

EcoStore - Air Source Heat Pump Water Heater



EcoStore





INTRODUCTION

Thank you for purchasing this equipment which will give many years trouble free use with the correct installation and care. In the unusual occurrence that problems occur with the installation or continued use please contact the installer in the first instance to provide all the backup required to ensure these products meet the high standard met by our products.

These instructions are addressed to both the installer and the final user, who respectively must install and use the heat pump water heater. Failure to meet the provisions contained in this manual will result in the cancellation of the warranty.

These instructions include essential and important information for safe and proper installation, and are an integral part of the product. As a consequence, all technical documents must be kept with care and must always accompany the product.

All the data and instructions contained in this manual refer to the current technological level.

Please always refer to the instructions contained in this manual when installing the equipment.

The operations described in these instructions require specialized knowledge, achievable through a comprehensive and proven professional training in system installation. As a consequence, we recommend that you only perform the installation operations described herein if you meet the technical requirements listed above.

The instructions are provided in schematic form; due to possible writing/printing errors, and to possible technical changes, we decline all responsibility as to the correctness of the contents.

The diagrams used are purely **INDICATIVE**, have no pretense of completeness and are not intended to replace the design.

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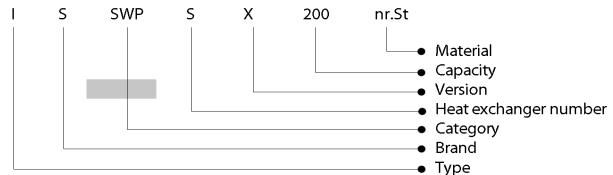
1 GENERAL NOTICE

1.1 Field of use

The heat pump water heater for the production of hot water is only intended to be used for sanitary water heating, without exceeding the usage restrictions specified herein. To this purpose it must be hydraulically connected to a sanitary water delivery network. It requires a power supply to operate. Never use the heat pump for any purposes other than those specified herein. Any other use is to be deemed as inappropriate and forbidden.

The manufacturer cannot be held responsible for any installation errors and inappropriate equipment use.

1.2 Product nameplate – EcoStore CE-ES200 / CE-ES300



1.3 Safety Precautions

The purchaser shall take care of the installation. The Manufacturer shall not be liable for any damages caused by wrong installation and/or noncompliance with the instructions contained in this use and maintenance booklet, and in particular with those prescribing that:

- the electrical connection must comply with the provisions specified in the relevant paragraph;
- <u>the supplied nylon electrical protectors</u> must be properly installed;
- "the hydraulic safety unit" must be properly installed, intact and in good working order;
- installation and maintenance must be performed by qualified personnel, in compliance with the regulations in force;
- before starting any maintenance or repair operations on components containing any cooling fluid, a qualified technician must remove an appropriate amount of the latter, to ensure the risk-free execution of the operations in question. The refrigerant must be handled and disposed of in compliance with the relevant regulations and must not be dispersed into the environment! (The R134a refrigerant is CFC-free, not flammable and not harmful for the ozone layer);
- the maintenance regulations must be observed;
- the equipment must be installed in an appropriate room (to avoid being exposed to frost)
- the maximum overpressure, when using the tank, must be respected;
- the maximum temperature, when using the tank, must be respected.

CAUTION! <u>FAILURE TO COMPLY WITH THE ABOVE PROVISIONS WILL RESULT IN THE</u> <u>CANCELLATION OF ANY WARRANTY RIGHT.</u>

This equipment complies with the provisions contained in the EEC Directives in force.

Cool Energy EcoStore Heat Pump Water Heater

1.4 Certifications and Markings

The verification has been performed with reference to the following technical standards:

- UNI EN 16147;
- EN 12102;
- EN 60335-1;
- EN 60335-2-21;
- EN 60335-2-40;
- EN 55014-1;
- EN 55014-2;
- EN 61000-3-2;
- EN 61000-3-3;
- EN 50366.

1.5 Meaning of the symbols used herein

Symbol	Meaning
Â	Failure to comply with the provision in question may result in injuries and/or
<u> </u>	damages to people, objects, plants or animals.

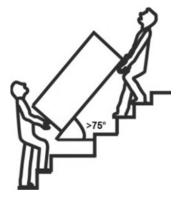
1.6 Delivery and packaging

The heat pump water heater is supplied in an environment-friendly and easy to handle cardboard packaging with protective inserts. Make sure that the packaging material is disposed of properly in compliance with the environment-related regulations in force.

Should the heat pump for sanitary water show any clear damages, absolutely avoid mounting or installing it. Immediately inform the supplier.

1.7 Transport

When storing and transporting it, always keep the heat pump water heater vertical (straight) in its original packaging. For short stretches it can be inclined by 45°, provided utmost care is taken when transporting it.

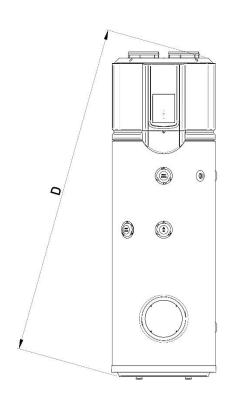


Due to the forward inclination, when using forklift trucks or other means of transport proceed slowly and fasten the equipment to prevent it from tipping.

After transporting the equipment in inclined position, before starting it you need to wait for about 3 hours, to ensure the appropriate settling of the lubricating oil in the cooling circuit and avoid damages.

Position the heat pump, after removing the packaging and the bracket supplied for transportation.

For short moves use the special handles situated on the side part of the product.



Model	Unit	He
EcoStore CE-ES200	mm	1664
EcoStore CE-ES300		2107

1.8 Measuring

The measuring units used in this manual for the relevant physical magnitudes are those of the International System(SI).

1.9 Temperature unit shift

Press ENTER for 3 seconds to unlock the buttons.

Pressing the **E-HEATER** key for 10 seconds they can shift the temperature from display unit from "F' to "C' or from "C' to "F'

The default is "C'. When it is shifted to display "F', it still will display "C' while it operates spot check.

2 TECHNICAL AND DIMENSIONAL SPECIFICATIONS

2.1 Operating principle

The air-water heat pump uses the energy of the air existing in the environment. The air required for the proper operation of the heat pump can be drawn from the outside through a window (minimum temperature -20°C) or from the surrounding environment or from other environments through ducts. The air drawn from the environment is sucked through a fan and the heat existing in air is absorbed during the passage in a heat exchanger (evaporator). In the evaporator the heat taken from the air is caused to evaporate at low pressure by the refrigerant (the working fluid in the refrigerant circuit, is as in a household fridge). The vaporized coolant is sucked by a compressor and raised to a higher level of pressure (as in a bicycle pump) and temperature. In a second heat exchanger (condenser) the higher temperature heat is absorbed and transferred to the water; this way the

vaporized refrigerant fluid switches back to the liquid state as a consequence of thermal dissipation. The liquid refrigerant, flowing through a choking component (expansion valve), undergoes a low pressure expansion and, after returning to the evaporator, it can again draw heat from the surrounding environment.

The hot water heat pump operates at ambient temperatures ranging between -20°C and +43°C.

The hot water heat pump is a connection-ready equipment whose function is heating drinkable water; it basically consists of the water tank and of the refrigerant, air and water circuit components, as well as of all the control, adjustment and monitoring devices required for automatic operation.

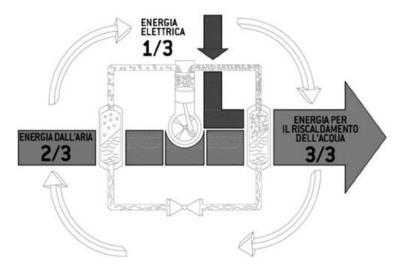
> Use of the environment energy

Refrigerators, washing machines, heating systems and other equipment/electric appliances generate heat that in most cases is not reused. Instead of being dispersed into the environment, generating pollution, the hot air in question can suitably be used to heat sanitary water: a sensible and environment-friendly solution.

An important benefit is the air dehumidification resulting from heat suction, decreasing the degree of humidity in cellars and laundries.

