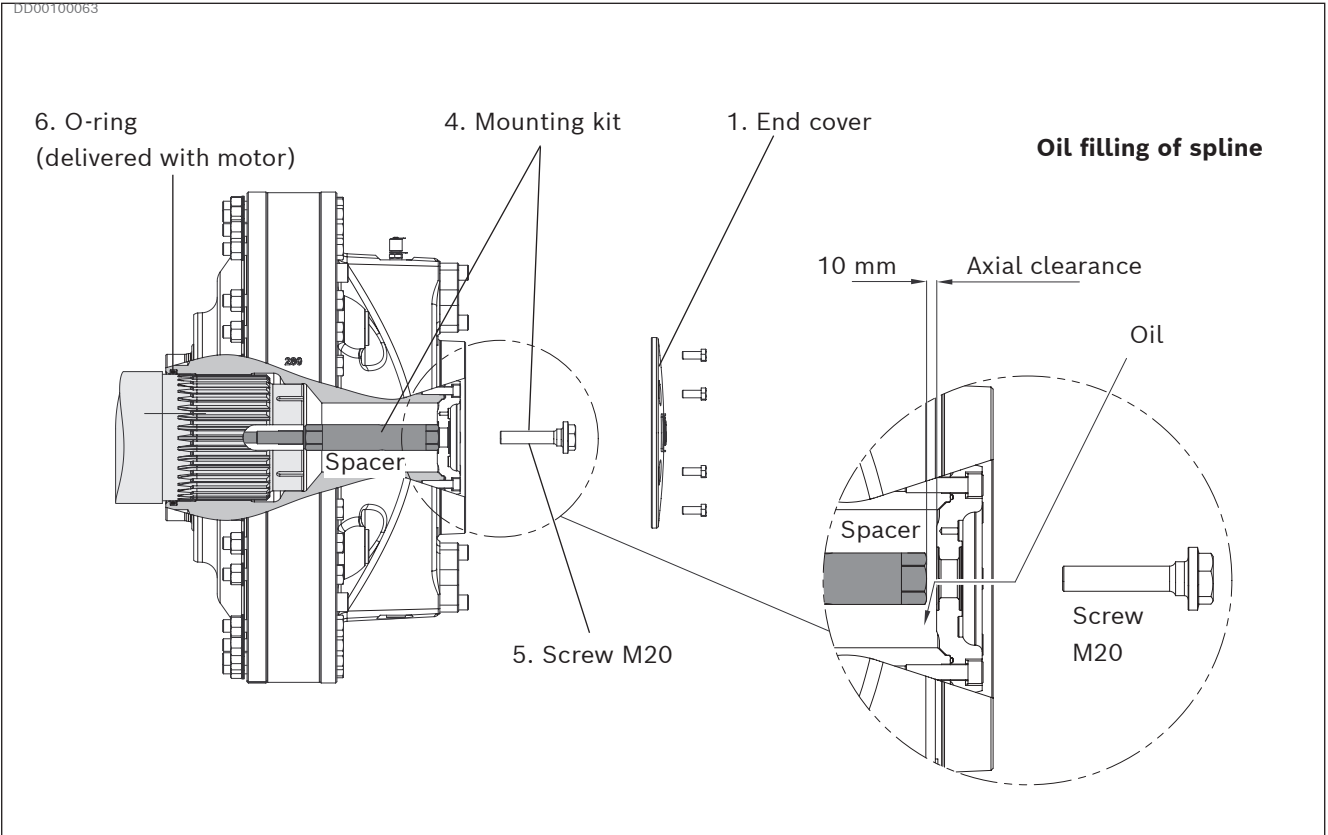


Fig. 42: Fix the spline motor with the mounting kit, horizontal mounting

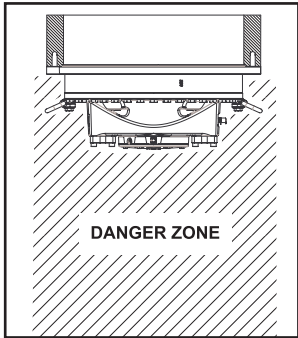
### Vertical mounting of motor

! **DANGER**

DD00100075

**Vertical mounted motor: Motor/flange falls down!**  
Risk to life and risk of injury or serious injuries and risk of damage to equipment!

- ▶ Make sure that the flange is correctly mounted to the foundation and can withstand the weight and forces from the motor.
- ▶ Make sure the motor is correctly mounted to the flange.
- ▶ Do not stand in the danger zone!
- ▶ The spline area must always be lubricated with hydraulic oil to prevent wear of spline interface.  
Wear of spline increase relative movement between driven shaft and motor, which can cause the mounting kit, holding the motor axially, to break.
- ▶ Torque arm mounted motor with spline and mounting kit can be used only for horizontal mounting and/or motor driven shaft pointing downwards unless extra safety arrangements is installed to secure the motor from falling.

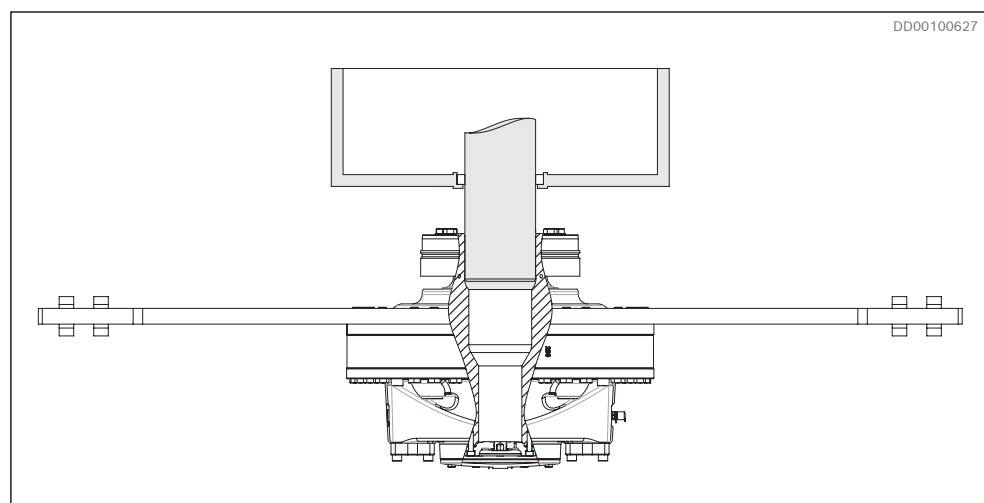


DANGER ZONE

#### Note! Only recommended for coupling motor

Mounting the motor onto the driven shaft using the assembly tool see : *Mounting the coupling motor to the driven shaft* page 43.

**Note!** If splines motor is to be used, contact your Bosch Rexroth representative.



**Fig. 43: Vertical mounting of coupling motor**

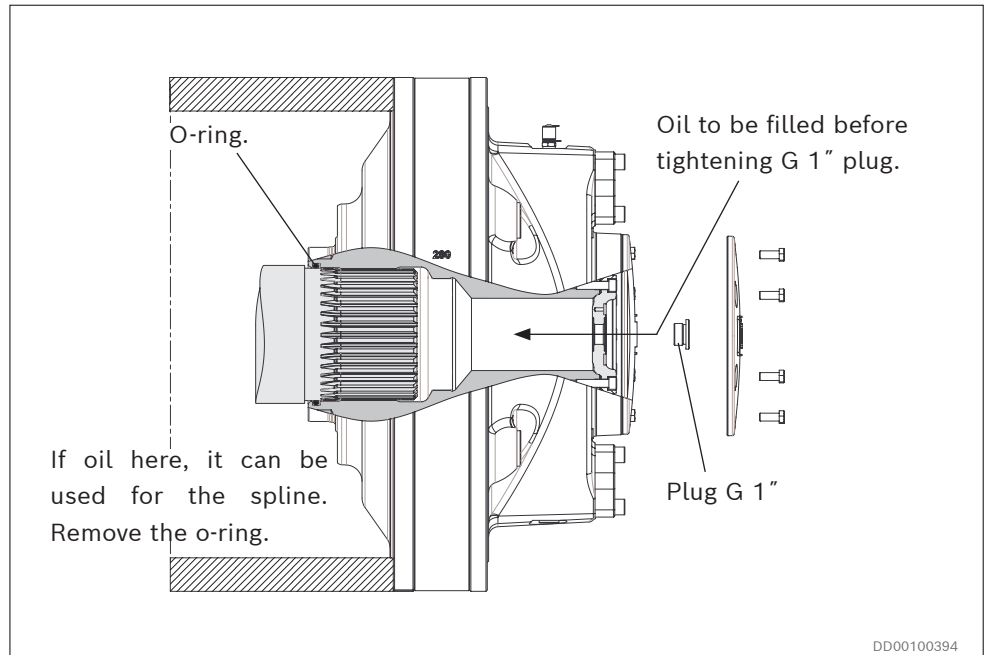
**Flange mounting of motor**

**Note! Only recommended for spline motor**

The splines shall be filled up with hydraulic oil to minimize the risk of wear. Mounting the motor onto the driven shaft using the assembly tool see : *Mounting the spline motor to the coupling adapter/driven shaft page 44.*

**Note!** Mounting kit shall normally not be used for flange mounted motors.

1. Mount the motor to the flange. For screw dimensions and tightening torque, see *Table 7.*
2. Fill up hydraulic oil to the G 1" thread. See *Fig. 44.*  
Oil volume see *Table 17*
3. Mount the G 1" plug. Torque 125 Nm (92 lbf·ft).
4. Mount the end cover. Torque 80 Nm (59 lbf·ft).



**Fig. 44: Flange mounted motor, shaft horizontal**

**Table 17: Oil Volume for lubrication of spline connection, flange mounting**

| Frame size | Horizontal mounted or vertical with motor shaft downwards |           | Vertical mounted with motor shaft upwards |           |
|------------|---|-----------|---|-----------|
|            | Litre   | US gallon | Litre                                     | US gallon |
| CB 280     | 1.3   | 0.34      | 3.7                                       | 0.98      |
| CB 400     | 2.1   | 0.55      | 6.0                                       | 1.57      |
| CB 560     | 2.8   | 0.74      | 7.5                                       | 1.98      |
| CB 840     | 3.8   | 1.00      | 10.2                                      | 2.68      |
| CB 1120    | 4.8   | 1.27      | 12.9                                      | 3.40      |

### 7.4.5 Draining and venting the motor

#### Horizontal mounting

When the motor is installed with the shaft in the horizontal plane, the highest of the four drain outlets D1, D2, D3 or D4 must always be used see Fig. 45.

Drain line must be connected to the tank with a minimum of restrictions, to ensure that the maximum case pressure is not exceeded.

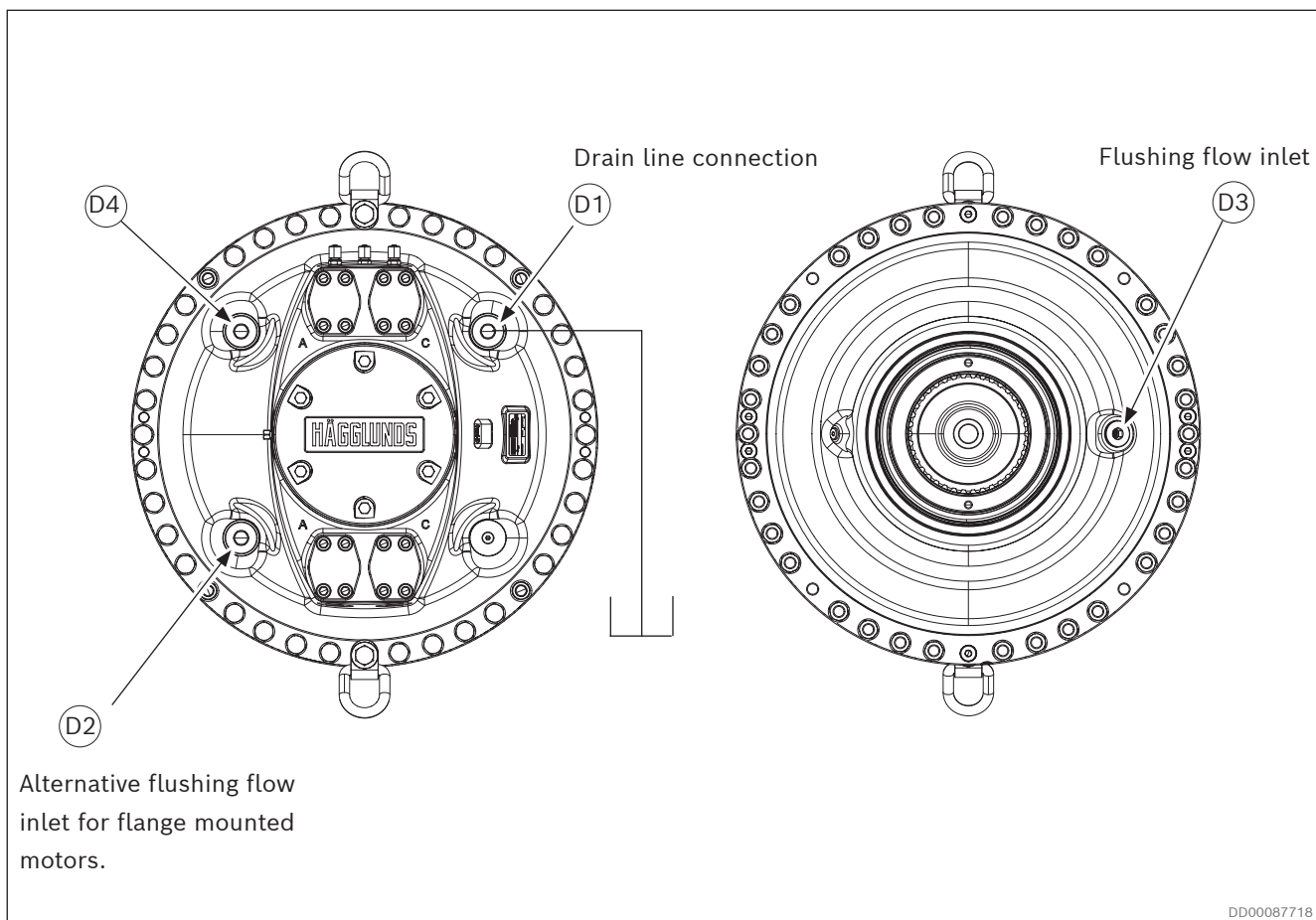


Fig. 45: Horizontal mounting



### Vertical mounting

When the motor is mounted vertically, the highest of four drain ports D1 to D4 must be used.