This has two beneficial effects: environment protection and production of cheap hot sanitary water.

2.2 Energy efficiency



> Free energy

The necessary energy for the heating of sanitary water comes for 2/3 from the air and 1/3 from the electric power supply.

> Cooling through the heat pump for hot sanitary water

After heat subtraction, the lower-temperature output air can be used during summer to cool the environment where the heat pump is installed.

This provides a double benefit, while ensuring optimum energy efficiency.

> multi use of energy

The heat pump can be beneficially installed in stores, workshops, commercial, residential applications etc. to get hot sanitary water and, if needed, cooled air.

2.3 Hot water temperature

Setting water temperature target range: 38:65°C.

Using renewable energies and ensuring optimum energy efficiency, the heat pump provides an environment-friendly and efficient solution to heat water throughout the year.

Main components 2.4

2.4.1 Tank

The tank consists of a water-tight Stainless Steel AISI316L cylindrical inner vessel.

Heat pump unit 2.4.2

The refrigerant circuit is located in the upper section of the water heater and consist of:

- Refrigerant fluid R134a;
- Rotary compressor; •
- Thermostatic expansion valve;
- Solenoid valve for the de-frosting cycle; •
- Combined filter, drier and collector of the refrigerating circuit; •
- High-power blade evaporator; •
- Electronic axial fan; •
- Average-sized Cu cooling pipes;
- Thermal exchanger cooper pipe wounded around the inner vessel (in this way a contact between • the refrigerant gas and the drinkable water is impossible);
- Condensation drain plastic pipe.

Anti-corrosion protection 2.4.3

The protection against corrosion is performed by an integrated electronic anode.

Data:

Electronic

- Feeding 90 - 253Vac 50 - 60Hz •
- Maximal absorption 3 •
- Maximal output voltage 20Vdc •
- Maximal output current 15mAdc •
- Working temperature -10 – 85°C. •
- Protection level **IP44** .
- Size 85x55x26mm

Electrode

•

- Protection electrode
 - 1/2"
 - Fastening Screwing up max. 25 Nm
- Working temperature •

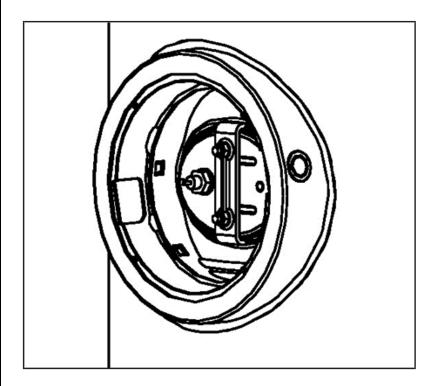
Connection

Power cable double insulation cable tmax 105°C. Protection cable flat cable 2x0,50mm red/black (red cable: electrode) Electrode connection bush diam. 3mm ٠ Tank connection evelet diam. 5mm.

-10 – 100°C.

activated titanium diam. 3mm

Positioning



- All fastening, connection and maintenance operations must be performed when the device is not powered.
- Be sure that the device has a proper position, far away from water, direct heat sources, etc.
- Do not open the container of the device, inside there are no spare parts.
- Do not invert the connections electrode-tank.

2.4.4 Thermal insulation and coating

Thermal insulation is ensured by a highly biological, CFC-free rigid polyurethane foam (PUR) coating. The full compressed foam coating allows to minimize energy losses. The external coating is made of a soft PVC material.

2.5 Dimensional characteristics

The technical and dimensional characteristics of the equipment are indicated in Fig. 1. The electrical characteristic data of each model can be found on the equipment itself.

Model	Unit	0	Н
EcoStore 200			1586
EcoStore 300	mm	650	2107

Heating exchanger surface:

Model	Unit	Lower heating exchanger
EcoStore 200		0.6
EcoStore 200	m²	1.3

Technical data table

Model			EcoStore 200		EcoStore 300	
Туре			Air Source Heat	Pump		
Use			Water Heater			
Temp.	Н		Standard 55°C (38°C bis ~ 65°C)			
· · ·	5			4753) AISI 31		
Storage material			, , , , , , , , , , , , , , , , , , ,	, 1.4404		
Storage size	L		200		300	
Insulation thickness	mm B2 / DIN			50		
Power supply	Ph-V-F	Ηz		1-230-50		
Ambient temperature	Н		-20°	C min / max. +	43°C	
Noise level	dB(A)		53		
Refrigerant type / quantity	kġ	/	R134a/1.02		R134a/1.2	
Refrigerant design pressure	MPa			3.0/1.2		
Tank design pressure	MPa			0.6		
Control				Electronic		
				Economy		
				E-Heater		
Program				Vacancy		
			Disinfect			
Protection			TCO1, TCO2, de-frosting automatic			
Air flow	m3/h	1	414			
Compressor	Input	kW	0.62			
СОР	A15/W1	5-60	2,76		3,1	
COP	A 15/W1	5-45	3,86		4,34	
ErP Test Profile			L		XL	
Erp Energy Class	Class	rP	A+			
Fan	Input W		68			
1 dii		r/min	620/530/465			
Water pipe		Rp	1"			
water pipe		Rp	1"			
Condenser	Diameter		Copper 0 8x0,5			
	No.		1			
E-heater	Material		Nicolay 800			
	kW		0.9			
Tank protection			Electronic Anode (DIN 4753)			
Electrical protection				IP21		

3 INSTALLATION AND FIRST START-UP

(qualified personnel only)

- The installation room must be 20 m³ or larger and have suitable air exchange and not be subject to sub zero conditions.
- The equipment must be installed in compliance with the national installation regulations.
- Operations involving the hot water heat pump must only be performed by competent / qualified personnel!
- Observe the safety regulations.
- The installation environment, electrical and hydraulic systems of the equipment must comply with local regulations in force.
- You need to install the equipment at the prescribed distance from the room walls and ceiling, to ensure easy maintenance.
- The surface on which the equipment is to be installed must be able to bear its weight.
- The equipment ventilation openings must not be obstructed.
- The chosen environment must be suitable for the equipment IP degree, in accordance with the regulations in force;
- The ambient temperature (or the temperature of the input air) must range between 20°C and +43°C.
- If possible, install the equipment in a room allowing to exploit the excess heat generated by tumble-driers, refrigerators, freezers, etc.
- Air must be neither excessively purified nor too contaminated with dust.
- There must be a suitable drain connection to discharge condensation from the unit.

CAUTION! <u>The equipment is not intended to be used by any persons (including children)</u> <u>having reduced sensory or mental faculties, or lacking experience or knowledge, unless they</u> <u>are under the supervision of a person in charge of their safety, or they have received proper</u> <u>instructions regarding equipment usage.</u>

Children must be watched to ensure that they don't play with the equipment.

3.1 Hydraulic connection

Installations must conform to local regulations in force. We recommend the integration of a magnetic filter for the cold feed water supply. The link pipes (hot water, recycle, in-out exchanger) must be perfectly isolated according to the energy norms in order to avoid heating dispersions.

We recommend that you install the equipment close to the main hot water drawing point, to prevent heat dispersions along pipes, and if possible, near a drain, for easier emptying and condensate discharge

3.1.1 Hydraulic safety unit (mandatory)

You must install a hydraulic safety unit **(Supplied in G3 Kit)** complying with EN 1487 or with equivalent local standards in force;

- Check valve;
- Check valve control device;
- Safety valve;
- Hydraulic load interrupting device.

The above components are required to safely run the supplied equipment. The rated calibration pressure of the hydraulic safety unit must be of 0.6 MPa (6 bar). Pay attention while installing the hydraulic safety unit, avoiding forcing or altering it. Water may drip from the hydraulic safety unit discharge connector (see paragraphs "USAGE INSTRUCTIONS (user) - Water dripping from the hydraulic safety unit"). This opening must be left exposed to the atmosphere. You need to install a discharge pipe, with a constant downward slope, in a condensate- and ice-free area. There must be no obstructions in the pipe, to avoid overpressures.

3.1.2 Pressure reducer

Should the network pressure exceed 0.6 MPa (6 bar), you need to install an appropriate pressure reducer upstream of the hydraulic safety unit, ensuring the indicated operating range.

3.1.3 Expansion tank

To prevent any overpressures that might damage the equipment, frequently triggering the safety unit and causing water dripping, <u>it is mandatory</u> that you install an adequate expansion vessel. Install it in accordance with the instructions provided by the manufacturer. The expansion tank is required to keep pressure constant and avoid harmful pressure shocks or accidental overpressures.

3.2 Unit filling

WARNING: <u>Switching on the equipment when it is not filled with water will seriously damage</u> the refrigerating units and the electrical heating element.



WARNING: In the presence of water with a hardness degree >20°TH (where 1°TH=French degree=10mg CaCo3/I) it is mandatory that you install a softener to reduce limestone scaling inside the boiler and keep the electrical resistance and the hydraulic safety unit in good working order.

To fill the equipment, you need to:

- open the main water supply or the equipment water supply valve;
- open a hot water tap (e.g. bathroom, wash basin, etc.) to allow the water to flow out; when the water outflow from the tap is constant the equipment will be full;

check that there are no leaks from the various hydraulic connections;

Note*****

We recommend that you flush the pipes before connecting the unit Only proceed with the electrical connection after performing this operation

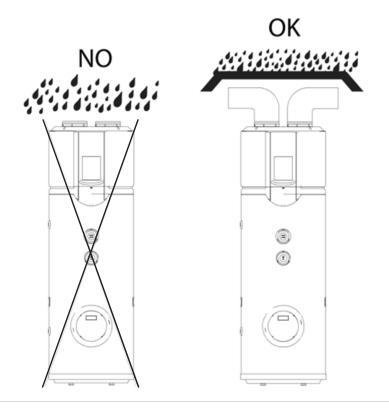
3.3 Duct

DUCT	ROUND DUCT	RECTANGLE DUCT
Dimension (mm)	190	190x190
Straight-line pressure drop (Pa/m)	≤2	≤2
Straight-line length (m)	≤5	≤5
Bent pressure drop (Pa/m)	≤2	≤2
Bent's qty.	≤5	≤5

 Too much resistance of duct will decrease air-flow-rate, which will lead to capacity of unit decreased.

- Total duct length ideally should be no more than 5m and 3 x 90 degree bends or the maximum static pressure should be within 25Pa.
- For unit air outlet with duct, when unit operating, condensate will be generated around outside of duct. please pay attention to the drainage work, we suggest to wrap the thermal insulated layer around outside of the duct.
- It is recommended to install the unit in the indoor space, it is not allowed to install the unit at the rainy space.

WARNING: In case of rain entering to internal components of the unit, the component might be damaged or causing physical danger. In terms of the unit connect with duct reaching to outdoor, a reliable water-resistant measure must be conduct on the duct, to prevent water from dropping into internal of the unit.



3.4 Electrical connection



WARNING: <u>The equipment is already factory-wired and is equipped with a plug for the</u> <u>connection to an outlet having appropriate electrical characteristics.</u> <u>Verify that the mains voltage complies with the value specified in the label applied on the</u> <u>equipment, and that the mains can supply a sutable pressure and flow.</u>

To disconnect the equipment from the mains you need to use a two-pole switch complying with the EN standards (contact opening 3mm, preferably equipped with fuses). The connection must be established by inserting the plug into the appropriate outlet, that must comply with the regulations in force.



WARNING: <u>Switching on the equipment when it is not filled with water will seriously damage</u>, the refrigerating units and the electrical resistance.



WARNING: If the supply cable is damaged, it must be replaced by the manufacturer or by its technical support service, or anyway by a person having a similar qualification, to prevent any risk.

4 USAGE INSTRUCTIONS

(User)

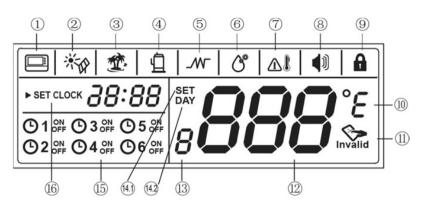
4.1 Switch-on

WARNING: <u>Before switching on the equipment</u>, always verify the correctness of the electrical <u>connection</u>; also check that the tank is filled with water, to avoid seriously damaging the <u>refrigerating unit and the electrical heating elements</u>.

4.2 Electronic control

The heat pump water heater is equipped with an electronic regulation system for the management of the temperature and of the complementary E-Heater.

4.2.1 Display





Cool Energy EcoStore Heat Pump Water Heater

		DESCRIPTION
N.	ICON	DESCRIPTION
1		Wire controller
		If connected the controller will be illuminated.
		Outside solar heat source
2	TYP	If an outside solar heat source has been connected to the unit, this symbol will flash with 1 Hz
		frequency; otherwise it will be extinguished.
3		Vacation mode
		This symbol will flash with 2Hz frequency when set for vacation mode.
4	I	Compressor
	H	This symbol will be illuminated when compressor is running, otherwise will be extinguished.
		E-heater
		This symbol will be illuminated if e-heater is activated, otherwise it will be extinguished.
5		If e-heater is automatically activated by unit, it will be illuminated;
		If e-heater is manually activated, it will flash with 1Hz frequency.
		When setting e-heater manually ON/OFF, it will flash with 2 Hz frequency.
		Disinfect
		This symbol will be illuminated when the unit is under disinfect mode, otherwise it will be
6	\wedge°	extinguished.
Ŭ	U	It will be lightened if disinfect mode is automatically activated by unit;
		It will flash with 1Hz frequency, if disinfect mode is manually activated;
		It will flash with 2Hz frequency when setting disinfect mode or setting disinfect timer.
7		High temp. Alarm
, 		If the water temp is higher than 50°C, this symbol will be illuminated
		Alarm
8	🚽 🗎	When unit is under protection/error, this symbol will flash with 5Hz frequency as well as buzzer
0	4	will sound 3 times every 1 minute until protection/error eliminated or press CANCEL for 1
		second.
9	A	Lock
		If button is locked, will be lightened, otherwise it will be extinguished.
	0,7	Temperature unit
10		If setting temperature unit as Celsius, °C will be lightened, 888 will show Celsius degree;
		If setting temperature unit as Fahrenheit, will be lightened, 888 will show Fahrenheit degree.
11	Invalid	If button is under lock mode, press any button except unlock button, it will be lightened;
		It will be lightened if screen is unlocked.
		It shows water temperature on normal mode;
12	888	It shows remaining vacation days on vacation mode;
	000	It shows setting temperature under setting mode;
		It shows unit setting/running parameters, error/protection code under query mode.
13	8	Reserved
	-	Water Temperature setting
14.1	SET	It will be lightened when setting water temperature or setting days for vacation.
		Date setting:
14.2	DAY	It will be lightened when setting days for vacation;
17.2	DAI	It will be lightened when under vacation mode.
		Timer:
		6 timers may be set.
	() 1 0 PF () 3 0 PF () 5 0 PF () 2 0 PF () 4 0 PF () 6 0 PF	If any timer was set, the correspondent icon will turn on when the display is unblocked ;
15		If no timer was set, the icons are off.
		If the timer is set, the correspondent icon flashes with a frequency of 2 Hz as well as the timer
		that was set.
16	▶ SET CLOCK 38:88	Clock and clock setting It shows the clock. Whenever there is any setting for clock, SET CLOCK will be lightened.
		it shows the clock. Whenever there is any setting for clock, SET CLOCK Will be lightened.

4.3 Operating instructions

4.3.1 Operations before turning on the product

- When the product is turned on for the first time, all indicators on the UI will turn on for 3 seconds, and in the same time an acoustic sound will be heard. After a minute without any other operation, all buttons are blocked apart from UNLOCK button. Press it for 3 seconds to unlock the buttons.
- When the tank will be full and all the settings set, press the ON/OFF button and start the equipment.
- When the equipment is working, if no operation is going to be done and there is no malfunction for 30 seconds, the display will be locked apart from the error codes and alarm lights. Press any button to unlock the display.