Flushing (lubrication) of radial seal from low pressure is necessary.

#### A) Motor shaft pointing upwards

The drain line must be connected to the drain port D3 in the housing cover (See Fig. 46, alt. A). The flushing connection F1 on the housing cover should be connected to the low pressure. With bidirectional drives, use the connection with lowest average pressure.

(Connecting to high pressure will increase the motor drain flow).

#### B) Motor shaft pointing downwards

The drain line must be connected to one of the drain ports D1, D2 or D4 in the connection block. (See Fig. 46 alt. B). The flushing connection F2 shall be connected to low pressure. With bidirectional drives, use the connection with lowest average pressure. (Connecting to high pressure will increase the motor drain flow).

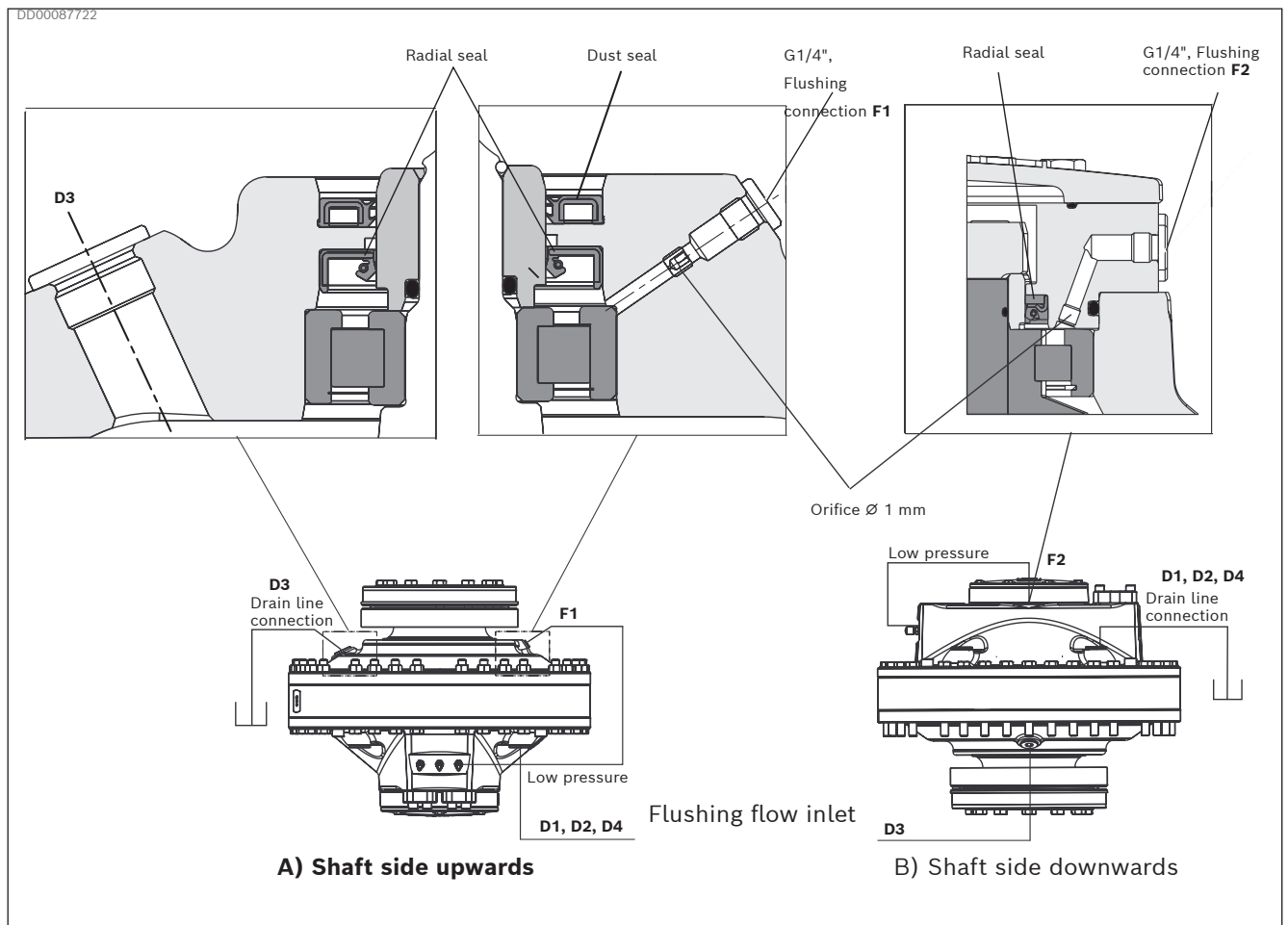


Fig. 46: Vertical mounting

#### 7.4.6 Flushing

To avoid high temperature in the motor case the heat must be removed, because high temperature gives lower viscosity and that gives reduction in basic rated life / service life. The motor case must be flushed when the output power exceeds the max. values.

### CAUTION

#### High temperature in motor case!

Reduction in basic rated life/service life.

► Max. power without flushing:

CB 280                      120 kW (160 hp)

CB 400 to CB 1120      170 kW (227 hp)

For calculation of required flushing, see [data sheet RE 15302](#) or contact your Bosch Rexroth representative. The flushing oil shall be drained in the normal drainline, see chapter 7.4.5.

Connect the input flushing line at the lowest drain port, D1 to D4 at opposite side compared to the drain outlet in order to obtain a cross flushing flow through the motor, see *Fig. 45* and *Fig. 46*.

### 7.4.7 Hydraulic connections

When using (thick wall) piping and in applications with frequent reversal of rotation direction, it is recommended to fit flexible hoses between the motor and piping to avoid damage due to vibration and to simplify installation of the motor. The length of the hoses should be kept as short as possible.