4.3.2 Mode

Modes will be automatically selected by unit. Manually mode selection is unavailable. Setting water temperature target range: 38 - 65°C. Max 55°C is recommended for good efficiency.

E-heater running ambient temperature range: -20 - 45°C.

Heat pump running ambient temperature range: minus7 - 45°C.

Ambient Temp.	TA<-7	-7≤TA<-2	-2≤TA<2	2≤TA<7	7≤TA<35	35≤TA<43
Max. Temp. (Heat pump)	-	42	47	55	65	60
Max. Temp. (E-heater)	65	65	65	65	65	65

4.3.3 Heat source shift

The default heating source is heat pump.

- If ambient is range out of heat pump, heat pump will stop running, the unit will shift automatically to activate E-heater and show the icon LA (LR);on the display, then if the ambient temperature goes into the running range of heat pump again, it will stop E-heater and shift automatically to heat pump again, and the icon LA(LR) will be extinguished.
- If the target setting water temperature is higher than Max temp (Heat pump), the unit will activate heat pump firstly to the Max. temperature, then stop heat pump, activate E-heater to continually heat water to the target temperature.
- If manually activate the E-heater running mode when heat pump running, E-heater and heat pump will work together until the water temperature gets to target temperature. So if want to heat quickly, please manually activate E-heater.
 NOTE: E-heater will be activated once for the current heating progress, if want to apply E-heater
- again, please push .E=HEATER
 If system occurs some malfunctions, error code "E7" and ¹will be shown on the display, then heat pump will stop running, and the unit will activate automatically E-heater as the backup

heat source, but the code "E7" and [€] will be shown until power off.

Note: If only the electric element is used as a heating source, only one part of the cylinders content will be heated; the water temperature must be set at a higher value that the one for the

running of the heat pump.

Defrosting during water-heating.

In heat pump running period, if the evaporator frosted in lower ambient temperature, the system will defrost automatically to keep effective performance(circa 3~10 min.). At defrosting time, the fan motor will stop, but compressor will still run.

• COP

The COP (Coefficient of Performance) varies when the environmental temperature varies. Normally, lower is the environmental temperature, higher will be the water heating.

• When the environmental temperature is inferior to 2°C, the heat pump and the electric element work together order to reach the planned temperature (see the chart).

4.4 Basic function

4.4.1 Weekly disinfect function

Under disinfection mode unit immediately start to heat water up to 65°C to kill the potential legionella bacteria inside water of tank, " \mathring{O} " icon will light on the display screen during disinfection; Unit will quit disinfection mode if water temperature is higher than 65°C and extinguish " \mathring{O} " icon.

4.4.2 Vacation mode:

After pressing "Vacation" button, Unit will automatically heat water to 15°C for the purpose of energy saving during vacation days.

4.4.3 Power On and power Off

Press "ON/OFF" () button after all the above have finished and the system will run as the setting. And simply press the same button to stop it.



4.4.4 Lock and unlock

In order to prevent wrong operation, a special lock function has been design. If there is no operation for 1 minute, the unit will be locked automatically, and display the lock sign (Lock indicator lights up). When the unit is locked, no keys can be operated.



4.4.5 Query function

For the convenience of maintenance and debug, query function is available by Press 2 buttons together. **E-HEATER** + **DISINFECT**, then system running parameters will be shown one by one with following sequence by each pushing of " I "o "I" button.

N.				TEMP./DASYS	EXPLENATION
1	t	5	U	Temp.	T5U
2	t	5	L	Temp.	T5L
3		t	3	Temp.	T3
4		t	4	Temp.	T4
5		t	Р	Temp.	Тр
6		t	h	Temp.	Th
7		С	E	Current	Compressor
8	1				Last error
9	2				Previous 1st error or protection
9	2				code
10	3				Previous 2st error or protection
10	5				code
11					Software number

4.5 Setting

4.5.1 Temperature setting

The temperature displayed is the water temperature in the upper part of tank. Method for temperature set:

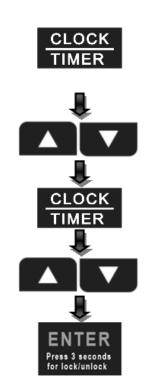


Press the substitution to increase the temperature, press the button to decrease.

4.5.2 Clock setting

The clock is for a 24-hour system and the initial time is 00:00. To make a better use of this unit, it is recommended to set the time for accurate local time. Every time powered off, the clock will be reset to initial time 00:00.

Method for time set:



Press button for 5 sec to enter clock setting. Then icon ► SET CLOCK will be lightened and the hour value of clock will flash slowly

Set the hour value of clock.

Confirm the hour setting. Then the minute value of clock will flash slowly.

Set the minute value of clock.

Confirm the minute setting and quit clock setting.

4.5.3 Timer setting

User can set up running start time and stop time on a specifically by the timer function. The least numbers of timer is 10 minutes.

Cool Energy EcoStore Heat Pump Water Heater

Enter timer setting.

selected.

Select timer (O1 of Of Of Of Which needs to be

set. The timer icon will flash slowly if it is

Confirm the selected setting timer.

Set the hour value of timer.

Set the minute value of timer.

Then ► SET CLOCK will be lightened. Then the hour value of timer will flash slowly.

Confirm the hour value of timer. Then the minute value of timer will flash slowly.

Method for timer set:

















ON/OFF

ON

Confirm the minute value of timer. Then

MER ON or OFF icon following the setting timer will flash slowly. Set the action (ON or OFF) of the timer.

OFF

Confirm the action (ON or OFF) of the timer.

The display screen will automatically-display different value at **888** by different action. It will display the last set temperature and icon **INSET** if the action is ON, and will display--- if the action is OFF.

Set the water temperature of the setting timer.

Confirm and complete the timer. Then repeat this process to set another timer.

Enter timer setting.

display will show

cancelling timer, press button 3sec to guit timer cancelling.

selected.

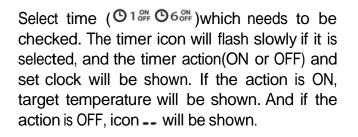
Method for cancel timer setting:



Method for check timer setting:



CANCE



Select timer (O100 O6000) which needs to be cancel. The timer icon will flash slowly if it is

Confirm to cancel the timer. Then repeat selecting timer and cancelling. If the timer has not been set, when press button **CANCEL** the

Invalid

After complete

Press button **CANCEL** for 3sec or no button pressing for 30sec to quit timer checking.

If there is confliction between Timer and Manually ON:

1. The moment of Manually ON has priority;

2. The moment of timer OFF has priority;

4.5.4 Cancel

To cancel setting, quit setting, clear alarm, etc. press **CANCEL** button. To clear alarm buzzer, need to press same button for 1sec.

4.5.5 Disinfect mode

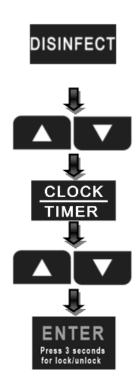
Manually turn on disinfect function:



Icon 🖑 will flash

Confirm manually activate disinfection function, then the unit will heat up water to 65°C at least for disinfection.

Disinfect Clock Setting:



Press button **DISINFECT** for 3 sec. To enter in the hour settings of Disinfect modality. The icon \degree flashes, the icon **SET CLOCK** lightens and the hour indicator starts to flash slowly.

Set the hour value of clock.

Confirm the hour setting. Then the minute value of clock will flash slowly.

Set the minute value of clock.

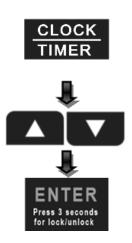
Confirm the disinfect clock setting and quit out.

Unit will automatically start disinfection function at the above-set clock every 7 days. If user don't set disinfect clock, unit will automatically start disinfection function at 23:00 every 7 days. If unit is

OFF or under disinfect mode, press **DISINFECT** will lead to show when the display.

4.5.6 Vacation mode

Method for Vacation mode setting:



Enter Vacation setting. Icon **VACATION** will SET BAY flash. Icon will be lightened. will show the last setting vacation days.

Set vacation days. The days range is 1~99 days.

Confirm Vacation setting and quit out. The unit will immediately go into Vacation mode.

In vacation mode, the setting target water temperature is 15°C as default and 888 will show the remaining vacation days. On the last day of vacation, unit will automatically start disinfecting function, and automatically reset the target temperature to the last one before vacation. If unit has already

been under vacation mode or OFF, press **VACATION** will lead to show invalid icon will on the display.

4.6 Combination button

	ICON	DESCRIPTION
Clear error code	ENTER Press 3 accords for lock/anlock + CLOCK TIMER	Press the two buttons at the same time to clear all stored error & protect codes, and the buzzer will buzz one time.
Query mode	E-HEATER + DISINFECT	Press the two buttons at the same time for 1sec to go into query mode. Under query mode user can check unit setting & running parameters by pressing Toggles. Press button for 1s or no button CANCEL operation for 30s, then quit query mode.

4.7 Auto-restart

If electricity power failed, unit can memorize all setting parameters, unit will be back to the previous setting when power recover.

4.8 Screen auto lock

If there is no operation of button for 30s, screen will be locked (extinguished) except for error code and alarm light.

Press any button will unlock the screen(lighten).

4.9 Error

If some errors happen, the buzzer will buzz 3 times every other minute. Press CANCEL for 1 sec to stop the buzzer but the alarm icon will keep glittering.

When an error is verified, although in some conditions it may function, it cannot reach the expected efficiency. Please contact the supplier.

4.9.1 Error code shooting table

DISPLAY	MALFUNCTION DESCRIPTION	CORRECTIVE ACTION
E0	Error of sensor T5U(upper water temperature sensor)	Maybe the connection between sensor and PCB has released or sensor has been broken. Contact a qualified person to service the unit.
E1	Error of sensor T5L(lower water temperature sensor)	Maybe the connection between sensor and PCB has released or sensor has been broken. Contact a qualified person to service the unit.
E2	Tank and Wired Controller communication error	Maybe the connection between controller and PCB has released or PCB has been broken. Contact a qualified person to service the unit.
E4	Evaporator temperature sensor T3 error	Maybe the connection between sensor and PCB has released or sensor has been broken. Contact a qualified person to service the unit.
E5	Ambient temperature sensor T4 error	Maybe the connection between sensor and PCB has released or sensor has been broken. Contact a qualified person to service the unit.
E6	Compressor discharge temperature sensor TP error	Maybe the connection between sensor and PCB has released or sensor has been broken. Contact a qualified person to service the unit.
E7	Heat Pump system error If any of P3/P4/P2/P1 continuously appear 3 times within single heating cycle, system will consider it as "Heat Pump system error"	Contact a qualified person to service the unit.

	· · · · ·	1	
E8	Electric leakage error If PCB current_induction_circuit check the current difference between L,N 14mA, system consider it as "electric leakage error"	Maybe some wires have been broken or bad wire connection. Contact a qualified person to service the unit.	
E9	Compressor suction temperature sensor TH error	Maybe the connection between sensor and PCB has released or sensor has been broken. Contact a qualified person to service the unit.	
EE	E-heater open-circuit error(IEH) Current difference E-heater on & e-heater off <1A)	Maybe the E-heater has been broken or bad wire connection after repair.	
EF	Clock chip error	Maybe the chip has been broken, but unit can work well without clock- memory, so it is needed to reset clock when power put on again. If necessary, contact a qualified person to service the unit.	
Ed	E-EPROM chip error	Contact a qualified person to service the unit.	
P1	System high pressure protection: • ≥2.76 MPa, active; • ≤2.07 MPa, inactive.	Maybe because of system blocked, air or water or more refrigerant in system(after repair), water temperature sensor malfunction, ect. Contact a qualified person to service the unit.	
P2	 High discharge temperature protection Tp > 115 °C, protection active; Tp < 90 °C, protection inactive. 	Maybe because of system blocked, air or water or less refrigerant(leakage) in system(after repair), water temperature sensor malfunction, ect. Contact a qualified person to service the unit.	
P3	Compressor abnormally stopped protection. The discharge temperature is not so higher than evaporator temperature after compressor running a term.	Maybe because of compressor broken or bad connection between PCB and compressor. Contact a qualified person to service the unit.	
P4	 Compressor overloaded protection (10 sec. after compressor startup, Current checking starts: an only compressor running, if it is >10A, the compressor will be stopped and protected. Compressor+e-heater opened, if it is >IEH+10,the compressor will be stopped and protected.) 	Maybe because of compressor broken, system blocked, air or water or more refrigerant in system (after repair), water temperature sensor malfunction, etc.	

LA	 When the ambient temp T4 is out of Heat Pump running range (-7~43 °C) Heat Pump will stop, unit will show LA on the position of clock on display until T4 back to (-7~43 °C). Only valid for the unit without e-heater. Unit with e-heater will never show "LA". 	It is normal, and no necessary to repair.
----	---	---

CAUTION: <u>The diagnostic codes listed above are the most common.</u> If a diagnostic code not <u>listed above is displayed, contact residential technical assistance referencing the number on</u> <u>the front of this manual.</u>

4.10 FAQ

D. Why compressor can't start immediately after setting?

R. Unit will wait for 3 min to balance the pressure of system before start compressor again, it's a self-protection logic of unit.

D. Why sometimes the temperature shown on the display panel decreased while unit is running? R. When the upper tank temperature is much higher than the bottom part, upper part hot water will be mixed by the bottom cold water which is continually flow from inlet tap water so that will decrease the upper part temperature.

D. Why sometimes the temperature shown on the display decreased but unit still keep closed? R. To avoid unit ON/OFF frequently, unit will activate heat source only when bottom tank temperature is lower than setting temperature for at least 5 °C.

D. Why sometimes the temperature shown on the display will decreased dramatically?

R. Because tank is pressure-bearable type, if there is massive hot demand, hot water will quickly tapped out from upper part of tank as well as cold water will quickly tapped into bottom part of bank, if the cold water surface emerge the upper temperature sensor, temperature shown on the display will decreased dramatically.

D. Why sometimes unit shows "LA" on display?

R. The heat pump available running ambient range is -7÷43°C, if ambient temperature is out of range, system will show abovementioned signal to let user notice it.

Q. Why does the display sometimes show nothing?

A. To preserve the life of the display. After no button press for 30 sec the display will turn off.

D. Why something there is nothing shown on the display?

R. If there is no operation on panel for 1 min, unit will lock the panel, shows **1**. To unlock the panel, please press the **ENTER** button for 3 seconds.

4.11 Hydraulic safety unit efficiency check

The hydraulic unit efficiency is very important to prevent any overpressures inside the tank (that would damage it), and allows the user to safely operate the equipment. Periodically check the efficiency of the hydraulic safety unit, according to the instructions provided by the manufacturer. Follow the instructions provided by the manufacturer. During the check clean the unit and remove any limestone scales.

4.12 Unit emptying

Should the unit be going to remain unused for a prolonged time, we recommend that you empty it. In this case proceed as follows:

- cut off the power supply and the main water supply;
- open a hot water tap to allow air to flow in;
- turn the emptying knob on the hydraulic safety unit to the open position;
- verify that the discharge connector of the hydraulic safety unit is connected to a drain as specified in par. 3.1.1.

4.13 Restart after a long term stop

When the unit is restarted after a long-term stop (trail running included), it is normal that outlet water is unclean. Keep the tap on and the water will be clean soon.

5 MAINTENANCE INSTRUCTIONS

(qualified personnel only)



WARNING: the repair and/or maintenance operations must only be performed by qualified personnel, exclusively using genuine spare parts. Before performing any maintenance operations, disconnect the equipment from the mains.

<u>Before performing any maintenance operations we recommend that you purchase any</u> <u>spare parts from the authorized dealers or directly from the Manufacturer.</u>

5.1 General

- Control regularly the connection between the supply plug and wiring.
- In some cold areas (under 0°), if the system is not used for a long period, empty the boiler in order to avoid freezing.
- It is advised to clean regularly the inside part of the boiler and the electric resistance in order to preserve the efficiency.
- Control the magnesium anode and change it if needed.
- Clean the air filters each month in order to preserve the heating performance.
 - Before turning off the system for a long period you must:
 - Remove the current supply;
 - Drain all the water from the tank and the pipes;
 - Close all valves;
 - Control regularly all inside components.