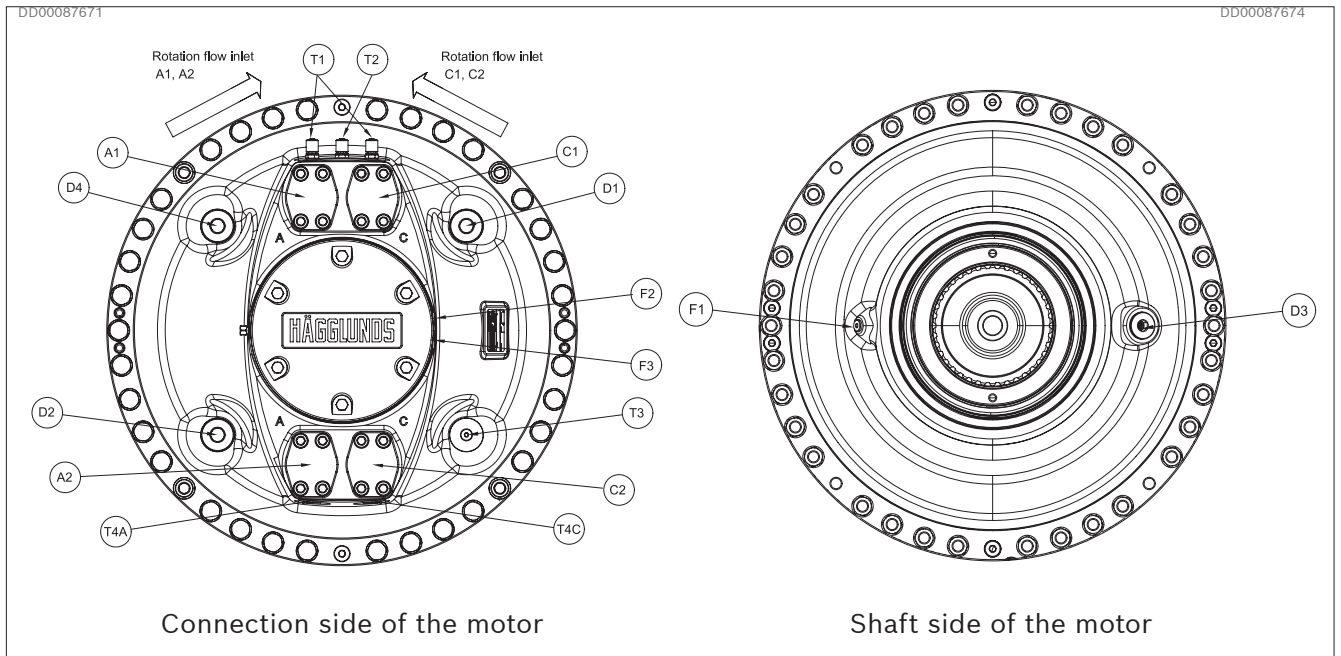


Fig. 47: Hydraulic connections

Table 18: Hydraulic connections

| Connection | Description                  | Dimensions          | Remarks  |
|------------|------------------------------|---------------------|--|
| A1, A2     | Main connection              | 1 1/4" and 1 1/2" * | If A is used as the inlet, the motor shaft rotates counterclockwise, viewed from the motor shaft side. |
| C1, C2     | Main connection              | 1 1/4" and 1 1/2" * | If C is used as the inlet, the motor shaft rotates clockwise, viewed from the motor shaft side.        |
| D1         | Drain connection             | G 1 1/4"            |  |
| D2, D4     | Alternative drain connection | G 1 1/4"            |  |
| D3         | Alternative drain connection | G 1"                |  |
| T1         | Test connection              | M16 x 2             | Used to measure pressure and/or temperature at the main connections.                                   |
| T2         | Test connection              | M16 x 2             | Used to measure pressure in motor casing by mounting pressure transducer R90166595.                    |
| T3         | Test connection              | G 1/4"              | Normally plugged at delivery. Can also be used to measure temperature in motor casing.                 |
| T4A, T4C   | Pressure connection          | G 1/2"              | Connection for double ended torque arm.  |
| F1, F2     | Flushing connections         | G 1/4"              | For flushing of radial lip seal.   |
| F3         | Flushing connection          | G 1/2"              | For flushing of axial bearing and motor case.  |

\*SAE flange J 518 , code 62, 420 bar (6000 psi).  
All connections are normally plugged at delivery.

### 7.4.8 Direction of rotation of motor shaft

## ! WARNING

### Rotating parts

Risk of injury or serious injuries.

- ▶ Do not touch rotating parts or be in the zone of rotating parts.