5.2 False errors of operation

- Due to a start caused by a voltage fall, you must wait 3 minutes before the reactivation of the compressor, in order to preserve its integrity.
- If the auto protection is activated and the system stops, control that:

- When the supply indicator is on, if the system is being forced to function even without the normal operative conditions; if the in-out air flow is blocked or if a strong wind blows towards the air exit.

• De-frosting

When there is humidity and cold, the condenser must be thawed and the efficiency of the air heating is lower: the system will stop the water heating, will do the thaw and then will restart the air heating.

- During the defrosting, the compressor continues to work, while the fan stops.
- The defrosting time varies between 3 and 10 minutes accordingly to the environmental temperature and frosting.

5.3 Visualized temperature

- When the system is stopped, a reduction of the temperature is normal due to the loss of heat. When it goes bellow a few degrees, the system is automatically activated.
- During the heating the water temperature could continue to decrease or could not increase because of the exchange water heating. When the whole tank will get to the temperature the system will stop automatically.

5.4 Refrigerating unit maintenance

The refrigerating circuit requires no maintenance. Components are cleaned during the anode and tank maintenance.

5.5 Cleaning the aspiration air filter

Periodically the filter placed in the air entry opening is removed and cleaned in order not to damage the system efficiency.







Lift the filter and clean it from possible impurities. Put again the cleaned filter and the opening before restart the equipment.

5.6 Water circuit / Condensate discharge

The water circuit check is limited to the integrated filter installed by the customer (if any; in this case follow the instructions provided by the valve manufacturer); also check the tightness of the valves, of the screw connections, etc.; should they be loose, have them tightened by technicians. As to the condensate drain, you have to check its operation, the condensate elimination (transparent plastic pipe), the tightness and the presence of any impurities at the pipe ends, cleaning them if needed.

5.7 Air circuit supply

Maintenance operations only include the cleaning of the evaporator, when needed or at the end of each shift, when checking the protective magnesium anodes.

WARNING: Danger of injuries due to the presence of sharp edge blades. The blades must not be deformed or damaged – (comb blades of the condenser).

5.8 Descaling and limestone deposit removal (periodic)

Since almost anywhere deposits of limestone can be formed, verify the infiltrations of dirty water and for hygienic motives, the inside tank should be controlled and checked by a qualified person at least after the first 2 years of use, but however when the production of hot water decreases.

The limestone deposits reduce the tank volume, so also the transmission capacity of the heat exchanger and the production of hot water are reduced.

Maintenance must be done by qualified personnel.

For an accurate and competent maintenance of the inner tank it is necessary to have free access to the flange in order to control and clean the inner boiler.

For a correct and competent maintenance, it is necessary to evacuate/leak the refrigerator circuit (draining and filling)!

5.9 Anode verification (periodic)

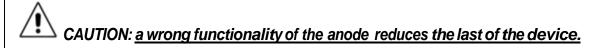
The device is protected against corrosion by an electronic anticorrosion anode for protection against the effects of spurious currents that could damage it.

The control is performed without clearing out the tank.

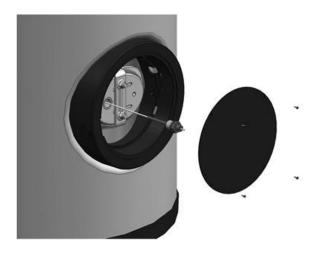


L1 Blue	L2 Green	Signaling
OFF	OFF	Not powered device
ON/lightening	ON/lightening	Working device / right protection
lightening	lightening	Short circuit electrode (simultaneous lightening)
lightening	lightening	Disconnected electrode / no water (alternate lightening

You must replace the anode in case of wrong working.



In case of necessary substitution of the anode please do the following operations:

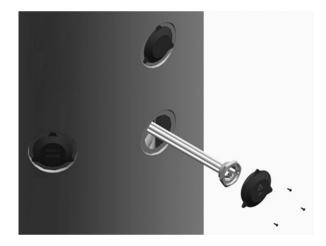


Procedure:

- Switch off the device;
- Disconnect the device from electric current
- Clear out the device (see par. 4.12) until the water level is lower than the height of anode junction;
- Unscrew the screws and remove the plastic cover;
- Disconnect the earth wire
- Disconnect the protection cable from the anode;
- Remove and replace the anode;
- Disconnect the electronic control from power connections;
- Remove and replace the electronic control;
- · Restore the connection between electronic control and power;
- Restore the earth wire connection;
- Restore the connection of the protection cable with the anode;
- Replace and fix the plastic cover;
- Fill the tank;
- Verify that there is no water leakage from sleeve;
- Restore the connection to the electric current;
- Switch on the device.

5.10 Replace and/or control the electrical resistance

If the replace and/or control of the electric resistance of integration is needed, follow the procedure here described.



Procedure:

- Turn off the boiler;
- Disconnect product from the electrical supply
- Empty the boiler (see par. 4.12) until the water level seems to be lower than the place where the electric resistance is joined;
- Unscrew the and remove the plastic cap;
- Disconnect the cable from the electric resistance;
- Remove and replace the electric resistance;
- Control that there are no water losses from the fitting;
- Restore the electric connections;
- Put and fix the plastic cap.
- Fill the tank;

- Restore the connection to the electric supply;
- Restart the boiler.

5.11 Outside cleaning

For the cleaning of the outer shell only use soapy solutions, absolutely avoiding abrasive products containing organic thinners (alcohol, benzine, etc.).

5.12 General notes

Always use tools that are appropriate for the intended purpose.

Always replace the gaskets and/or the o-rings ensuring the hydraulic sealing.

Only use genuine spare parts.

During reinstalling make sure that:

- the resistance is properly housed, and the sealing gaskets are correctly installed;
- the safety and regulation devices (thermostats) are properly installed inside their housings;
- before reconnecting the equipment to the mains fill it (referring to the appropriate section) and check that there are no water leaks.

5.13 After-sale service

In case of errors or malfunctions, switch off the equipment and disconnect the power supply. In the first instance call the installer for technical support service.

6 MEASURES TO BE ADOPTED IN CASE OF MALFUNCTIONS

MALFUNCTIONS	POSSIBLE CAUSE	SOLUTION ADN EXPLANATIONS	
	Bad connection to the supply plug.	Connect again the supply plug.	
The water is cold and the	The water temperature is set too low.	Set the water temperature at a higher value.	
display is turned off.	The temperature control is damaged	Call the assistance .	
	The temperature sensor is damaged.		
	The water supply was suspended.	When the water supply will be restored, it will turn to normal.	
Water does not go out.	The water pressure is too low.	Use the system when the pressure returns to normal.	
	The entry water valve is closed .	Open the entry water valve.	
Water loss.	The hydraulic connections are not well sealed.	Control and seal all hydraulic connections.	

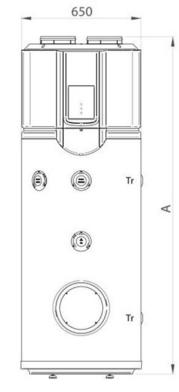
The electrical resistance makes noises.	Hard water grade is anomalous. Water with lot of limestone.	The limestone deposits on the resistance cause an irregular and violent thermic change in those places where the limestone is scraped. A final solution is to install a water softener.
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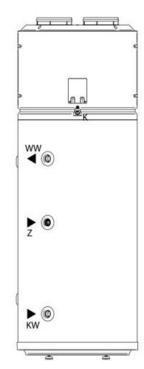


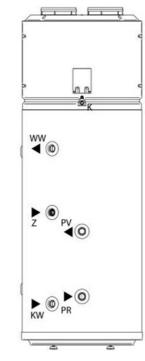
WARNING: <u>All the operations must be performed with the equipment disconnected from</u> the mains.

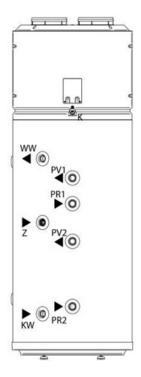
7 Installation illustrations

Fig. 1 - Dimension









LEGEND

KW cold water inlet

PV heat exchanger inlet PR heat exchanger outlet

K condensate pipe

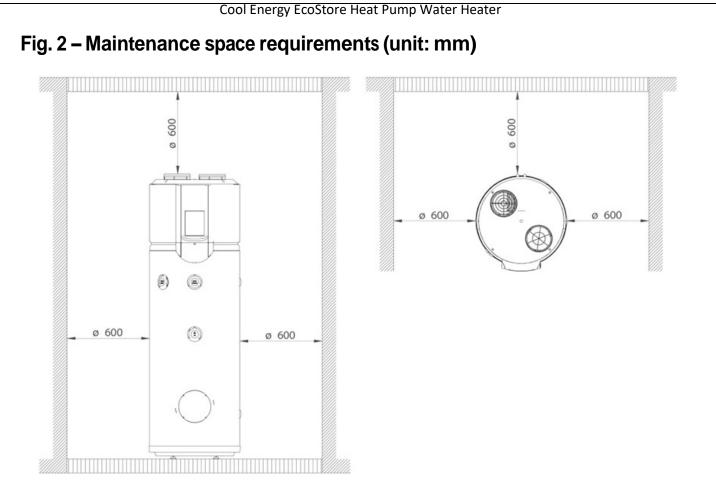


Fig. 3 – Hydraulic connection diagram – Hot Water Only

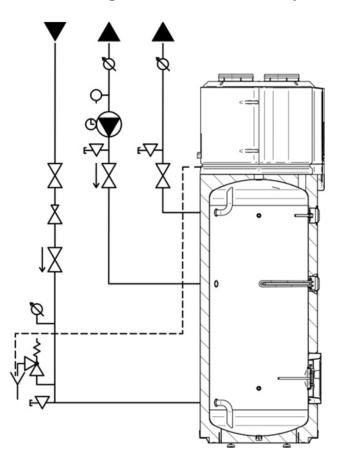
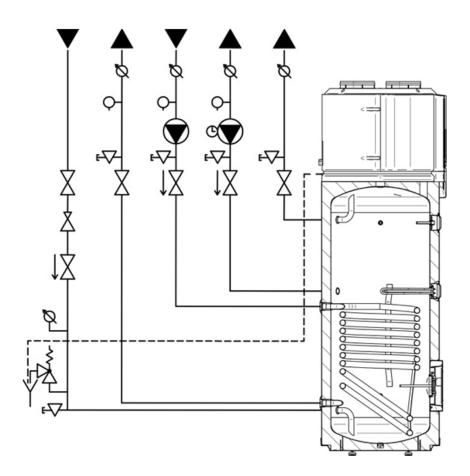
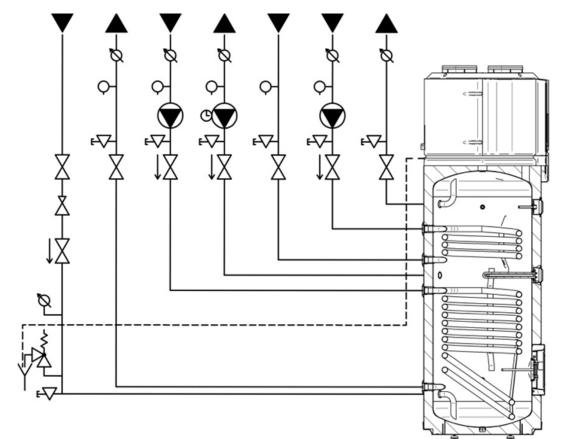


Fig. 4 - Hydraulic connection diagram – Second Heat Source







SYMBOL LEGEND

\square	Interception valve		
\square	Interception valve with retain device		
X	Pressure reduction		
ſ	Thermometer		
ØM	Manometer		
	Condenses pipe		
	Drain tap		
	Safety valve		
-0	Leak valve		
	Pump		
Ð	Timer		

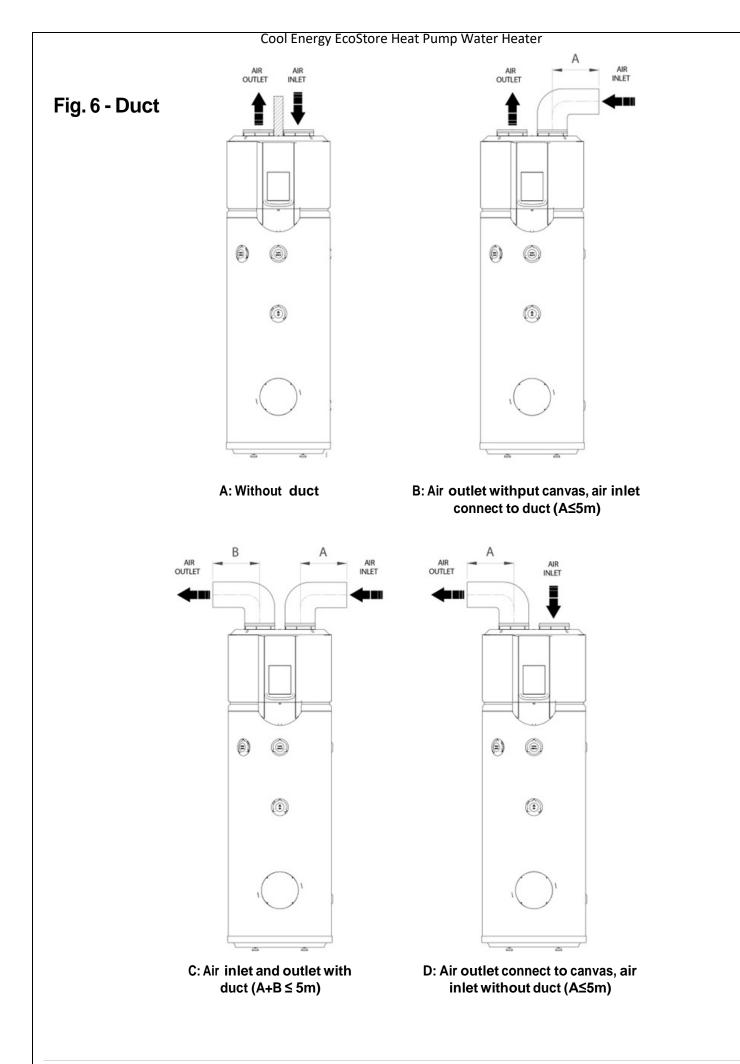


Fig. 7 – Possible solutions when using the heat pump



Heat pump for hot water without connection to air ducts

Thanks to the vast range of heat pump for hot sanitary water (without, with one or two exchangers with thermic heat integration), the solar systems and other supply sources, as for example firewood heaters, can represent a further use of the environmental energy.



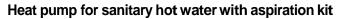
Heat pump for hot water with connection to the air ducts (outlet kit)

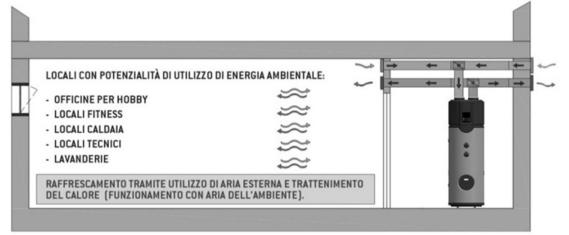
Through the heat released from the air, the expelled air is cooled and can be used to refresh one or more rooms through the use of air ducts (for example to refresh a wine cellar, workshops during the summer period, greenhouses, etc.): a double energetic advantage with an optimal energetic efficiency.