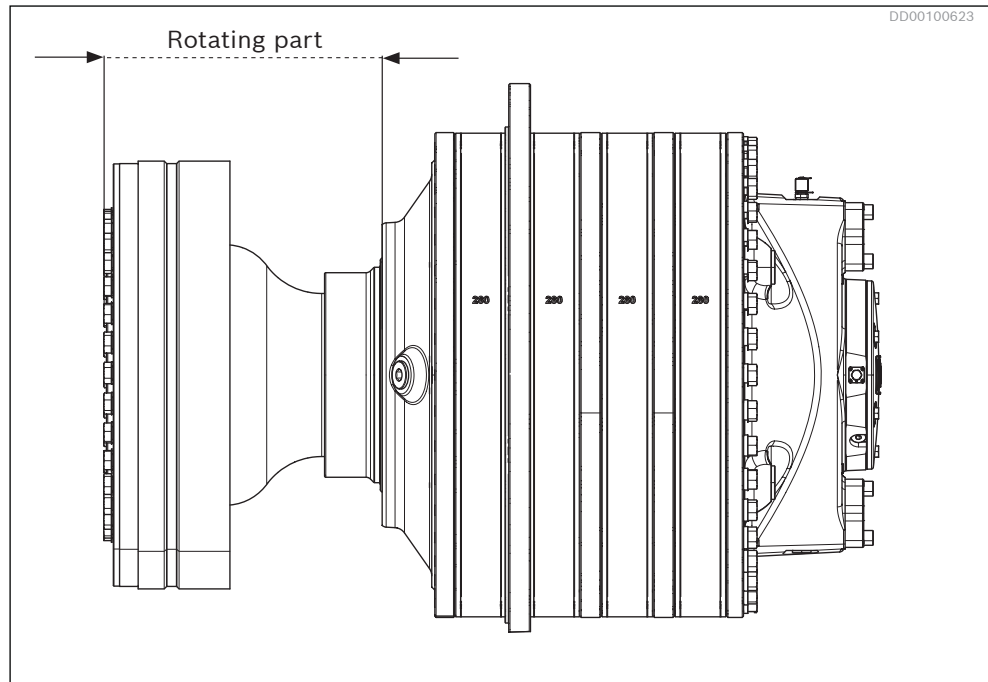


Fig. 48: Rotating part, motor with coupling adapter

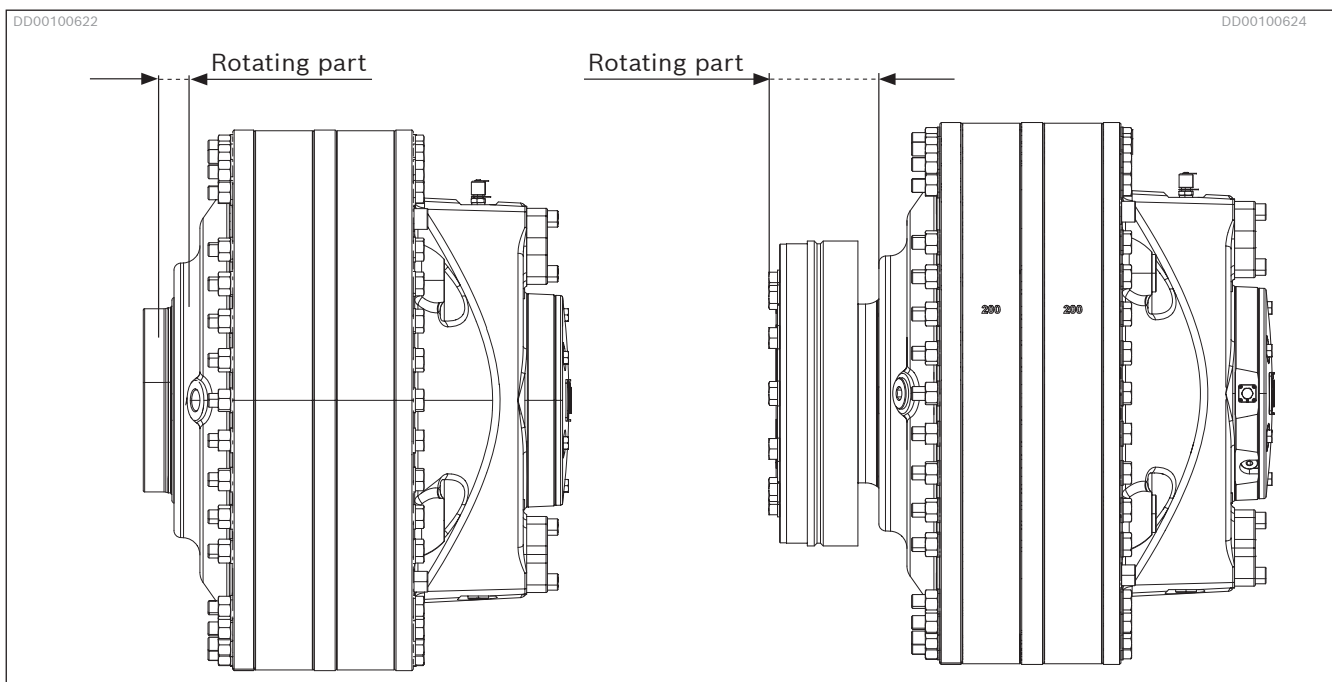
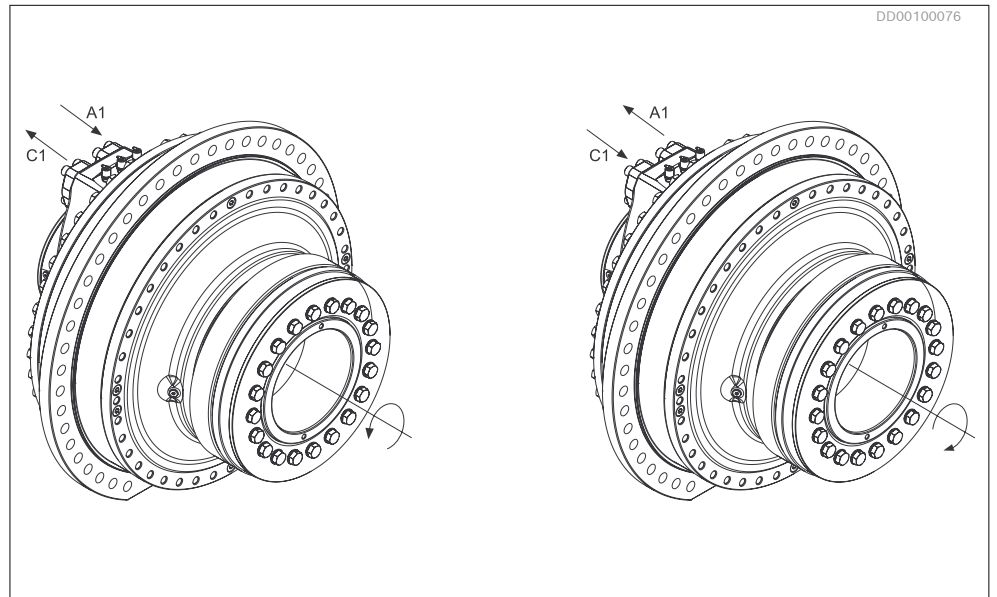


Fig. 49: Rotating part, spline motor and coupling motor



**Fig. 50: Direction of rotation**

With the inlet flow connected to port A, the motor shaft rotates in the direction shown by the arrow, anti-clockwise viewed from shaft side of the motor.  
With the inlet flow connected to C port, the motor shaft rotates clockwise viewed from shaft side of the motor.

## 8 Commissioning

### **NOTICE**

#### **Dirt particles!**

A not run-in motor in combination with dirt particles in the oil can badly affect the sliding surfaces in the motor. This is valid during the first 100 hours.

- ▶ The Häggglunds radial piston hydraulic motor must be installed and commissioned in a clean condition.

### **8.1 Commissioning**

Check the following points before commissioning the motor, i.e. before starting the first time:

- Make sure that all fluids have been drained from the motor to prevent accidental mixing with the hydraulic fluid used in the system.
- Check that the motor is installed according to chapter 7
- Check that all hydraulic couplings and plugs are properly tightened to prevent leakage.
- Select the hydraulic fluid in accordance with the recommendations, See chapter 15.1.1 and Data sheet [RE 15414 Hydraulic fluid quick reference](#).

#### **8.1.1 Oil filling**

1. Fill the motor case with hydraulic fluid via a filter into the drain outlets D1 to D4 (depending on how the motor is mounted), for oil volumes see *Table 6*.
2. Check the drain line to ensure that excessive pressure does not build up in the motor case; see chapter 7.2 and 7.4.5
3. Check that the motor is protected from overloads, see chapter *Motor data* in data sheet [RE 15302](#).

### 8.1.2 Start of the hydraulic supply

1. During initial starting and the period immediately after it, any hydraulic installation must be regularly and carefully checked at frequent intervals.
2. The working pressure and charge pressure must be checked to ensure that they correspond to the contracted values. Check that the charge pressure conforms to the charge pressure curve, see chapter, *Recommended charge pressure* in data sheet [RE 15302](#).
3. The pressure in the drain line measured at the motor must be less than 3 bar (43.5 psi). This pressure limit is important for the life of the motor seals.
4. If leakage occurs, correct the fault and carry out new measurements.
5. Check all lines, connections, screws, etc. and correct if necessary.
6. Check other possible leakage points and replace faulty parts.
7. During the start up period, dirt particles in the system are removed by the filters. The filter cartridges have to be changed after the first 100 working hours and after that according to the maintenance chart, *Table 19*. See also Chapter 10.3 (second point) about filter clogged indicators.



It is important that the pressure is limited to 250 bar (3626 psi) when starting up the motor. This is valid for the first 100 hours.

## 8.2 Re-commissioning after standstill

For re-commissioning, proceed as described in chapter 8.1.

### **WARNING**

#### **Material or product damage!**

Risk of injury or serious injuries.

- ▶ Before re-commissioning, make sure that the Hägglands product hasn't been damaged so that the original function changed.

In case of accident or malfunction where it is not possible to determine the status of the Hägglands product, please contact your Bosch Rexroth representative.

## 9 Operation

The product is a component which requires no settings or changes during operation. For this reason, this chapter of the manual does not contain any information on adjustment options. Use the product only within the performance range provided in the technical data. The machine/system manufacturer is responsible for the proper project-planning of the hydraulic system and its control.