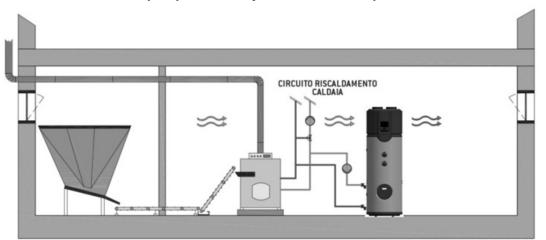
Heat pump for hot water with connection to the air ducts (inlet air - outlet air)

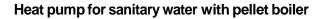


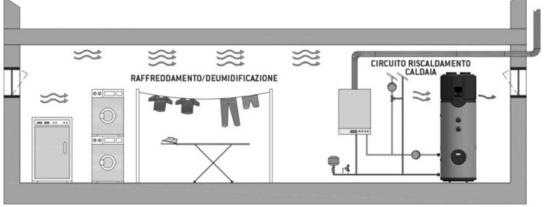




Heat pump for sanitary hot water with aspiration kit

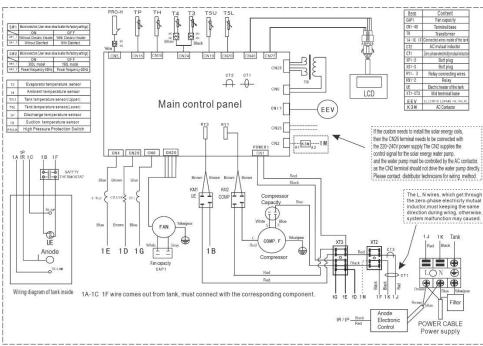






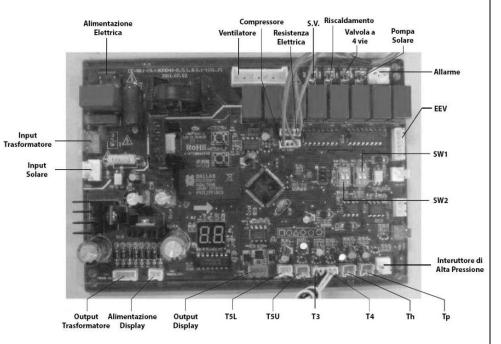
Heat pump for sanitary water with wall-mounted gas boiler

Fig.6-Electric connection



TEMPERATURE SENSOR LEGEND

- T3: Evaporator output temperature sensor
- T4: Ambient temperature sensor
- T5U: Upper tank water temperature sensor
- T5L: Lower tank water temperature sensor
- Tp: compressor discharge temperature sensor
- Th : Compressor suction temperature sensor





ISPOSAL OF WASTE ELECTRICAL AND ELECTRONIC EQUIPMENT (2002/96/EC – WEEE DIRECTIVE)

This symbol indicates that the appliance must not be treated as domestic waste upon disposal.

Rather, it must be delivered to an authorized collection centre for the recycling of electrical and electronic appliances.

Proper disposal of this appliance will avoid potential health hazards and adverse consequences for the

environment.

Recycling of materials helps to preserve natural resources.

For further information about the recycling of this appliance, please contact your municipal offices, your domestic waste disposal service or the retailer/installer from whom the appliance was purchased.

The penalties for failure to comply with these disposal procedures are laid down in local legislation.



The equipment contains R134a-type refrigerating gas, that must not be released into the atmosphere. Should you decide to definitively disable the water heater, therefore, make sure that you only entrust qualified personnel with the operations.

This product complies with the EU 2002/96/EC directive

<u>Compliant with the MD of 04-06-2004 implementing the 98/83 EC European Directive</u> regarding water quality.

Cool Energy EcoStore Heat Pump Water Heater

8 MAINS PRESSURE HOT WATER STORAGE SYSTEM COMMISSIONING CHECKLIST

This Commissioning Checklist is to be completed in full by the competent person who commissioned the storage system as a means of demonstrating compliance with the appropriate Building Regulations and then handed to the customer to keep for future reference.

Failure to install and commission this equipment to the manufacturer's instructions may invalidate the warranty but does not affect statutory rights.

Customer name:	Telephone number:					
ddress:						
Cylinder Make and Model						
Cylinder Serial Number				Τ		
Commissioned by (PRINT NAME):	Registered Operative ID Number					
Company name:	Telephone number:					
Company address:						
	Commissioning date:					
To be completed by the customer on receipt of a Building Regulations Compliance Ce	tificate*:					
Building Regulations Notification Number (if applicable)						
ALL SYSTEMS PRIMARY SETTINGS (indirect heating only)						
Is the primary circuit a sealed or open vented system?	Sealed		Open			
What is the maximum primary flow temperature?			· ·	°C		
ALL SYSTEMS						
What is the incoming static cold water pressure at the inlet to the system?			bar			
Has a strainer been cleaned of installation debris (if fitted)?		Yes	No)		
Is the installation in a hard water area (above 200ppm)?		Yes	No			
If yes, has a water scale reducer been fitted?		Yes	No			
What type of scale reducer has been fitted?						
What is the hot water thermostat set temperature?			°C			
What is the maximum hot water flow rate at set thermostat temperature (measured at	niah flow outlet)?		l/min			
Time and temperature controls have been fitted in compliance with Part L of the Buildi			Yes			
Type of control system (if applicable)	Y Plan	S Plan	Other			
Is the cylinder solar (or other renewable) compatible?		Yes	No	,		
What is the hot water temperature at the nearest outlet?			°C			
All appropriate pipes have been insulated up to 1 metre or the point where they becom	e concealed		Yes			
UNVENTED SYSTEMS ONLY						
Where is the pressure reducing valve situated (if fitted)?				_		
What is the pressure reducing valve setting?			bar			
Has a combined temperature and pressure relief valve and expansion valve been fitted and discharge tested? Yes				,		
The tundish and discharge pipework have been connected and terminated to Part G o	the Building Regulations	I.	Yes			
Are all energy sources fitted with a cut out device?		Yes	No	,		
Has the expansion vessel or internal air space been checked?		Yes	No	,		
THERMAL STORES ONLY						
What store temperature is achievable?				°C		
What is the maximum hot water temperature?				°C		
ALL INSTALLATIONS						
The hot water system complies with the appropriate Building Regulations			Yes			
The system has been installed and commissioned in accordance with the manufacturer's instructions Yes						
The system controls have been demonstrated to and understood by the customer Yes						
The manufacturer's literature, including Benchmark Checklist and Service Record, has been explained and left with the customer Yes						
Commissioning Engineer's Signature						
Customer's Signature						
(To confirm satisfactory demonstration and receipt of manufacturer's literature)						

*All installations in England and Wales must be notified to Local Authority Building Control (LABC) either directly or through a Competent Persons Scheme. A Building Regulations Compliance Certificate will then be issued to the customer.

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SERVICE RECORD

It is recommended that your heating system is serviced regularly and that the appropriate Service Interval Record is completed.

Service Provider

Before completing the appropriate Service Record below, please ensure you have carried out the service as described in the manufacturer's instructions. Always use the manufacturer's specified spare part when replacing controls.

SERVICE 01	Date:	SERVICE 02	Date:		
Engineer name:		Engineer name:			
Company name:		Company name:			
Telephone No:		Telephone No:			
Operative ID No:		Operative ID No:			
Comments:		Comments:			
Signature		Signature			
SERVICE 03	Date:	SERVICE 04	Date:		
Engineer name:		Engineer name:			
Company name:		Company name:			
Telephone No:		Telephone No:			
Operative ID No:		Operative ID No:			
Comments:		Comments:			
Signature		Signature			
SERVICE 05	Date:	SERVICE 06	Date:		
Engineer name:	- H	Engineer name:			
Company name:		Company name:			
Telephone No:		Telephone No:			
Operative ID No:		Operative ID No:			
Comments:		Comments:			
Signature		Signature			
SERVICE 07	Date:	SERVICE 08	Date:		
Engineer name:		Engineer name:			
Company name:		Company name:			
Telephone No:		Telephone No:	Telephone No:		
Operative ID No:		Operative ID No:			
Comments:		Comments:	Comments:		
Signature		Signature			
SERVICE 09	Date:	SERVICE 10	Date:		
Engineer name:		Engineer name:			
Company name:		Company name:			
Telephone No:		Telephone No:			
Operative ID No:			Operative ID No:		
Comments:		Comments:			
<u>O'ara-tura</u>		Signatura			
Signature		Signature			



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