# 10 Maintenance and repair

## 10.1 Cleaning and care

### **NOTICE**

#### **Damage to surface!**

Aggressive solvents and detergents may damage the seals on the hydraulic motor and cause them to age faster.

- ▶ Never use solvents or aggressive detergents.
- ▶ If in doubt, check the compatibility of the detergent with the seal type (Nitrile or Viton) specified in the hydraulic motor.

#### **Damage to the hydraulic system and the seals!**

Using a high-pressure cleaner could damage the speed sensor and the seals of the hydraulic motor.

- ▶ Do not point the high-pressure cleaner at sensitive components, e. g. shaft seals, seals in general, electrical connections, speed sensors and valves.

#### **For cleaning and care of the hydraulic motor, observe the following:**

1. Plug all openings with suitable protective caps/devices.
2. Check whether all plugs and plug seals are securely seated to ensure that no moisture can penetrate into the hydraulic motor during cleaning.
3. Use only water and, if necessary, a mild detergent to clean the hydraulic motor.
4. Remove coarse dirt from the outside of the motor and keep sensitive and important components, such as sensors and valve blocks clean.

## 10.2 Inspections

### 10.2.1 Oil inspection

#### **Purpose of taking oil sample**

The purpose of oil sampling is to check the condition of the hydraulic fluid. With scheduled oil analysis, wear products can be identified and corrective action can be taken before failure occurs. Oil analysis can indicate when an oil change is required, point out shortcomings in maintenance and keep repair cost to a minimum. Using oil analysis can create a “window of opportunity”, allowing the user to schedule overhauls, maintenance or repairs, thus saving money on equipment repairs and unplanned downtime.

The most used method is to take samples in a clean sample bottle and send it to a fluid laboratory for an analysis. The laboratory should deliver a report following a specific international standard.

The analysis should at a minimum cover viscosity, oxidation, water content and particle counting (possibly including element analysis of particles). Another method is to install an inline particle counter direct in your hydraulic system which provides the contamination level according to international standards. The disadvantage with this method is that you only get the contamination level in the oil.



**General**

The intention is to verify the condition of the oil during operation. The motor should be running at normal operation while the sample is taken.

The cleanliness is extremely important during sampling.

Always use bottles adapted to oil samples, they can be ordered from any fluid analysis laboratory.

Never try to clean your own bottle if you want a true value of the result.

The sample should be taken by using a mini-mess hose connected to a mini-mess coupling.

Always clean the connections carefully before you connect the mini-mess hose to the coupling.

Be careful when connecting the mini-mess hose because the oil stream can be dangerous and should never point against any person or other sensitive object. Check and be aware of the pressure you may have on the connection before you connect.

**How to do bottle samples**

The sample shall be taken at the mini-mess coupling on the low pressure side of the motor in the main loop. Never take the sample out of the tank using the ball valves.

Clean the coupling and the hose carefully.

Connect the mini-mess hose to the coupling but be careful and be aware of the direction of the oil stream.

Let minimum 2 liters (0,53 gallon US) of oil flush into a bucket before you fill the bottle. Remove the cap of the bottle as late as possible and don't let any contamination be in touch with the cap, bottle or the mini-mess hose when the sample is taken.

To get a reliable result the system must run without moving any valves and the mini-mess hose should not touch the bottle.

Only  $\frac{3}{4}$  of the bottle shall be filled because the laboratory has to shake the sample to get a mixed fluid when they analyse it. Minimum 200 ml are needed for a good analysis. When the bottle is filled close the cap as soon as possible to prevent contamination from the air that might enter the bottle and give you a wrong result.

**Inline measure**

The sample shall be taken at the mini-mess coupling on the low pressure side of the motor in the main loop system. Clean the coupling and the hose carefully.

Connect the hoses according to the particle counters manual.

To get a true value the contamination readings have to be stable about 10 min before you stop to measure.

### 10.3 Maintenance plan

When a hydraulic system has been in service for some time, it must undergo periodic maintenance and servicing at intervals which depend on the equipment and the type of duty. This periodic maintenance must include the following operations:

- Check the hydraulic system for leakage. Tighten the screws, fittings, replace faulty seals and keep the drive clean.
- Inspect tank, pump, filters (e.g. air-, oil-, magnetic filters etc.) and clean or change if necessary. Replace all filter cartridges for which a filter clogged indication has been given.
- Check the pressure and temperature of the hydraulic fluid and carry out routine operations. Adjust valves etc. if necessary.
- Check the hydraulic fluid; see chapter 10.4.2.
- Make sure that no dirt or other contaminations enter the system during inspection. Check that the outside of the hydraulic motor in an installation is kept free of dirt, thus leakage and faults will be detected earlier.
- We recommend that a running log be kept and that planned inspections are carried out at set intervals.
- Maintenance checks and operations, see *Table 19*.
- Check torque arm and pivoted attachment.

**Table 19: Maintenance chart**

| In operation                | Oil filters | Oil | Torque arm |
|-----------------------------|-------------|-----|------------|
| After the first 100 hours   | R           | -   | I          |
| After 3 months or 500 hours | R           | -   | -          |
| Once every 2 weeks          | -           | -   | -          |
| Once every 6 months         | R           | I   | I          |
| Once every 12 months        | -           | -   | -          |

**R** = Replacement, **I** = Inspection

## 10.4 Maintenance

### 10.4.1 Filter maintenance

Filters in the hydraulic system must be changed after the first 100 working hours and the second change is to be carried out after 3 months or 500 working hours whichever is earlier. They must then be changed at regular intervals of 6 months or 4000 working hours.

### 10.4.2 Oil maintenance

See chapter 15.1.1 and Data sheet [RE 15414 Hydraulic fluid quick reference.](#)

#### **Note!**

All hydraulic fluids are affected differently. Obtain the advice of your oil supplier or by nearest Bosch Rexroth representative

#### **Analysis**

It is recommended that the oil should be analysed every 6 months. The analysis should at a minimum cover viscosity, oxidation, water content and particle counting (possibly including element analysis of particles).

Most oil suppliers are equipped to analyse the state of the oil and to recommend appropriate action. The oil must be replaced immediately if the analysis shows that it is outside the specifications.

#### **Viscosity**

Many hydraulic oils display viscosity loss with increasing use, and this means poorer lubrication. The viscosity of the oil in service must never fall below the minimum allowed viscosity for the actual fluid or the recommended viscosity for the motor, see chapter *Hydraulic fluids* in data sheet [RE 15302.](#)

#### **Oxidation**

Hydraulic oil oxidizes with time of use and temperature. This is indicated by changes in colour and smell, increased acidity or the formation of sludge in the tank. The rate of oxidation increases rapidly at surface temperatures above 60 °C (140 °F), and the oil should then be checked more often.

The oxidation process increases the acidity of the fluid; the acidity is stated in terms of the neutralization number (TAN). Typical oxidation is slow initially and increases rapidly later. A sharp increase (by a factor of 2 and 3) in the TAN between inspections is a signal that the oil has oxidized too much and should be replaced immediately.

#### **Water content**

Contamination of the oil by water can be detected by sampling from the bottom of the tank. Most hydraulic oils repel the water, which then collects at the bottom of the tank. This water must be drained off at regular intervals. Certain types of transmission oils and engine oils emulsify the water; this can be detected by coatings on filter cartridges or a change in the colour of the oil. Obtain the advice of your oil supplier in such cases.

#### **Degree of contamination**

Heavy contamination of the oil causes increased wear of the components in hydraulic system. The cause of the contamination must be immediately investigated and remedied.

## 10.5 Repair

Bosch Rexroth offers a comprehensive range of services for repairs of Hägglunds products.

Repairs on the Hägglunds products may only be performed by service centers certified by Bosch Rexroth.

- ▶ Use exclusively original spare parts from Bosch Rexroth to repair the Hägglunds products, otherwise the functional reliability of the products can not be assured and you lose your entitlement under warranty.

In the event of questions regarding repairs, contact your responsible Bosch Rexroth

Service partner or the service department of the manufacturer's plant for the Hägglunds products, see chapter 10.6

## 10.6 Spare parts



### Use of unsuitable spare parts!

Spare parts that do not meet the technical requirements specified by Bosch Rexroth may cause personal injury or property damage!

- ▶ Use exclusively original spare parts from Bosch Rexroth to repair the Hägglunds product, otherwise the functional reliability of the Hägglunds product can not be assured and you lose your entitlement under warranty.

Address all questions regarding spare parts to your responsible Bosch Rexroth Service partner or the service department of the manufacturer's plant for the Hägglunds products. Details of the manufacturer's plant can be found on the product identification plate of the Hägglunds product.

# 11 Removal and replacement

## 11.1 Required tools

In addition to standard tools the following are also needed, for example:

- ▶ Lifting tool/device
- ▶ Assembly tool
- ▶ Lifting eyes
- ▶ Waste oil collector

## 11.2 Preparing for removal

1. Decommission the entire system as described in the instruction manual for the machine or system. Relieve pressure in the hydraulic system according to the instructions of the machine or system manufacturer. Make sure that the relevant system components are not under pressure or voltage.
2. Protect the complete system against being energized.
3. Remove the hoses, cables and pipelines from the motor.

### 11.3 Removing motor and coupling adapter

#### **DANGER**

##### **Danger from suspended loads!**

Danger to life or risk of injury, damage to equipment!

Improper transportation may cause the Häggglunds motors to fall down leading to injuries e.g. crushing or broken bones or damage to the product.

- ▶ Make certain that the forklift truck or lifting device has adequate lifting capacity.
- ▶ Never stand under or put your hands under suspended loads.
- ▶ Ensure your position is stable during transportation.
- ▶ Use PPE (e.g. safety glasses, safety gloves, suitable working clothes, safety shoes).
- ▶ Use suitable lifting device for transport and storage, installation and for removal and repair. Make sure the motor is well mounted or anchored when the lifting device is disconnected.
- ▶ Observe the prescribed position of the lifting strap.
- ▶ Observe the local federal laws and regulations on work and health protection and transportation.

#### **CAUTION**

##### **Contact with hydraulic fluid!**

Hazard to health/health impairment e.g. eye injuries, skin damage, toxication during inhalation!

- ▶ Avoid contact with hydraulic fluids.
- ▶ When working with hydraulic fluids, strictly observe the safety instructions provided by the lubricant manufacturer.
- ▶ Use PPE (e.g. safety glasses, safety gloves, suitable working clothes, safety shoes).
- ▶ If hydraulic fluid should, inadvertently comes into contact with your eyes or bloodstream or is swallowed, consult the medical care immediately.

#### **NOTICE**

##### **Escaping or spilling hydraulic fluid!**

Environmental pollution and contamination of the ground water!

- ▶ Always place a drip tray under the Häggglunds motor when filling and draining the hydraulic fluid.
- ▶ Use an oil binding agent if hydraulic fluid is spilled.
- ▶ Observe the information in the safety data sheet for the hydraulic fluid and the specifications provided by the system manufacturer.

## Removing the CB spline motor

### NOTICE

#### Critical tightning torque value

Damage of motor

- ▶ When remounting bearing retainer, use calibrated torque wrench
- ▶ Oil screw before mounting
- ▶ Torque 136 Nm (100 lbf·ft)

1. Secure the motor to a lifting device, see chapter 6.1.
2. Place the waste oil collector below the motor.
3. Remove the end cover.
4. Dismount the screw M20 or the plug G 1".
5. Remove the bearing retainer. The oil will drain out.
6. Dismount the spacer (torque armed mounted motor).
7. Install the assembly tool with the nut according to Fig. 51. Screw it into the driven shaft by using a wrench at the key grip at the end of the assembly tool.
8. Remount the bearing retainer.
9. If the motor is flange mounted, unscrew the motor from the flange. If the motor is torque armed mounted, release the pivoted link.
10. Pull the motor off the shaft by turning the nut on the assembly tool.

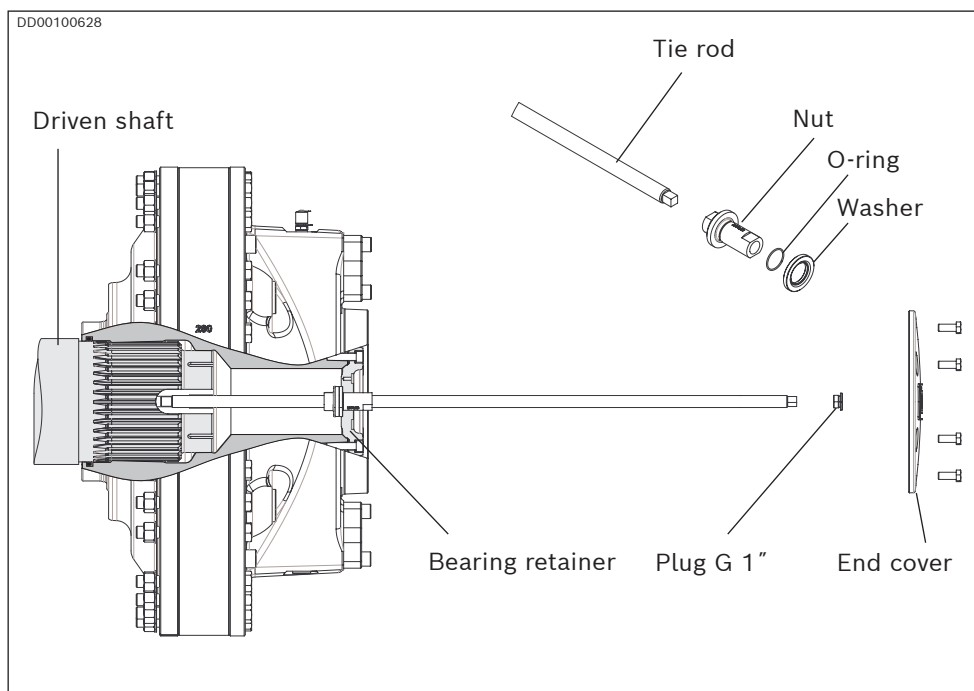


Fig. 51: Assembly tool for removing the CB spline motor

**Removing the CB coupling motor****NOTICE****Critical tightening torque value**

Damage of motor

- ▶ When remounting bearing retainer, use calibrated torque wrench
- ▶ Oil screw before mounting
- ▶ Torque 136 Nm (100 lbf-ft)

1. Secure the motor to a lifting device, see chapter 6.1.
2. Remove the end cover.
3. Dismount the plug G1".
4. Remove the bearing retainer.
5. Install the assembly tool with the nut according to *Fig. 51*. Screw it into the driven shaft by using a wrench at the key grip at the end of the assembly tool.
6. Remount the bearing retainer to the motor.
7. Disconnect the torque arm from the articulated connection.
8. Untighten the screws on the shrink disc gradually, appr. a quarter turn each.  
Keep doing this until all screws are loosened.
9. Pull the motor off the shaft by turning the nut on the assembly tool.

### Removing the coupling adapter

1. Mount the lifting eyes and secure the coupling adapter to a lifting device, see chapter 6.1. Fig. 9
2. Mount the carriage beam to the customer shaft through the center hole of the coupling-adapter.
3. Tighten the nut on the carriage beam against the coupling-adapter by hand.
4. Fasten the dismantling tool against the end of the coupling-adapter by using the two screws supplied with the coupling adapter.
5. Loosen the screws on the shrink disc gradually, appr. a quarter turn each. Keep doing this until all screws are loosened.
6. Remove the coupling-adapter from the customer shaft by turning the nut on the mounting tool counterclockwise.

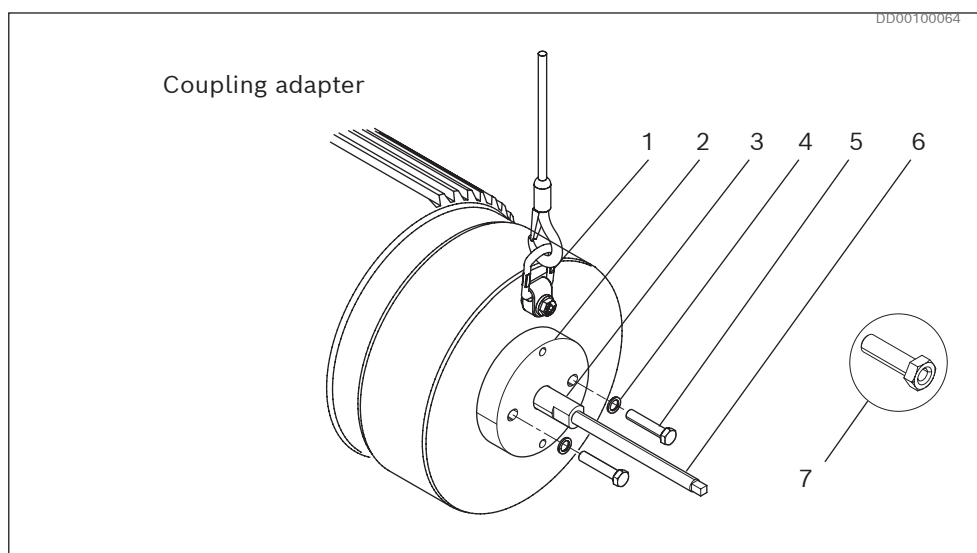


Fig. 52: Assembly tool for removing the coupling adapter

#### Included in coupling adapter

1. Lifting eye

#### Assembly tool coupling adapter

2. Dismounting tool
3. Nut
4. Washer
5. Screw
6. Carriage beam
7. Adapter M20 to M16

## 11.4 Preparing the components for storage or further use

Proceed as described in chapter 6.2.



## 12 Disposal

### 12.1 Environmental protection

Careless disposal of the CB motor, the hydraulic fluid and the packaging material could lead to pollution of the environment.

Observe the following points when disposing of the CB motor:

1. Completely drain the motor from fluid.
2. Dispose of the motor and packaging material in accordance with the national regulations in your country.
3. Dispose of the hydraulic fluid according to the national regulations of your country. Also observe the applicable safety data sheet for the hydraulic fluid.
4. Remove the motor into its individual parts and properly recycle these parts and separate according to, for instance:
  - Cast iron
  - Steel
  - Aluminum
  - Non-ferrous metal
  - Electronic waste
  - Plastic
  - Seals

Dispose material in accordance with the national regulations in your country.

## 13 Extension and conversion

Do not modify Hägglands products. Please contact your Bosch Rexroth representative for extension or conversion.

## 14 Troubleshooting

Please, contact your nearest Bosch Rexroth representative.

**Table 20: Troubleshooting hydraulic motor**

| Fault                                     | Probable cause  | Action   |
|---|---|--|
| <b>The motor does not run.</b>            | Mechanical stop in the drive.   | Check system pressure. If the pressure has risen to the relief valve setting, remove the load from the drive.  |
|   | The motor does not deliver enough torque because the pressure difference across the motor is not enough for the load. | Investigate the pressure level in the system and correct the setting of the pressure limiting valve if necessary.  |
|   | Insufficient or no oil being supplied to motor.   | Check the hydraulic system. Check the external leakage of the motor (D connection).  |
| <b>Motor rotates in wrong direction.</b>  | Oil supply connections to motor incorrectly connected.  | Connect the oil supply correctly.  |
| <b>Motor runs rough.</b>                  | Pressure or flow fluctuations in the hydraulic system.  | Find the cause in the system or in the driven unit.  |
|   | The motor is being operated with too low charge pressure.   | Adjust the charge pressure to the correct level. See chapter Recommended charge pressure in data sheet <a href="#">RE 15302</a> .  |
| <b>Noise in the motor.</b>                | Internal faults in the motor.   | Investigate the drain oil, if necessary. Put a magnetic plug in the oil flow and check the material that sticks to the magnet. Steel particles indicate damage. Note that fine material from the castings may be deposited and does not mean internal damage in the motor. |
| <b>External oil leakage on the motor.</b> | The radial lip seals or other seals is worn or damaged.   | Replace the damaged seals.   |

## 15 Technical data

### 15.1 Technical data, Hägglands CB

For complete technical data see [RE 15302](#).

#### **DANGER**

##### **Hanging load falls down!**

Danger to life, risk of injury or damage to equipment, in hanging load applications!

- ▶ Charge pressure at motors connection must be according to recommended pressure under all conditions, see data sheet [RE 15302](#) , chapter Recommended charge pressure.
- ▶ Changes to the factory settings must only be made by Bosch Rexroth specialist personnel.

#### **15.1.1 Hydraulic fluids**

The hydraulic CB motor is primarily designed for operation with hydraulic fluids according to ISO 11158 HM.

Before the start of project planning, see Data sheet [RE 15414 Hydraulic fluid quick reference](#) for detailed information on hydraulic fluids and specific additional demands.

##### **Filtration of the hydraulic fluid**

A contamination level of at most 18/16/13 according to ISO 4406 is required. The less contaminated the fluid, the longer the service life of the hydraulic motor.

##### **Details regarding the selection of hydraulic fluid**

The hydraulic fluid should be selected such that the operating viscosity in the temperature range, as measured in the motor housing, is within optimum operation range according to chapter *Hydraulic fluids* in data sheet [RE 15302](#).

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